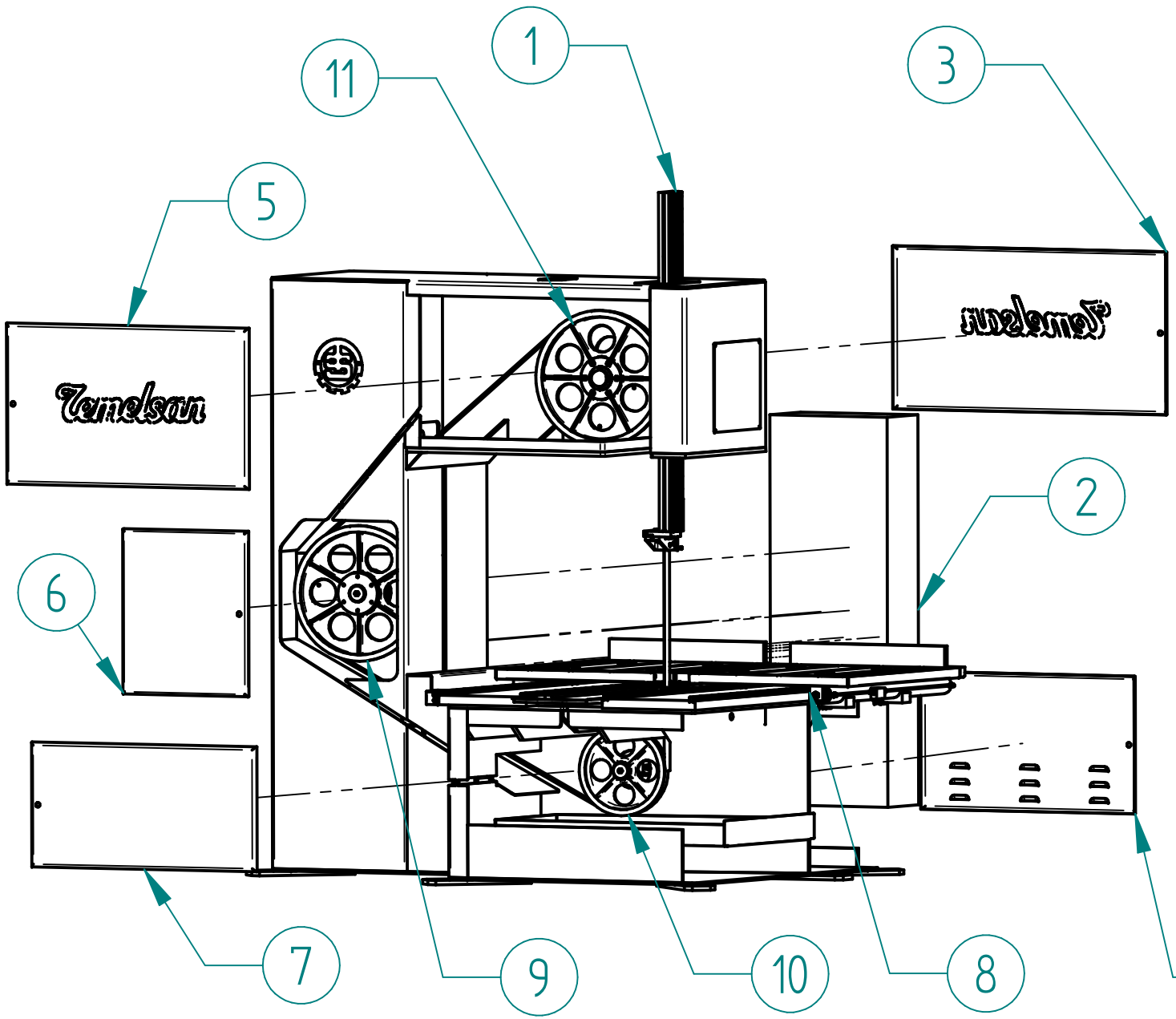
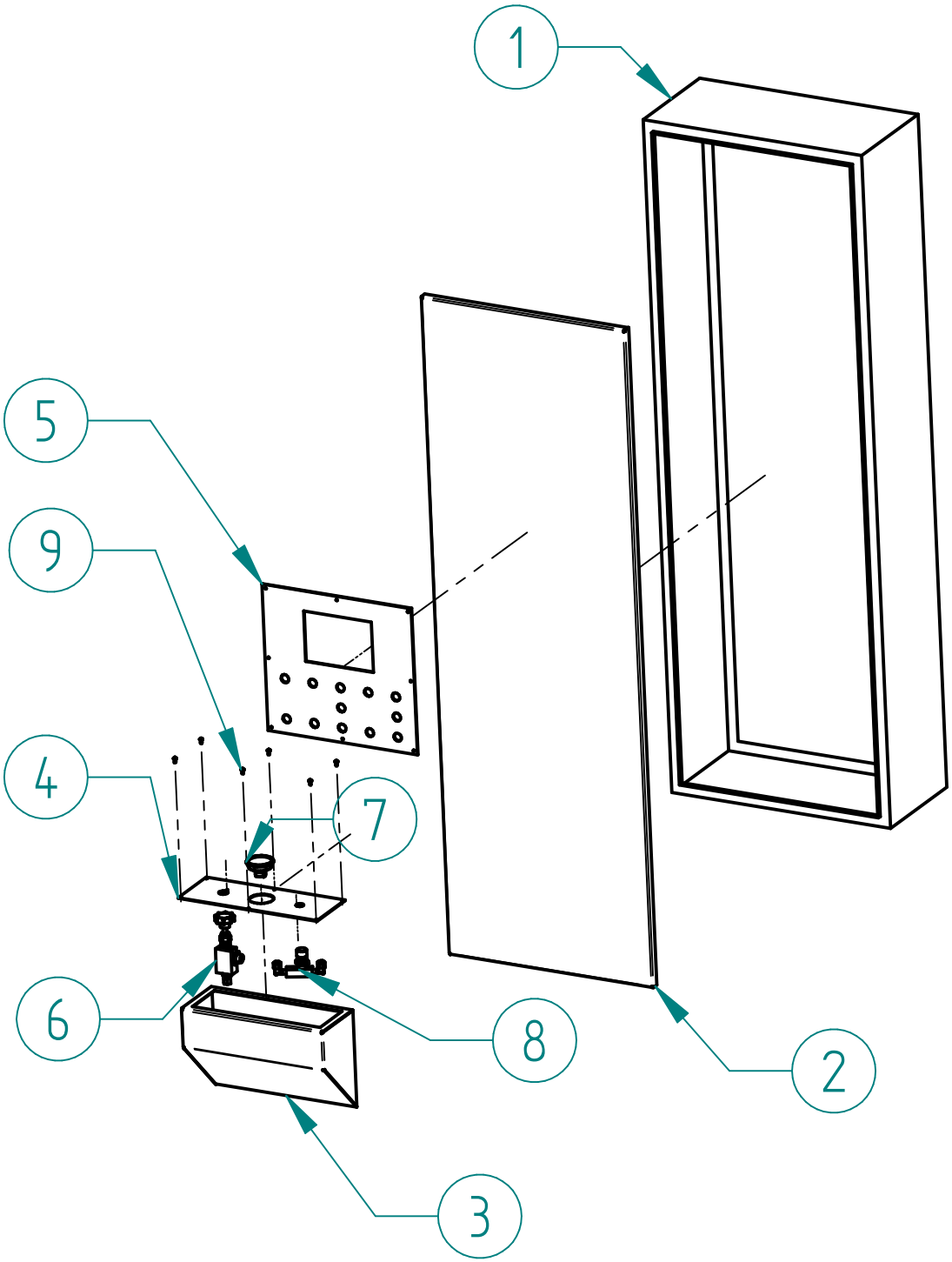
DK 1100
BLOCK PLATE CUTTING
BANDSAW MACHINE
EXPLODED VIEWS

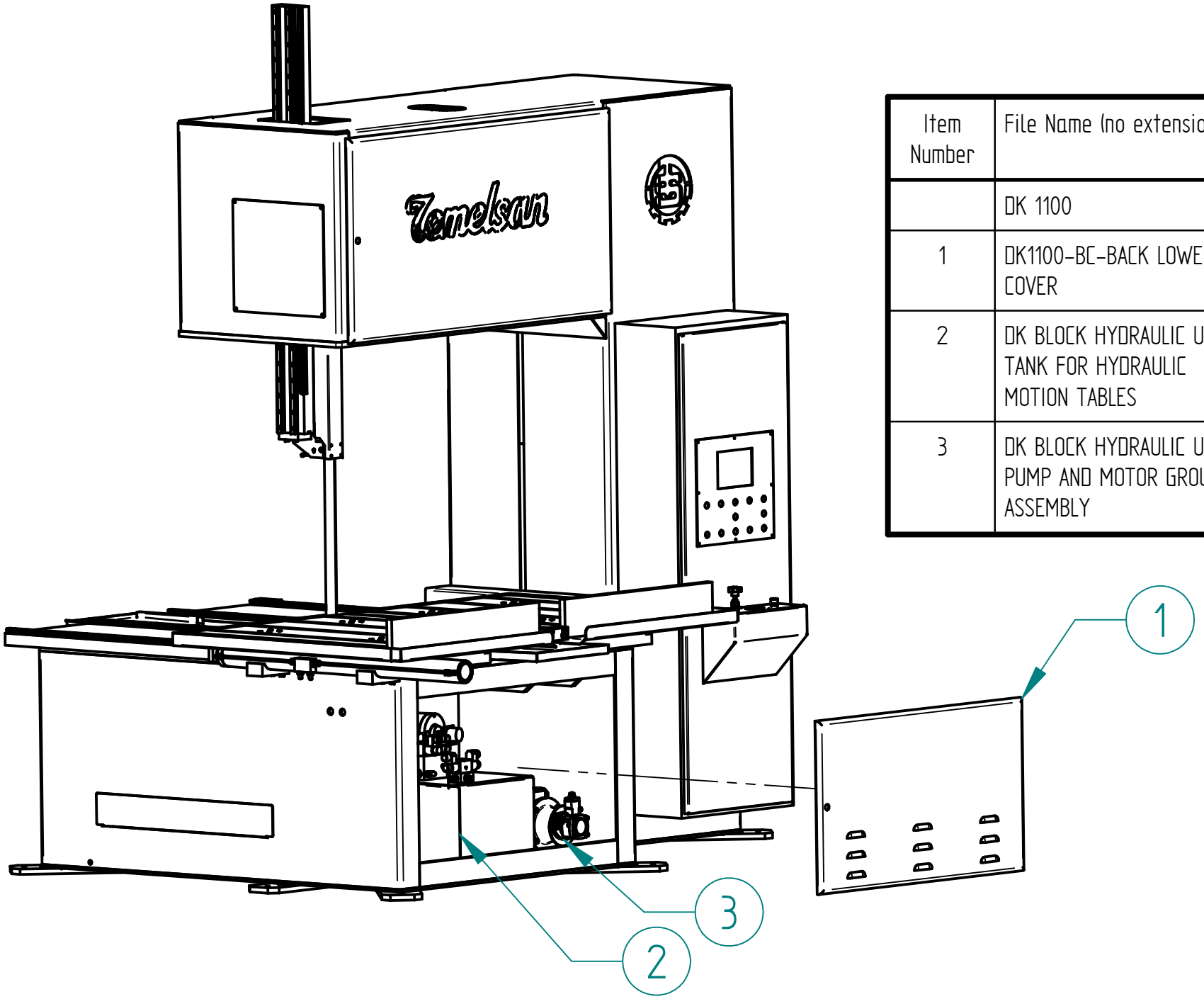

Temelsan
Temelsan



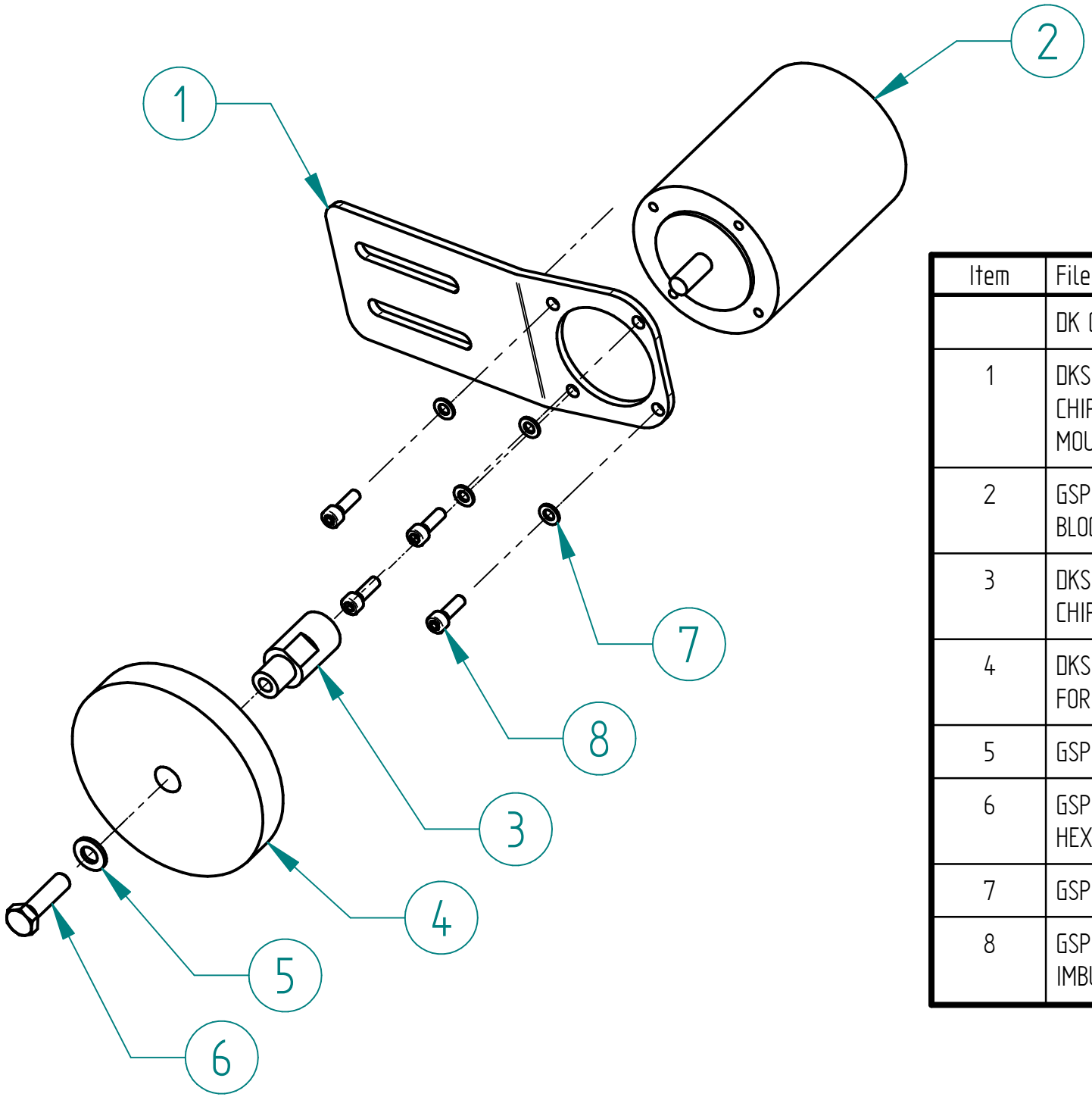
Item	File Name (no extension)	Quantity
	DK 1100	
1	DKS - 00399 - DK BLOCK POST ELEVATION GROUP	1
2	DK1100 ELECTRICAL CABINET AND CONTROL BOARD	1
3	DK1100-BC-BACK UPPER COVER	1
4	DK1100-BC-BACK LOWER COVER	1
5	DK1100-BC-FRONT UPPER COVER	1
6	DK1100-BC-DRIVE WHEEL COVER	1
7	DK1100-BC-FRONT LOWER COVER	1
8	DKS - 00400 - HYDRAULIC 1100MM TABLE FOR DK 1100	1
9	DK BLOCK DRIVE WHEEL 54MM FULL ASSEMBLY	1
10	DK BLOCK FREE WHEEL 54MM FULL ASSEMBLY	1
11	DK BLOCK TENSION WHEEL 54MM FULL ASSEMBLY	1



Item	File Name (no extension)	Quantity
	DK1100 ELECTRICAL CABINET AND CONTROL BOARD	
1	DK1100-BC-ELECTRICAL CABINET	1
2	DK1100-BC-ELECTRICAL CABINET COVER	1
3	DKS - 00389 - DK BLOCK PRESSURE AND SPEED CONTROL BOARD	1
4	GSP - 00690 - DK BLOCK SPEED CONTROL LABEL PLATE	1
5	GSP - 00689 - DK BLOCK ELK CONTROL LABEL PLATE	1
6	DKS - 00307 - DK COUNTER_BLOCK VSC30 PRESSURE CONTROL FLOW BLOCK	1
7	KNS - 00162 - PRESSURE GAUGE FOR WELDER	1
8	HSP - 00153 - DK 600_900_BLOCK SPEED ADJUSTMENT VALVE SET	1
9	GSP - 00223 - M4x10 LENTIL HEAD BOLT	6

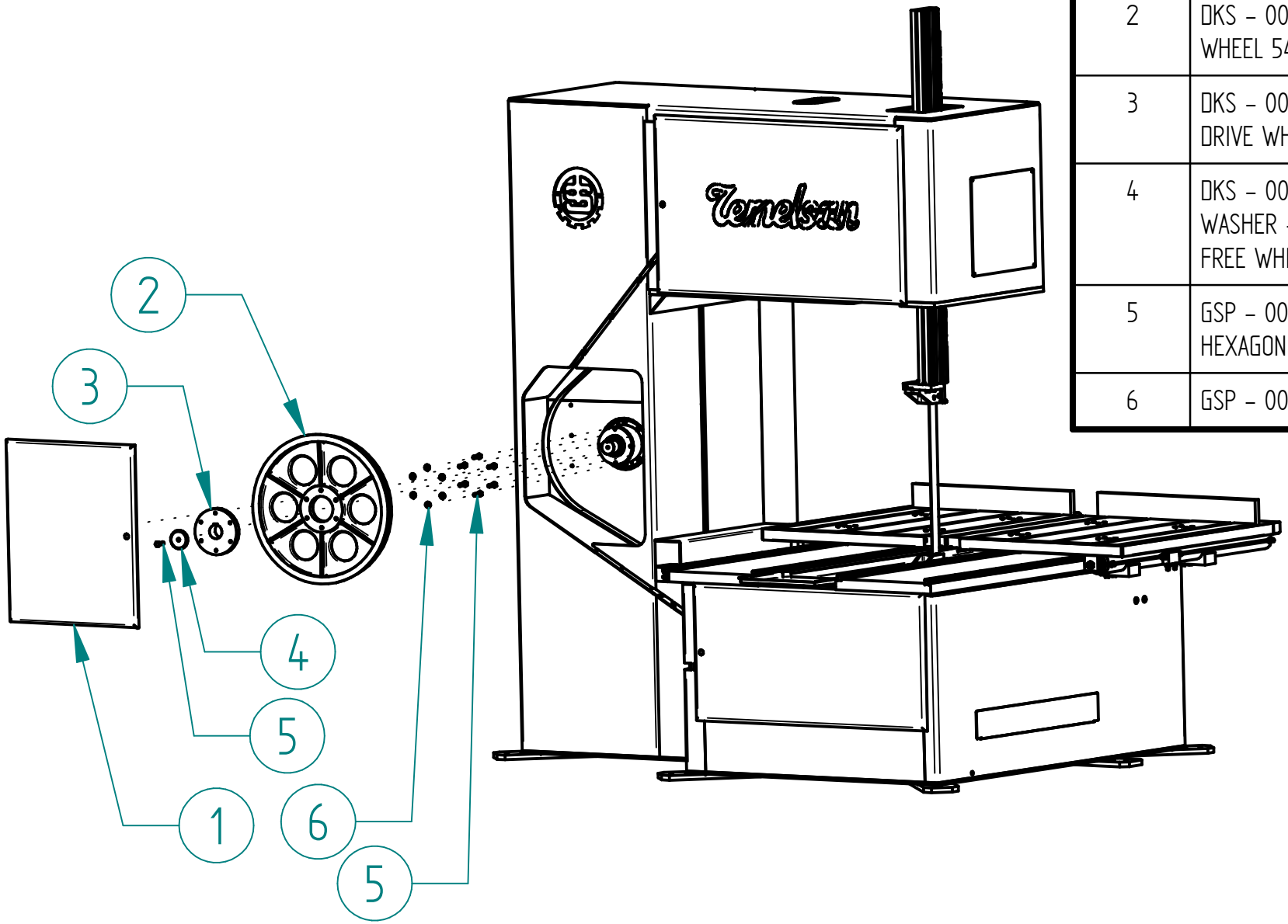


Item Number	File Name (no extension)	Quantity
	DK 1100	
1	DK1100-BC-BACK LOWER COVER	1
2	DK BLOCK HYDRAULIC UNIT TANK FOR HYDRAULIC MOTION TABLES	1
3	DK BLOCK HYDRAULIC UNIT PUMP AND MOTOR GROUP ASSEMBLY	1

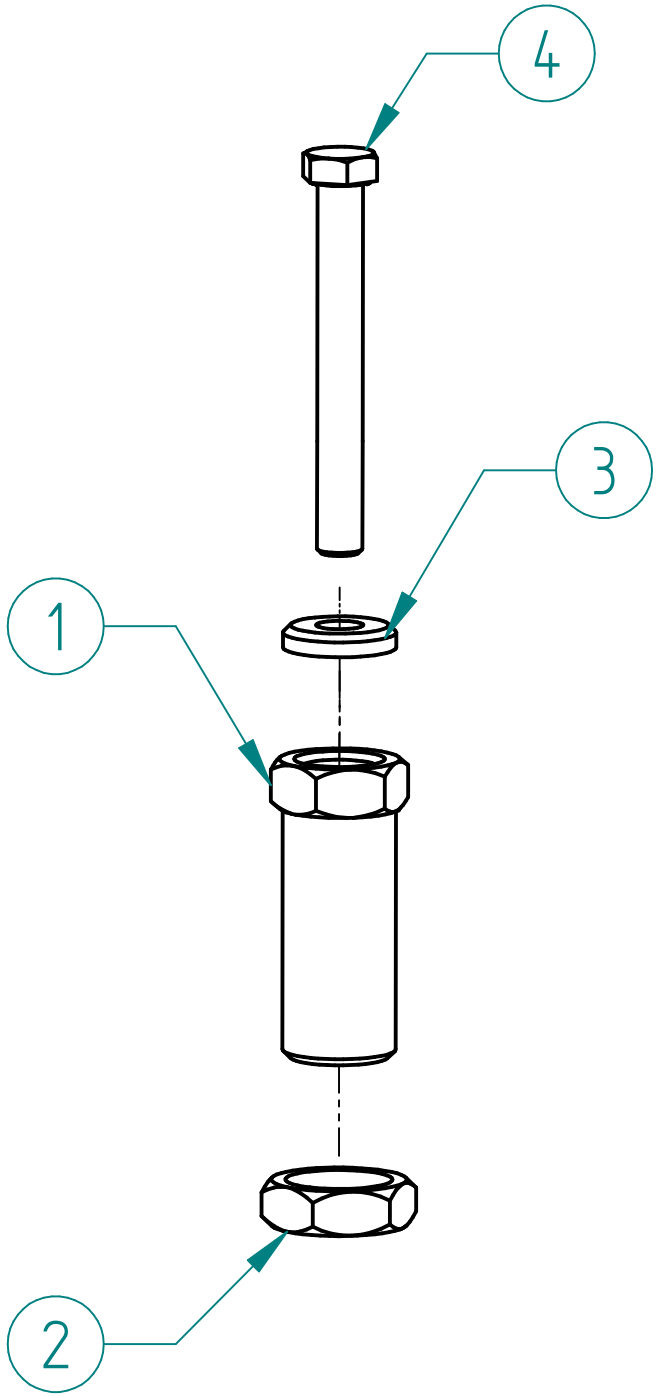


Item	File Name (no extension)	Quantity
	DK CHIP BRUSH	
1	DKS – 00391 – DK BLOCK CHIP BRUSH MOTOR MOUNTING LIM	1
2	GSP – 00692 – 24V DC DK BLOCK CHIP BRUSH MOTOR	1
3	DKS – 00390 – DK BLOCK CHIP BRUSH SHAFT	1
4	DKS – 00077 – CHIP BRUSH FOR BLOCK PLATE CUTTER	1
5	GSP – 00275 – M8 WASHER	1
6	GSP – 00141 – M8X30 HEXAGON BOLT	1
7	GSP – 00273 – M5 WASHER	4
8	GSP – 00014 – M5X16 IMBUS BOLT	4

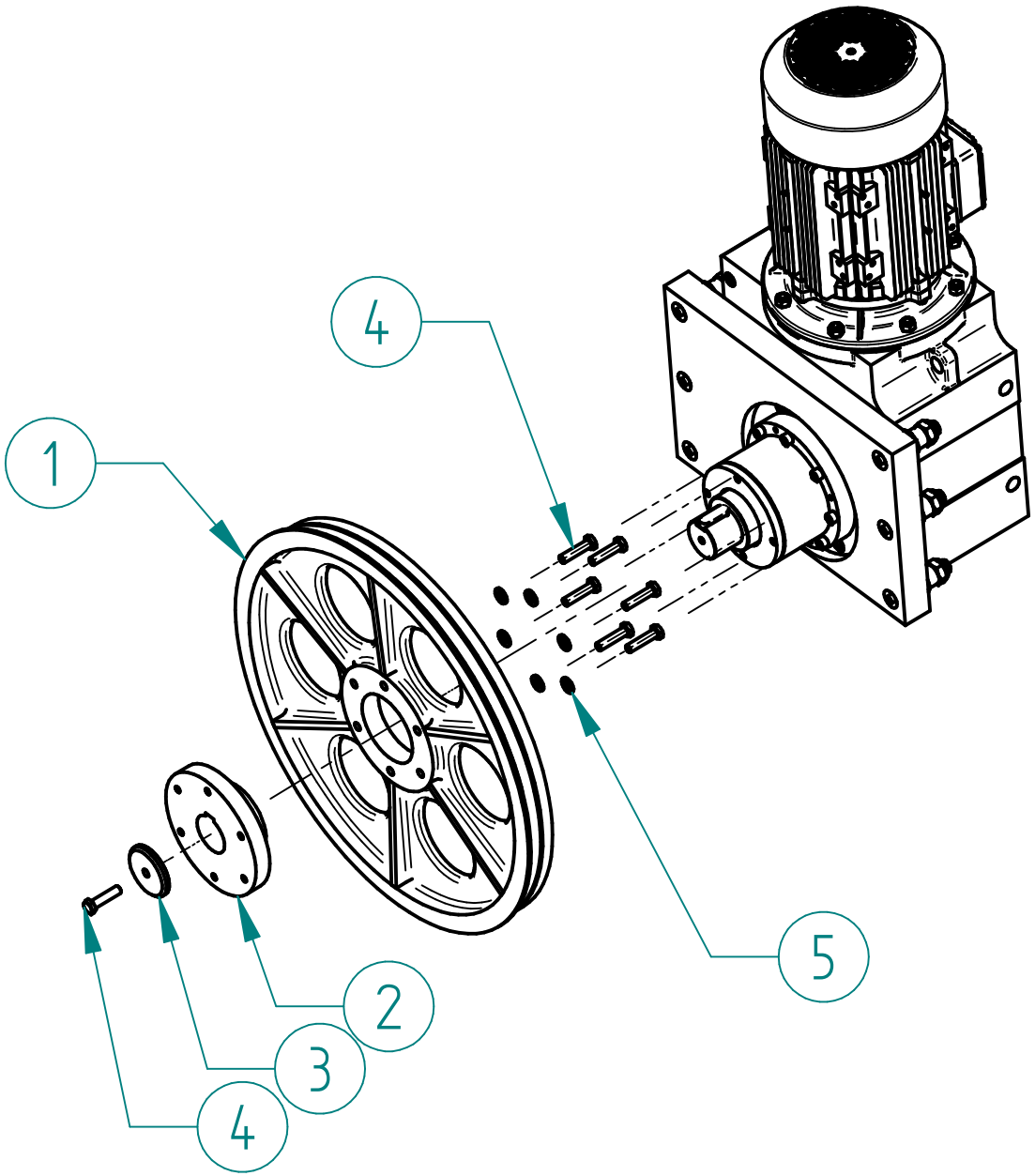
DRIVING UNIT GROUP



Item Number	File Name (no extension)	Quantity
	DK 1100	
1	DK1100-BC-DRIVE WHEEL COVER	1
2	DKS - 00317 - DK 1100 DRIVE WHEEL 54MM	1
3	DKS - 00334 - DK 11_15_20_30 DRIVE WHEEL BUSHING	1
4	DKS - 00328 - Q12_5-80-10 WASHER - DK 11_15_20_30 FREE WHEEL SHAFT WASHER	1
5	GSP - 00172 - M12x50 HEXAGON BOLT	7
6	GSP - 00277 - M12 WASHER	6

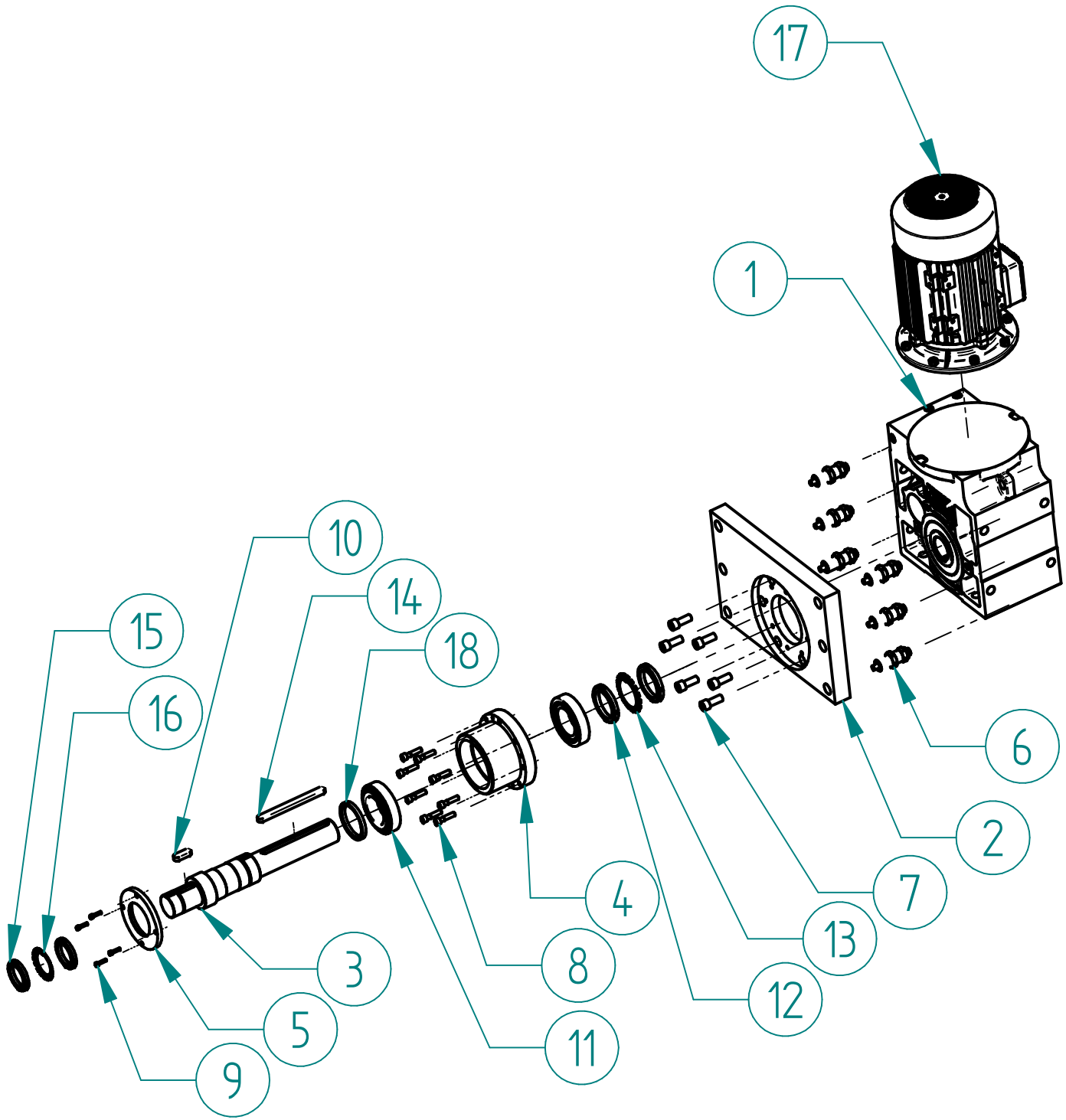


Item Number	File Name (no extension)	Quantity
	DKS – 00339 – DK BLOCK M30-1_5 x 67 ADJUSTMENT SCREW GROUP	
1	DKS – 00337 – DK BLOCK M30-1_5 x 67 ADJUSTMENT SCREW	1
2	DKS – 00338 – DK BLOCK ADJUSTMENT NUT	1
3	KNS – 00292 – Q12-30 WASHER	1
4	GSP – 00179 – M12x100 HEXAGON BOLT	1



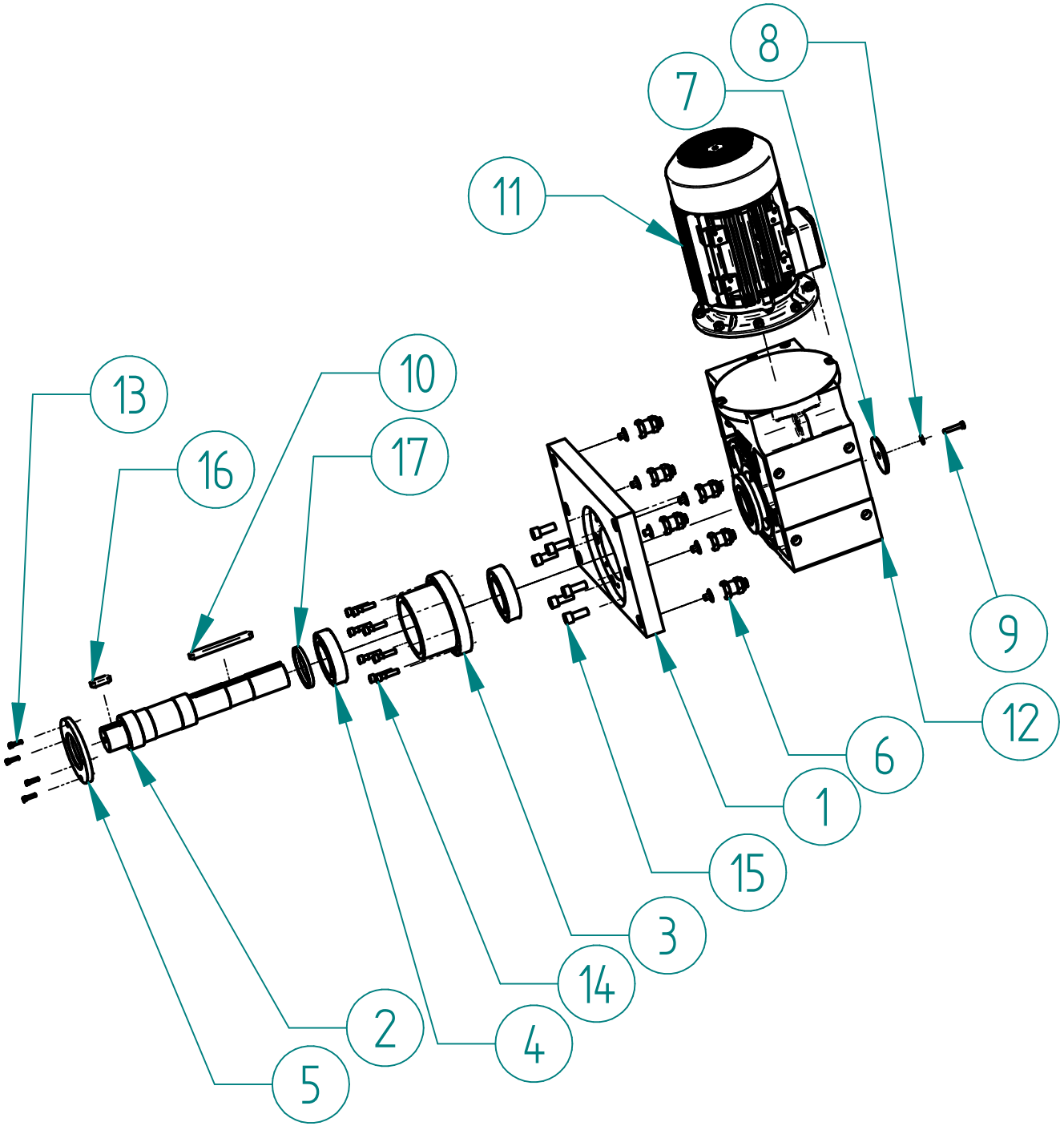
Item Number	File Name (no extension)	Quantity
	DK 1100 DRIVE WHEEL 54MM FULL ASSEMBLY	
1	DKS – 00317 – DK 1100 DRIVE WHEEL 54MM	1
2	DKS – 00334 – DK 1000 – 1100 DRIVE WHEEL FLANGE	1
3	DKS – 00328 – Q12_5-80-10 WASHER – DK 11_15_20_30 FREE WHEEL SHAFT WASHER	1
4	GSP – 00172 – M12x50 HEXAGON BOLT	7
5	GSP – 00277 – M12 WASHER	6

NEW
VERSION



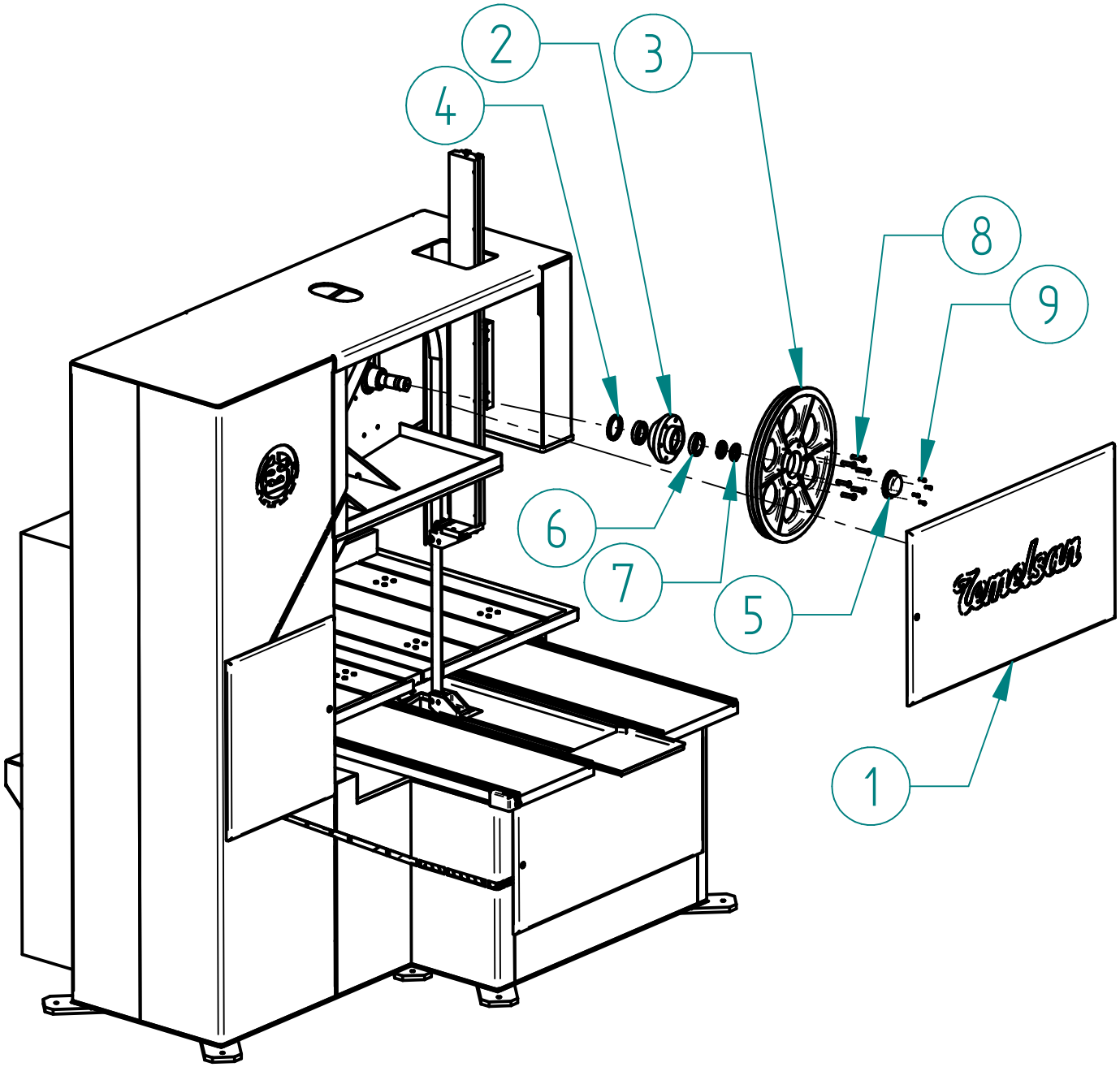
Item	File Name (no extension)	Quantity
	DK BLOCK DRIVE WHEEL(LOCK NUT) FULL ASSEMBLY	
1	GSP – 00669 – YILMAZ 1K573 SPEED REDUCER – DK BLOCK SPEED REDUCER	1
2	DKS – 00335 – DK BLOCK SPEED REDUCER HOUSING MAIN PLATE	1
3	DKS – 00499 – DK BLOCK DRIVE WHEEL(LOCK NUT) SHAFT	1
4	DKS – 00498 – DK BLOCK DRIVE WHEEL(LOCK NUT) SHAFT HOUSING	1
5	DKS – 00332 – DK 11_15_20_30 DRIVE&FREE WHEEL HOUSING FRONT COVER	1
6	DKS – 00339 – DK BLOCK M30-1_5 x 67 ADJUSTMENT SCREW GROUP	6
7	GSP – 00097 – M16x40 IMBUS BOLT	6
8	GSP – 00048 – M10x45 IMBUS BOLT	8
9	GSP – 00024 – M6X25 IMBUS BOLT	4
10	GSP – 00667 – 18x11x50 KEY	1
11	GSP – 00480 – 32215-A TAPERED ROLLER BEARING – DK 11_15_20_30 FREE WHEEL SHAFT BEARING	2
12	GSP – 00505 – KM-15 LOCK NUT	2
13	GSP – 00353 – MB-15 LOCKWASHER	1
14	GSP – 00663 – 18x11x200 KEY	1
15	GSP – 00503 – KM-12 LOCK NUT	2
16	GSP – 00352 – MB-12 LOCKWASHER	1
17	GSP – 00668 – DK BLOCK – 7_5 KW ELECTRIC MOTOR	1
18	GSP – 00542 – 85X100X10 – ROTARY SHAFT OIL SEAL – DK 11_15_20_30 TENSION WHEEL SHAFT	1

OLD
VERSION

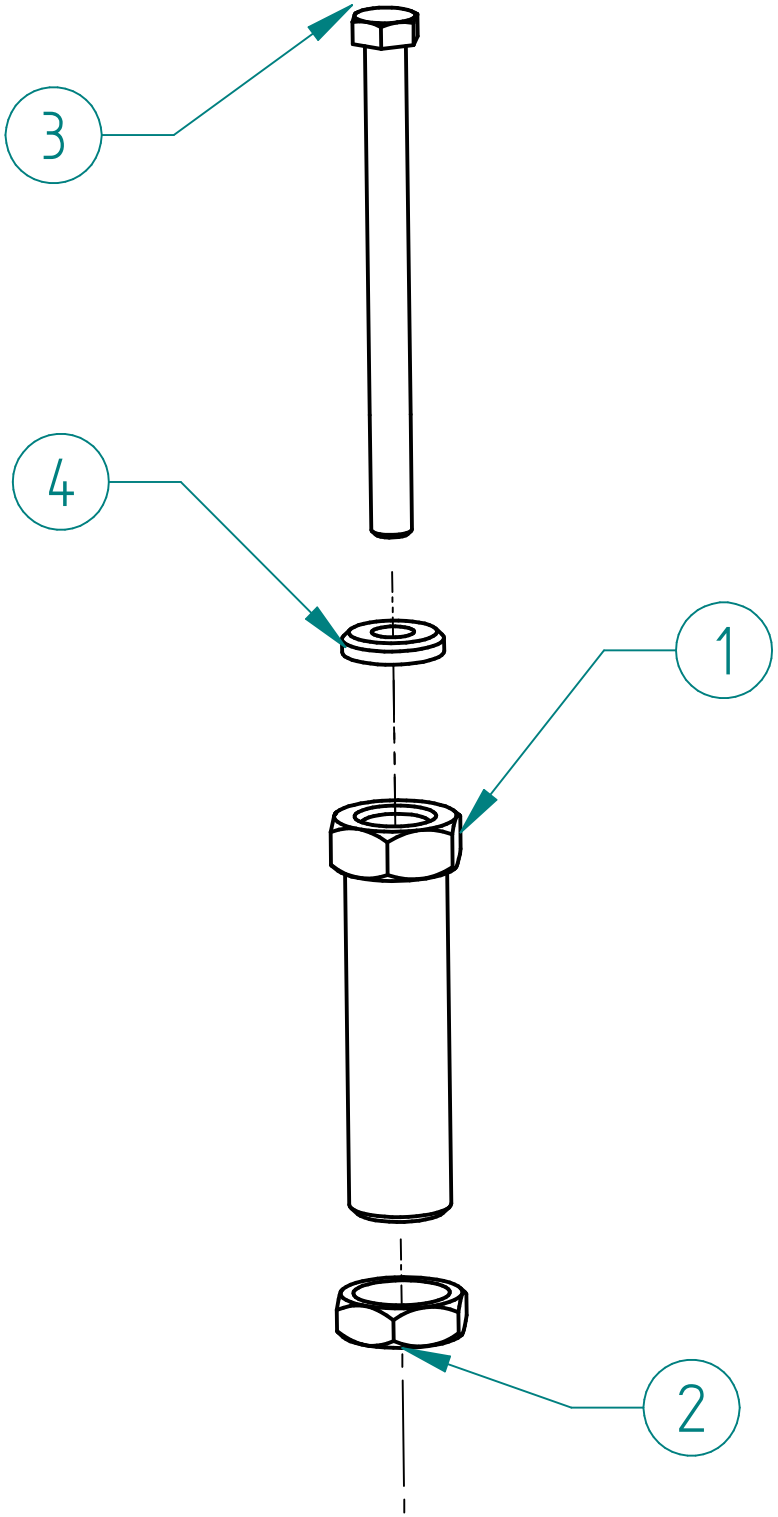


Item	File Name (no extension)	Quantity
	DK BLOCK DRIVE WHEEL 54MM FULL ASSEMBLY	
1	DKS – 00335 – DK BLOCK SPEED REDUCER HOUSING MAIN PLATE	1
2	DKS – 00057 – DK 11_15_20_30 DRIVE WHEEL SHAFT	1
3	DKS – 00058 – DK 11_15_20_30 DRIVE WHEEL SHAFT HOUSING	1
4	GSP – 00481 – SKF 22215-CA-K-W33 C3 75x130x31 SPHERICAL ROLLER BEARING – DK1000_1100 DRIVE WHEEL SHAFT BEARING	2
5	DKS – 00332 – DK 11_15_20_30 DRIVE&FREE WHEEL HOUSING FRONT COVER	1
6	DKS – 00339 – DK BLOCK M30-1_5 x 67 ADJUSTMENT SCREW GROUP	6
7	DKS – 00321 – Q12_5-90-10 WASHER – DK 11_15_20_30 TENSION WHEEL SHAFT WASHER	1
8	GSP – 00276 – M10 WASHER	1
9	GSP – 00144 – M8x45 HEXAGON BOLT	1
10	GSP – 00670 – 18x11x160 KEY	1
11	GSP – 00668 – DK BLOCK – 7_5 KW ELECTRIC MOTOR	1
12	GSP – 00669 – YILMAZ 1K573 SPEED REDUCER – DK BLOCK SPEED REDUCER	1
13	GSP – 00024 – M6X25 IMBUS BOLT	4
14	GSP – 00048 – M10x45 IMBUS BOLT	8
15	GSP – 00097 – M16x40 IMBUS BOLT	6
16	GSP – 00667 – 18x11x50 KEY	1
17	GSP – 00542 – 85X100X10 – ROTARY SHAFT OIL SEAL – DK 11_15_20_30 TENSION WHEEL SHAFT	1

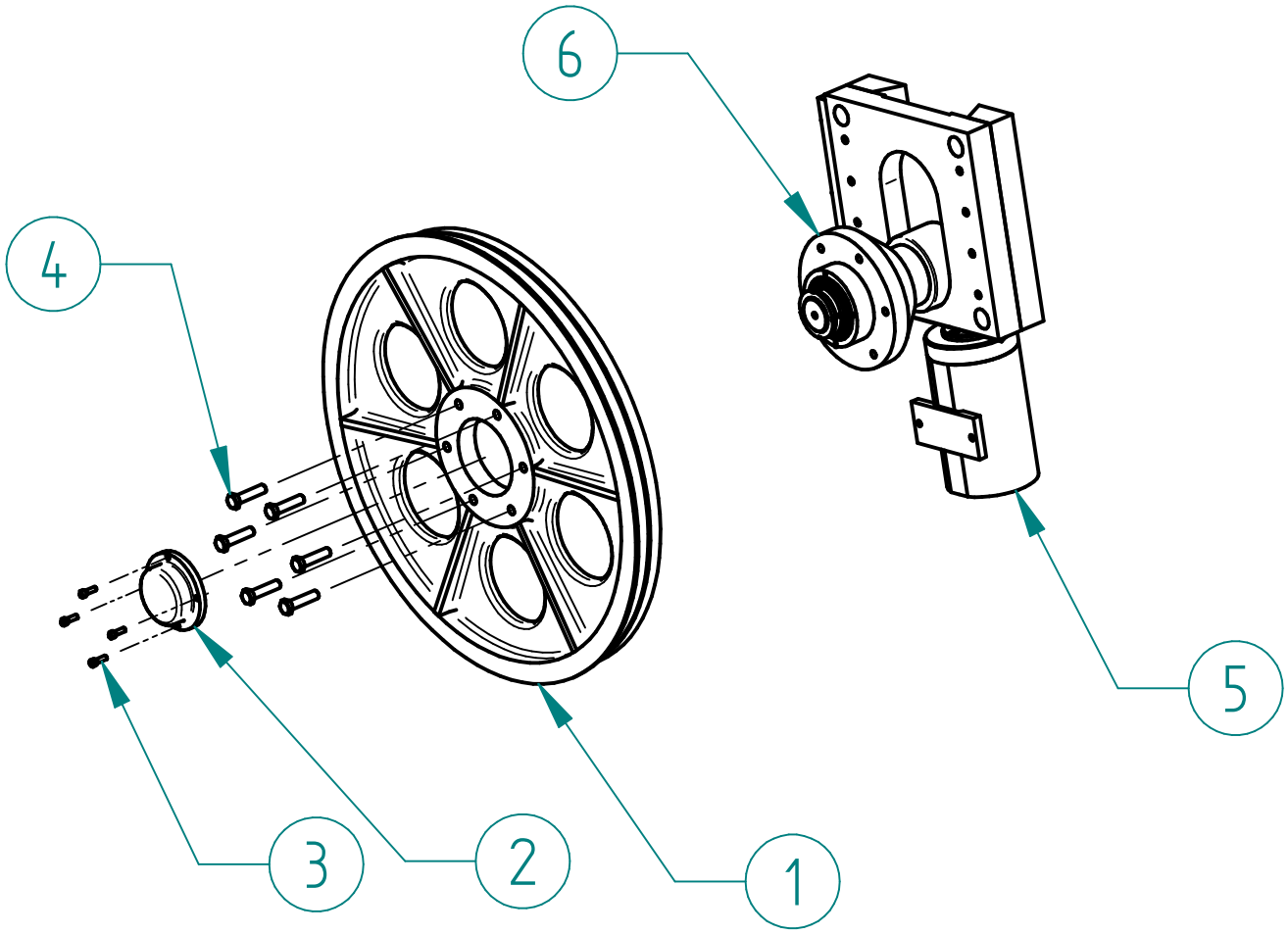
TENSION UNIT GROUP



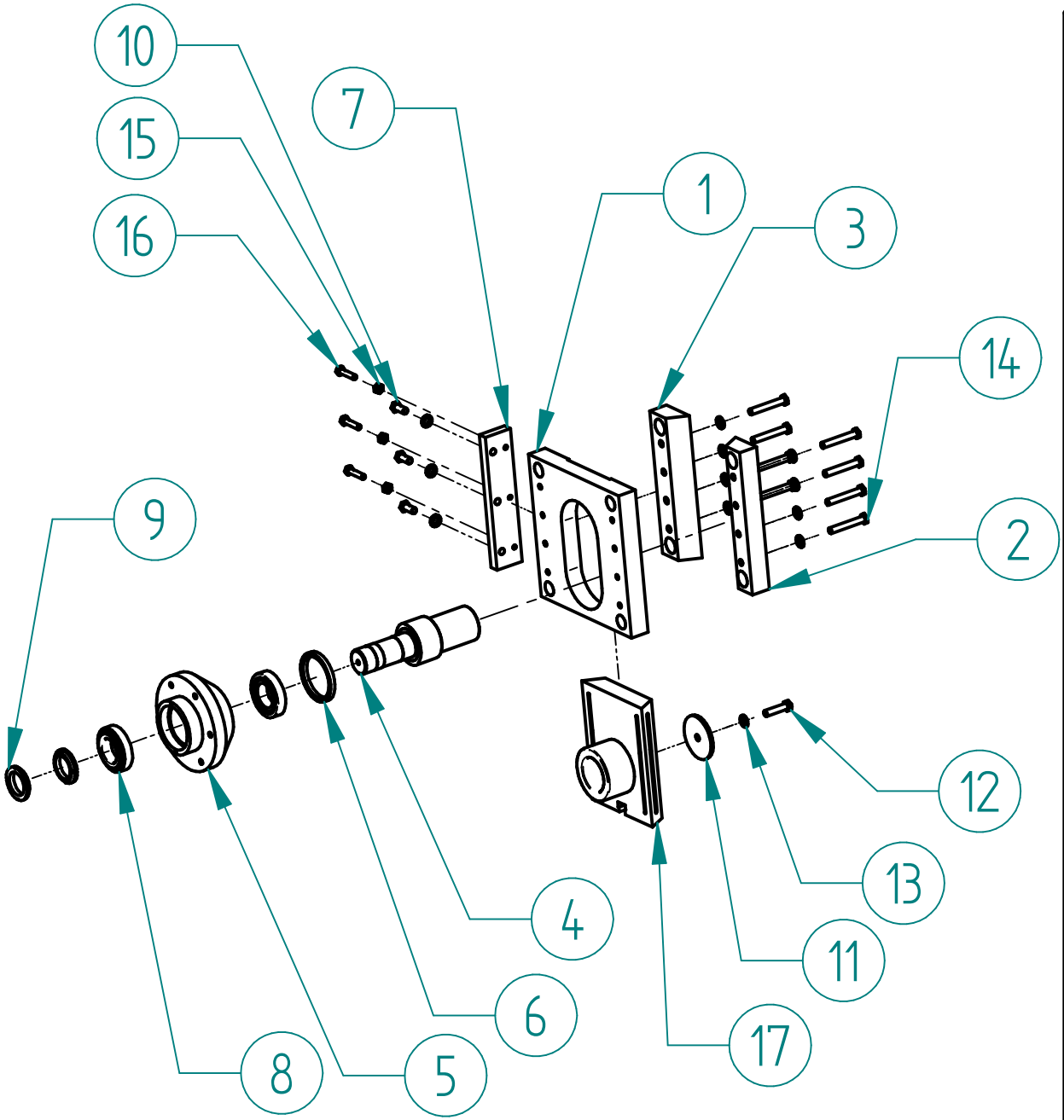
Item	File Name (no extension)	Quantity
	DK 1100	
1	DK1100-BC-FRONT UPPER COVER	1
2	DKS - 00320 - DK 11_15_20_30 TENSION WHEEL HOUSING	1
3	DKS - 00318 - DK 10_11_15_20_30 TENSION WHEEL 54MM	1
4	GSP - 00542 - 85X100X10 - ROTARY SHAFT OIL SEAL - DK 11_15_20_30 TENSION WHEEL SHAFT	1
5	DKS - 00319 - DK 11_15_20_30 TENSION WHEEL SHAFT COVER	1
6	GSP - 00479 - 32210-A SKF TAPERED ROLLER BEARING - DK 11_15_20_30 TENSION WHEEL SHAFT BEARING	2
7	GSP - 00504 - KM-10 LOCK NUT	2
8	GSP - 00172 - M12x50 HEXAGON BOLT	7
9	GSP - 00023 - M6x20 IMBUS BOLT	4



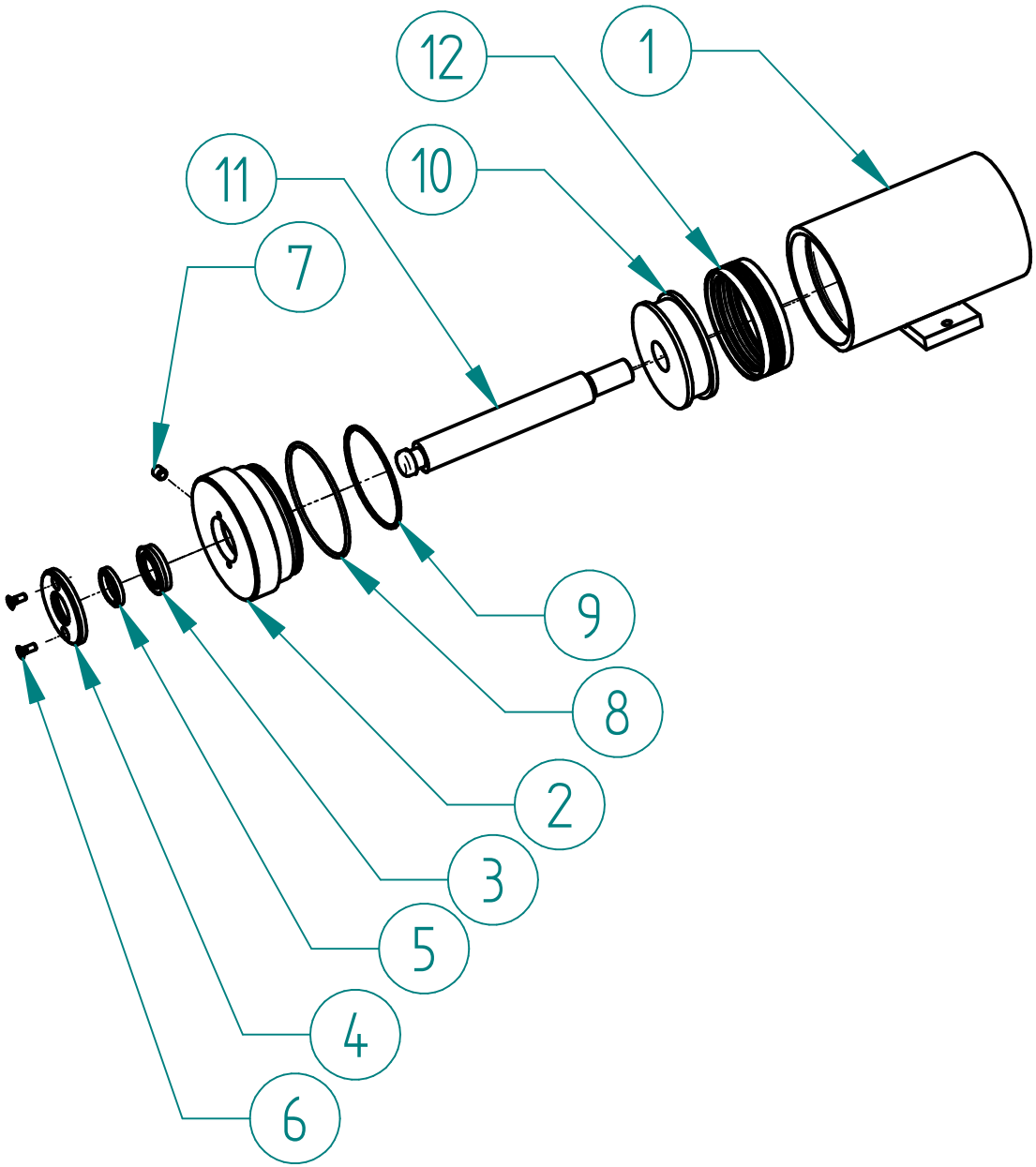
Item Number	File Name (no extension)	Quantity
	DKS – 00411 – DK BLOCK TENSION ADJUSTMENT SCREW ASSEMBLY	
1	DKS – 00409 – DK BLOCK TENSION ADJUSTMENT SCREW	1
2	DKS – 00338 – DK BLOCK ADJUSTMENT NUT	1
3	GSP – 00956 – M12x150 HEXAGON BOLT	1
4	KNS – 00292 – Q12–30 WASHER	1



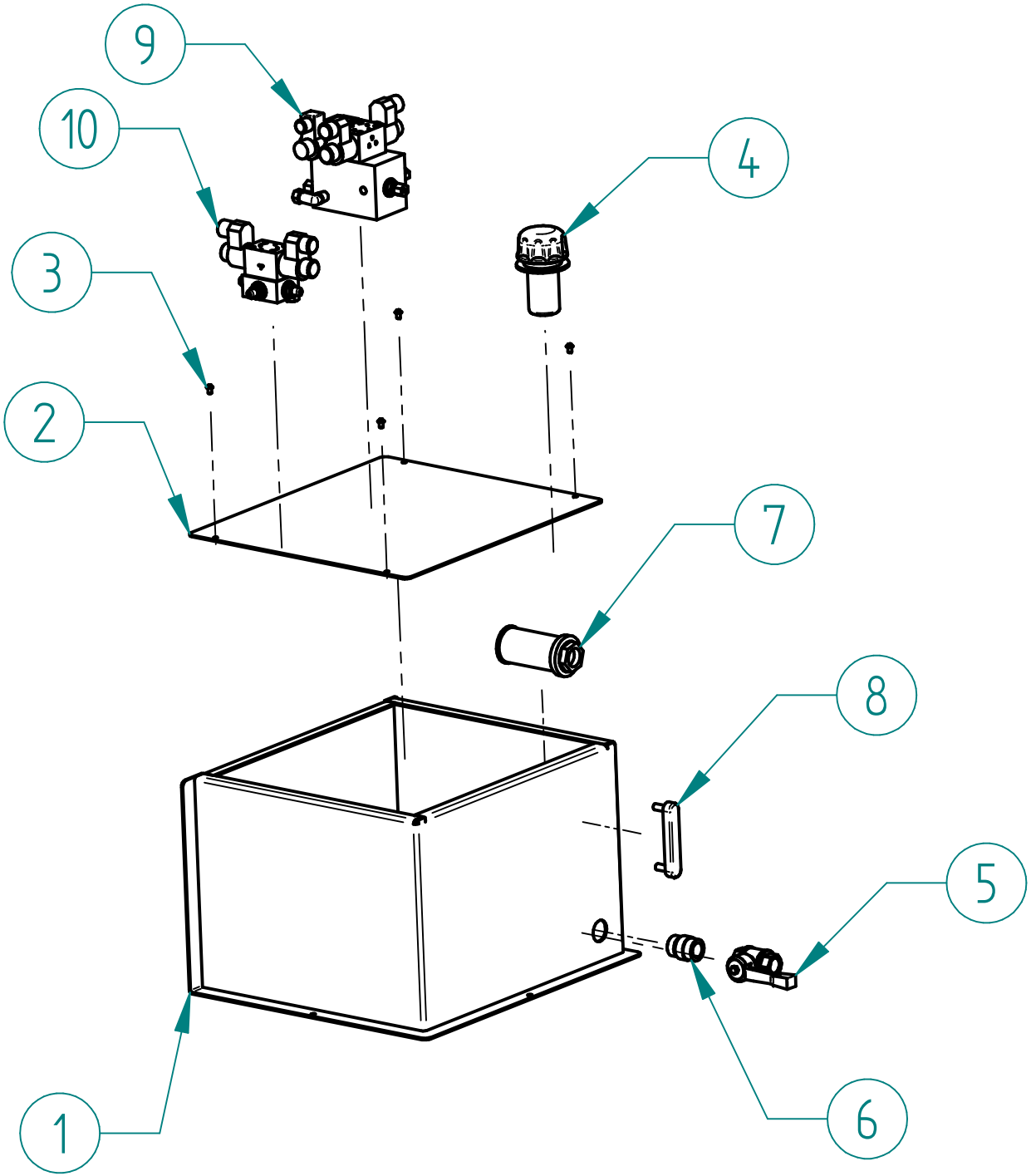
Item Number	File Name (no extension)	Quantity
	DK BLOCK TENSION WHEEL 54MM FULL ASSEMBLY	
1	DKS – 00318 – DK 10_11_15_20_30 TENSION WHEEL 54MM	1
2	DKS – 00319 – DK 11_15_20_30 TENSION WHEEL SHAFT COVER	1
3	GSP – 00023 – M6x20 IMBUS BOLT	4
4	GSP – 00172 – M12x50 HEXAGON BOLT	7
5	DKS – 00403 – DK BLOCK TENSION PISTON	1
6	DKS – 00412 – DK BLOCK TENSION ASSEMBLY	1



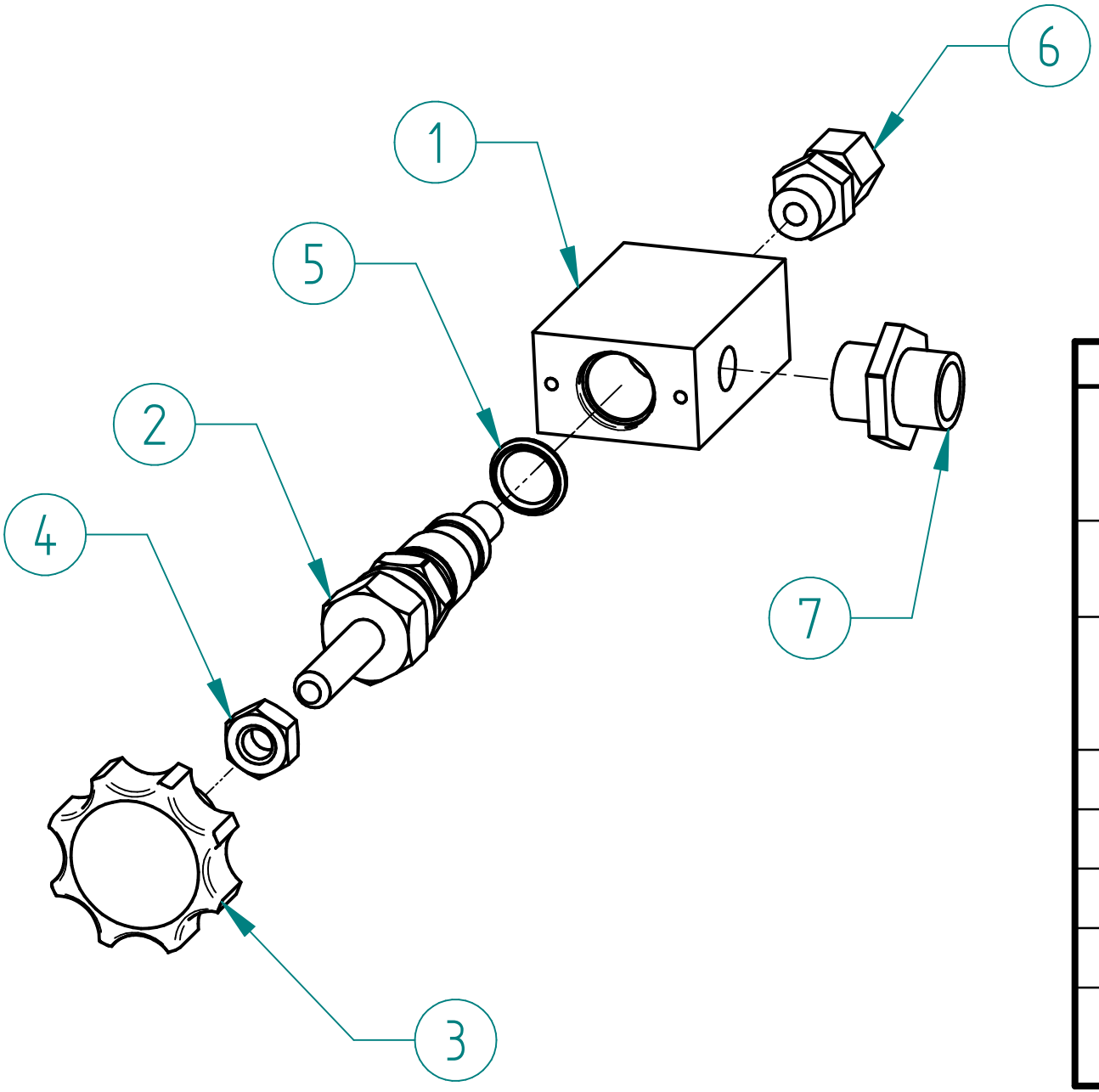
Item	File Name (no extension)	Quantity
	DKS - 00412 - DK BLOCK TENSION ASSEMBLY	
1	DKS - 00323 - DK BLOCK TENSION UNIT BASE	1
2	DKS - 00326 - DK BLOCK TENSION SLIDING PART GUIDING LIM LEFT	1
3	DKS - 00327 - DK BLOCK TENSION SLIDING PART GUIDING LIM RIGHT	1
4	DKS - 00061 - DK 11_15_20_30 TENSION WHEEL SHAFT	1
5	DKS - 00320 - DK 11_15_20_30 TENSION WHEEL FLANGE	1
6	GSP - 00542 - 85X100X10 - ROTARY SHAFT OIL SEAL - DK 11_15_20_30 TENSION WHEEL SHAFT	1
7	DKS - 00325 - DK BLOCK TENSION TIGHTENING LIM	1
8	GSP - 00479 - 32210-A SKF TAPERED ROLLER BEARING - DK 11_15_20_30 TENSION WHEEL SHAFT BEARING	2
9	GSP - 00504 - KM-10 LOCK NUT	2
10	GSP - 00181 - M12x30 HEXAGON BOLT	3
11	DKS - 00321 - Q12_5-90-10 WASHER - DK 11_15_20_30 TENSION WHEEL SHAFT WASHER	1
12	GSP - 00172 - M12x50 HEXAGON BOLT	1
13	GSP - 00277 - M12 WASHER	12
14	GSP - 00178 - M12x80 HEXAGON BOLT	8
15	GSP - 00259 - M10 NUT	3
16	GSP - 00158 - M10x45 HEXAGON BOLT	3
17	DKS - 00305 - DK BLOCK TENSION SYSTEM SLIDING SHAFT HOLDER	1



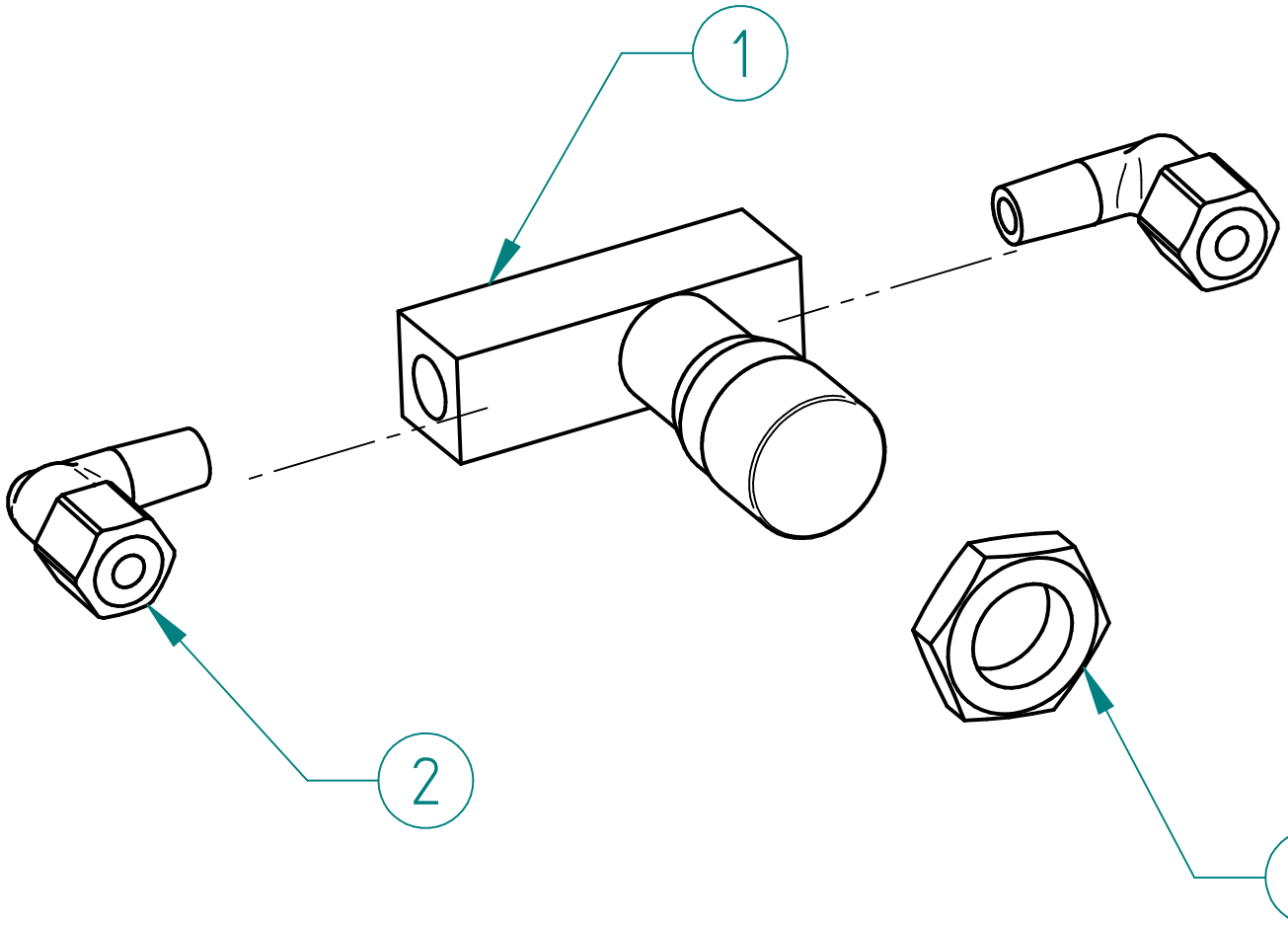
Item	File Name (no extension)	Quantity
	DKS – 00403 – DK BLOCK TENSION PISTON	
1	DKS – 00343 – DK BLOCK TENSION PISTON PIPE	1
2	DKS – 00344 – DK BLOCK TENSION PISTON PISTON SHAFT FRONT GUIDING PART	1
3	GSP – 00518 – KASTAS-K21-PU-30X45X10 – NBR NUTRING	1
4	DKS – 00342 – DK BLOCK TENSION PISTON FRONT FLANGE	1
5	GSP – 00626 – KASTAS-K09-30X38X7_5 – DUST SEAL RING	1
6	GSP – 00413 – M6X16 HEX SOCKET COUNTERSUNK HEAD BOLT	2
7	GSP – 00337 – M10x12 SETSCREW	1
8	GSP – 00694 – O-RING 104X2_5	1
9	GSP – 00553 – O-RING 100X3	1
10	DKS – 00341 – DK BLOCK TENSION PISTON SEAL BUSHING	1
11	DKS – 00340 – DK BLOCK TENSION PISTON SHAFT	1
12	GSP – 00544 – KASTAS-K16-110x96x22_5 – COMPACT PISTON SEAL	1



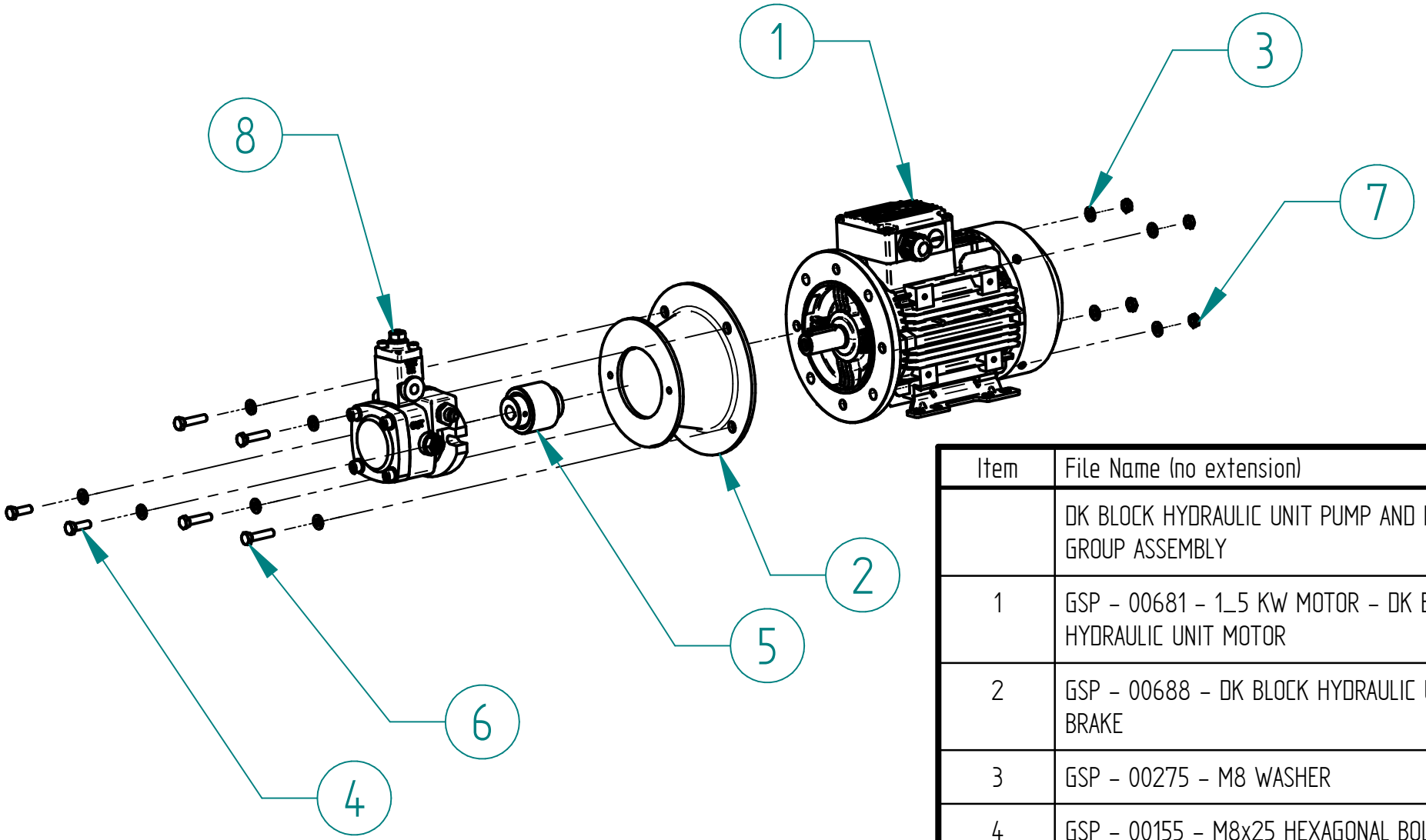
Item	File Name (no extension)	Quantity
	DK BLOCK HYDRAULIC UNIT TANK FOR HYDRAULIC MOTION TABLES	
1	DKS – 00383 – DK BLOCK HYDRAULIC UNIT TANK BODY	1
2	DKS – 00385 – DK BLOCK HYDRAULIC UNIT TANK TOP COVER	1
3	GSP – 00244 – M6X10 LENTIL HEAD BOLT	4
4	HSP – 00045 – BIG TANK LOADING TAP	1
5	HSP – 00047 – 3_4 BALL VALVE	1
6	HSP – 00048 – 50 LT FILTER TIP	1
7	HSP – 00046 – 50 LT FILTER	1
8	HSP – 00077 – OIL LEVEL INDICATOR (76mm)	1
9	DK BLOCK HYDRAULIC TABLE PISTON VALVE GROUP	1
10	DK BLOCK HYDRAULIC TENSION VALVE GROUP	1



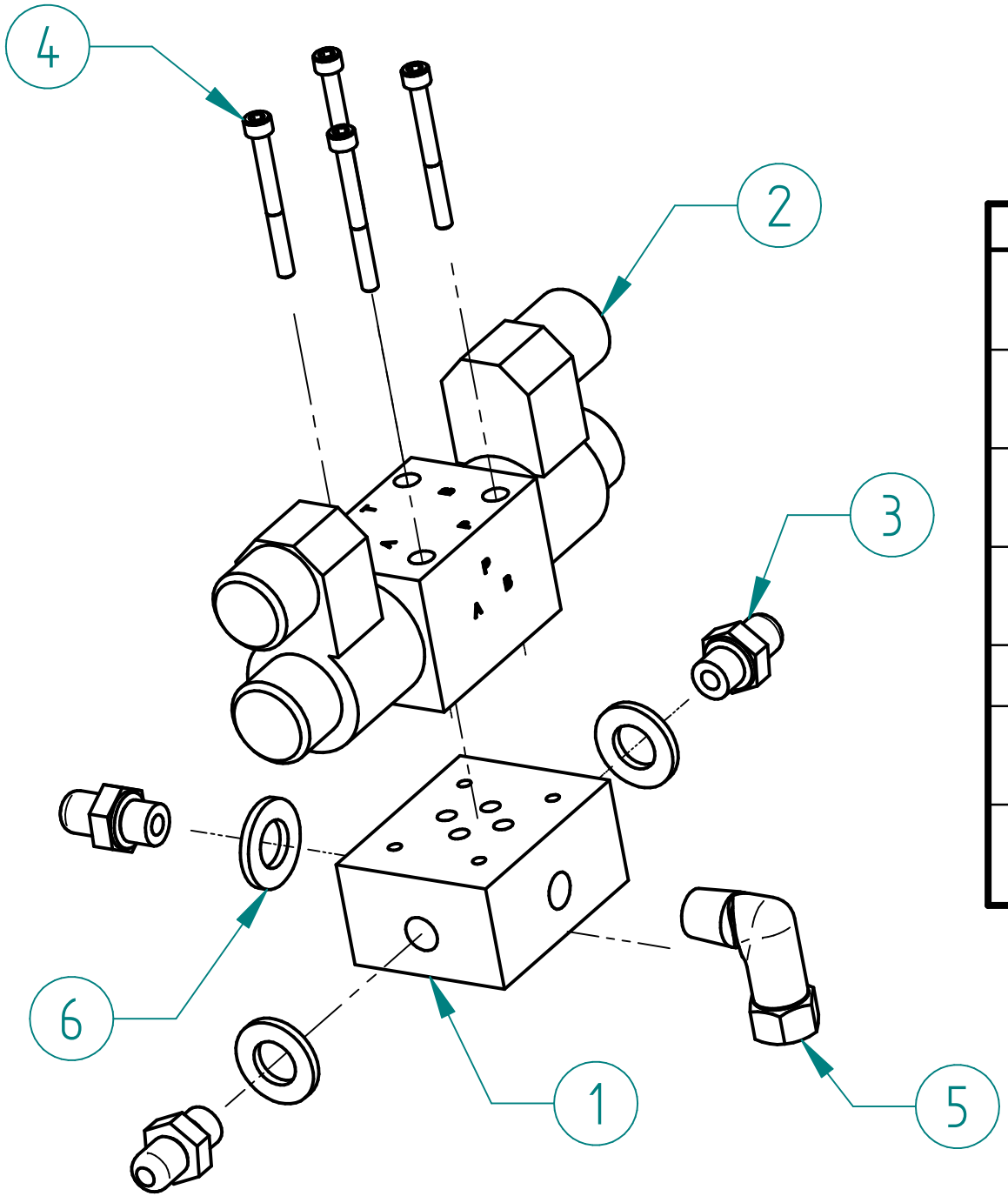
Item	File Name (no extension)	Quantity
	DKS - 00307 - DK COUNTER_BLOCK VSC30 PRESSURE CONTROL FLOW BLOCK	
1	DKS - 00388 - DK BLOCK PRESSURE ROTARY SWITCH VALVE MAIN BLOCK	1
2	HSP - 00029 - VSC-30-N-38-10 - HCVR-M20-DG - PRESSURE CONTROL VALVE	1
3	GSP - 00575 - M10X50 STAR KNOB	1
4	GSP - 00259 - M10 NUT	1
5	GSP - 00549 - O-RING 16X3	1
6	HSP - 00132 - FITTING DRS 1_4-8	1
7	HSP - 00122 - HYDRAULIC HOSE NIPPLE 1_4	1



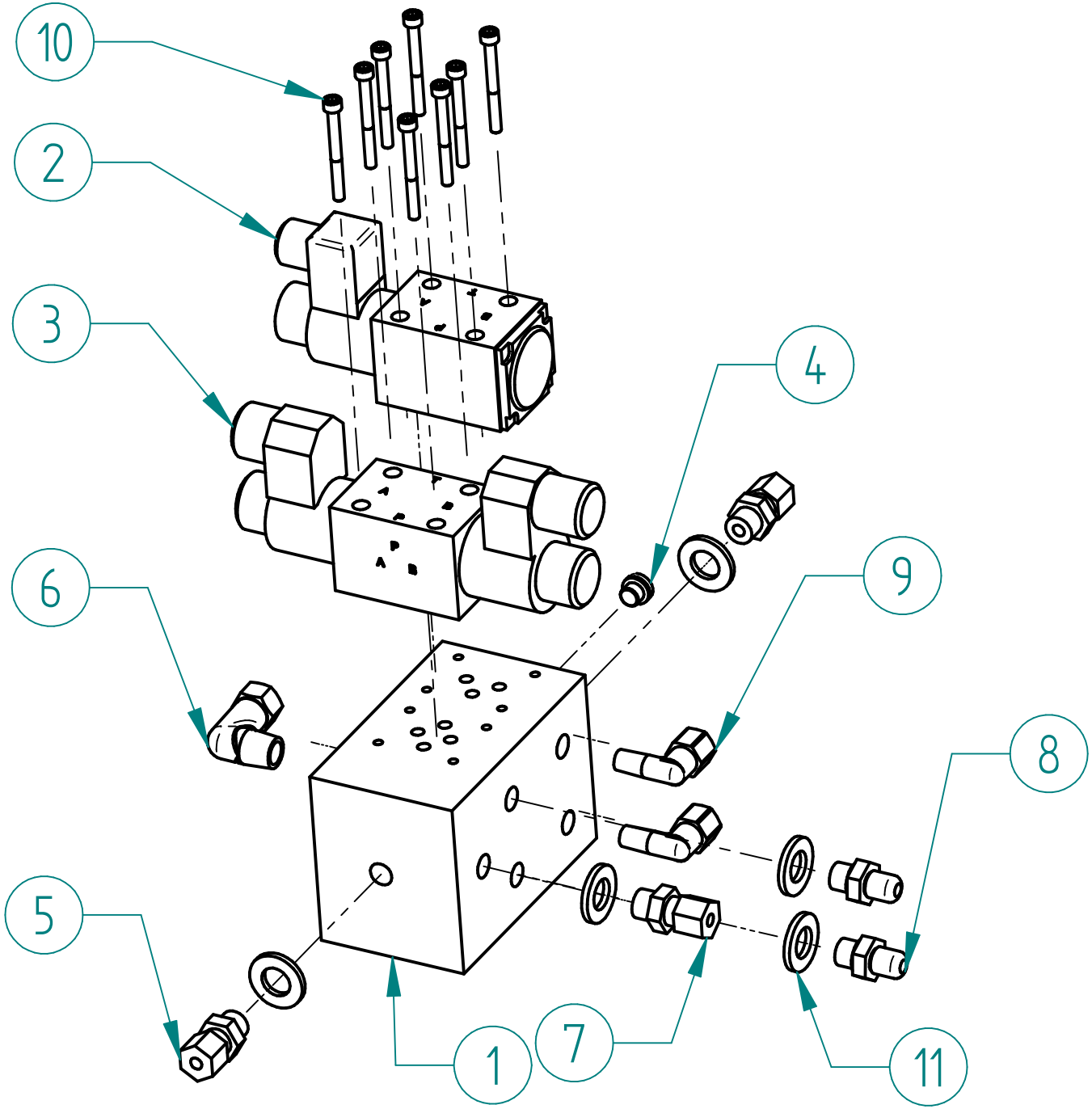
Item	File Name (no extension)	Quantity
	HSP – 00153 – DK 600_900_BLOCK SPEED ADJUSTMENT VALVE SET	
1	DKS – 00507 – DK 600_900_BLOCK SPEED ADJUSTMENT VALVE & DISTRIBUTION BLOCK	1
2	HSP – 00115 – L FITTING DRS 1_4-8	2
3	DKS – 00410 – DK COUNTER SPEED ADJUSTMENT VALVE NUT	1



Item	File Name (no extension)	Quantity
	DK BLOCK HYDRAULIC UNIT PUMP AND MOTOR GROUP ASSEMBLY	
1	GSP – 00681 – 1_5 KW MOTOR – DK BLOCK HYDRAULIC UNIT MOTOR	1
2	GSP – 00688 – DK BLOCK HYDRAULIC UNIT DRUM BRAKE	1
3	GSP – 00275 – M8 WASHER	10
4	GSP – 00155 – M8x25 HEXAGONAL BOLT	2
5	DKS – 00386 – DK BLOCK HYDRAULIC UNIT MOTOR COUPLING	1
6	GSP – 00142 – M8x35 HEXAGON BOLT	4
7	GSP – 00258 – M8 NUT	4
8	DKS – 00404 – DK BLOCK HYDRAULIC UNIT PUMP	1



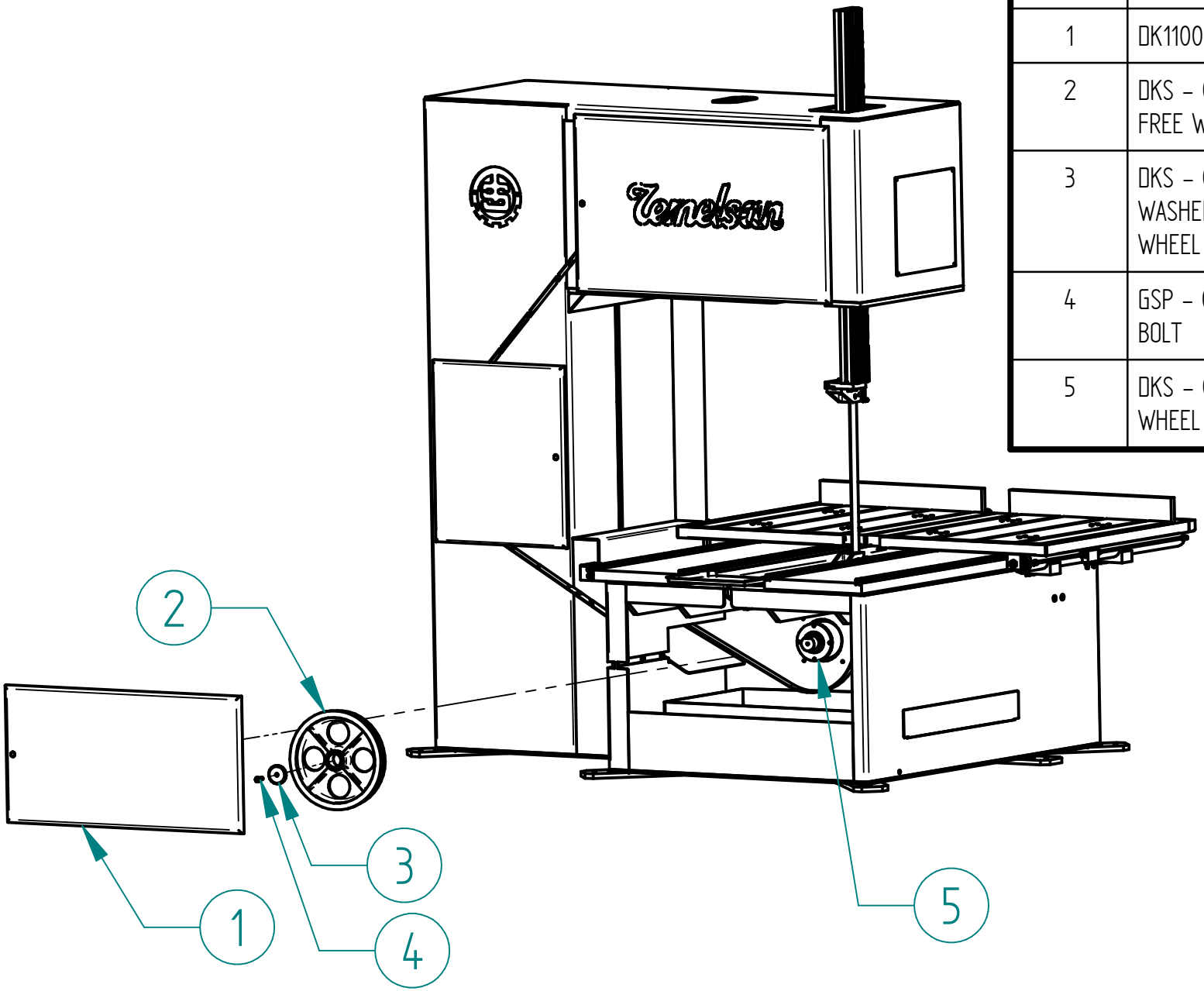
Item	File Name (no extension)	Quantity
	DK BLOCK HYDRAULIC TENSION VALVE GROUP	
1	HSP – 00081 – DK BLOCK HYDRAULIC TENSION VALVE BLOCK	1
2	HSP – 00083 – SDHE-0711 DC 10S ATOS VALVE	1
3	HSP – 00002 – HYDRAULIC FITTING 1_4-10	3
4	GSP – 00585 – M5x50 IMBUS BOLT	4
5	HSP – 00114 – L FITTING DRS 1_4-10	1
6	HSP – 00052 – HYDRAULIC 1_4 COPPER WASHER	3

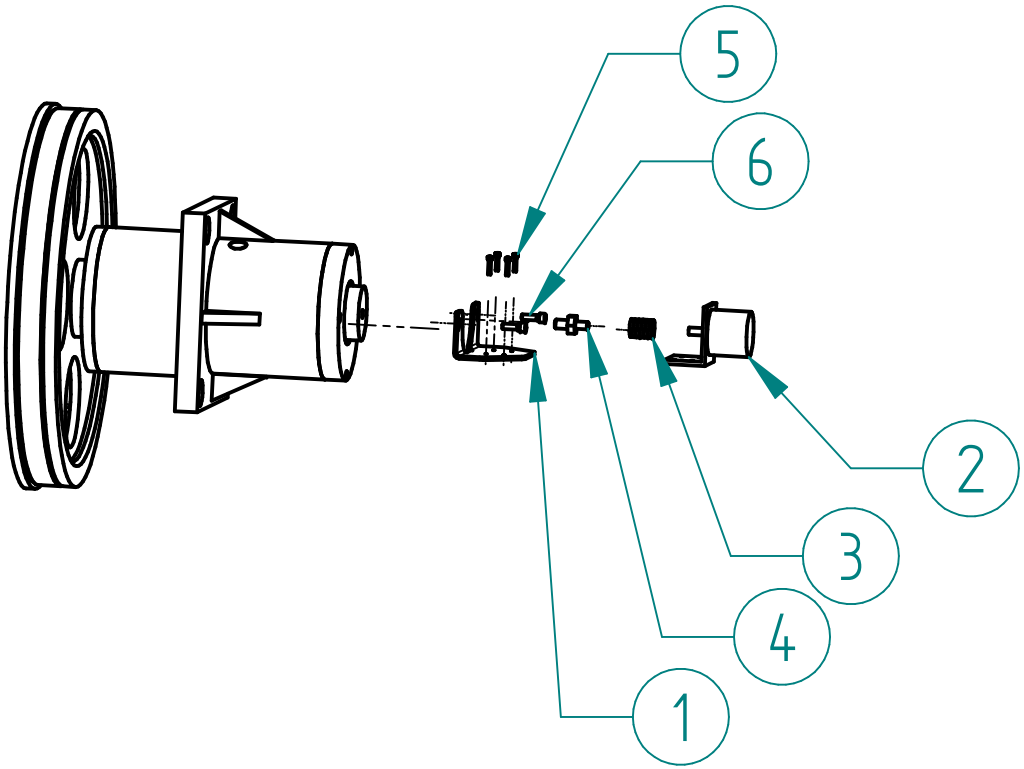


Item	File Name (no extension)	Quantity
	DK BLOCK HYDRAULIC TABLE PISTON VALVE GROUP	
1	HSP – 00090 – DK BLOCK HYDRAULIC TANK PISTON VALVE BLOCK	1
2	HSP – 00082 – SDHE-0631_2 DC 10S VALVE	1
3	HSP – 00083 – SDHE-0711 DC 10S ATOS VALVE	1
4	HSP – 00147 – HYDRAULIC BLANKING SCREW 1_8	1
5	HSP – 00132 – FITTING DRS 1_4-8	2
6	HSP – 00114 – L FITTING DRS 1_4-10	1
7	HSP – 00131 – FITTING DRS 1_4-12	1
8	HSP – 00002 – HYDRAULIC FITTING 1_4-10	2
9	HSP – 00115 – L FITTING DRS 1_4-8	2
10	GSP – 00585 – M5x50 IMBUS BOLT	8
11	HSP – 00052 – HYDRAULIC 1_4 COPPER WASHER	5

FREE WHEEL UNIT GROUP

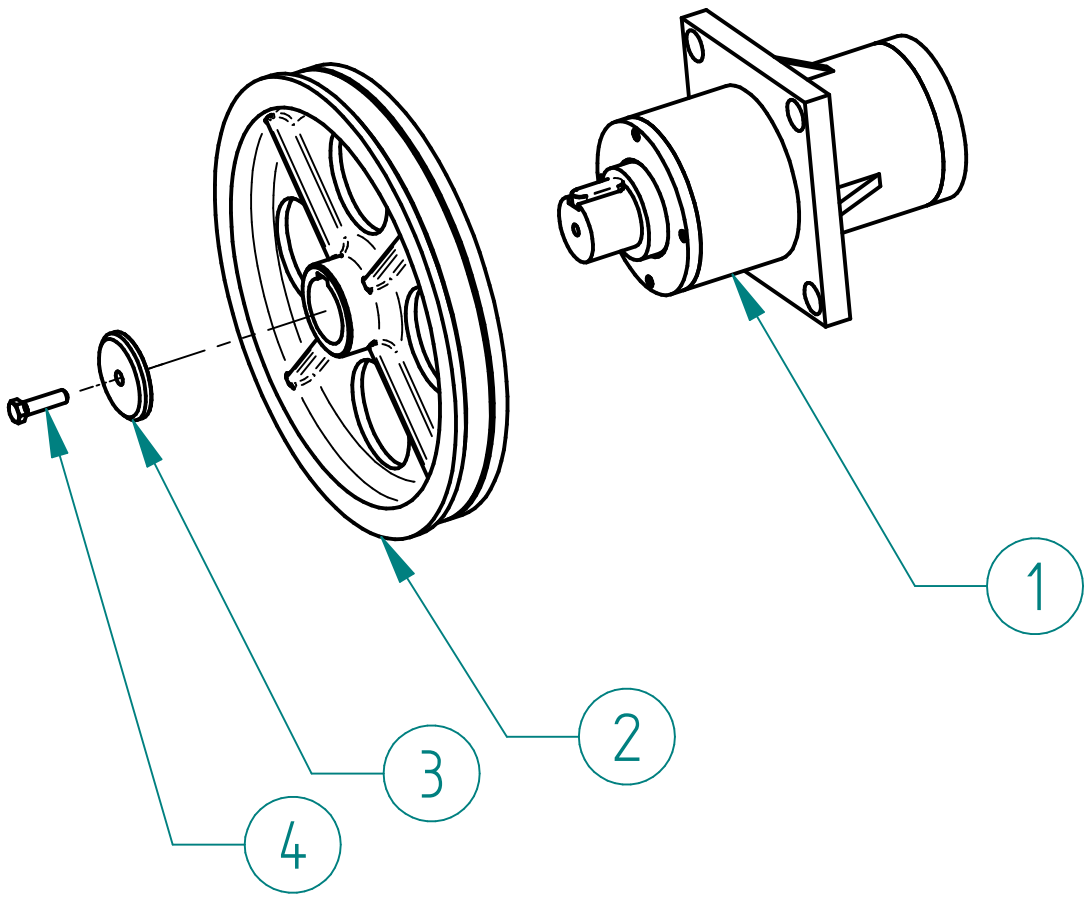
Item	File Name (no extension)	Quantity
	DK 1100	
1	DK1100-BC-FRONT LOWER COVER	1
2	DKS - 00316 - DK 11_15_20_30 FREE WHEEL 54MM	1
3	DKS - 00328 - Q12_5-80-10 WASHER - DK 11_15_20_30 FREE WHEEL SHAFT WASHER	1
4	GSP - 00171 - M12x45 HEXAGON BOLT	1
5	DKS - 00453 - DK BLOCK FREE WHEEL HOUSING GROUP	1



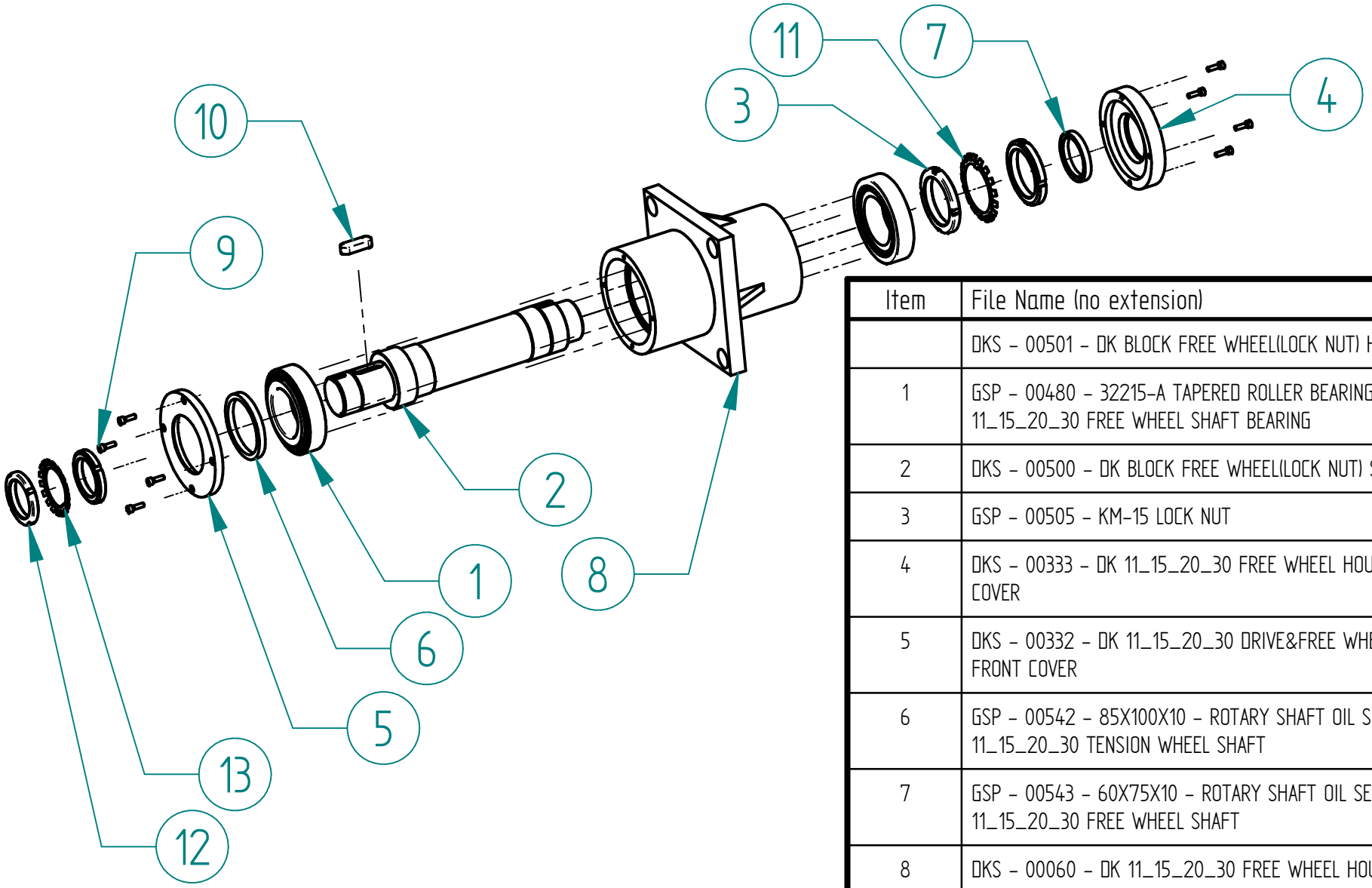


Item Number	File Name (no extension)	Quantity
	DK 1100	
1	DKS – 00398 – DK BLOCK ENCODER ASSEMBLY PLATE	1
2	DKS – 00395 – DK BLOCK ENCCODER	1
3	GSP – 00545 – KN 41_67 HBS – DK BLOCK ENCODER COUPLING	1
4	DKS – 00396 – DK BLOCK ENCODER SHAFT	1
5	GSP – 00003 – M3X16 IMBUS BOLT	4
6	GSP – 00023 – M6x20 IMBUS BOLT	2

NEW
VERSION

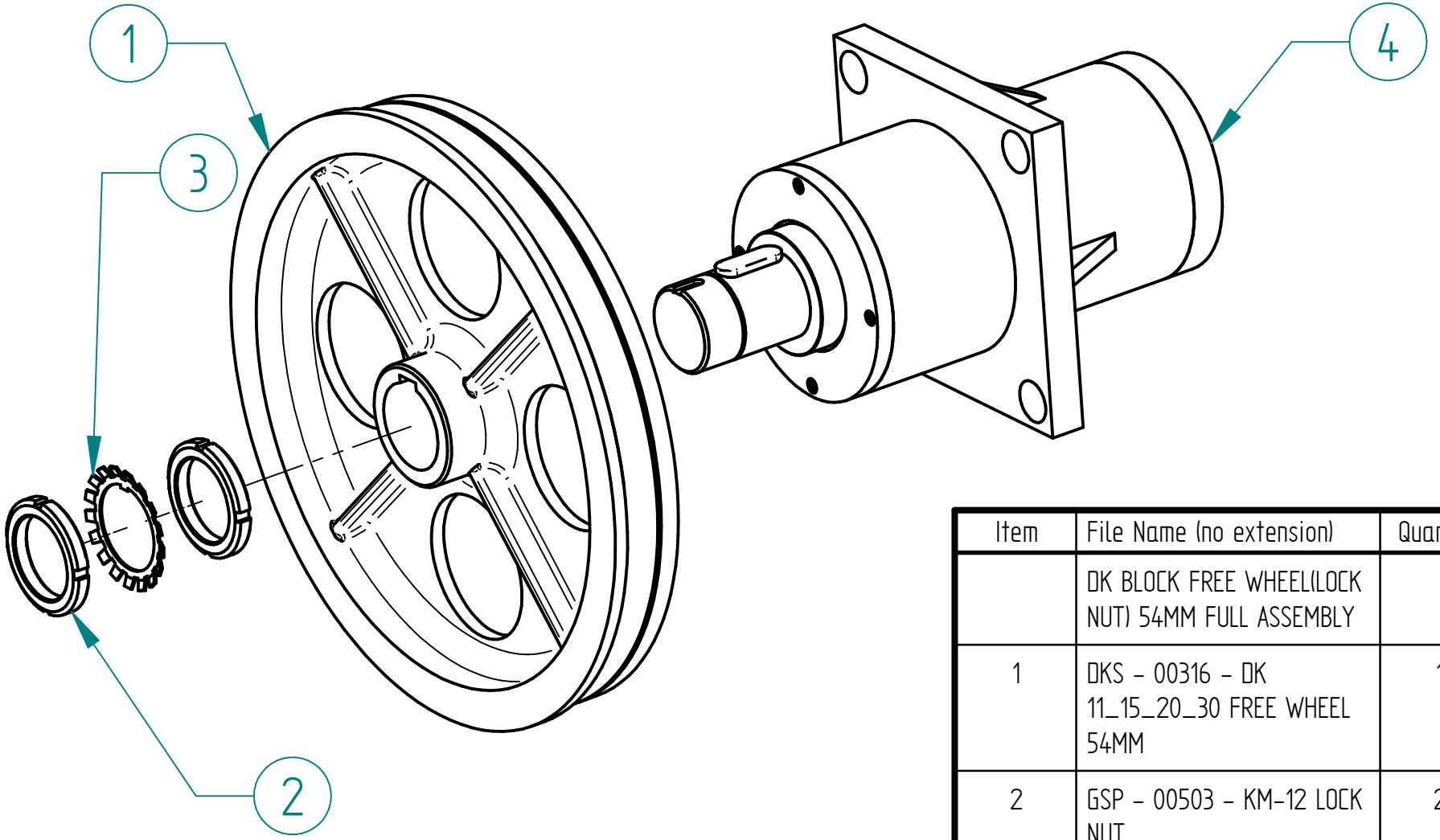


Item	File Name (no extension)	Quantity
	DK BLOCK FREE WHEEL 54MM FULL ASSEMBLY	
1	DKS - 00453 - DK BLOCK FREE WHEEL HOUSING GROUP	1
2	DKS - 00316 - DK 11_15_20_30 FREE WHEEL 54MM	1
3	DKS - 00328 - Q12_5-80-10 WASHER - DK 11_15_20_30 FREE WHEEL SHAFT WASHER	1
4	GSP - 00171 - M12x45 HEXAGON BOLT	1

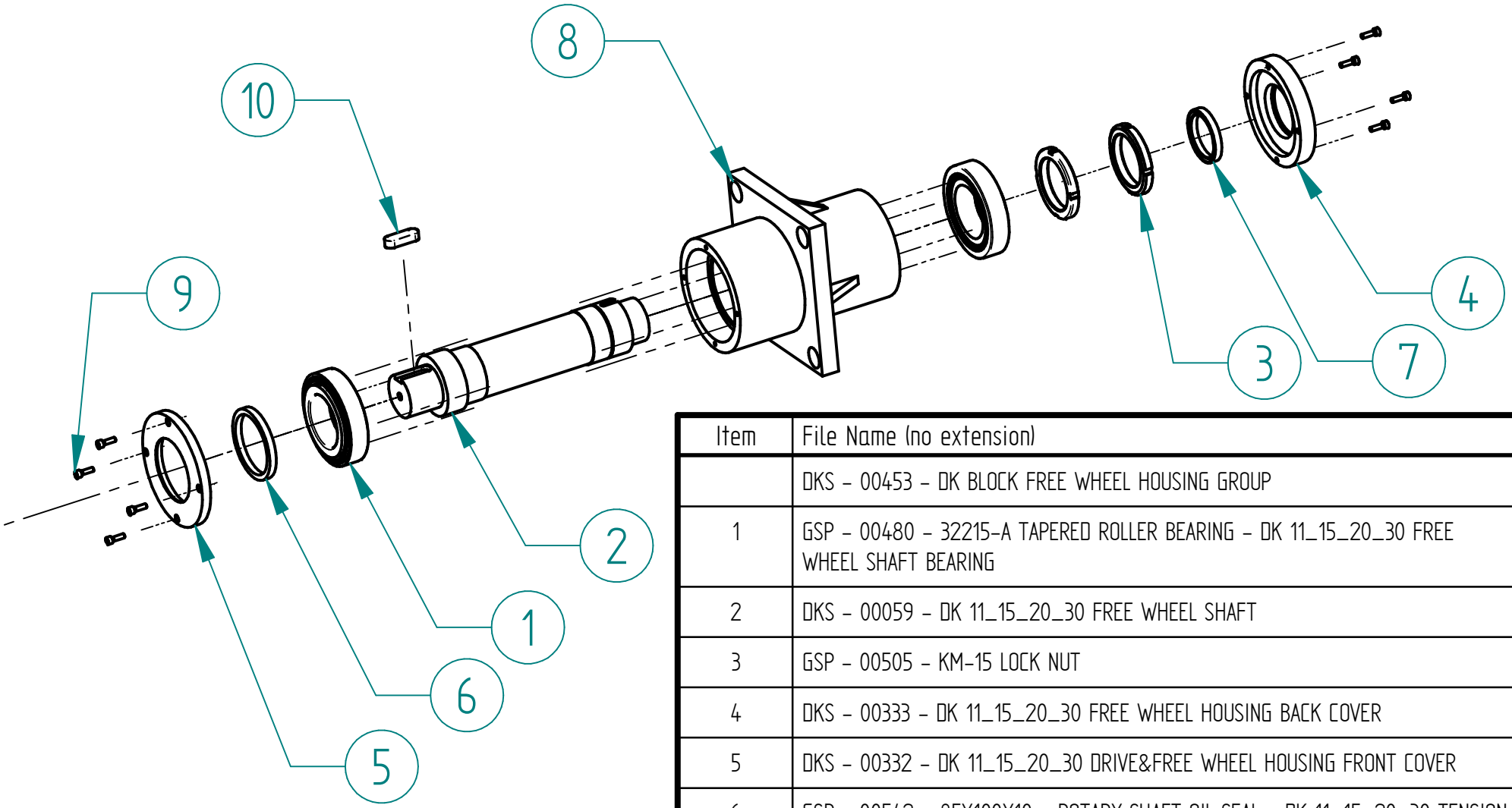


Item	File Name (no extension)	Quantity
	DKS – 00501 – DK BLOCK FREE WHEEL(LOCK NUT) HOUSING GROUP	
1	GSP – 00480 – 32215-A TAPERED ROLLER BEARING – DK 11_15_20_30 FREE WHEEL SHAFT BEARING	2
2	DKS – 00500 – DK BLOCK FREE WHEEL(LOCK NUT) SHAFT	1
3	GSP – 00505 – KM-15 LOCK NUT	2
4	DKS – 00333 – DK 11_15_20_30 FREE WHEEL HOUSING BACK COVER	1
5	DKS – 00332 – DK 11_15_20_30 DRIVE&FREE WHEEL HOUSING FRONT COVER	1
6	GSP – 00542 – 85X100X10 – ROTARY SHAFT OIL SEAL – DK 11_15_20_30 TENSION WHEEL SHAFT	1
7	GSP – 00543 – 60X75X10 – ROTARY SHAFT OIL SEAL – DK 11_15_20_30 FREE WHEEL SHAFT	1
8	DKS – 00060 – DK 11_15_20_30 FREE WHEEL HOUSING	1
9	GSP – 00023 – M6x20 IMBUS BOLT	8
10	GSP – 00667 – 18x11x50 KEY	1
11	GSP – 00353 – MB-15 LOCKWASHER	1
12	GSP – 00503 – KM-12 LOCK NUT	2
13	GSP – 00352 – MB-12 LOCKWASHER	1

OLD
VERSION

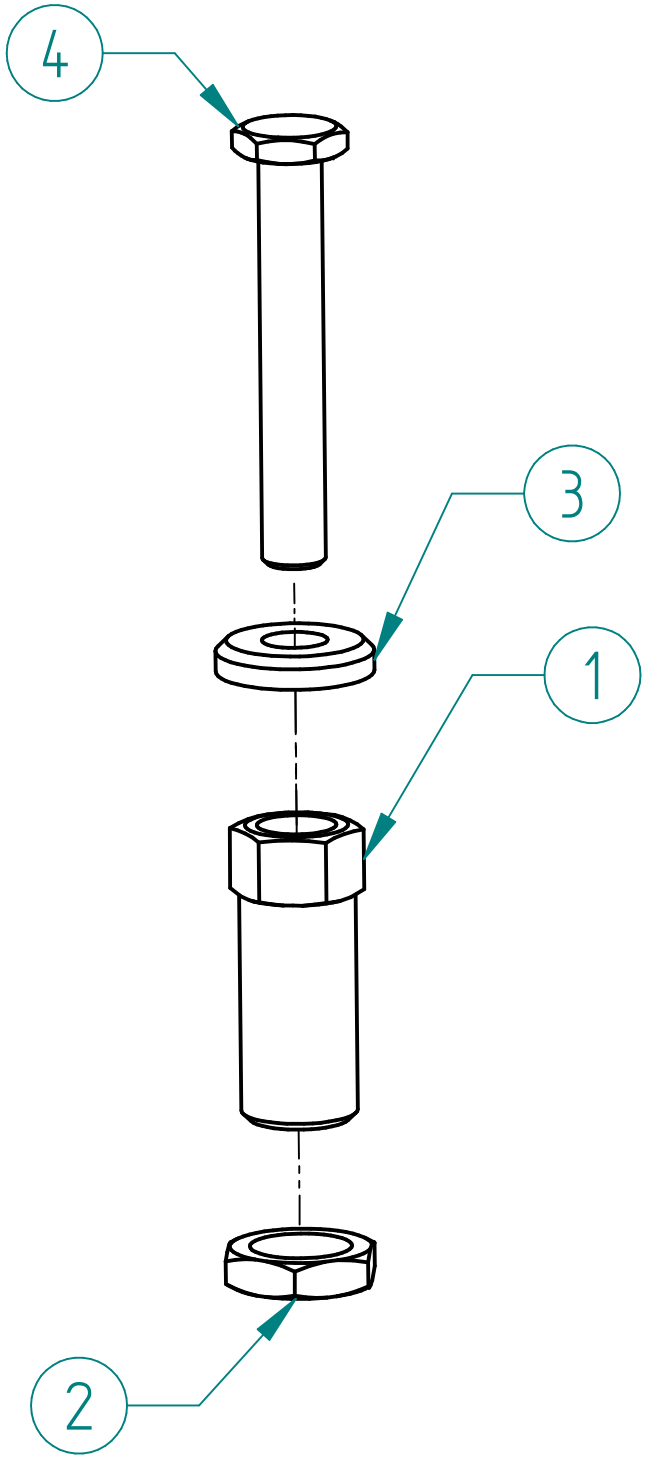


Item	File Name (no extension)	Quantity
	DK BLOCK FREE WHEEL(LOCK NUT) 54MM FULL ASSEMBLY	
1	DKS – 00316 – DK 11_15_20_30 FREE WHEEL 54MM	1
2	GSP – 00503 – KM-12 LOCK NUT	2
3	GSP – 00352 – MB-12 LOCKWASHER	1
4	DKS – 00501 – DK BLOCK FREE WHEEL(LOCK NUT) HOUSING GROUP	1



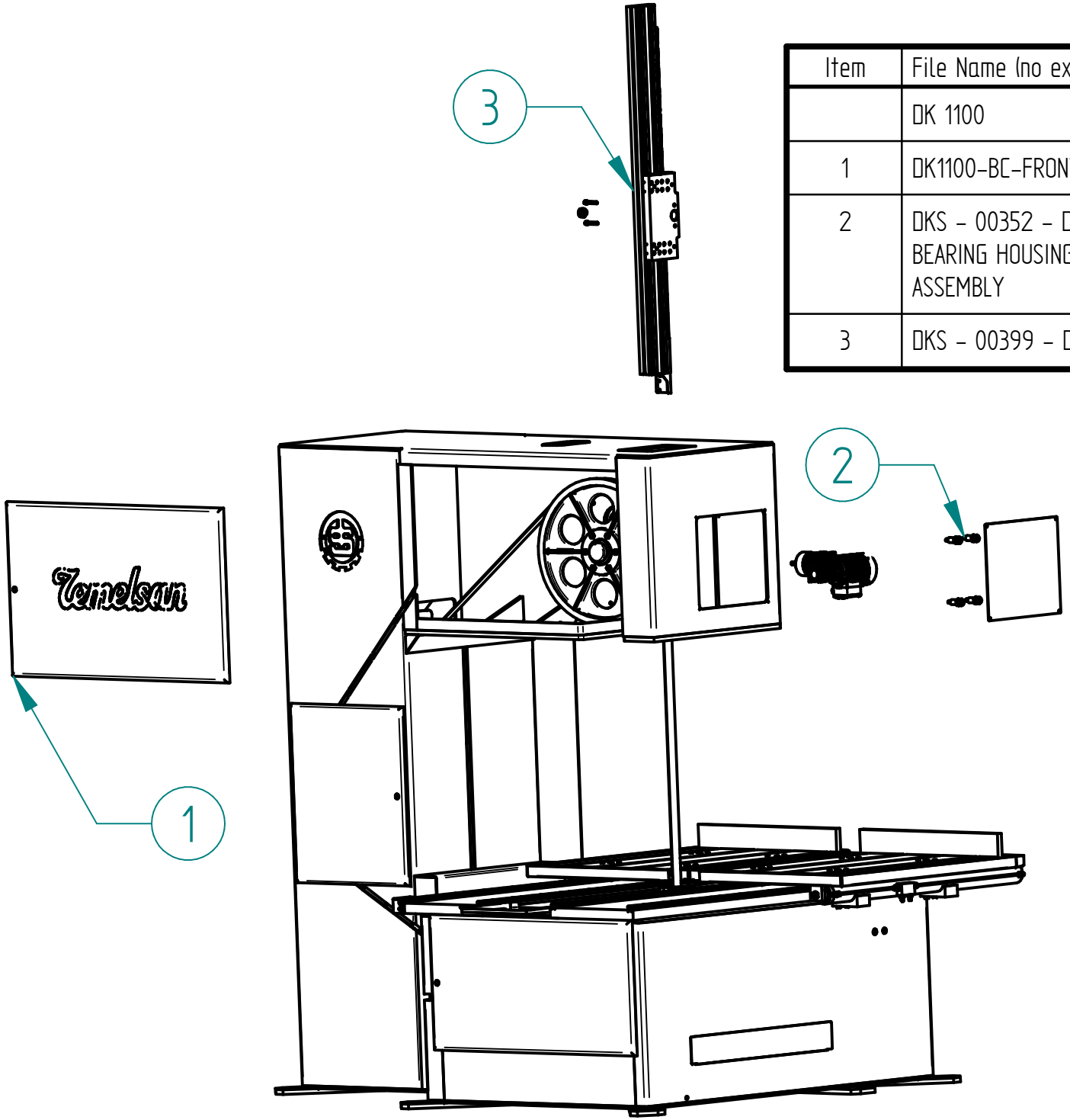
Item	File Name (no extension)	Quantity
	DKS – 00453 – DK BLOCK FREE WHEEL HOUSING GROUP	
1	GSP – 00480 – 32215-A TAPERED ROLLER BEARING – DK 11_15_20_30 FREE WHEEL SHAFT BEARING	2
2	DKS – 00059 – DK 11_15_20_30 FREE WHEEL SHAFT	1
3	GSP – 00505 – KM-15 LOCK NUT	2
4	DKS – 00333 – DK 11_15_20_30 FREE WHEEL HOUSING BACK COVER	1
5	DKS – 00332 – DK 11_15_20_30 DRIVE&FREE WHEEL HOUSING FRONT COVER	1
6	GSP – 00542 – 85X100X10 – ROTARY SHAFT OIL SEAL – DK 11_15_20_30 TENSION WHEEL SHAFT	1
7	GSP – 00543 – 60X75X10 – ROTARY SHAFT OIL SEAL – DK 11_15_20_30 FREE WHEEL SHAFT	1
8	DKS – 00060 – DK 11_15_20_30 FREE WHEEL HOUSING	1
9	GSP – 00023 – M6x20 IMBUS BOLT	8
10	GSP – 00667 – 18x11x50 KEY	1

POST ELEVATION UNIT

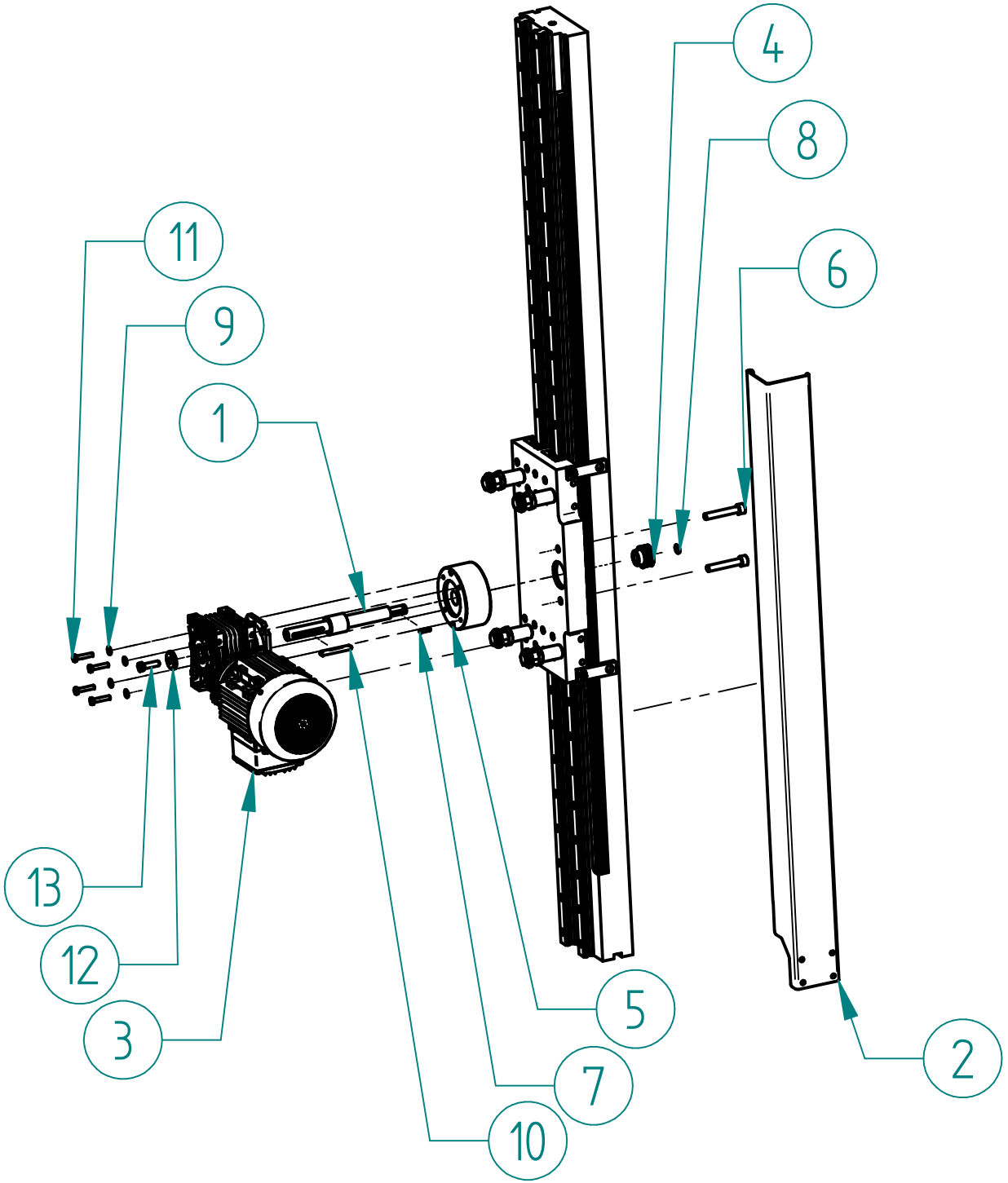


Item Number	File Name (no extension)	Quantity
	DKS – 00352 –DK BLOCK POST ELEVATION LINEAR BEARING BASE PLATE ADJUSTMENT SCREW GROUP	
1	DKS – 00351 – DK BLOCK POST ELEVATION LINEAR BEARING BASE PLATE ADJUSTMENT SCREW	1
2	DKS – 00211 – M22 ADJUSTMENT NUT	1
3	KNS – 00292 – Q12–30 WASHER	1
4	GSP – 00178 – M12x80 HEXAGON BOLT	1

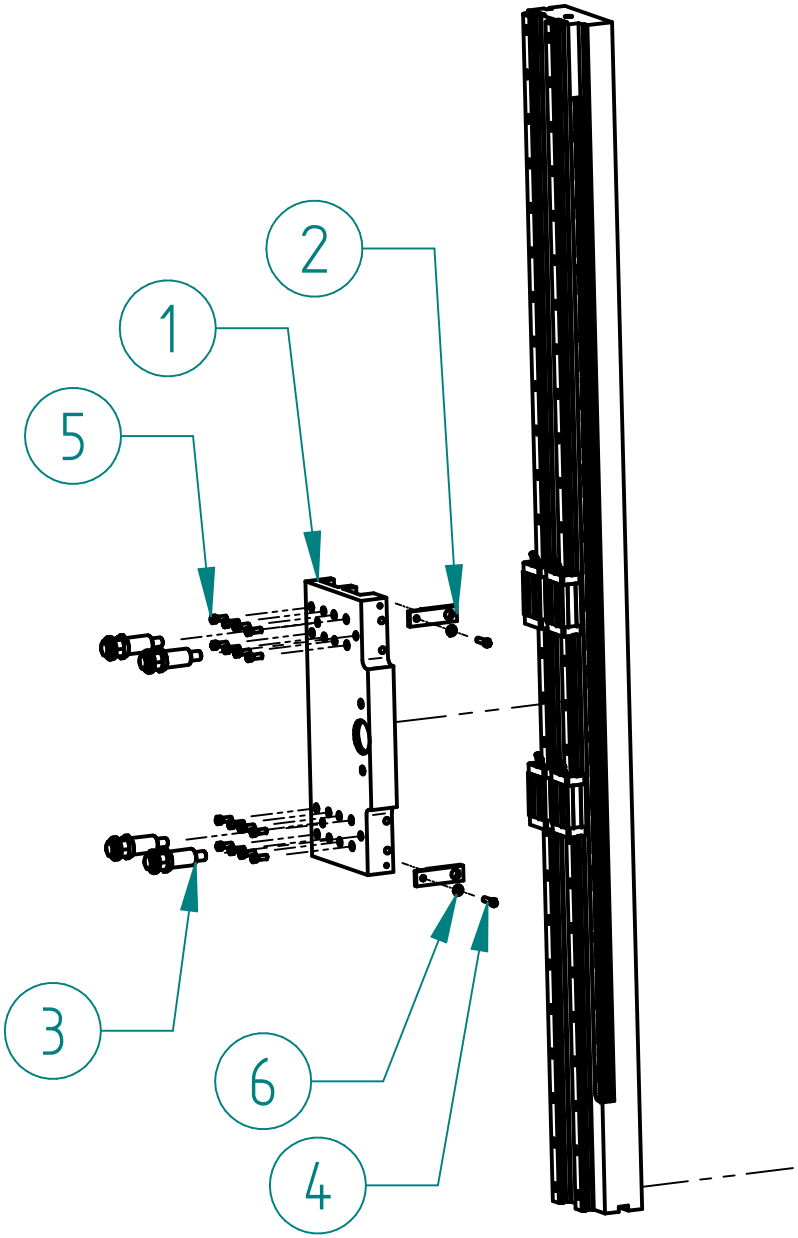
NEW
VERSION



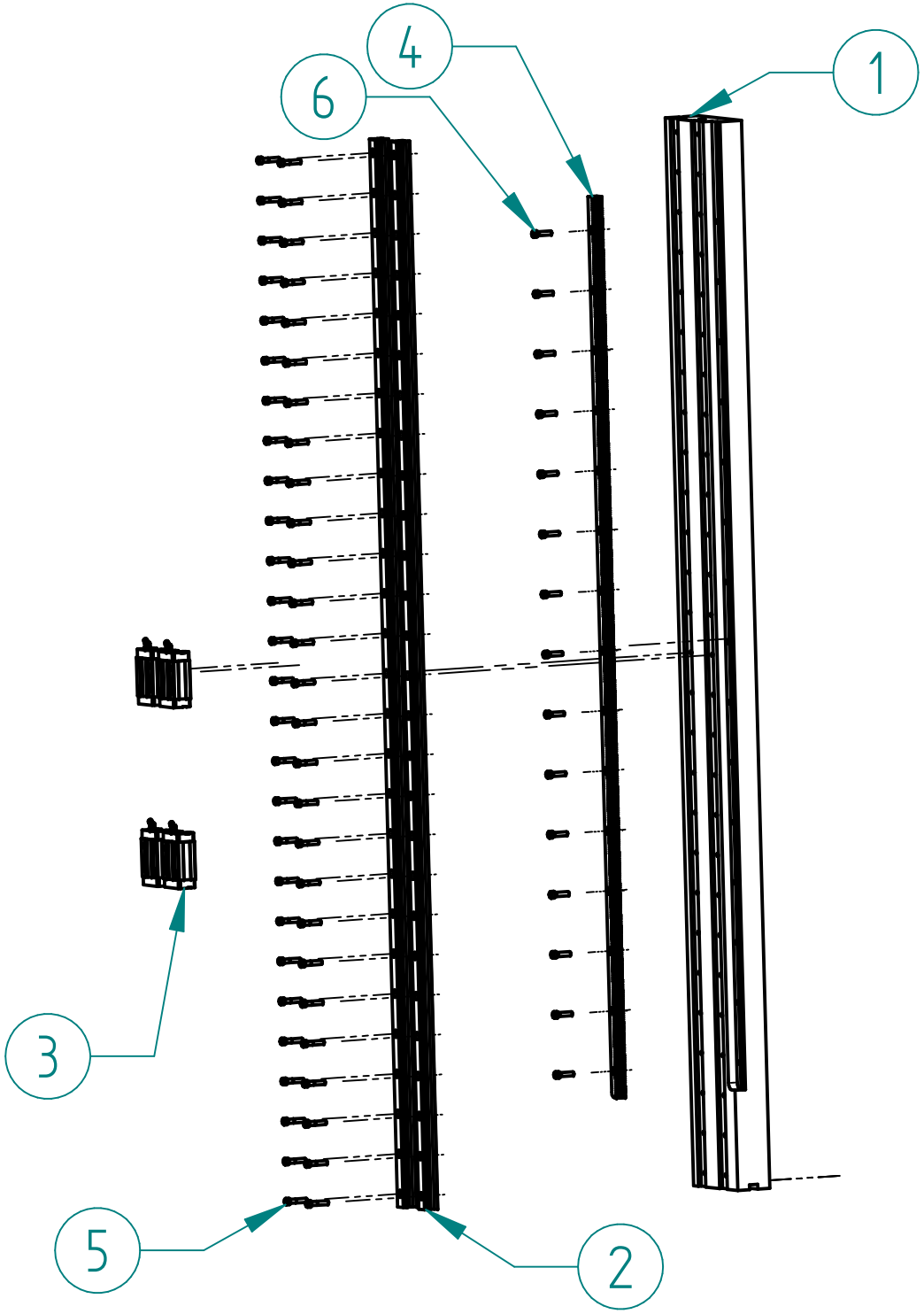
Item	File Name (no extension)	Quantity
	DK 1100	
1	DK1100-BC-FRONT UPPER COVER	1
2	DKS - 00352 - DK BLOCK POST ELEVATION LINEAR BEARING HOUSING PLATE ADJUSTMENT SCREW ASSEMBLY	4
3	DKS - 00399 - DK BLOCK POST ELEVATION GROUP	1



Item	File Name (no extension)	Quantity
	DKS – 00399 – DK BLOCK POST ELEVATION GROUP	
1	DKS – 00353 – DK BLOCK POST ELEVATION PINION SHAFT	1
2	DKS – 00064 – DK BLOCK POST ELEVATING GUARD	1
3	DKS – 00062 – DK BLOCK POST ELEVATING MOTOR GEARBOX GROUP	1
4	DKS – 00091 – DK BLOCK POST ELEVATION PINION	1
5	DKS – 00355 – DK BLOCK POST ELEVATION MOTOR GEARBOX GROUP FLANGE	1
6	GSP – 00050 – M10x60 IMBUS BOLT	2
7	GSP – 00674 – 4x4x20 KEY	1
8	GSP – 00675 – SNAP RING 12X1	1
9	GSP – 00274 – M6 WASHER	4
10	GSP – 00676 – 6x6x56 KEY	1
11	GSP – 00136 – M6x30 HEXAGON BOLT	4
12	DKS – 00133 – Q8_5-30-5 WASHER – DK 400 XL GEARBOX WASHER	1
13	GSP – 00141 – M8X30 HEXAGON BOLT	1

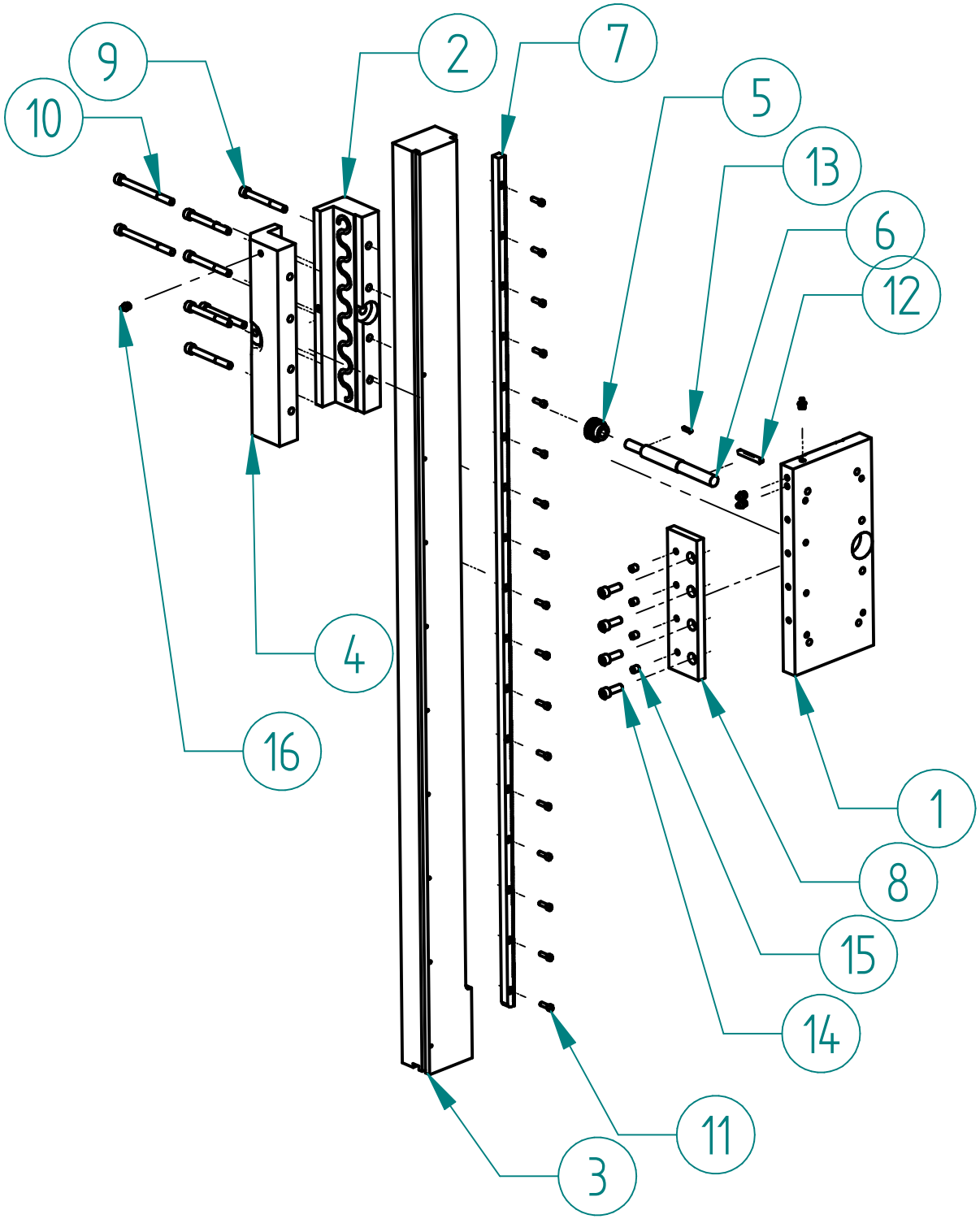


Item	File Name (no extension)	Quantity
	DKS – 00399 – DK BLOCK POST ELEVATION GROUP	
1	DKS – 00350 – DK BLOCK POST ELEVATION LINEAR BEARING BASE PLATE	1
2	DKS – 00349 – DK BLOCK POST ELEVATION SENSOR LIM	2
3	DKS – 00352 – DK BLOCK POST ELEVATION LINEAR BEARING BASE PLATE ADJUSTMENT SCREW GROUP	4
4	GSP – 00024 – M6X25 IMBUS BOLT	2
5	GSP – 00022 – M6X16 IMBUS BOLT	16
6	GSP – 00274 – M6 WASHER	2

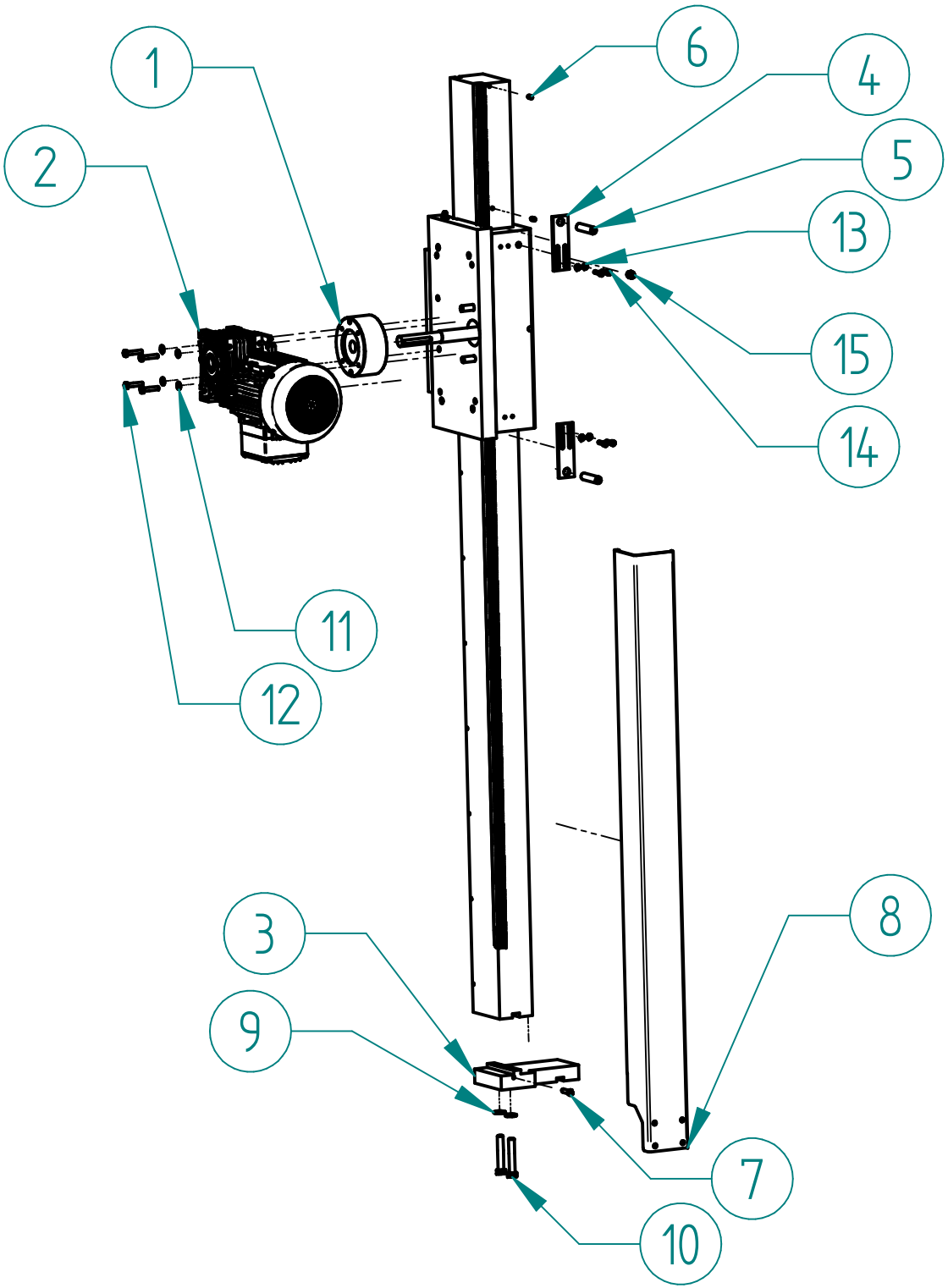


Item Number	File Name (no extension)	Quantity
	DKS – 00399 – DK BLOCK POST ELEVATION GROUP	
1	DKS – 00348 – DK BLOCK POST ELEVATION RACK COLUMN	1
2	GSP – 00671 – H25x1600 LINEAR RAIL	2
3	GSP – 00477 – LLTHC 25 U-T0 P5 SKF LINEAR BEARING	4
4	DKS – 00092 – DK BLOCK POST ELEVATION RACK	1
5	GSP – 00025 – M6x30 IMBUS BOLT	54
6	GSP – 00024 – M6X25 IMBUS BOLT	15

OLD
VERSION



Item	File Name (no extension)	Quantity
	DKS – 00551 – DK BLOCK OLD POST ELEVATION GROUP	
1	DKS – 00542 – DK BLOCK OLD POST ELEVATION BASE PLATE	1
2	DKS – 00544 – DK BLOCK OLD POST ELEVATION GUIDING LEFT PART	1
3	DKS – 00539 – DK BLOCK OLD POST ELEVATION MAIN RACK COLUMN	1
4	DKS – 00543 – DK BLOCK OLD POST ELEVATION GUIDING RIGHT PART	1
5	DKS – 00091 – DK BLOCK POST ELEVATION PINION	1
6	DKS – 00540 – DK BLOCK OLD POST ELEVATION PINION SHAFT	1
7	DKS – 00545 – DK BLOCK OLD POST ELEVATION RACK GEAR	1
8	DKS – 00548 – DK BLOCK OLD POST ELEVATION TIGHTENING LIM	1
9	GSP – 00053 – M10x90 IMBUS BOLT	6
10	GSP – 00056 – M10x120 IMBUS BOLT	2
11	GSP – 00023 – M6x20 IMBUS BOLT	18
12	GSP – 00676 – 6x6x56 KEY	1
13	GSP – 00674 – 4x4x20 KEY	1
14	GSP – 00045 – M10x30 IMBUS BOLT	4
15	GSP – 00337 – M10x12 SETSCREW	4
16	GSP – 00574 – LUBRICATION NIPPLE 1_8-10	4

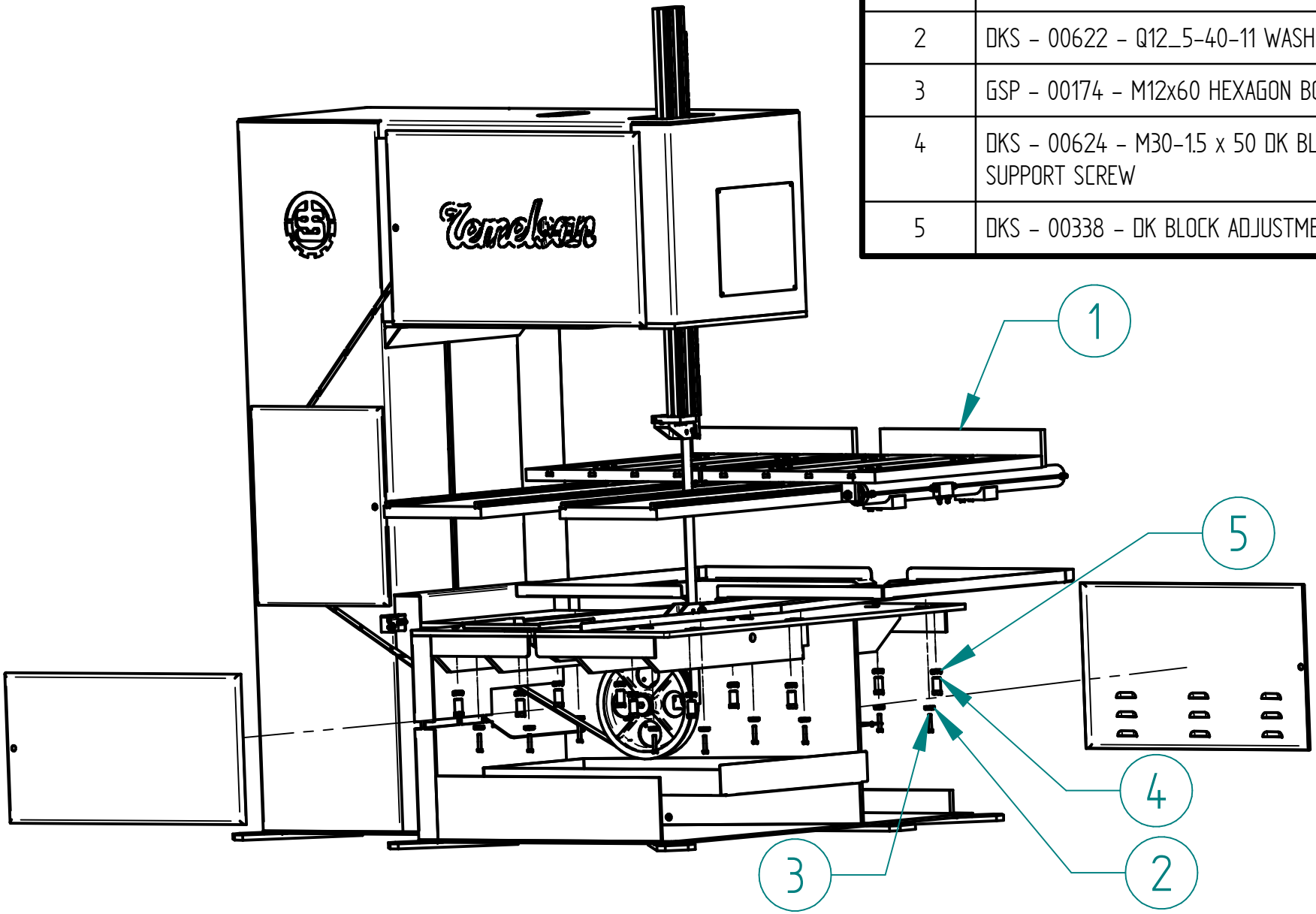


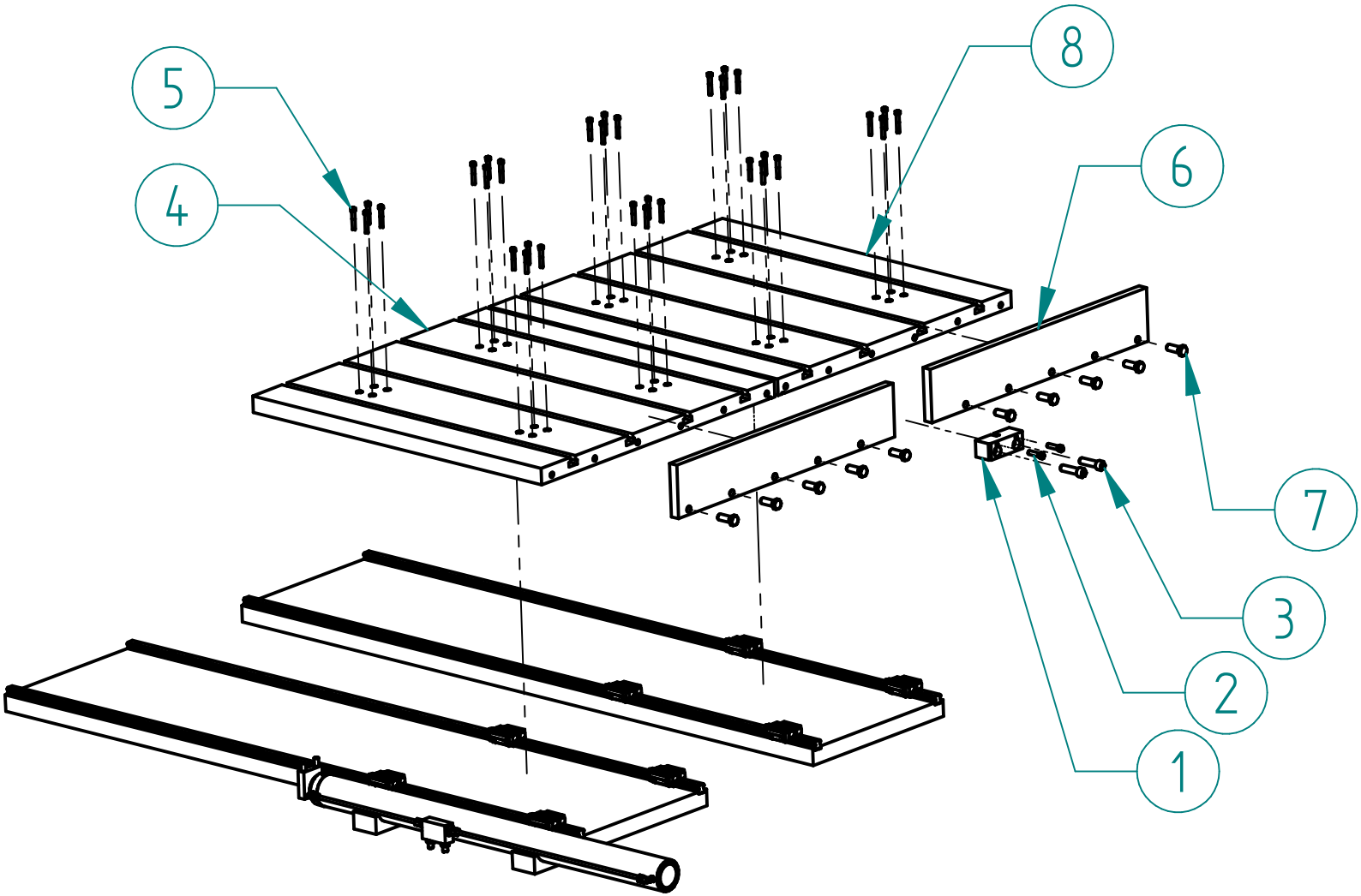
Item	File Name (no extension)	Quantity
	DKS – 00551 – DK BLOCK OLD POST ELEVATION GROUP	
1	DKS – 00541 – DK BLOCK OLD POST ELEVATION MOTOR GEARBOX GROUP FLANGE	1
2	DKS – 00062 – DK BLOCK POST ELEVATING MOTOR GEARBOX GROUP	1
3	DKS – 00547 – DK BLOCK OLD POST ELEVATION UPPER GUIDE CONNECTION LIM	1
4	DKS – 00546 – DK BLOCK OLD POST ELEVATION SENSOR ASSEMBLY LIM	2
5	GSP – 00708 – XS612B1PAL2 TELEMECANIQUE SENSOR – DK BLOCK OLD POST ELEVATION SENSOR	2
6	GSP – 00299 – M6X10 SETSCREW	2
7	GSP – 00024 – M6X25 IMBUS BOLT	1
8	DKS – 00064 – DK BLOCK POST ELEVATING GUARD	1
9	GSP – 00276 – M10 WASHER	2
10	GSP – 00161 – M10x60 HEXAGON BOLT	2
11	GSP – 00274 – M6 WASHER	4
12	GSP – 00136 – M6x30 HEXAGON BOLT	4
13	GSP – 00273 – M5 WASHER	4
14	GSP – 00015 – M5X20 IMBUS BOLT	4
15	GSP – 00574 – LUBRICATION NIPPLE 1_8-10	1

TABLE GROUP

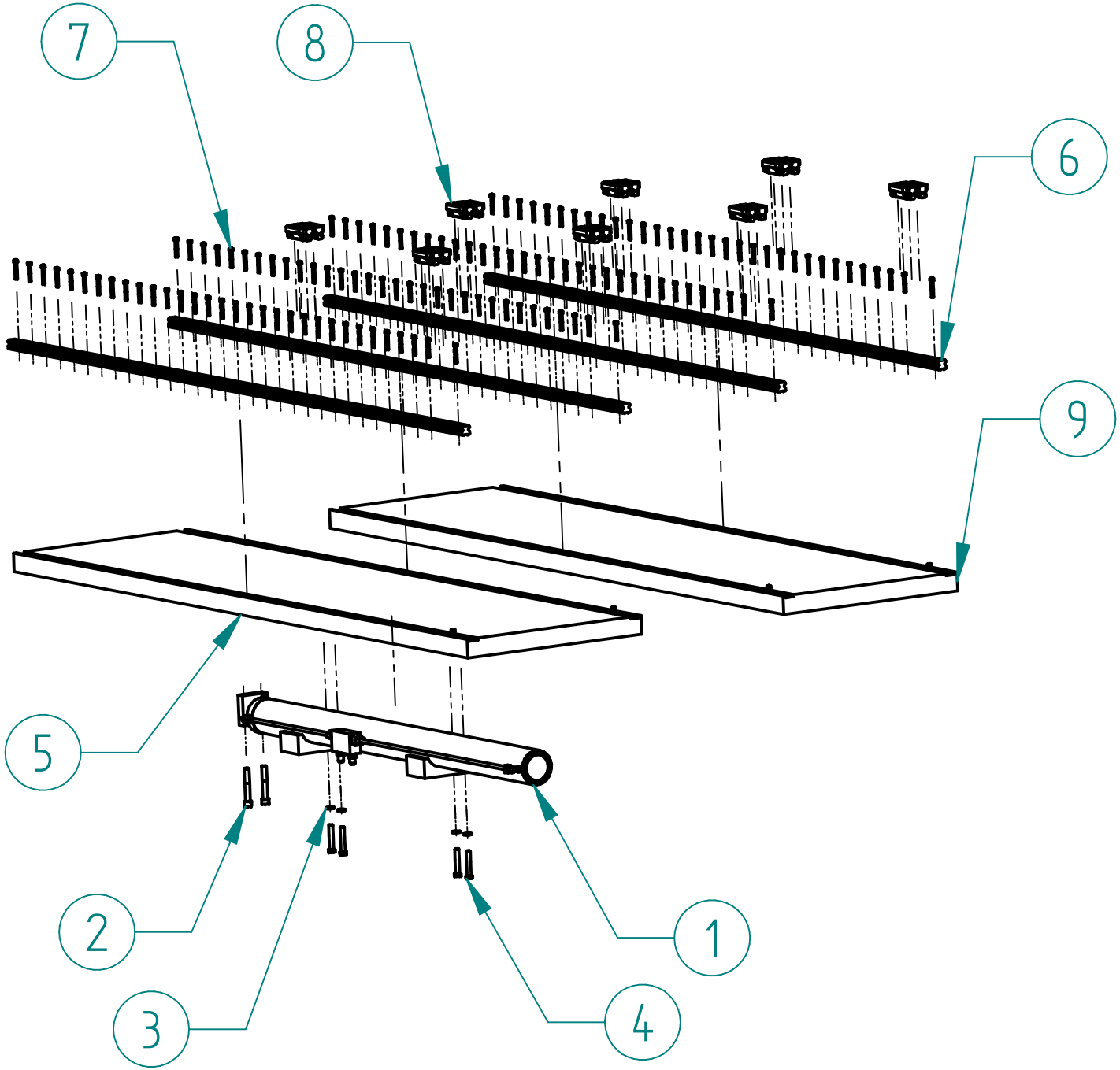
HYDRAULIC TABLE GROUP

Item	File Name (no extension)	Quantity
	DK 1100	
1	DKS – 00400 – HYDRAULIC 1100 MM TABLE FOR DK 1100	1
2	DKS – 00622 – Q12_5-40-11 WASHER	12
3	GSP – 00174 – M12x60 HEXAGON BOLT	12
4	DKS – 00624 – M30-1.5 x 50 DK BLOCK SUPPORT SCREW	12
5	DKS – 00338 – DK BLOCK ADJUSTMENT NUT	12

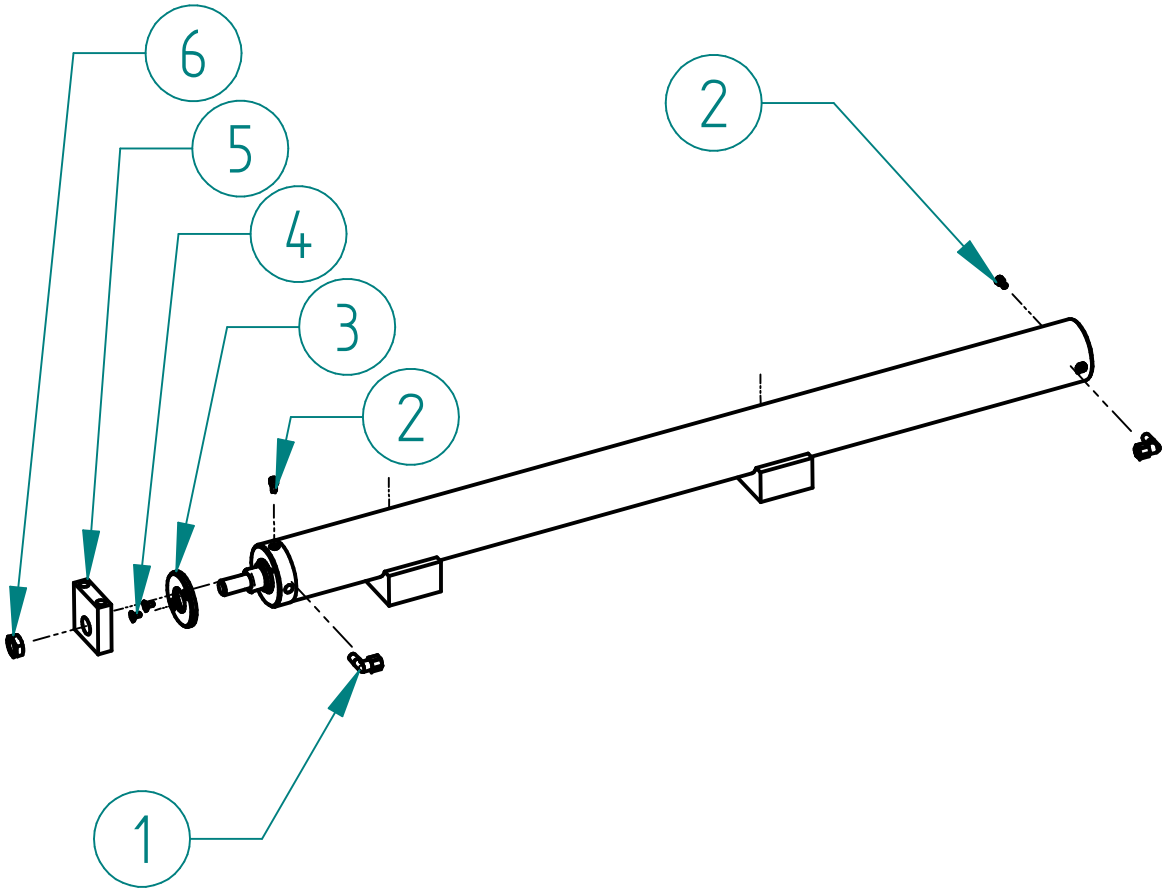




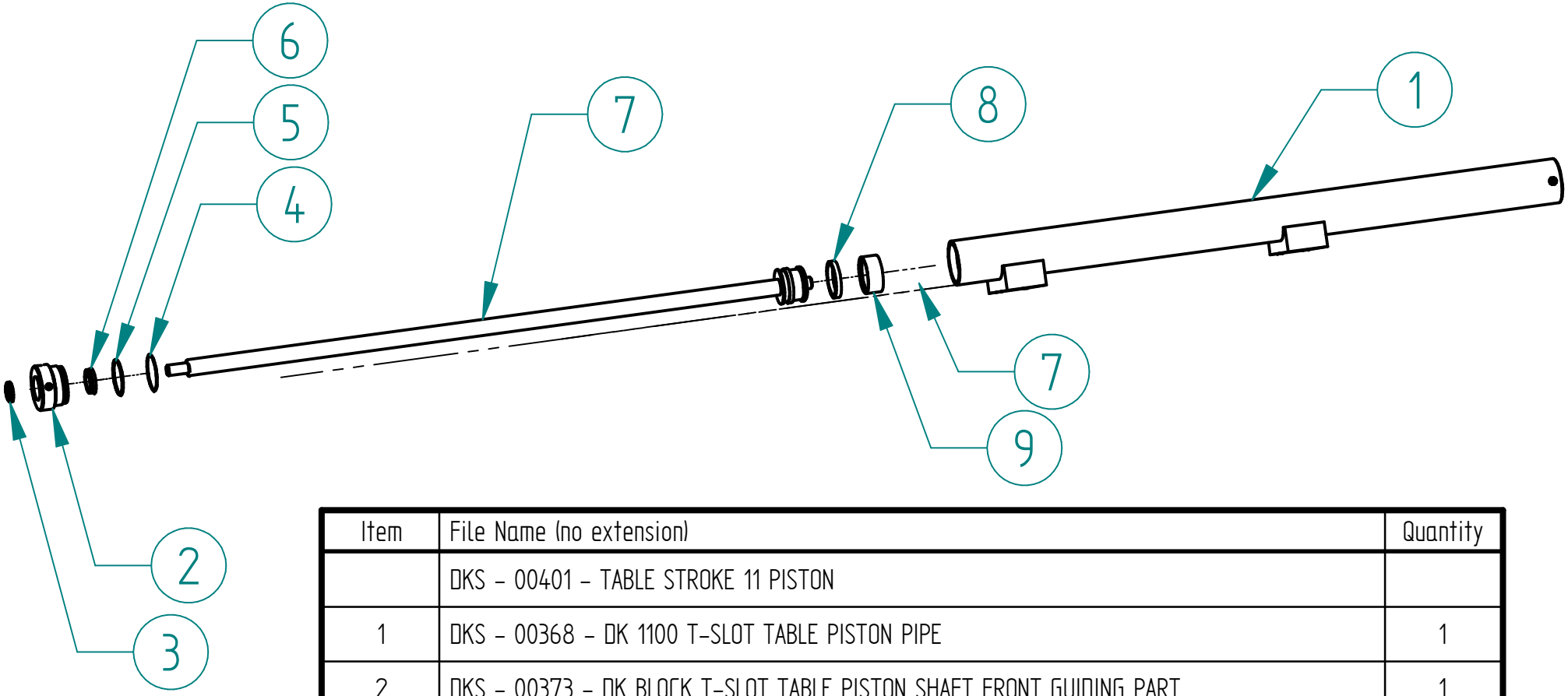
Item	File Name (no	Quantity
	DKS – 00400 – HYDRAULIC 1100 MM TABLE FOR DK 1100	
1	DKS – 00394 – DK 1100 T-SLOT TABLE LEFT AND RIGHT SIDE CONNECTION PART	1
2	GSP – 00047 – M10x40 IMBUS BOLT	2
3	GSP – 00100 – M16x60 IMBUS BOLT	2
4	DKS – 00365 – DK 1100 T-SLOT TABLE RIGHT	1
5	GSP – 00035 – M8X50 IMBUS BOLT	32
6	DKS – 00366 – DK 1100 T-SLOT TABLE SET SQUARE	2
7	GSP – 00680 – M16x45 HEXAGON BOLT	10
8	DKS – 00367 – DK 1100 T-SLOT TABLE LEFT	1



Item	File Name (no extension)	Quantity
	DKS – 00400 – HYDRAULIC 1100 MM TABLE FOR DK 1100	
1	DKS – 00401 – TABLE STROKE 11 PISTON	1
2	GSP – 00069 – M12x80 IMBUS BOLT	2
3	GSP – 00276 – M10 WASHER	4
4	GSP – 00161 – M10x60 HEXAGON BOLT	4
5	DKS – 00363 – DK 1100 T-SLOT TABLE LINEAR RAIL MOUNTING PLATE RIGHT	1
6	GSP – 00679 – H25x1980 LINEAR RAIL	4
7	GSP – 00027 – M6X40 IMBUS BOLT	132
8	GSP – 00483 – LLTCH 25 A TO P5 SKF LINEAR BEARING	8
9	DKS – 00364 – DK 1100 T-SLOT TABLE LINEAR RAIL MOUNTING PLATE LEFT	1

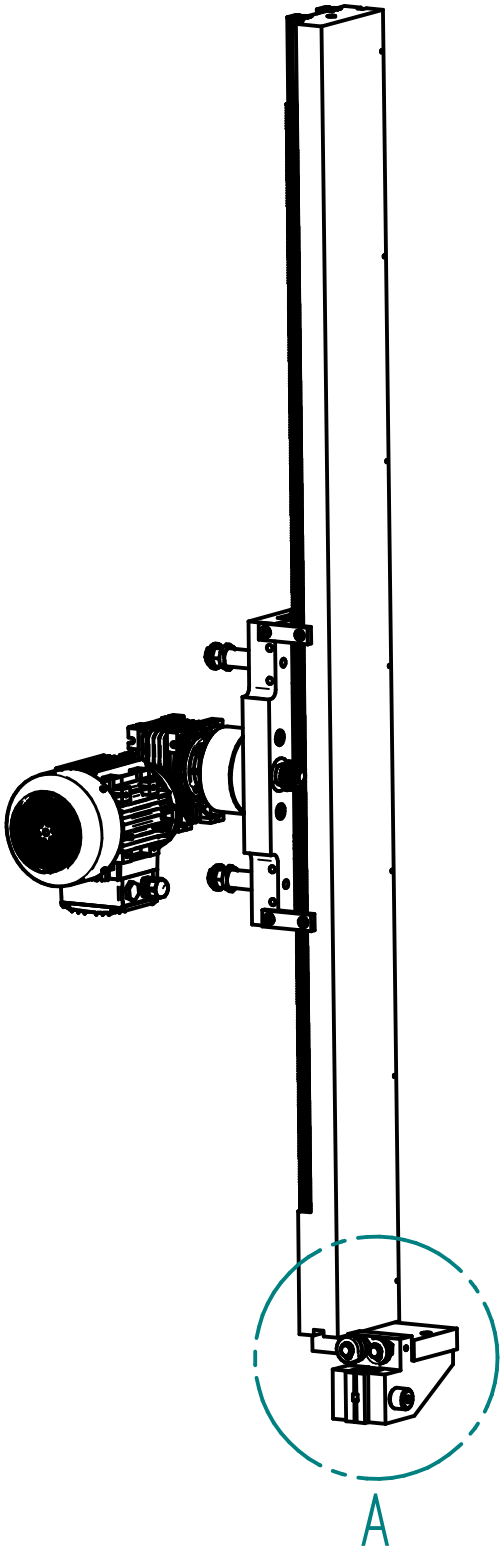


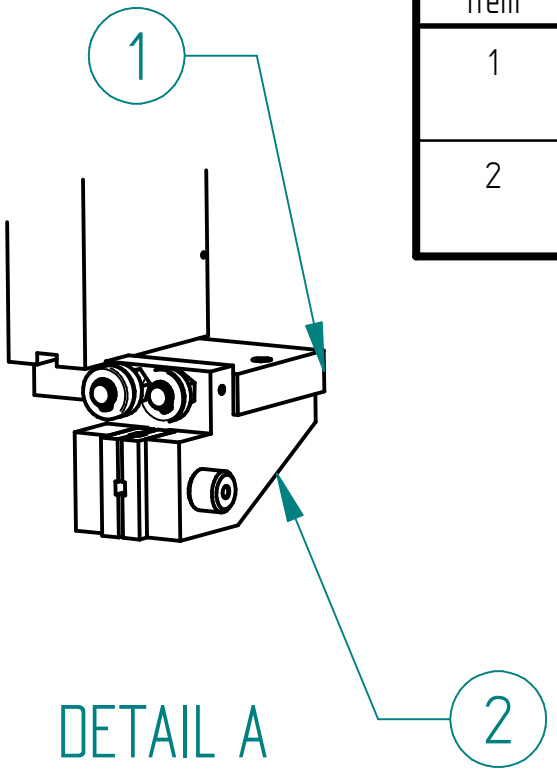
Item	File Name (no extension)	Quantity
	DKS – 00401 – TABLE STROKE 11 PISTON	
1	HSP – 00115 – L FITTING DRS 1_4-8	2
2	GSP – 00021 – M6X12 IMBUS BOLT	4
3	DKS – 00263 – DK 600_900_1100_1500 T-SLOT TABLE PISTON FRONT FLANGE	1
4	GSP – 00417 – M5X10 HEX SOCKET COUNTERSUNK HEAD BOLT	4
5	DKS – 00375 – DK 1100 T-SLOT TABLE PISTON SHAFT ASSEMBLY LIM	1
6	GSP – 00659 – M20 NUT	1



Item	File Name (no extension)	Quantity
	DKS - 00401 - TABLE STROKE 11 PISTON	
1	DKS - 00368 - DK 1100 T-SLOT TABLE PISTON PIPE	1
2	DKS - 00373 - DK BLOCK T-SLOT TABLE PISTON SHAFT FRONT GUIDING PART	1
3	GSP - 00626 - KASTAS-K09-30X38X7_5 - DUST SEAL RING	1
4	GSP - 00812 - O-RING 66x2	1
5	GSP - 00809 - O-RING 63x2_5	1
6	GSP - 00518 - KASTAS-K21-PU-30X45X10 - NBR NUTRING	1
7	DKS - 00291 - DK 1100 T-SLOT TABLE PISTON WELDED SHAFT	1
8	GSP - 00525 - KASTAS-K70-58x70x9_8 - HYDRAULIC PISTON GUIDE RING	1
9	GSP - 00519 - KASTAS-K18-70X58X20_5 - TEMELSAN PISTON DOUBLE ACTING PISTON SEAL	1

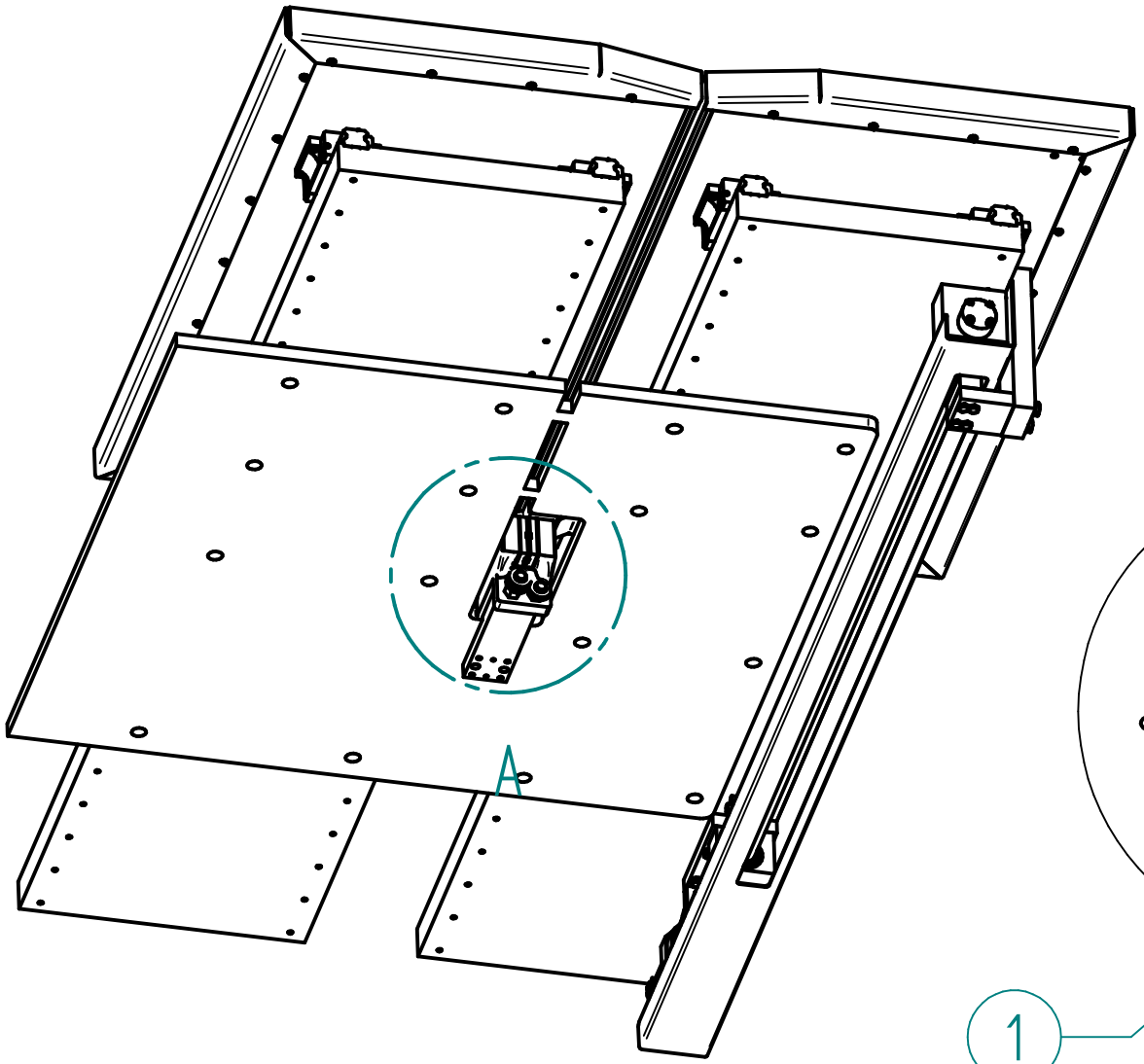
ALL APPLICABLE GUIDE TYPES

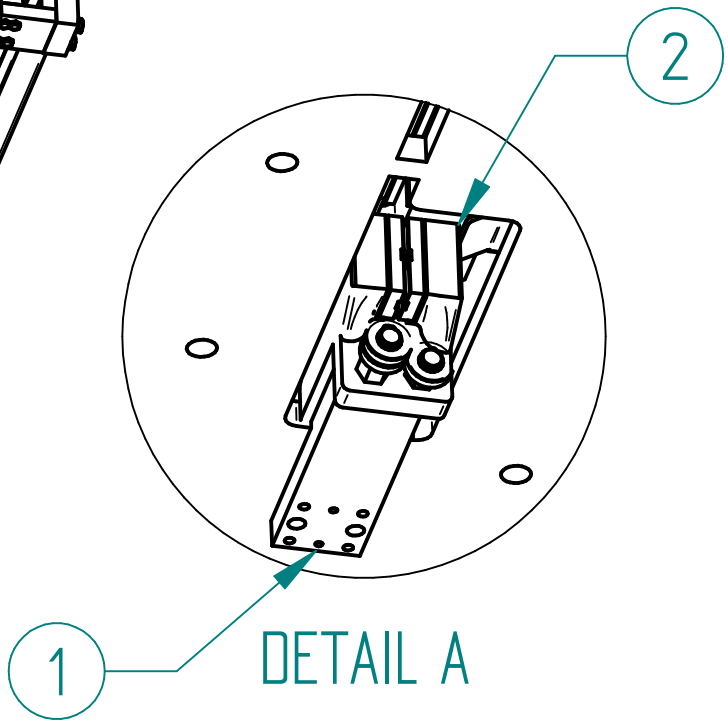


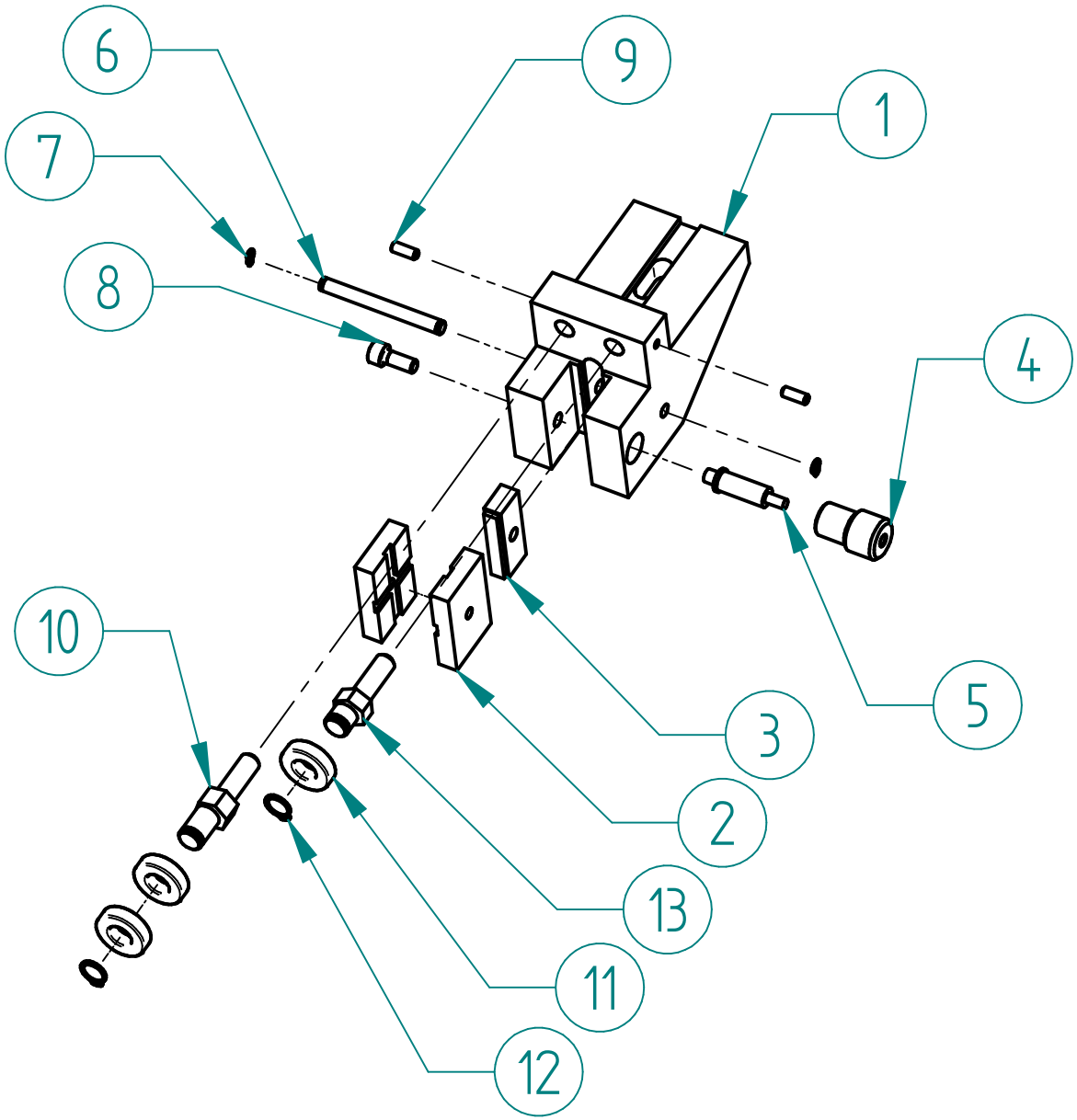


Item	File Name (no extension)	Quantity
1	DKS – 00354 – DK BLOCK POST ELEVATION UPPER GUIDE ASSEMBLY LIM	1
2	DKS – 00362 – DK BLOCK SQUARE GUIDE 54MM UPPER GROUP	1

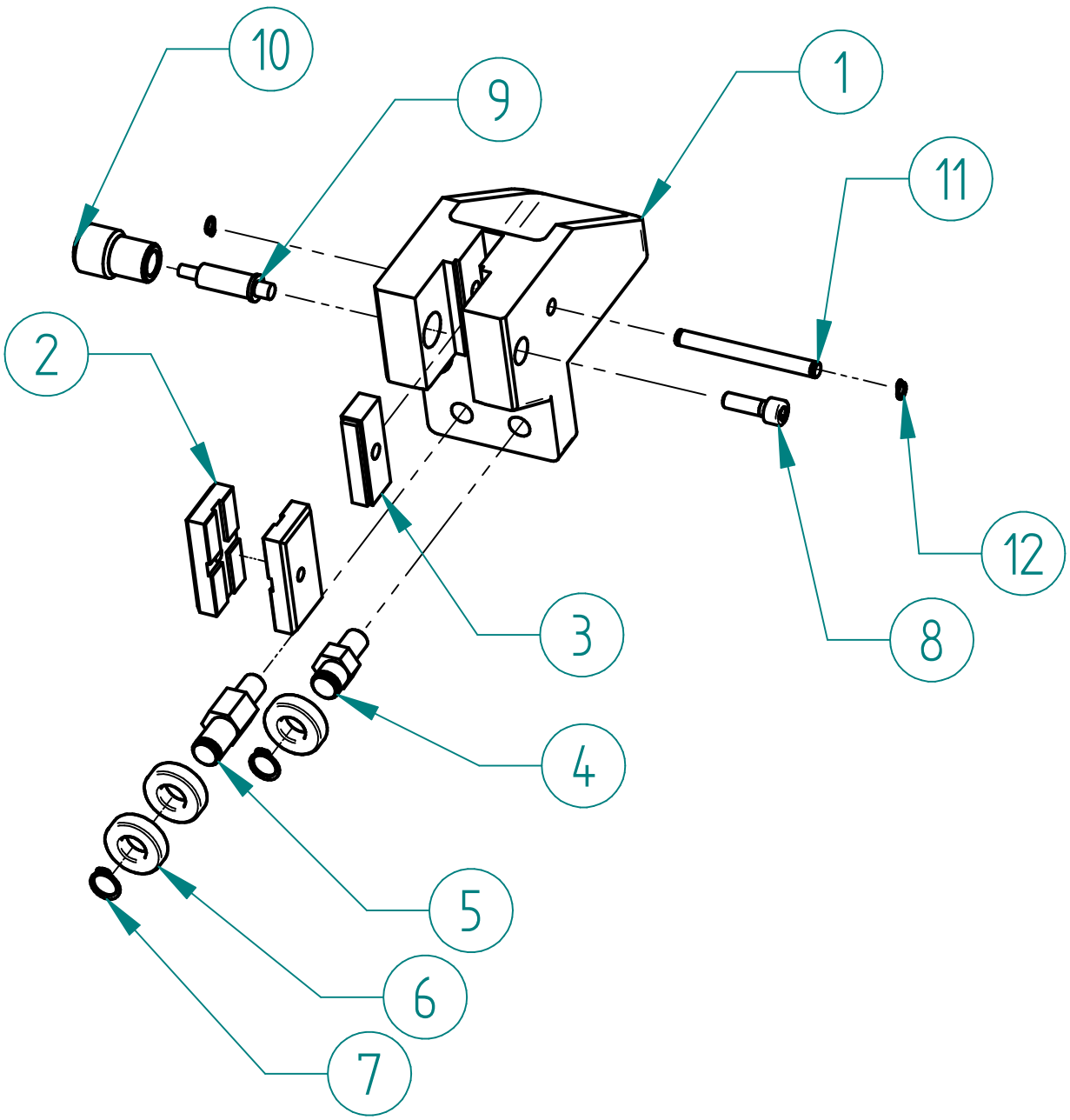
Item	File Name (no extension)	Quantity
1	DKS – 00382 – DK BLOCK SQUARE GUIDE LOWER ASSEMBLY LIM	1
2	DKS – 00381 – DK BLOCK SQUARE GUIDE 41MM LOWER GROUP	1



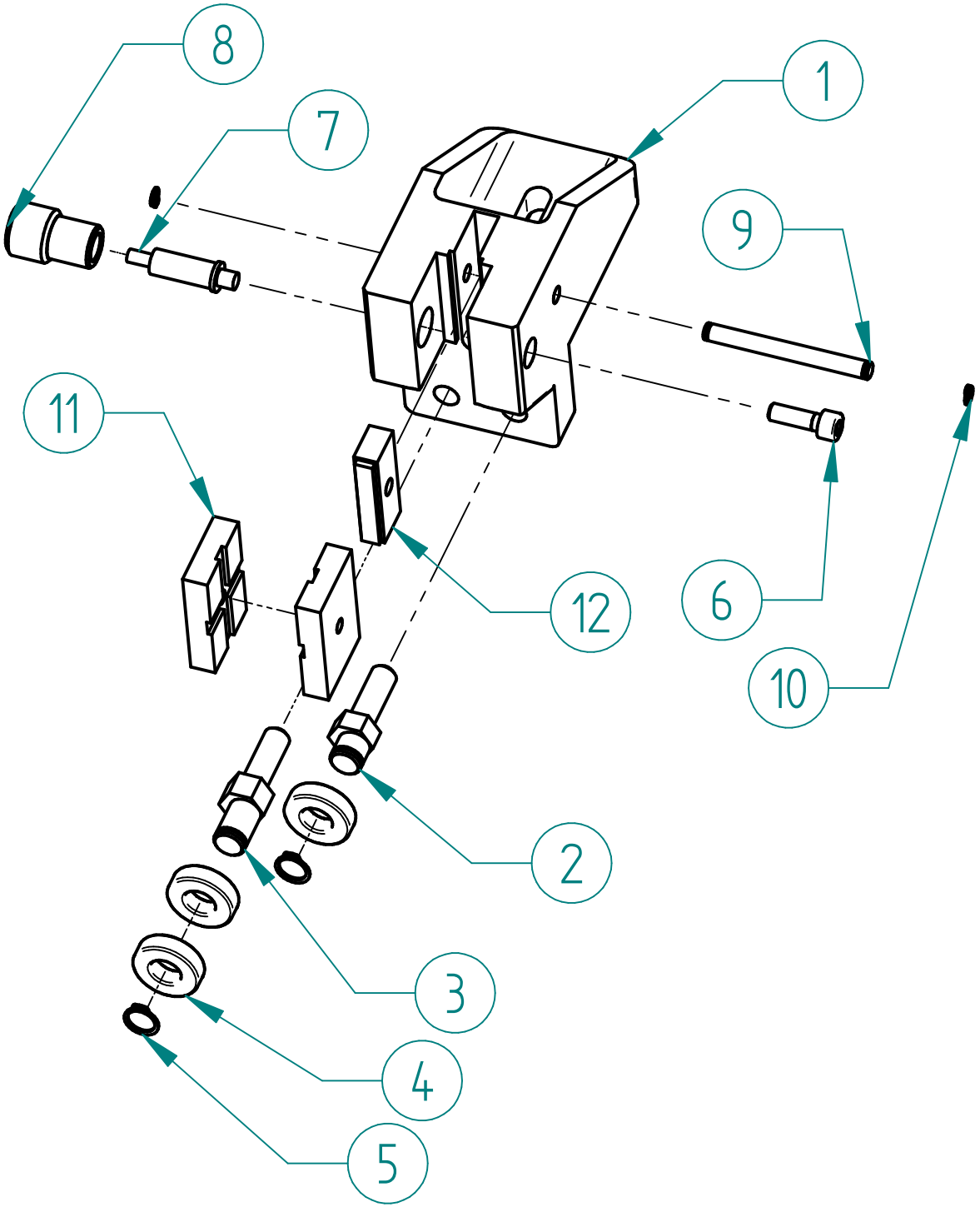




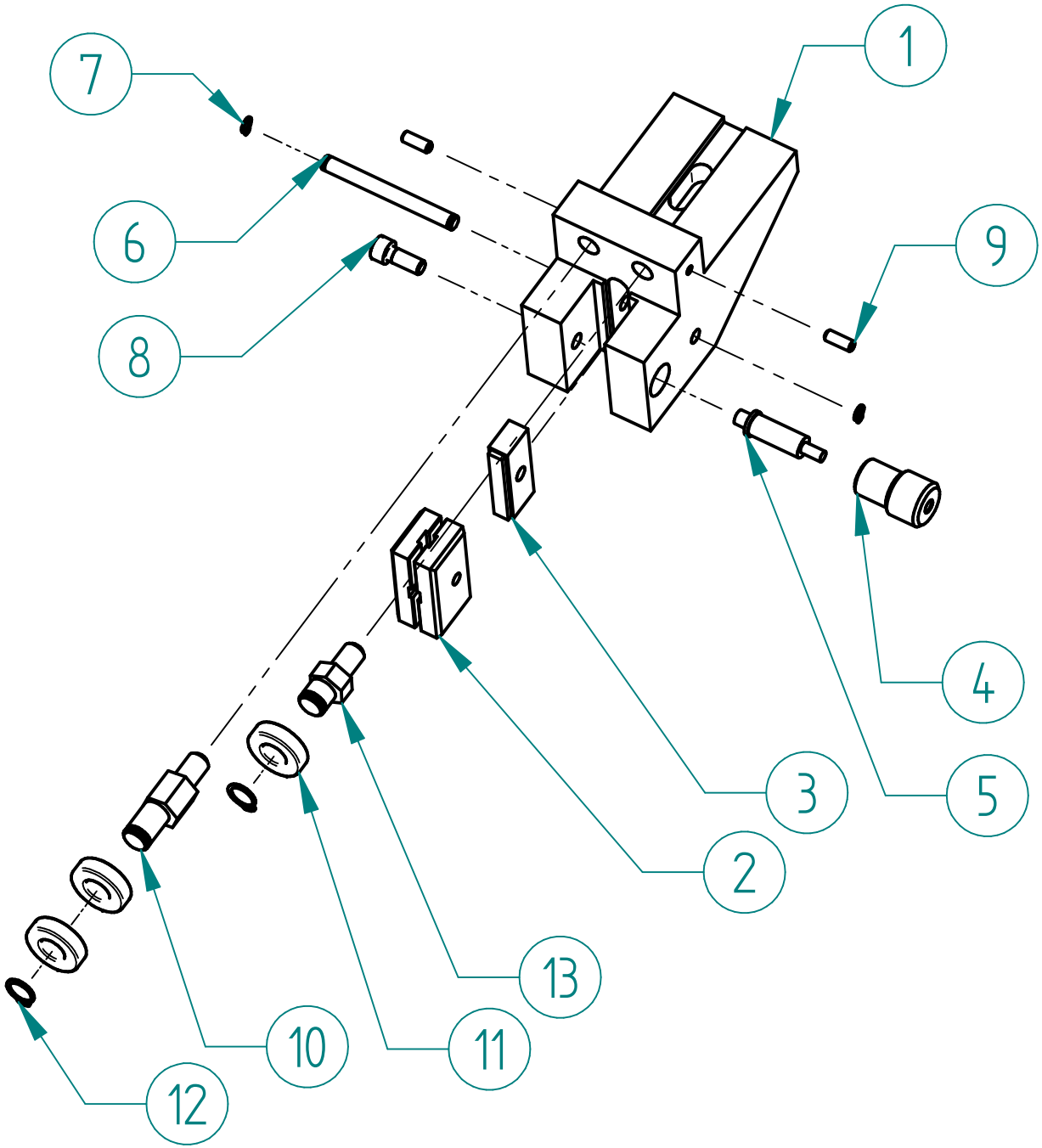
Item	File Name (no extension)	Quantity
	DKS – 00362 – DK BLOCK SQUARE GUIDE 54MM UPPER GROUP	
1	DKS – 00361 – DK BLOCK SQUARE GUIDE UPPER MAIN BLOCK	1
2	DKS – 00079 – SQUARE SIDE GUIDE 54 MM SET	1
3	DKS – 00012 – SQUARE BACK EDGE GUIDE	1
4	DKS – 00358 – DK BLOCK SQUARE GUIDE ADJUSTMENT SCREW	1
5	DKS – 00359 – DK BLOCK SQUARE GUIDE ADJUSTMENT SCREW SHAFT	1
6	DKS – 00360 – DK BLOCK SQUARE BACK EDGE GUIDE SHAFT	1
7	GSP – 00677 – SNAP RING 7X0_8	2
8	GSP – 00032 – M8X20 IMBUS BOLT	1
9	GSP – 00300 – M6x16 SETSCREW	2
10	DKS – 00356 – DK BLOCK SQUARE GUIDE 54MM LONG BEARING SHAFT	1
11	GSP – 00482 – 6002-2RS SKF DEEP GROOVE BALL BEARING	3
12	GSP – 00678 – SNAP RING 14X1	2
13	DKS – 00357 – DK BLOCK SQUARE GUIDE 54MM SHORT BEARING SHAFT	1



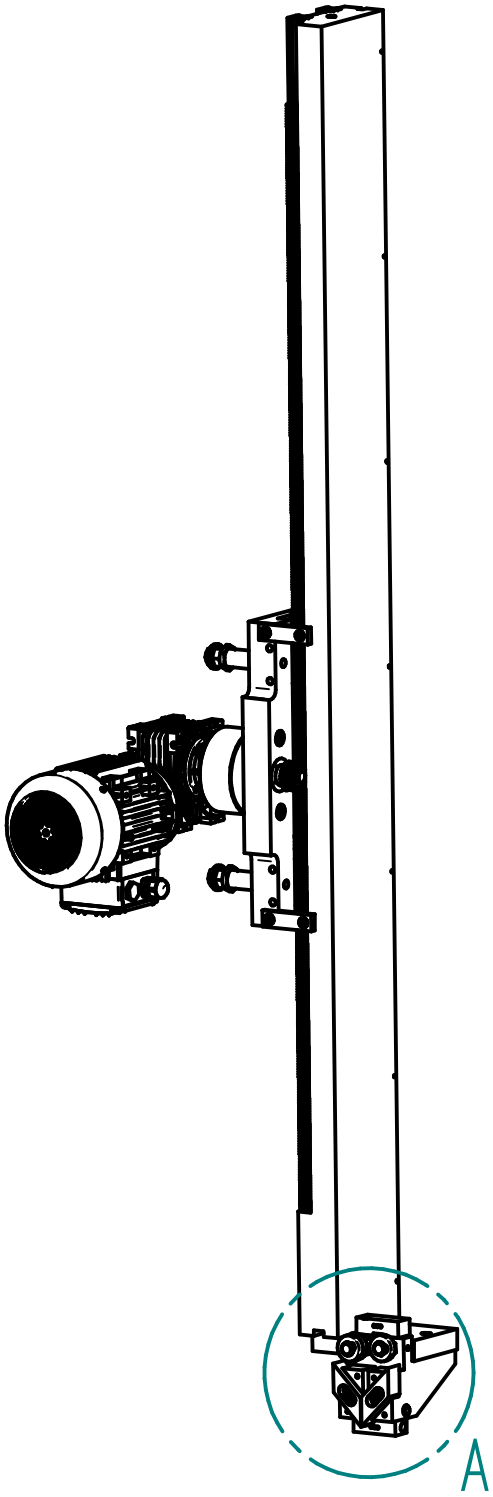
Item	File Name (no extension)	Quantity
	DKS – 00381 – DK BLOCK SQUARE GUIDE 41MM LOWER GROUP	
1	DKS – 00380 – DK BLOCK SQUARE GUIDE LOWER MAIN BLOCK	1
2	DKS – 00085 – SQUARE SIDE GUIDE 41 MM SET	1
3	DKS – 00012 – SQUARE BACK EDGE GUIDE	1
4	DKS – 00379 – DK BLOCK SQUARE GUIDE 41MM & V GUIDE SHORT BEARING SHAFT	1
5	DKS – 00378 – DK BLOCK SQUARE GUIDE 41MM & V GUIDE LONG BEARING SHAFT	1
6	GSP – 00482 – 6002-2RS SKF DEEP GROOVE BALL BEARING	3
7	GSP – 00678 – SNAP RING 14X1	2
8	GSP – 00033 – M8x25 IMBUS BOLT	1
9	DKS – 00359 – DK BLOCK SQUARE GUIDE ADJUSTMENT SCREW SHAFT	1
10	DKS – 00358 – DK BLOCK SQUARE GUIDE ADJUSTMENT SCREW	1
11	DKS – 00360 – DK BLOCK SQUARE BACK EDGE GUIDE SHAFT	1
12	GSP – 00677 – SNAP RING 7X0_8	2



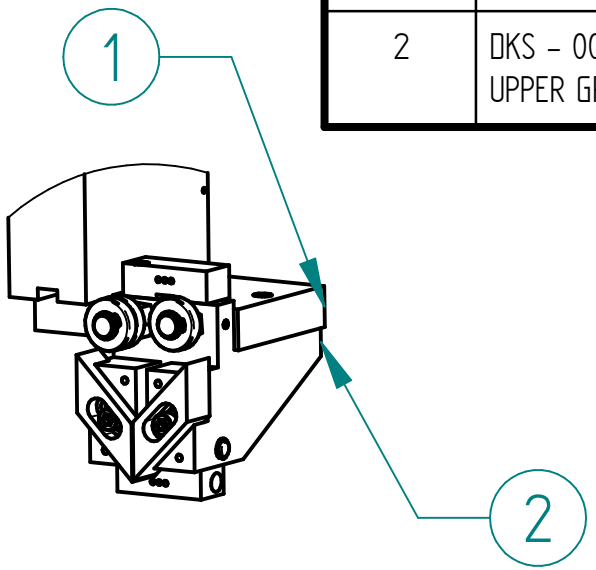
Item	File Name (no extension)	Quantity
	DKS – 00467 – DK BLOCK SQUARE GUIDE 54MM LOWER GROUP	
1	DKS – 00380 – DK BLOCK SQUARE GUIDE LOWER MAIN BLOCK	1
2	DKS – 00357 – DK BLOCK SQUARE GUIDE 54MM SHORT BEARING SHAFT	1
3	DKS – 00356 – DK BLOCK SQUARE GUIDE 54MM LONG BEARING SHAFT	1
4	GSP – 00482 – 6002-2RS SKF DEEP GROOVE BALL BEARING	3
5	GSP – 00678 – SNAP RING 14X1	2
6	GSP – 00033 – M8x25 IMBUS BOLT	1
7	DKS – 00359 – DK BLOCK SQUARE GUIDE ADJUSTMENT SCREW SHAFT	1
8	DKS – 00358 – DK BLOCK SQUARE GUIDE ADJUSTMENT SCREW	1
9	DKS – 00360 – DK BLOCK SQUARE BACK EDGE GUIDE SHAFT	1
10	GSP – 00677 – SNAP RING 7X0_8	2
11	DKS – 00079 – SQUARE SIDE GUIDE 54 MM SET	1
12	DKS – 00012 – SQUARE BACK EDGE GUIDE	1



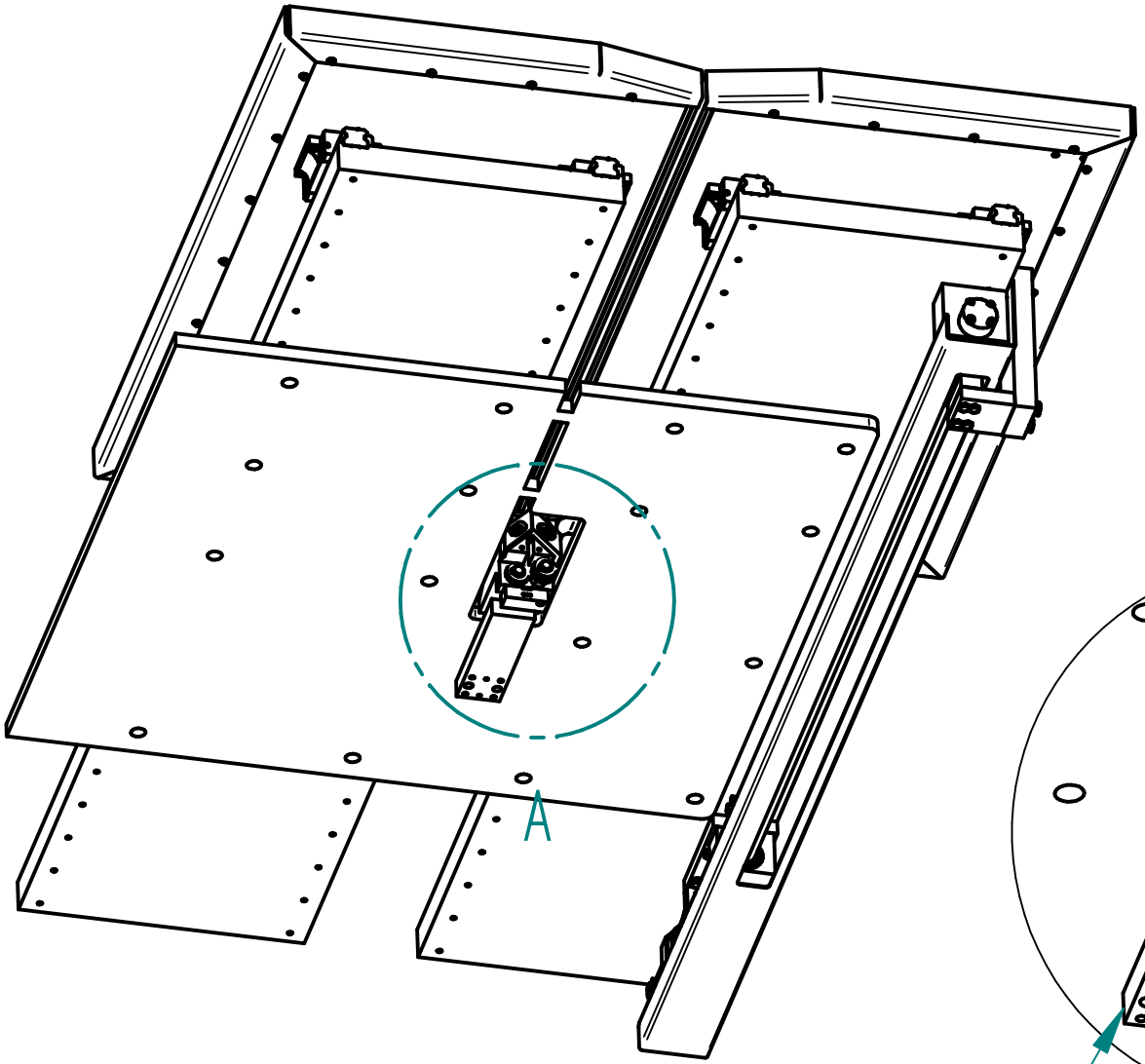
Item	File Name (no extension)	Quantity
	DKS – 00508 – DK BLOCK SQUARE GUIDE 41MM UPPER GROUP	
1	DKS – 00361 – DK BLOCK SQUARE GUIDE UPPER MAIN BLOCK	1
2	DKS – 00085 – SQUARE SIDE GUIDE 41 MM SET	1
3	DKS – 00012 – SQUARE BACK EDGE GUIDE	1
4	DKS – 00358 – DK BLOCK SQUARE GUIDE ADJUSTMENT SCREW	1
5	DKS – 00359 – DK BLOCK SQUARE GUIDE ADJUSTMENT SCREW SHAFT	1
6	DKS – 00360 – DK BLOCK SQUARE BACK EDGE GUIDE SHAFT	1
7	GSP – 00677 – SNAP RING 7X0_8	2
8	GSP – 00032 – M8X20 IMBUS BOLT	1
9	GSP – 00300 – M6x16 SETSCREW	2
10	DKS – 00378 – DK BLOCK SQUARE GUIDE 41MM & V GUIDE LONG BEARING SHAFT	1
11	GSP – 00482 – 6002-2RS SKF DEEP GROOVE BALL BEARING	3
12	GSP – 00678 – SNAP RING 14X1	2
13	DKS – 00379 – DK BLOCK SQUARE GUIDE 41MM & V GUIDE SHORT BEARING SHAFT	1



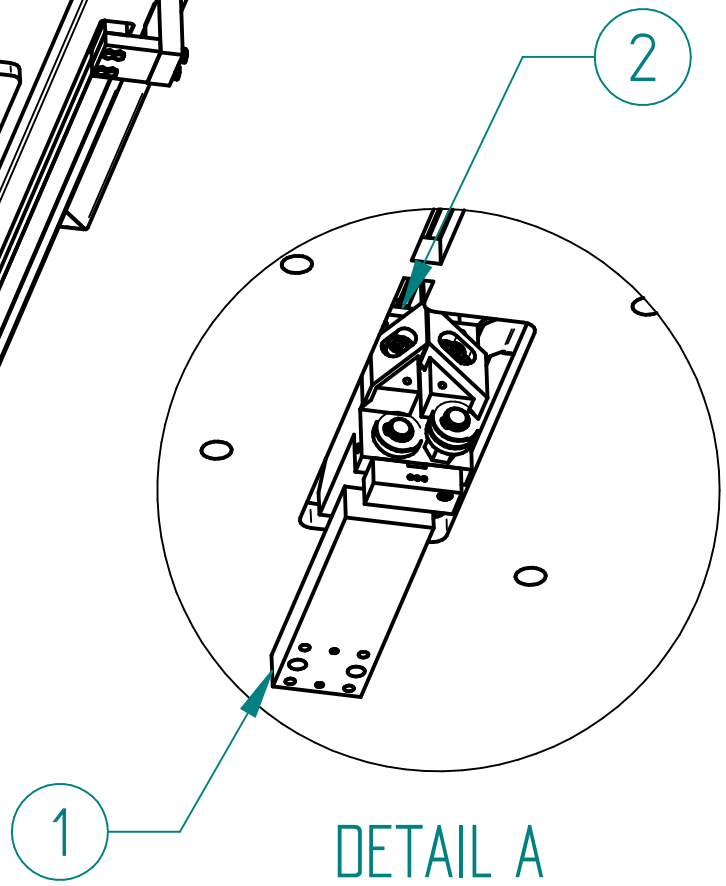
Item	File Name (no extension)	Quantity
1	DKS – 00354 – DK BLOCK POST ELEVATION UPPER GUIDE ASSEMBLY LIM	1
2	DKS – 00427 – DK BLOCK V GUIDE 34 MM UPPER GROUP	1

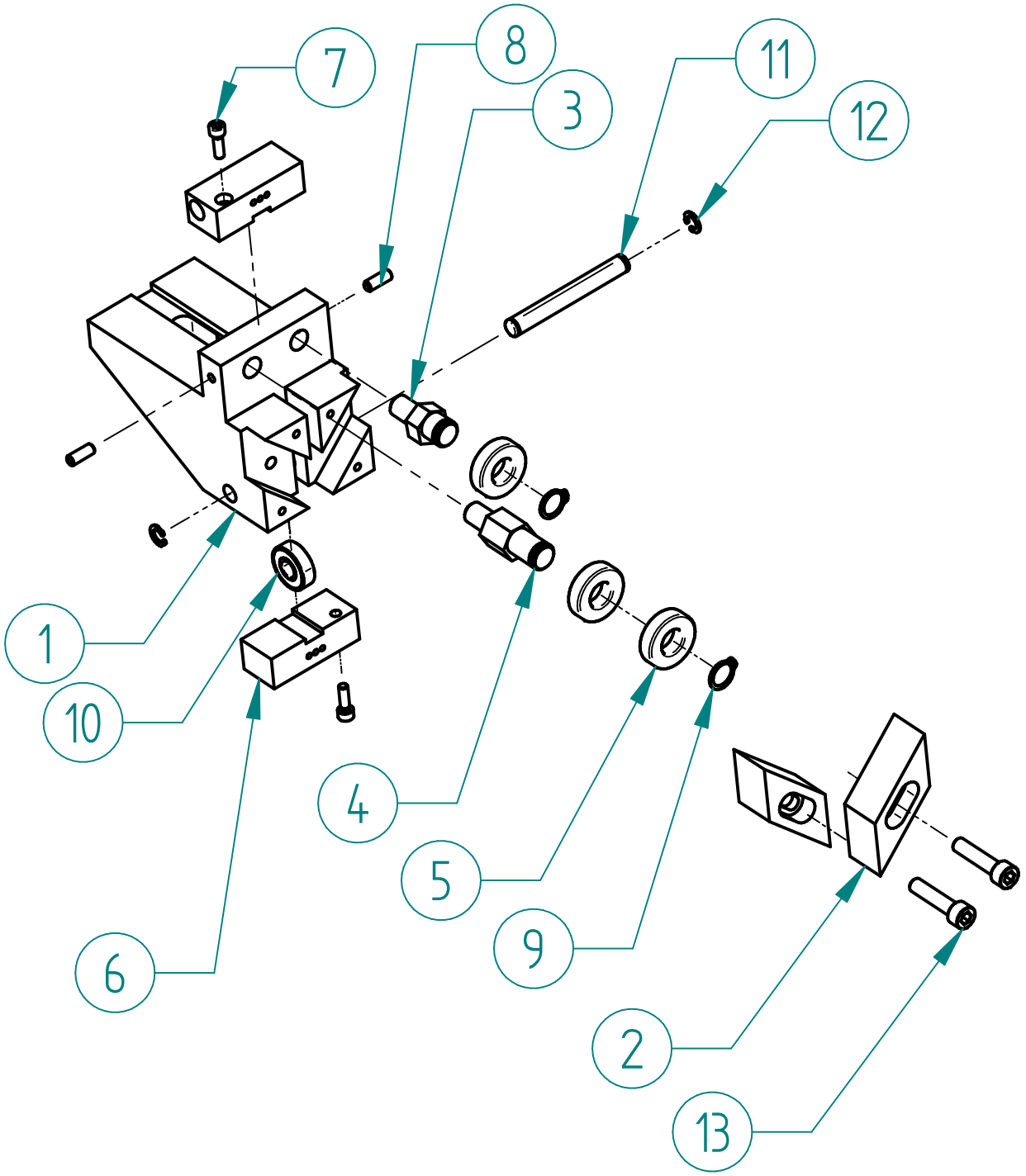


DETAIL A

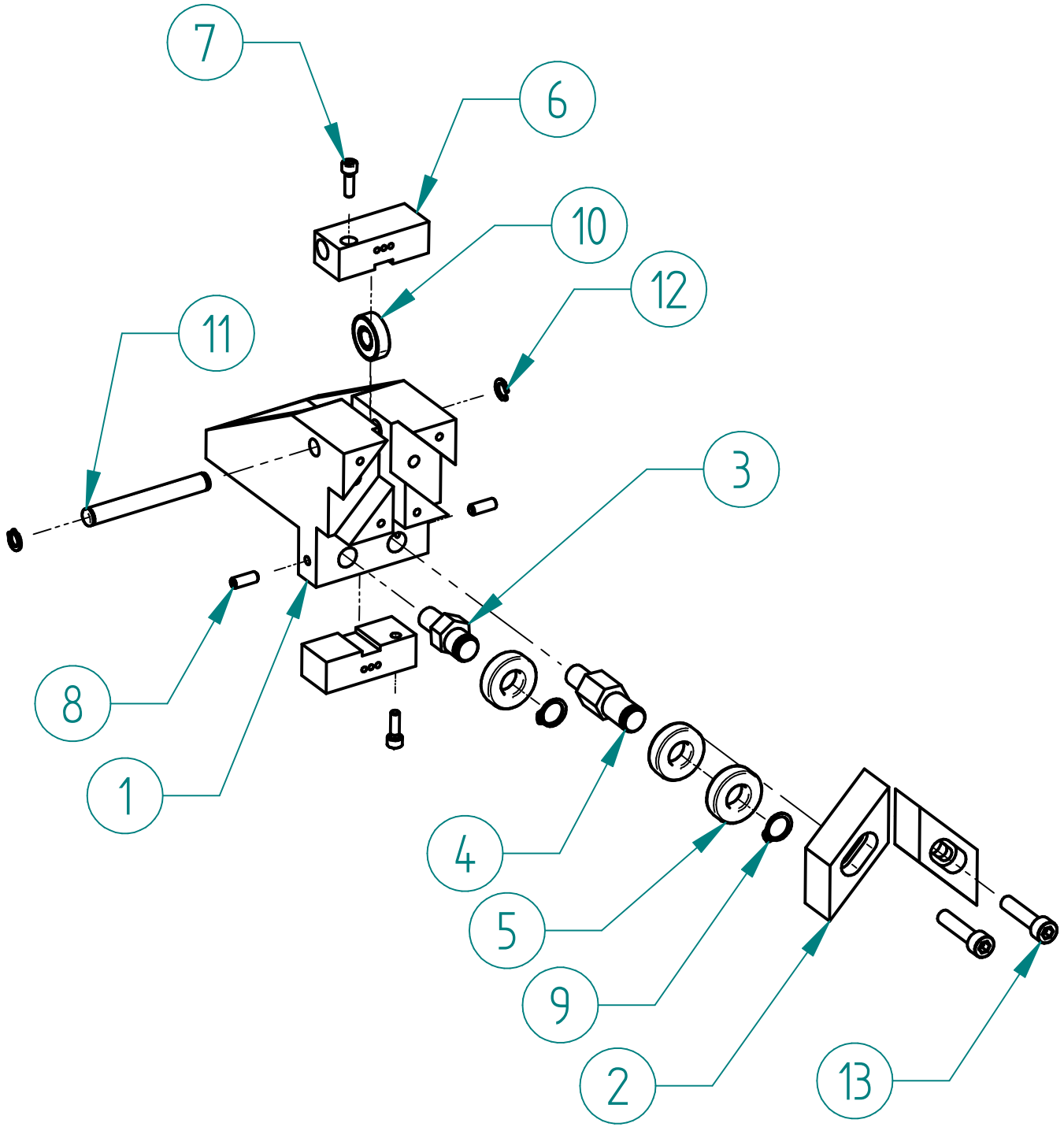


Item	File Name (no extension)	Quantity
1	DKS - 00405 - DK BLOCK V GUIDE LOWER ASSEMBLY LIM	1
2	DKS - 00458 - DK BLOCK V GUIDE 34 MM LOWER GROUP	1



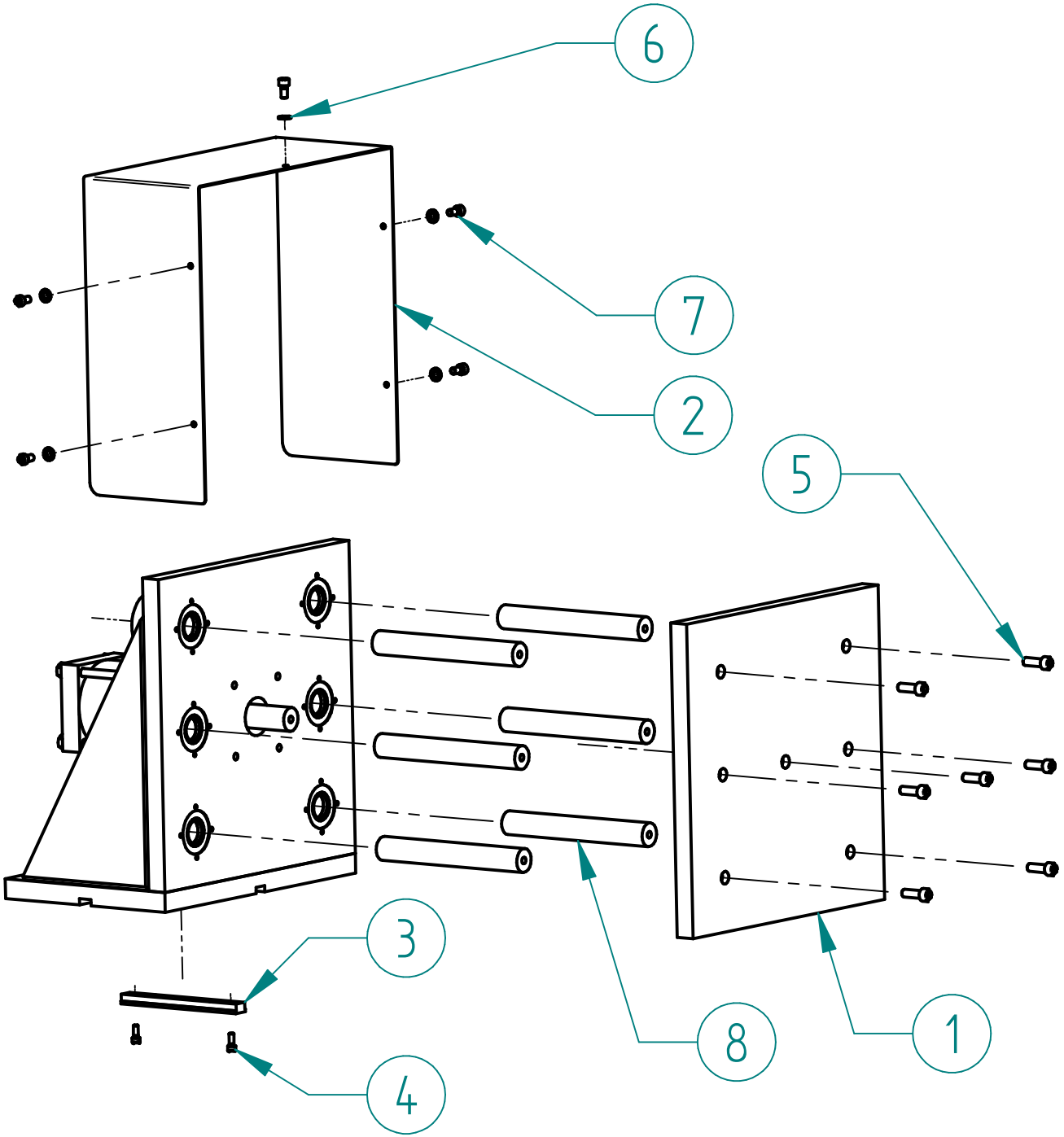


Item	File Name (no extension)	Quantity
	DKS – 00427 – DK BLOCK V GUIDE 34 MM UPPER GROUP	
1	DKS – 00426 – DK BLOCK V GUIDE UPPER MAIN BLOCK	1
2	DKS – 00087 – V GUIDE 34 MM SET	1
3	DKS – 00449 – DK BLOCK V GUIDE SHORT BEARING SHAFT	1
4	DKS – 00448 – DK BLOCK V GUIDE LONG BEARING SHAFT	1
5	GSP – 00482 – 6002–2RS SKF DEEP GROOVE BALL BEARING	3
6	DKS – 00450 – DK BLOCK V GUIDE BORON OIL NOZZLE	2
7	GSP – 00014 – M5X16 IMBUS BOLT	2
8	GSP – 00300 – M6x16 SETSCREW	2
9	GSP – 00678 – SNAP RING 14X1	2
10	GSP – 00458 – 6000–C–2HRS FAG – KN 41_54 HBC FRONT COVER SIDES BEARING	1
11	DKS – 00459 – DK BLOCK V GUIDE BACK EDGE PIN	1
12	GSP – 00655 – SNAP RING 9X1	2
13	GSP – 00038 – M8x35 IMBUS BOLT	2

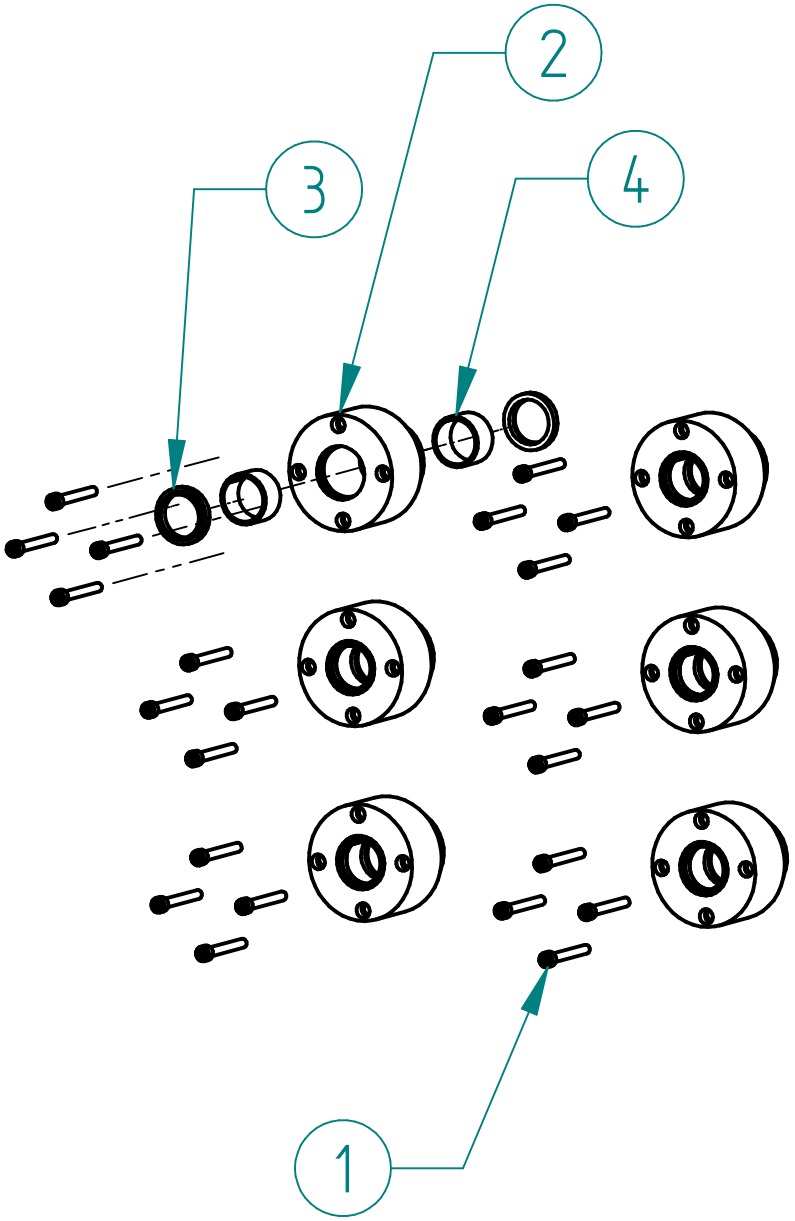


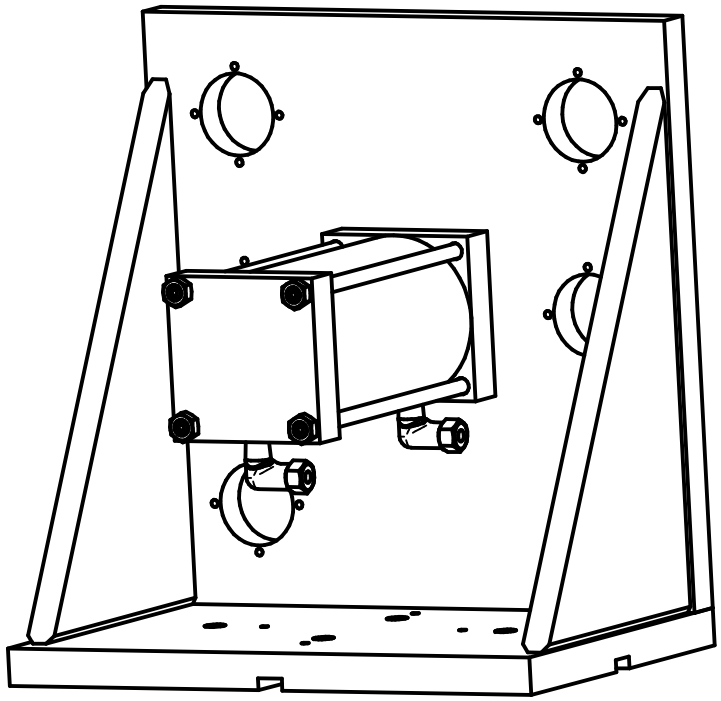
Item	File Name (no extension)	Quantity
	DKS – 00458 – DK BLOCK V GUIDE 34 MM LOWER GROUP	
1	DKS – 00457 – DK BLOCK V GUIDE LOWER MAIN BLOCK	1
2	DKS – 00087 – V GUIDE 34 MM SET	1
3	DKS – 00449 – DK BLOCK V GUIDE SHORT BEARING SHAFT	1
4	DKS – 00448 – DK BLOCK V GUIDE LONG BEARING SHAFT	1
5	GSP – 00482 – 6002–2RS SKF DEEP GROOVE BALL BEARING	3
6	DKS – 00450 – DK BLOCK V GUIDE BORON OIL NOZZLE	2
7	GSP – 00014 – M5X16 IMBUS BOLT	2
8	GSP – 00300 – M6x16 SETSCREW	2
9	GSP – 00678 – SNAP RING 14X1	2
10	GSP – 00458 – 6000–C–2HRS FAG – KN 41_54 HBC FRONT COVER SIDES BEARING	1
11	DKS – 00459 – DK BLOCK V GUIDE BACK EDGE PIN	1
12	GSP – 00655 – SNAP RING 9X1	2
13	GSP – 00038 – M8x35 IMBUS BOLT	2

CLAMPING VICES
ON THE TABLE

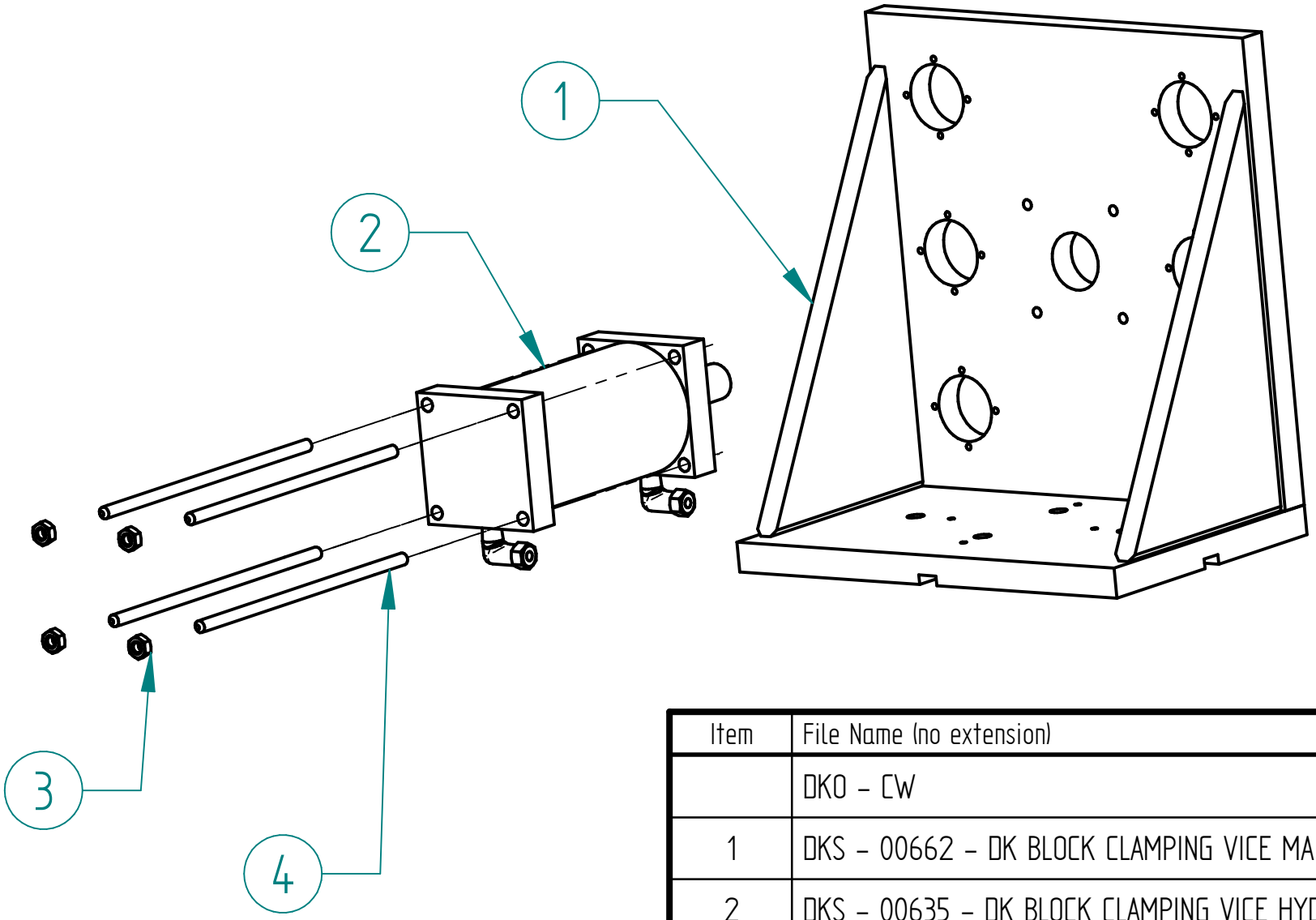


Item	File Name (no extension)	Quantity
	DKO – CW	
1	DKS – 00666 – DK BLOCK CLAMPING VICE MAIN FRONT PLATE	1
2	DKS – 00667 – DK BLOCK CLAMPING VICE PROTECTION	1
3	DKS – 00668 – DK BLOCK CLAMPING VICE RAIL FOR T-SLOT TABLE	1
4	GSP – 00022 – M6X16 IMBUS BOLT	2
5	GSP – 00045 – M10x30 IMBUS BOLT	7
6	GSP – 00275 – M8 WASHER	5
7	GSP – 00031 – M8X16 IMBUS BOLT	5
8	DKS – 00661 – DK BLOCK CLAMPING VICE SHAFT	6

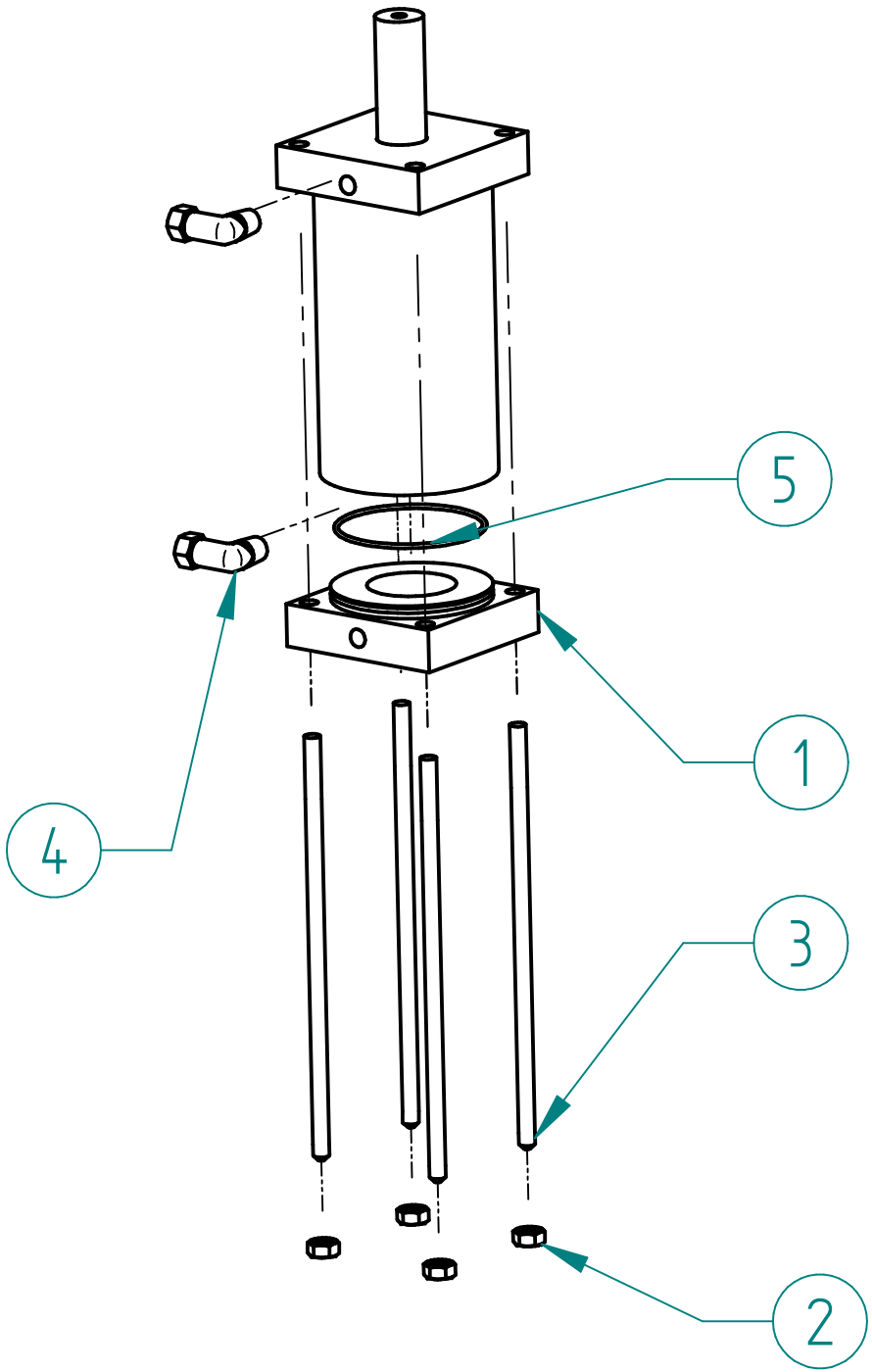




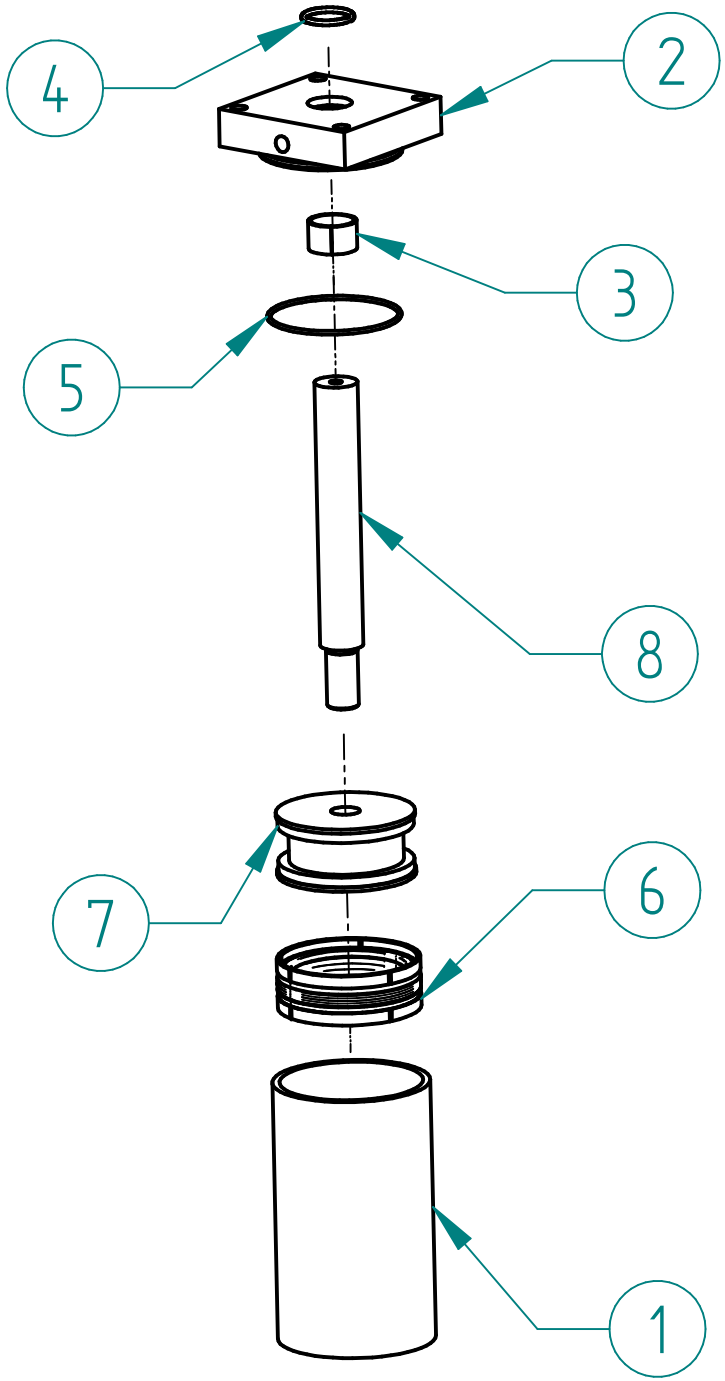
Item	File Name (no extension)	Quantity
	DKO - CW	
1	GSP - 00029 - M6x50 IMBUS BOLT	24
2	DKS - 00644 - DK BLOCK CLAMPING VICE SHAFT HOUSING	6
3	GSP - 00626 - KASTAS-K09-30X38X7_5 - DUST SEAL RING	12
4	GSP - 00643 - PAP 3020 BUSH	12



Item	File Name (no extension)	Quantity
	DKO – CW	
1	DKS – 00662 – DK BLOCK CLAMPING VICE MAIN BODY	1
2	DKS – 00635 – DK BLOCK CLAMPING VICE HYDRAULIC PISTON	1
3	GSP – 00259 – M10 NUT	4
4	DKS – 00660 – DK BLOCK CLAMPING VICE HYDRAULIC PISTON M10 STUD	4



Item	File Name (no extension)	Quantity
	DKS – 00635 – DK BLOCK CLAMPING VICE HYDRAULIC PISTON	
1	DKS – 00609 – DK BLOCK CLAMPING VICE HYDRAULIC PISTON BACK TAP	1
2	GSP – 00259 – M10 NUT	4
3	DKS – 00660 – DK BLOCK CLAMPING VICE HYDRAULIC PISTON M10 STUD	4
4	HSP – 00114 – L FITTING DRS 1_4–10	2
5	GSP – 00816 – O–RING 84x3	1



Item	File Name (no extension)	Quantity
	DKS – 00635 – DK BLOCK CLAMPING VICE HYDRAULIC PISTON	
1	DKS – 00659 – DK BLOCK CLAMPING VICE HYDRAULIC PISTON PIPE	1
2	DKS – 00608 – DK BLOCK CLAMPING VICE HYDRAULIC PISTON FRONT TAP	1
3	GSP – 00643 – PAP 3020 BUSH	1
4	GSP – 00548 – O-RING 30X3	1
5	GSP – 00816 – O-RING 84x3	1
6	GSP – 00768 – KASTAS K18-100x80x25_4 COMPACT PISTON SEAL.par	1
7	DKS – 00636 – DK BLOCK CLAMPING VICE HYDRAULIC PISTON SEAL GUIDE RING	1
8	DKS – 00658 – DK BLOCK CLAMPING VICE HYDRAULIC PISTON SHAFT	1