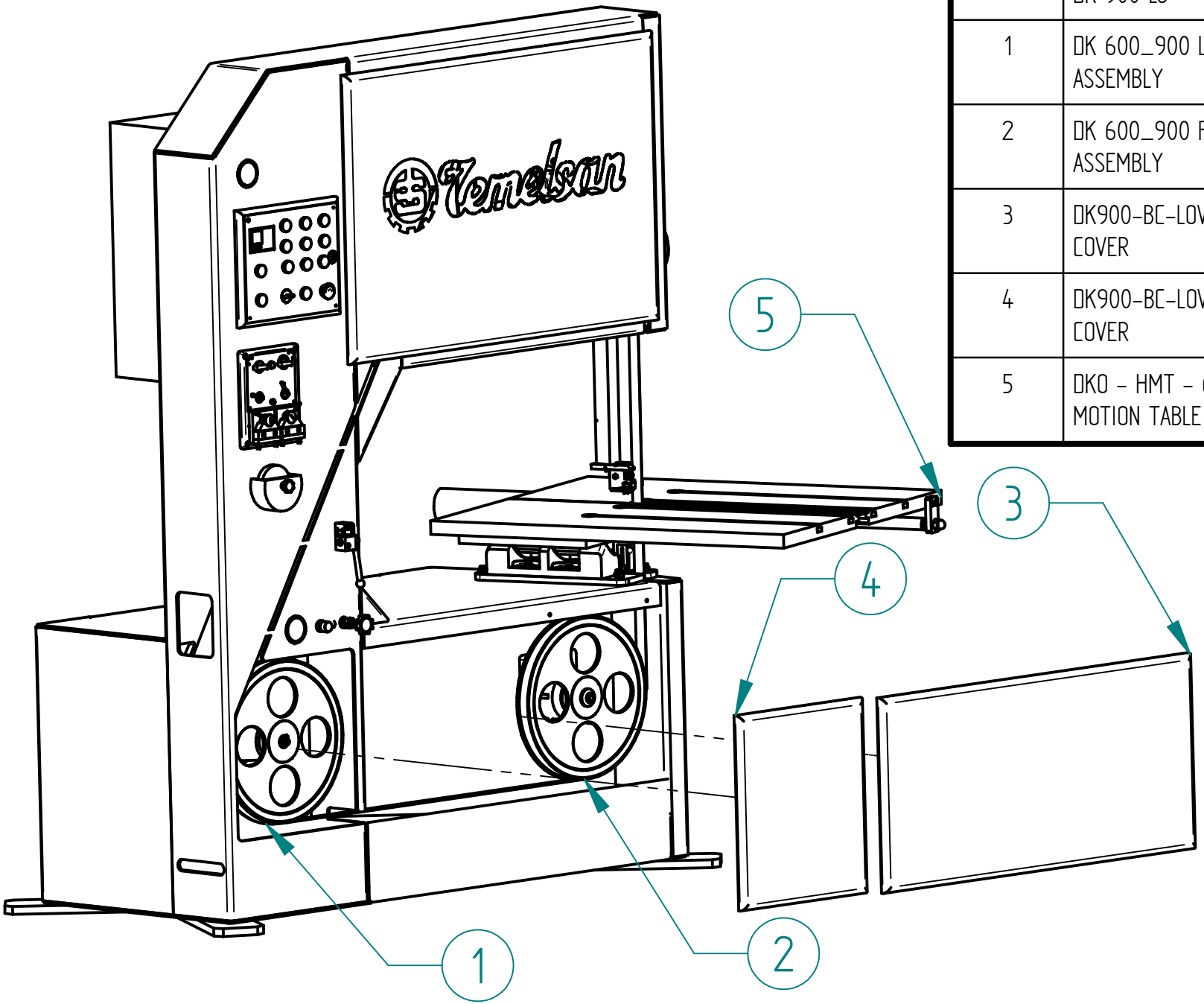
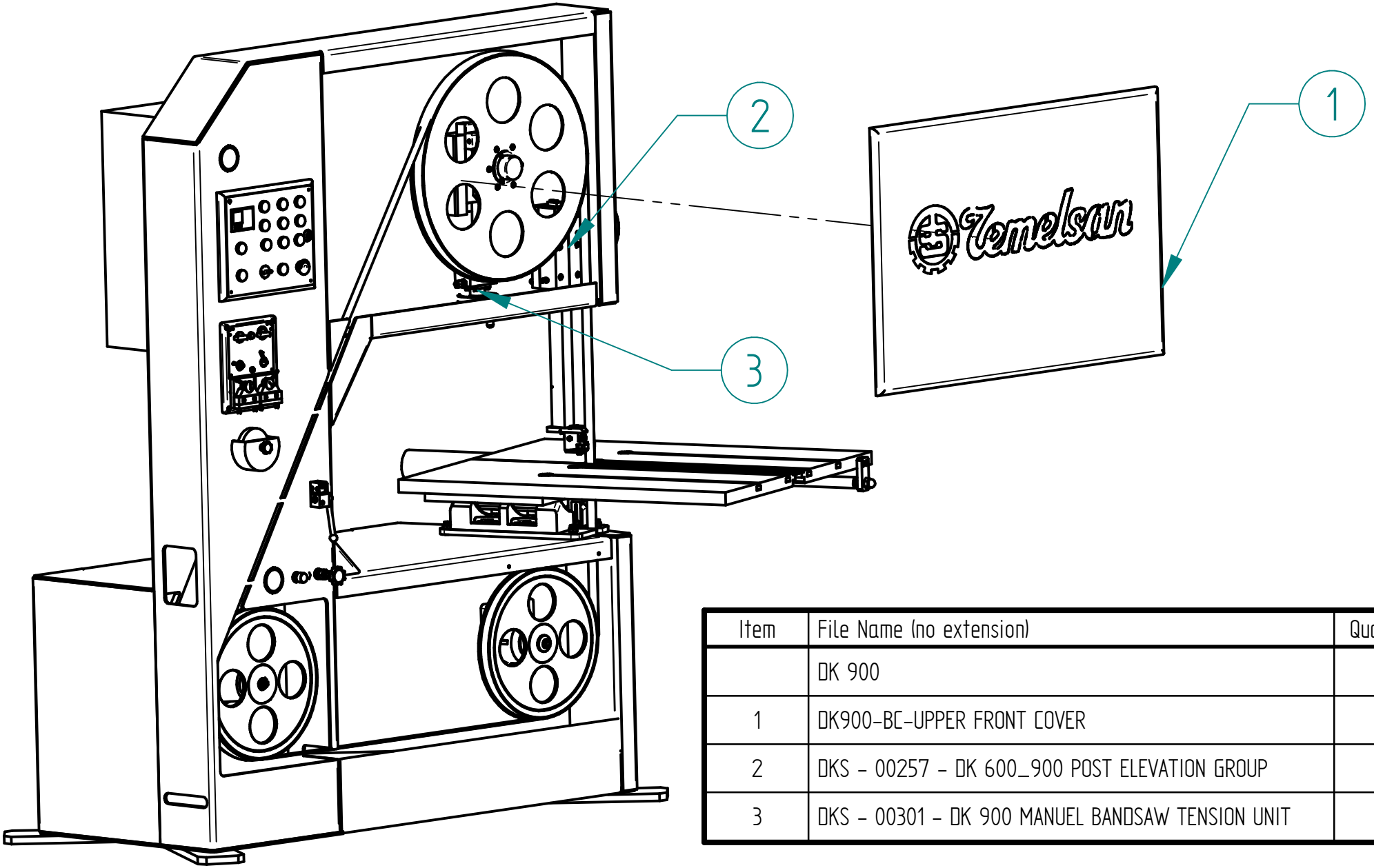
DK 900
COUNTER BANDSAW MACHINE
EXPLODED VIEWS

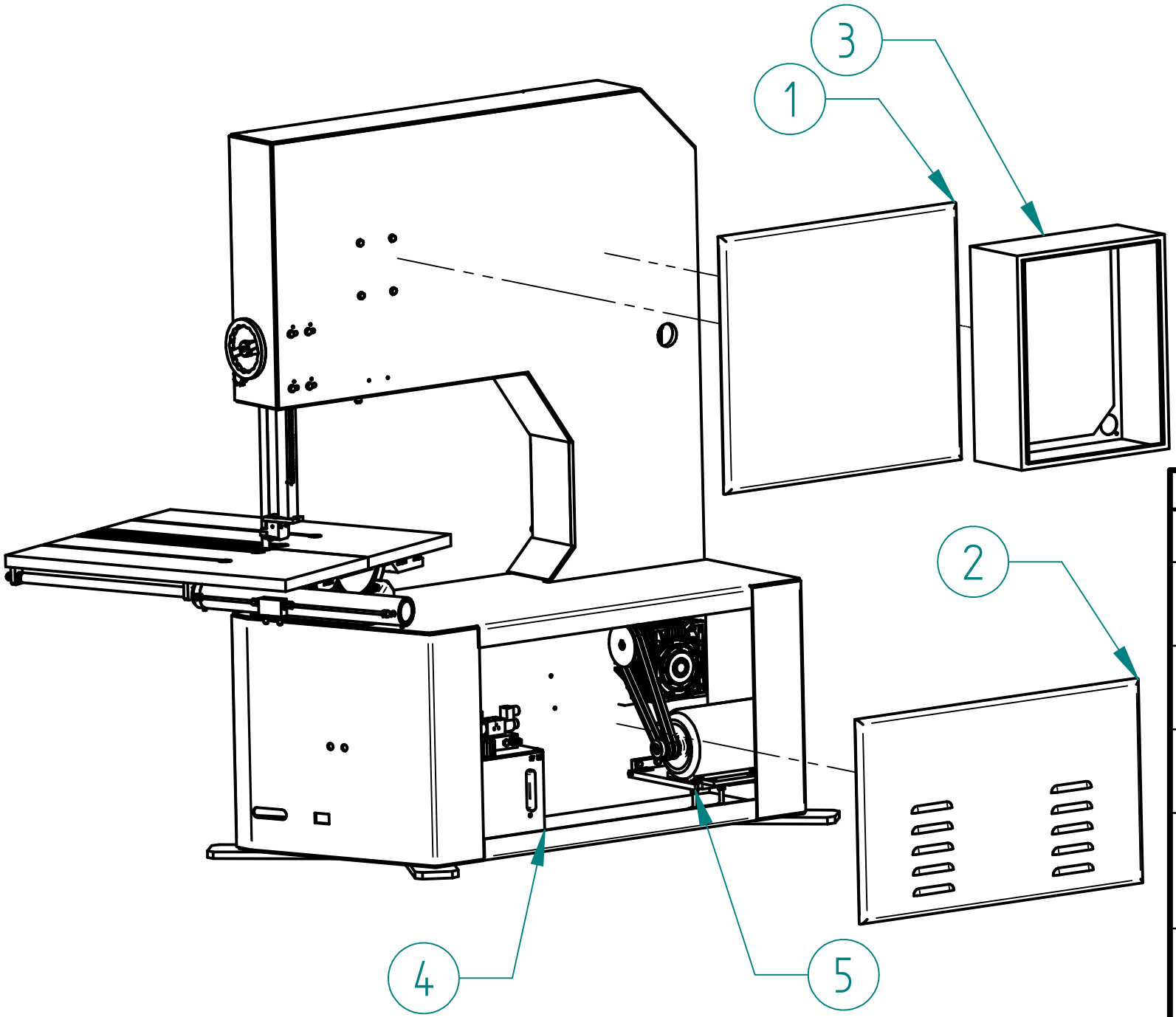




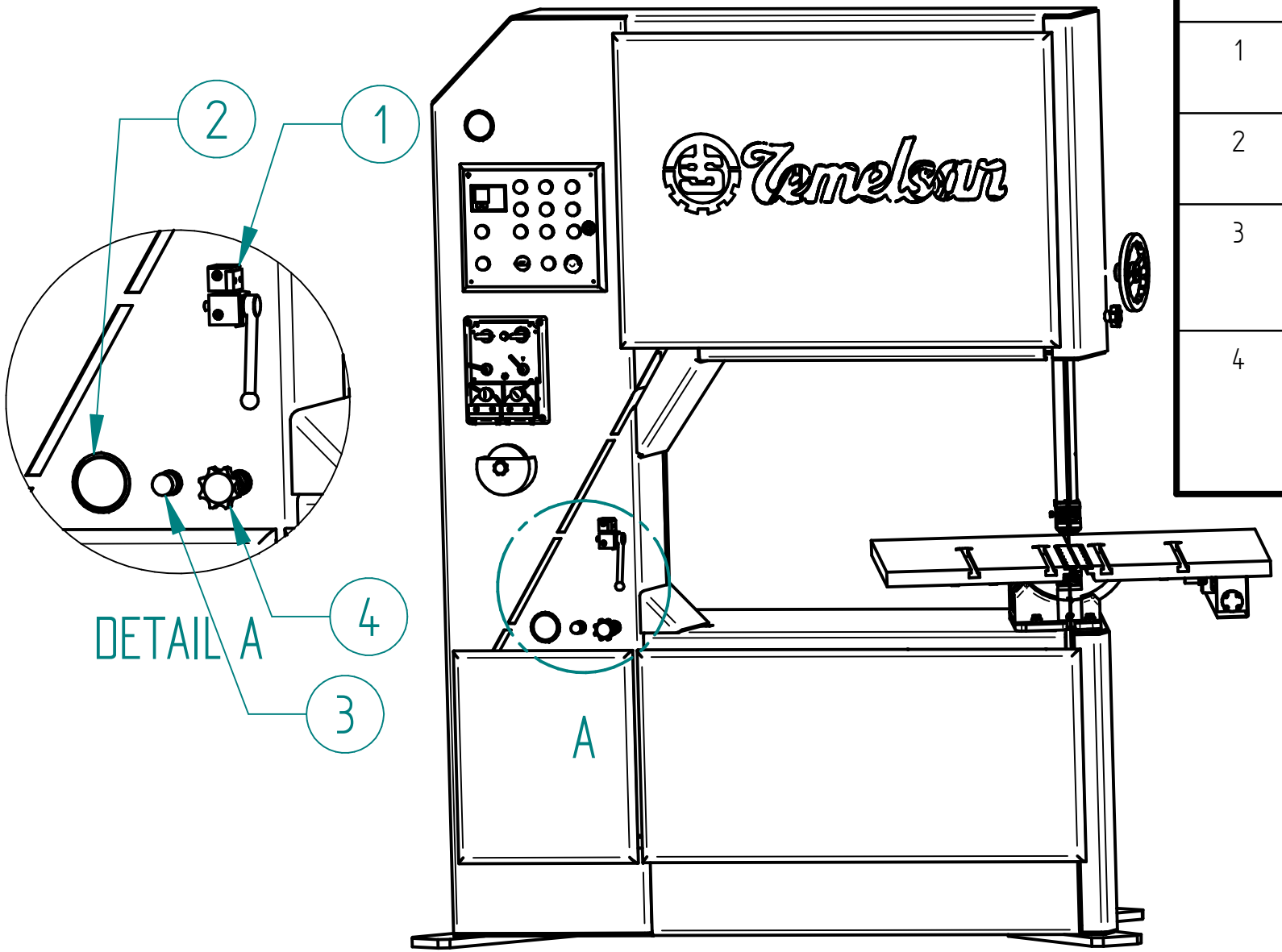
Item	File Name (no extension)	Quantity
	DK 900 LS	
1	DK 600_900 LS DRIVE WHEEL FULL ASSEMBLY	1
2	DK 600_900 FREE WHEEL FULL ASSEMBLY	1
3	DK900-BC-LOWER FRONT RIGHT COVER	1
4	DK900-BC-LOWER FRONT LEFT COVER	1
5	DKO - HMT - 6_9 - HYDRAULIC MOTION TABLE 6_9 - 1	1



Item	File Name (no extension)	Quantity
	DK 900	
1	DK900-BC-UPPER FRONT COVER	1
2	DKS - 00257 - DK 600_900 POST ELEVATION GROUP	1
3	DKS - 00301 - DK 900 MANUEL BANDSAW TENSION UNIT	1

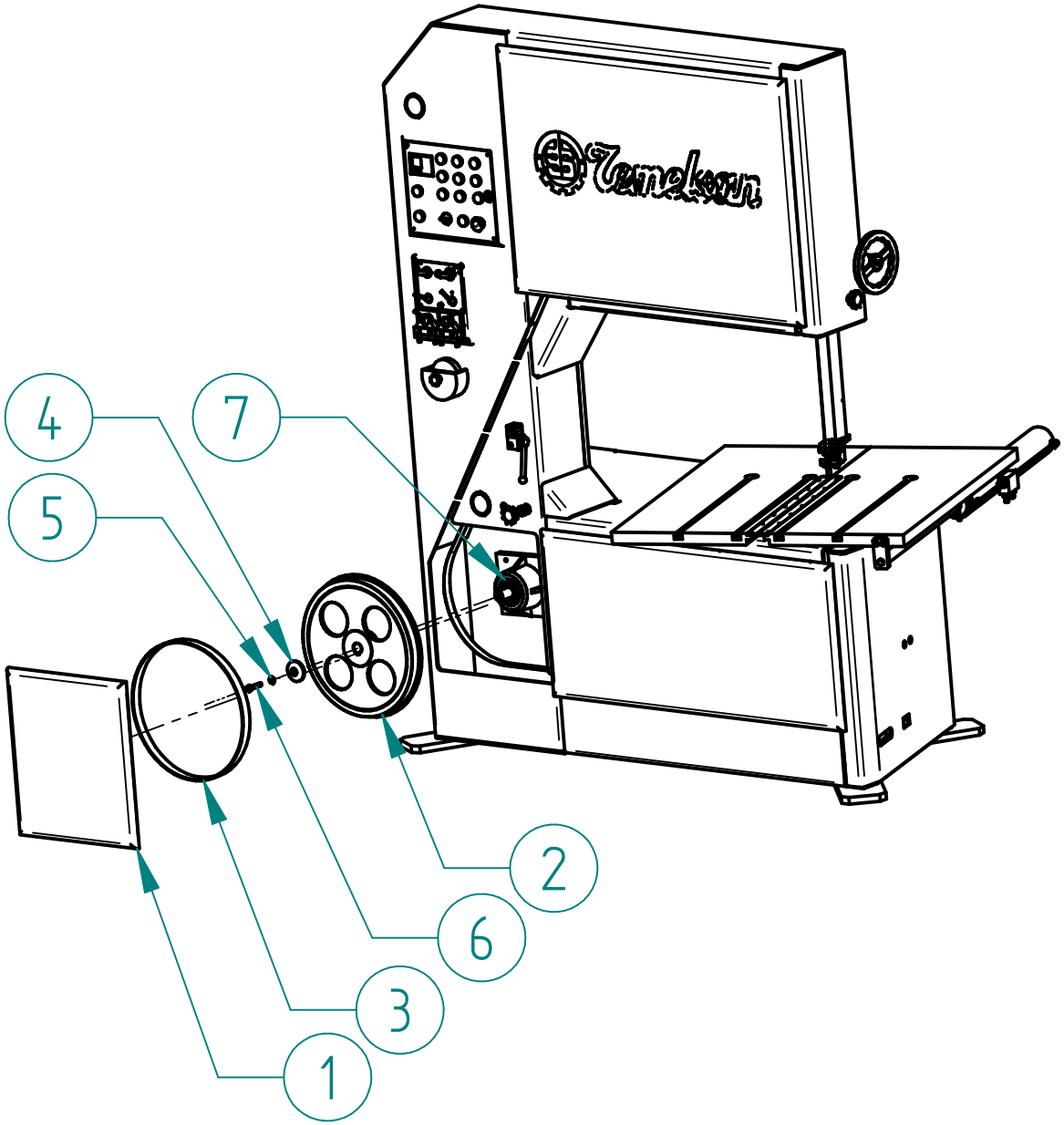


Item	File Name (no	Quantity
	DK 900 LS	
1	DK900-BC-UPPER BACK COVER	1
2	DK900-BC-LOWER BACK COVER	1
3	DK900-BC-ELECTRIC CABINET	1
4	DKO - HMT - 6_9 - HYDRAULIC MOTION TABLE 6_9 - 2	1
5	DK 600_900 LS MOTOR GROUP ASSEMBLY	1



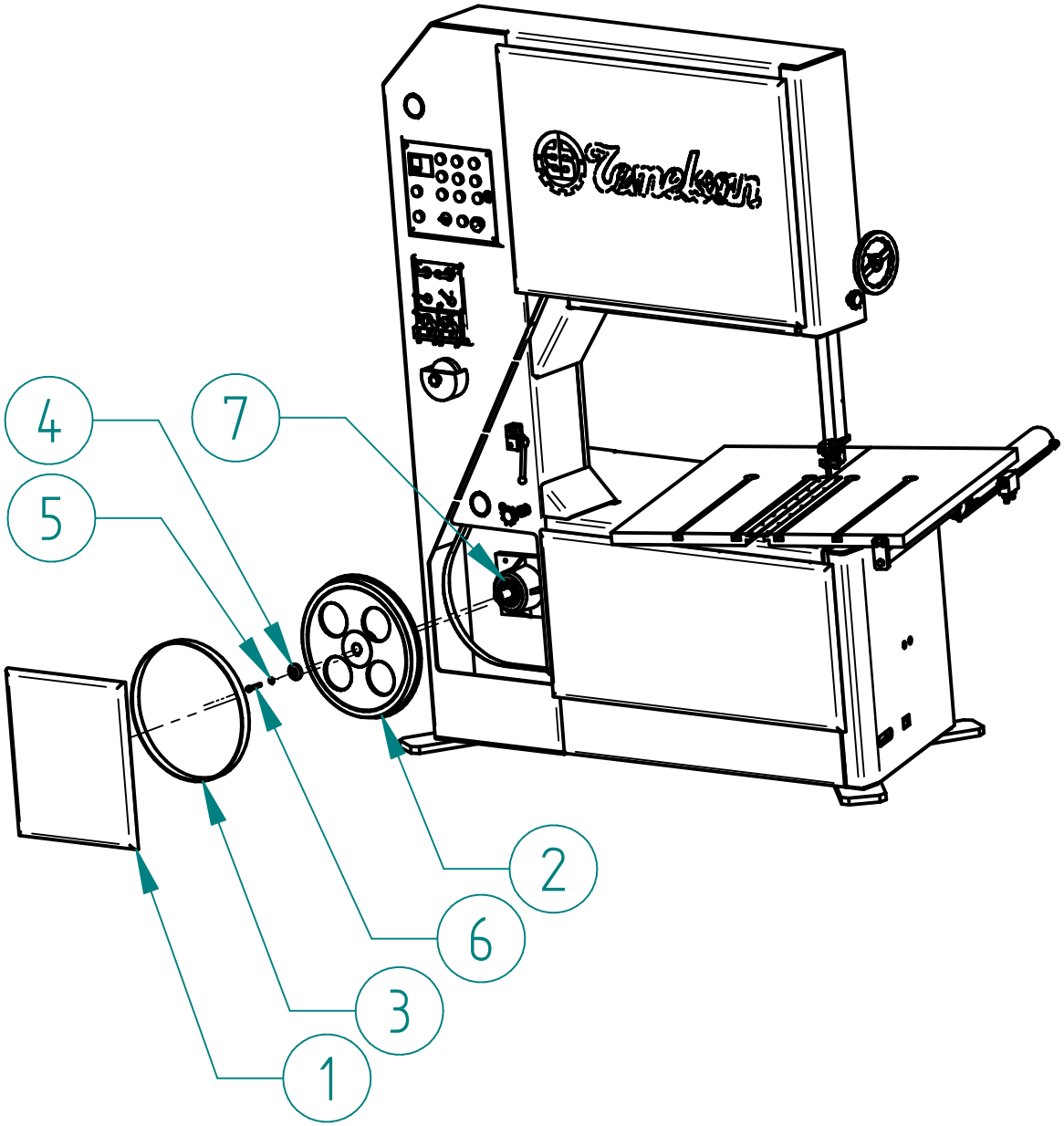
Item	File Name (no extension)	Quantity
	DK 900 (BALLSCREW)	
1	DKO – SAWL – DK COUNTER TYPE SHEAR CUTTER	1
2	KNS – 00162 – PRESSURE GAUGE FOR WELDER	1
3	HSP – 00153 – DK 600_900_BLOCK SPEED ADJUSTMENT VALVE SET	1
4	DKS – 00307 – DK COUNTER_BLOCK VSC30 PRESSURE CONTROL FLOW BLOCK	1

DRIVING UNIT GROUP

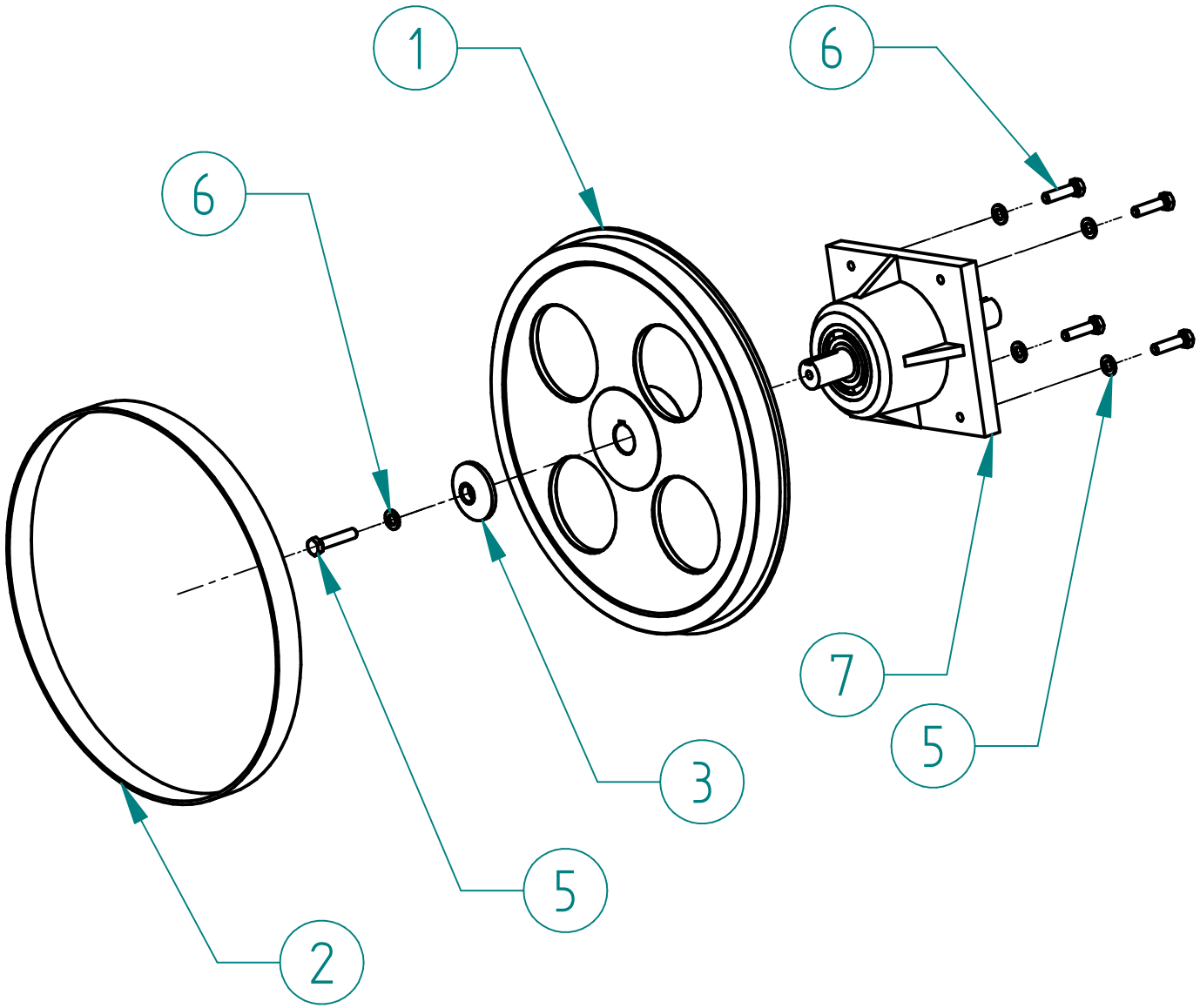


Item	File Name (no extension)	Quantity
	DK 900 HS	
1	DK900-BC-LOWER FRONT LEFT COVER	1
2	DKS – 00095 – DK COUNTER DRIVE WHEEL	1
3	DKS – 00045 – BELT FOR 400mm WHEELS	1
4	DKS – 00096 – Q10_5-60-12 WASHER	1
5	GSP – 00276 – M10 WASHER	1
6	GSP – 00159 – M10X50 HEXAGON BOLT	1
7	DKS – 00298 – DK 600_900 HS DRIVE WHEEL HOUSING AND SHAFT ASSEMBLY	1

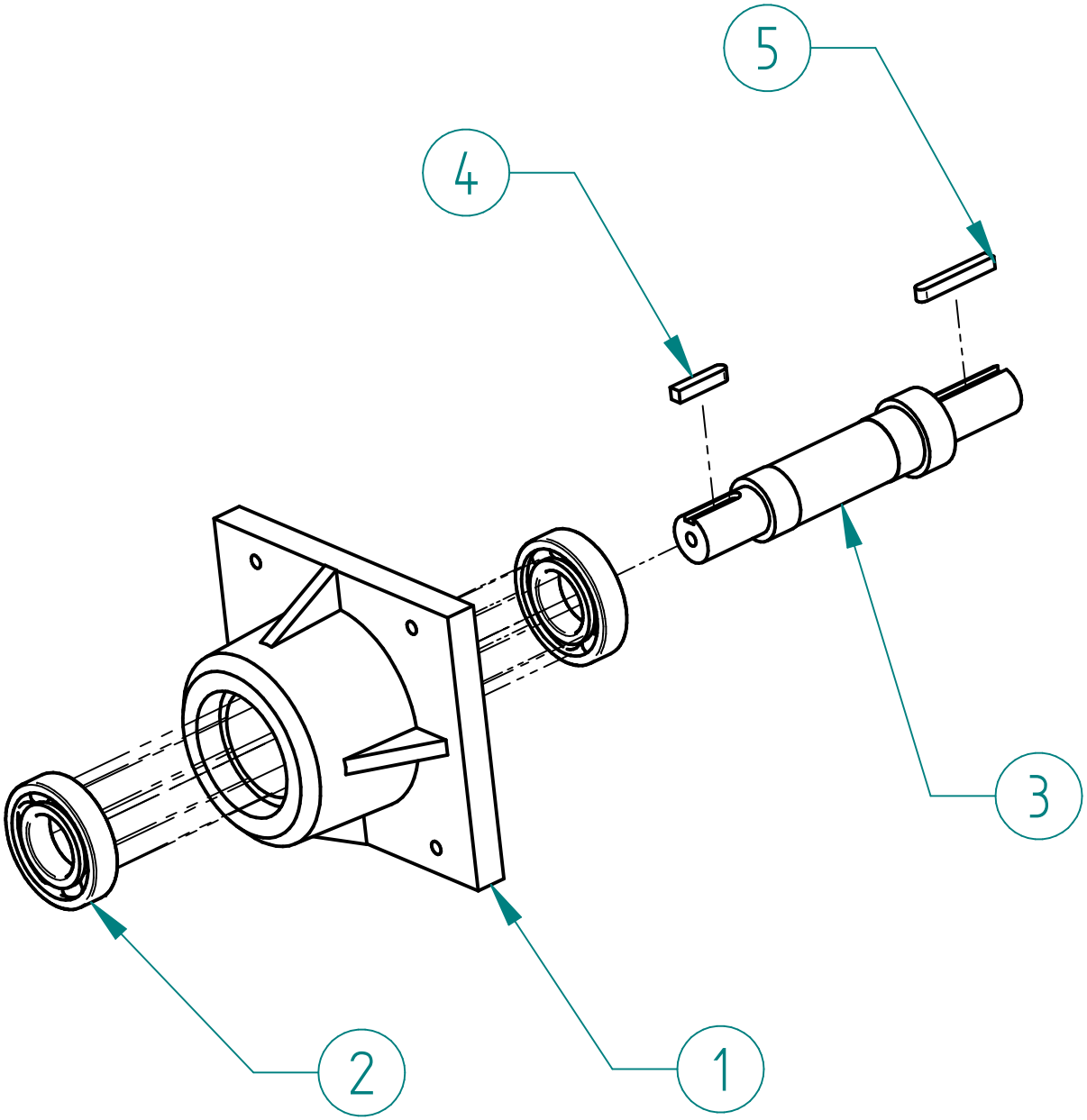
HIGH SPEED DRIVING UNIT



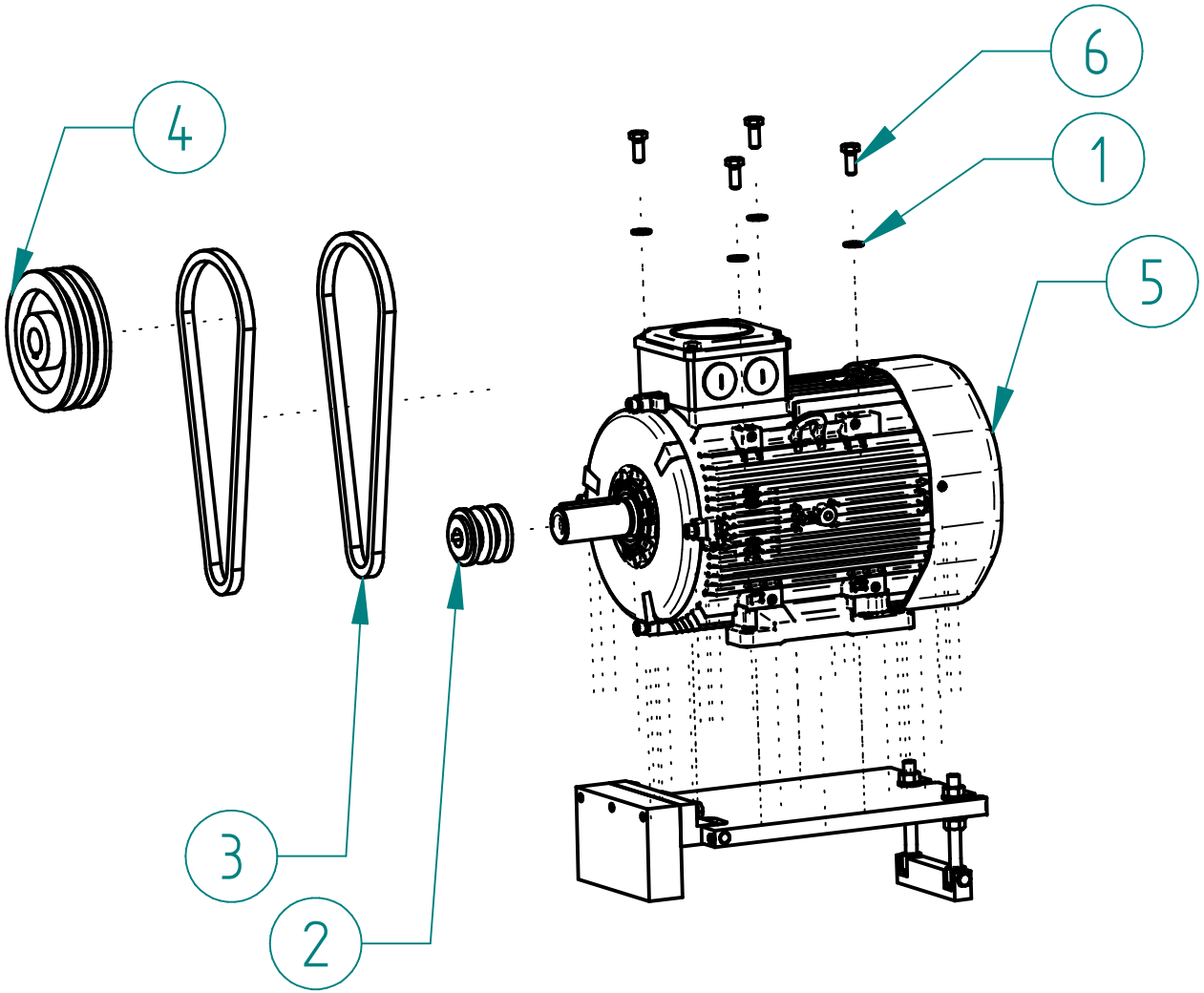
Item	File Name (no extension)	Quantity
	DK 900 HS	
1	DK900-BC-LOWER FRONT LEFT COVER	1
2	DKS - 00095 - DK COUNTER DRIVE WHEEL	1
3	DKS - 00045 - BELT FOR 400mm WHEELS	1
4	DKS - 00096 - Q8_5-45-11 WASHER	1
5	GSP - 00275 - M8 WASHER	1
6	GSP - 00145 - M8x50 HEXAGON BOLT	1
7	DKS - 00298 - DK 600_900 HS DRIVE WHEEL HOUSING AND SHAFT ASSEMBLY	1



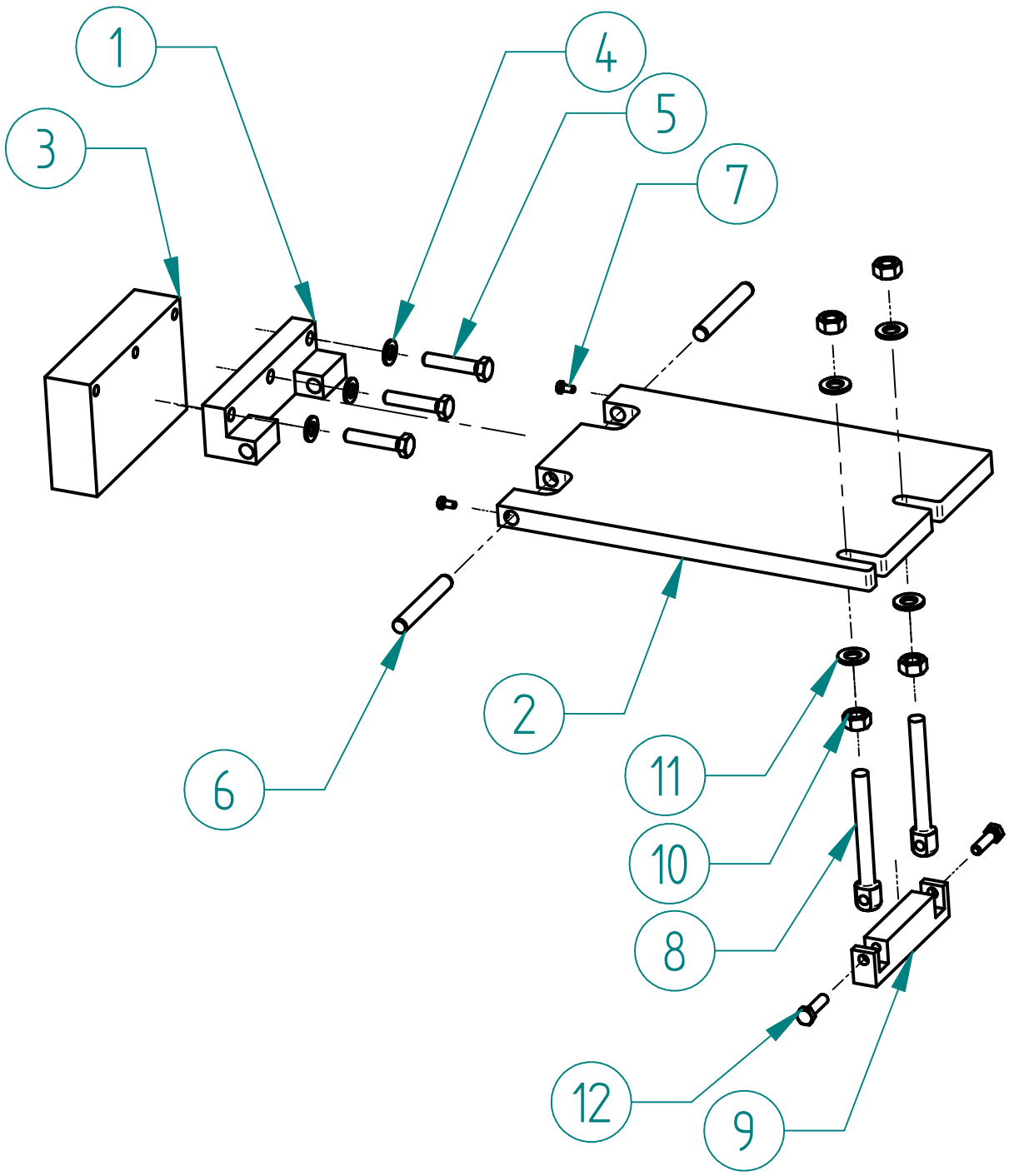
Item Number	File Name (no extension)	Quantity
	DK 600_900 DRIVE WHEEL FULL ASSEMBLY	
1	DKS – 00095 – DK COUNTER DRIVE WHEEL	1
2	DKS – 00045 – BELT FOR 400mm WHEELS	1
3	DKS – 00096 – Q10_5-60-12 WASHER	1
4	GSP – 00159 – M10X50 HEXAGON BOLT	1
5	GSP – 00276 – M10 WASHER	5
6	GSP – 00157 – M10x40 HEXAGON BOLT	4
7	DKS – 00298 – DK 600_900 HS DRIVE WHEEL HOUSING AND SHAFT ASSEMBLY	1



Item Number	File Name (no extension)	Quantity
	DKS - 00298 - DK 600_900 HS DRIVE WHEEL HOUSING AND SHAFT ASSEMBLY	
1	DKS - 00030 - DK 600_900 HS DRIVE WHEEL HOUSING	1
2	GSP - 00475 - 6208 N_C3 SINGLE ROW SKF DEEP GROOVE BALL BEARING - DK 600_900 XL HS SHAFT BEARING	2
3	DKS - 00051 - DK 600_900 HS DRIVE WHEEL SHAFT	1
4	GSP - 00985 - 8x8x39 KEY	1
5	GSP - 00986 - 8x8x57 KEY	1

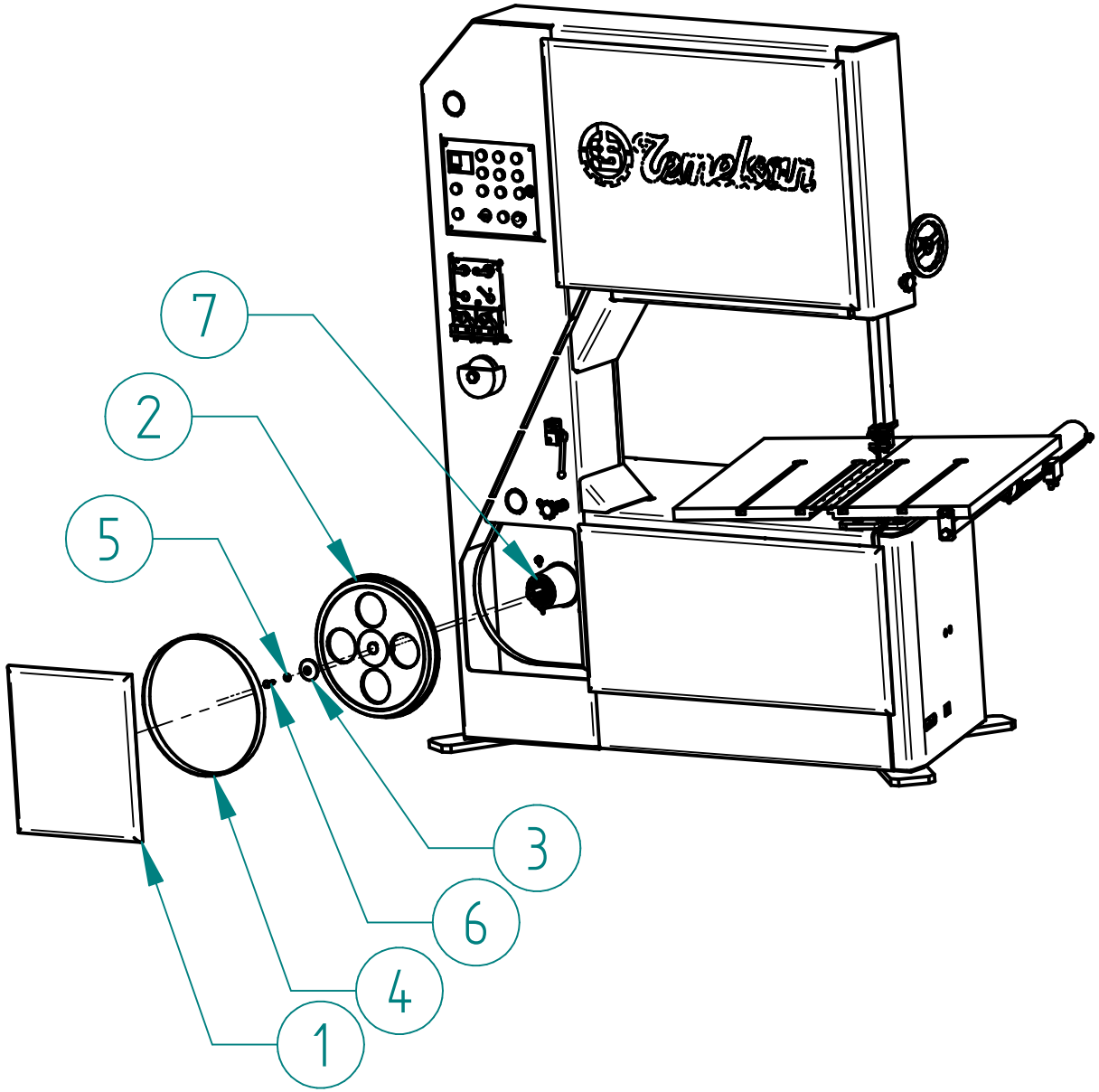


Item Number	File Name (no extension)	Quantity
	DK 600_900 HS MOTOR GROUP ASSEMBLY	
1	GSP - 00276 - M10 WASHER	4
2	DKS - 00293 - Q60 DOUBLE V BELT PULLEY	1
3	DKS - 00034 - DK 600_900 HS BELT	2
4	DKS - 00292 - Q150 DOUBLE V BELT PULLEY	1
5	GSP - 00666 - 5_5 KW ELECTRIC MOTOR - DK 600_900 XL HS MOTOR	1
6	GSP - 00156 - M10x25 HEXAGON BOLT	4

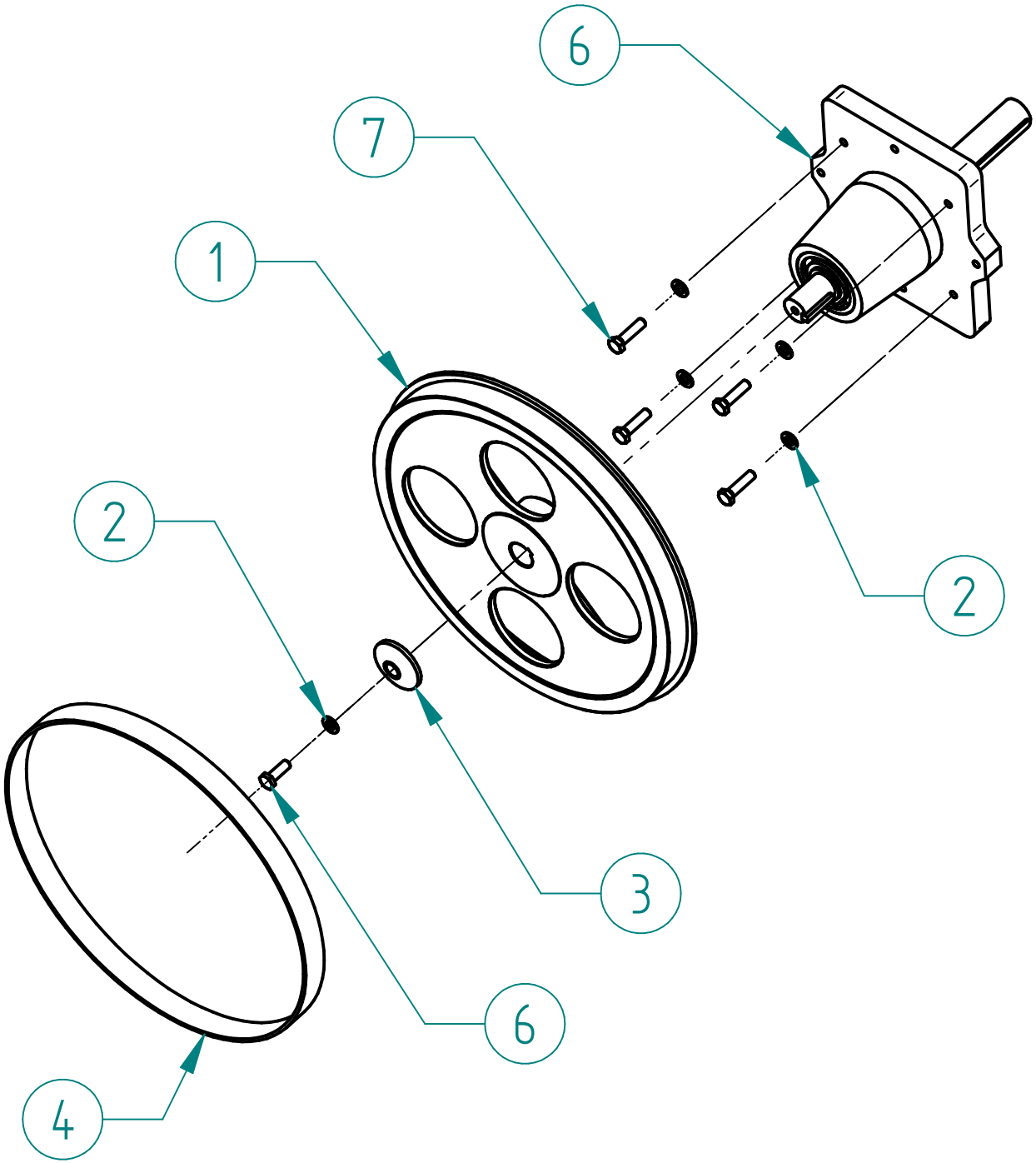


Item	File Name (no extension)	Quantity
	DK 600_900 HS MOTOR GROUP ASSEMBLY	
1	DKS – 00247 – DK 600_900 MOTOR MOUNTING PLATE ASSEMBLY LIM	1
2	DKS – 00246 – DK 600_900 MOTOR MOUNTING PLATE	1
3	DKS – 00248 – DK 600_900 MOTOR MOUNTING PLATE CONNECTION LIM	1
4	GSP – 00276 – M10 WASHER	3
5	GSP – 00159 – M10X50 HEXAGON BOLT	3
6	DKS – 00136 – DK 600_900 MOTOR MOUNTING PLATE Q12 PIN	2
7	GSP – 00123 – M5x10 HEXAGON BOLT	2
8	DKS – 00620 – DK 400_600_900 MOTOR MOUNTING PLATE TENSION SHAFT	2
9	DKS – 00309 – DK 600_900 MOTOR PLATE TENSION LIM	1
10	GSP – 00260 – M12 NUT	4
11	GSP – 00277 – M12 WASHER	4
12	GSP – 00141 – M8X30 HEXAGON BOLT	2

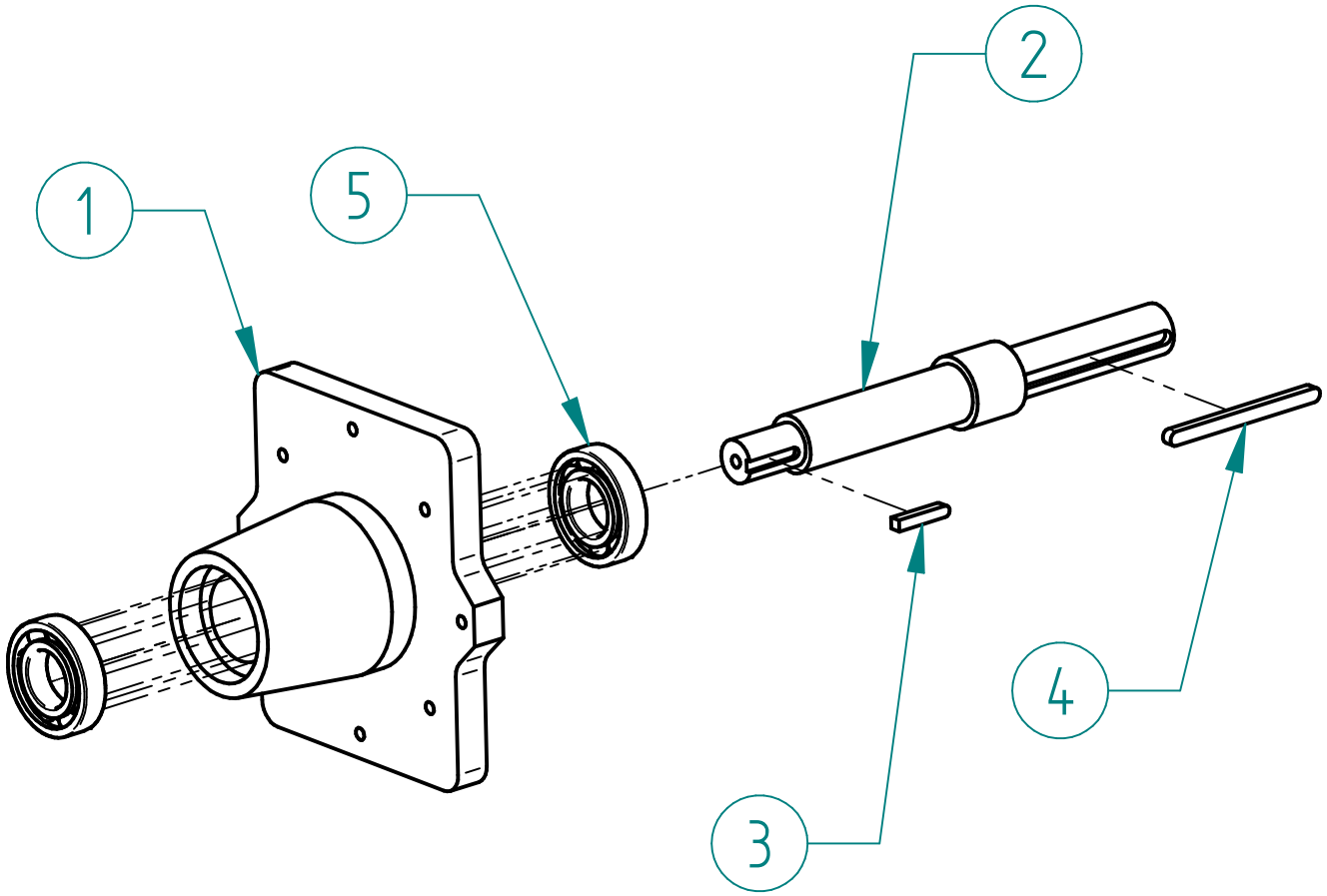
LOW SPEED DRIVING UNIT



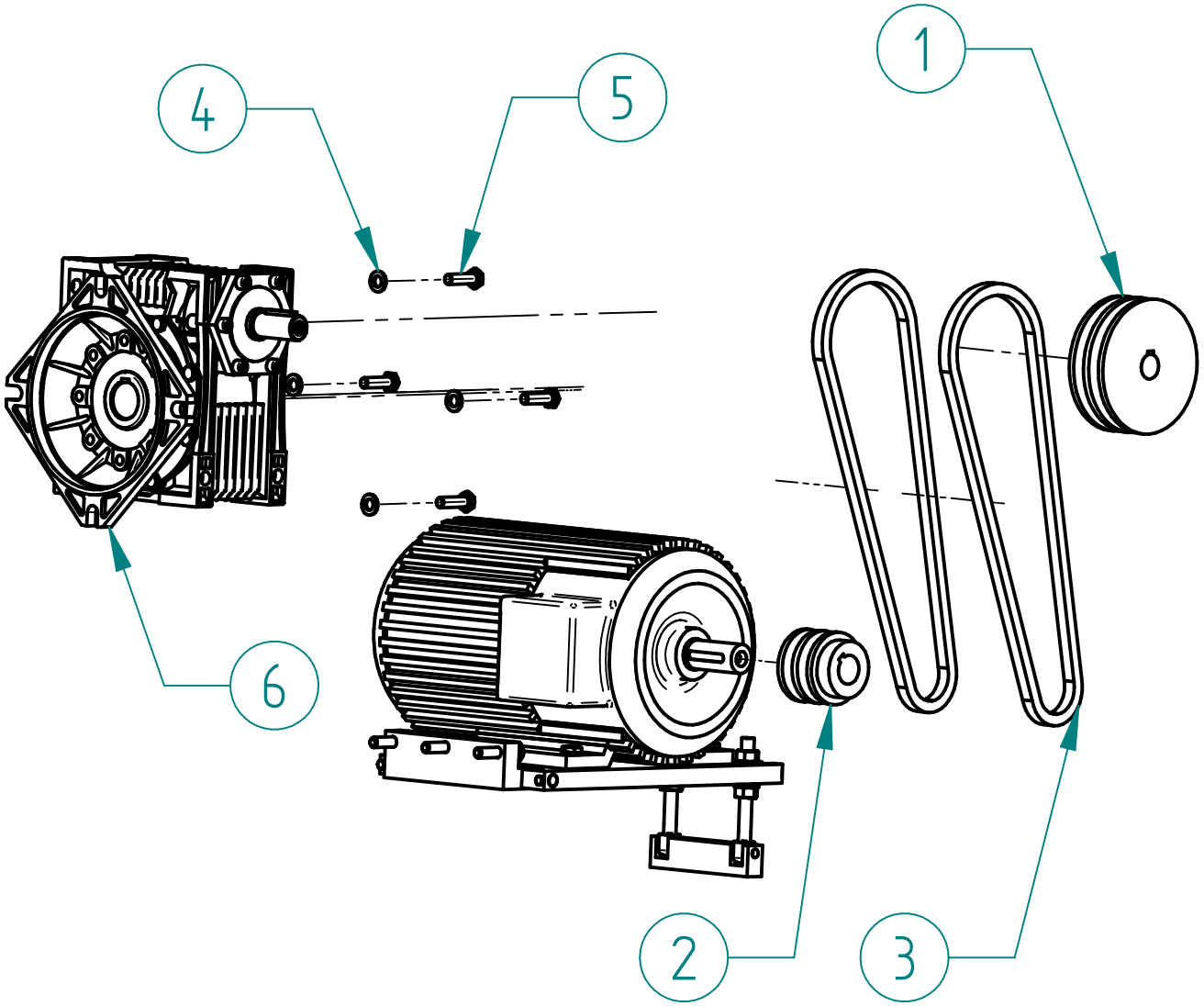
Item	File Name (no extension)	Quantity
	DK 900 LS	
1	DK900-BC-LOWER FRONT LEFT COVER	1
2	DKS - 00095 - DK COUNTER DRIVE WHEEL	1
3	DKS - 00096 - Q10_5-60-12 WASHER	1
4	DKS - 00045 - BELT FOR 400mm WHEELS	1
5	GSP - 00276 - M10 WASHER	1
6	GSP - 00167 - M10x30 HEXAGON BOLT	1
7	DKS - 00299 - DK 600_900 LS DRIVE WHEEL HOUSING AND SHAFT ASSEMBLY	1



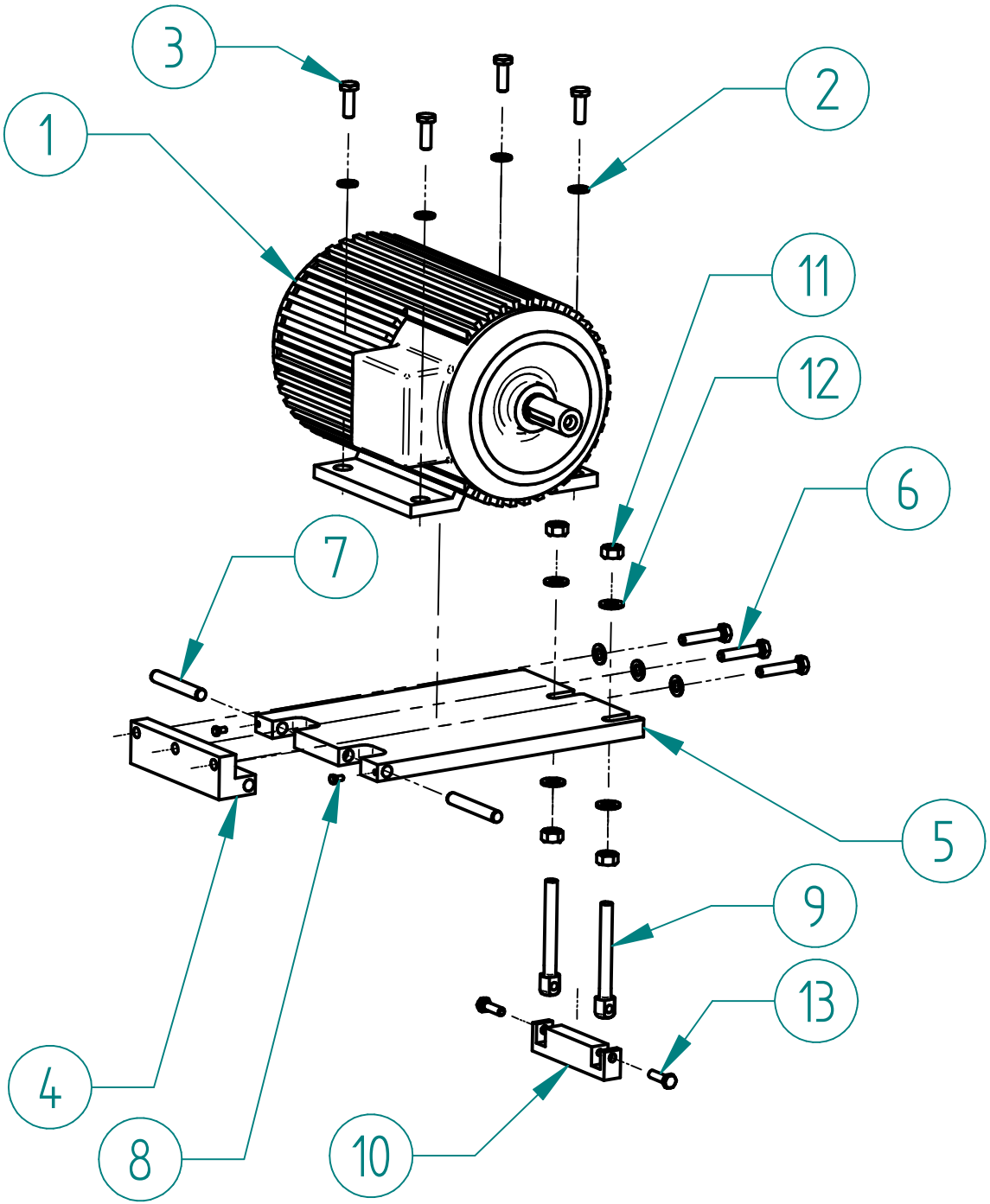
Item Number	File Name (no extension)	Quantity
	DK 600_900 LS DRIVE WHEEL FULL ASSEMBLY 1	
1	DKS – 00095 – DK COUNTER DRIVE WHEEL	1
2	GSP – 00276 – M10 WASHER	5
3	DKS – 00096 – Q10_5-60-12 WASHER	1
4	DKS – 00045 – BELT FOR 400mm WHEELS	1
5	GSP – 00167 – M10x30 HEXAGON BOLT	1
6	DKS – 00299 – DK 600_900 LS DRIVE WHEEL HOUSING AND SHAFT ASSEMBLY	1
7	GSP – 00157 – M10x40 HEXAGON BOLT	4



Item Number	File Name (no extension)	Quantity
	DKS – 00299 – DK 600_900 LS DRIVE WHEEL HOUSING AND SHAFT ASSEMBLY	
1	DKS – 00029 – DK 600_900 GB LS DRIVE WHEEL HOUSING	1
2	DKS – 00050 – DK 600_900 GB LS DRIVE WHEEL SHAFT	1
3	GSP – 00363 – 8x8x44 KEY	1
4	GSP – 00664 – 10x8x130 KEY	1
5	GSP – 00475 – 6208 N_C3 SINGLE ROW SKF DEEP GROOVE BALL BEARING – DK 600_900 XL HS SHAFT BEARING	2

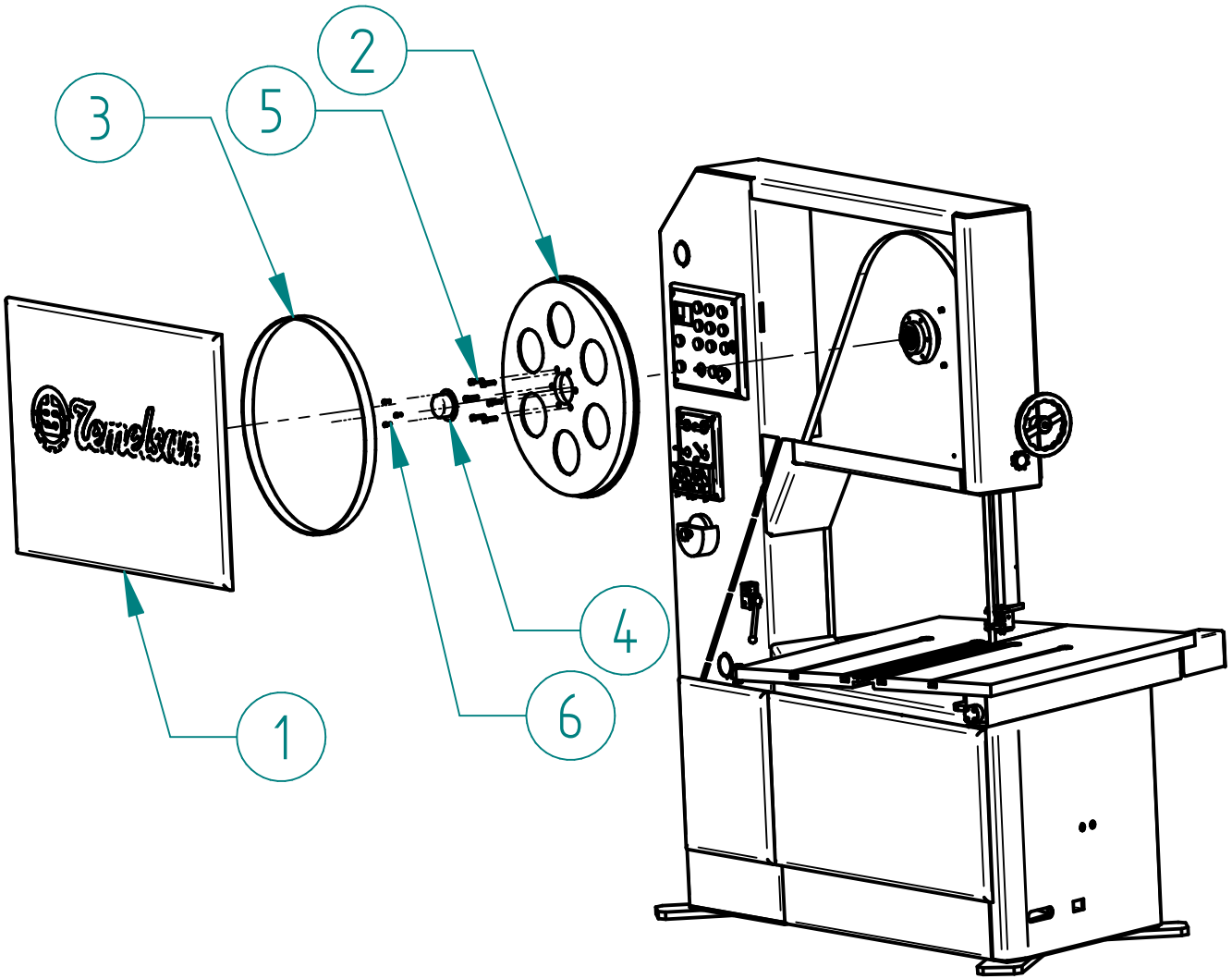


Item Number	File Name (no extension)	Quantity
	DK 600_900 LS MOTOR GROUP ASSEMBLY	
1	DKS – 00281 – Q130 DOUBLE V BELT PULLEY	1
2	DKS – 00280 – Q70 DOUBLE V BELT PULLEY	1
3	DKS – 00033 – DK 600_900 LS BELT	2
4	GSP – 00276 – M10 WASHER	4
5	GSP – 00168 – M10x35 HEXAGON BOLT	4
6	DKS – 00031 – DK 600_900 GEARBOX – 7.5	1

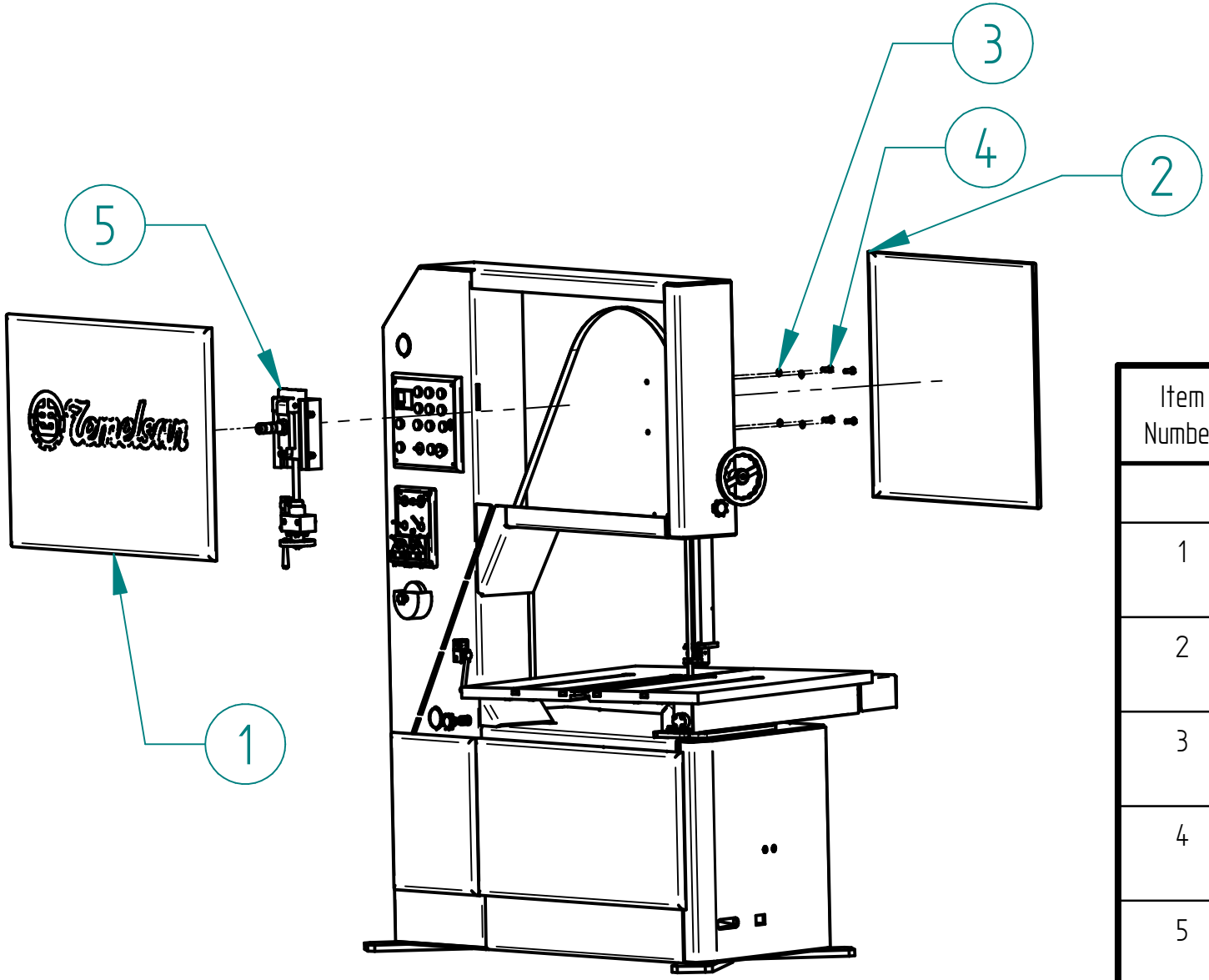


Item Number	File Name (no extension)	Quantity
	DK 600_900 LS MOTOR GROUP ASSEMBLY	
1	GSP – 00665 – GAMAK 4 KW 1400 RPM MOTOR – DK 600_900 XL LS MOTOR	1
2	GSP – 00276 – M10 WASHER	7
3	GSP – 00167 – M10x30 HEXAGON BOLT	4
4	DKS – 00247 – DK 600_900 MOTOR MOUNTING PLATE ASSEMBLY LIM	1
5	DKS – 00246 – DK 600_900 MOTOR MOUNTING PLATE	1
6	GSP – 00159 – M10X50 HEXAGON BOLT	3
7	DKS – 00136 – DK 600_900 MOTOR MOUNTING PLATE Q12 PIN	2
8	GSP – 00123 – M5x10 HEXAGON BOLT	2
9	DKS – 00620 – DK 400_600_900 MOTOR MOUNTING PLATE TENSION SHAFT	2
10	DKS – 00309 – DK 600_900 MOTOR PLATE TENSION LIM	1
11	GSP – 00260 – M12 NUT	4
12	GSP – 00277 – M12 WASHER	4
13	GSP – 00141 – M8X30 HEXAGON BOLT	2

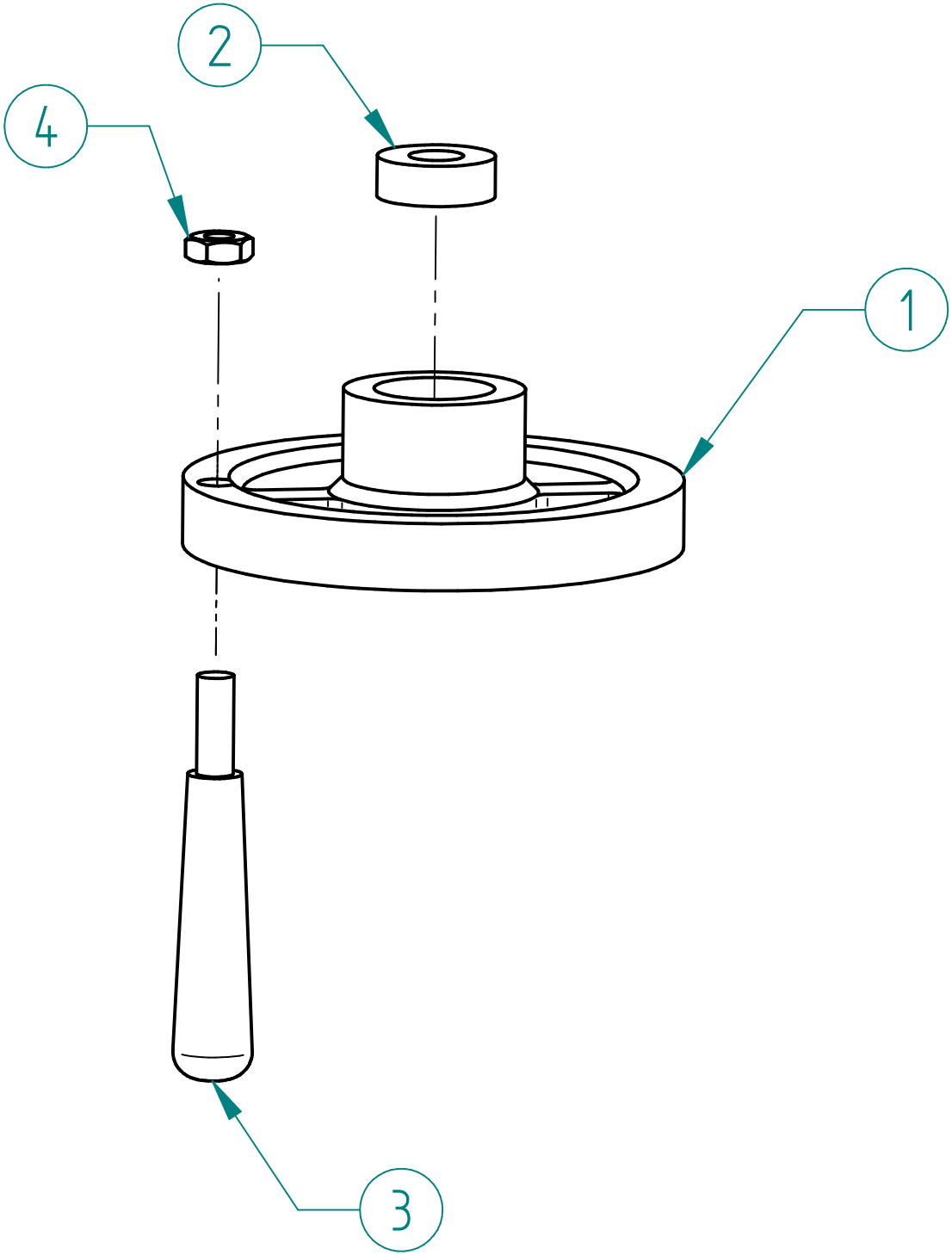
TENSION UNIT GROUP



Item	File Name (no extension)	Quantity
	DK 900 (BALLSCREW)	
1	DK900-BC-UPPER FRONT COVER	1
2	DKS - 00044 - DK 900 TENSION WHEEL	1
3	DKS - 00046 - BELT FOR 620mm WHEELS	1
4	DKS - 00315 - DK 900 TENSION WHEEL SHAFT COVER	1
5	GSP - 00038 - M8x35 IMBUS BOLT	6
6	GSP - 00022 - M6X16 IMBUS BOLT	3

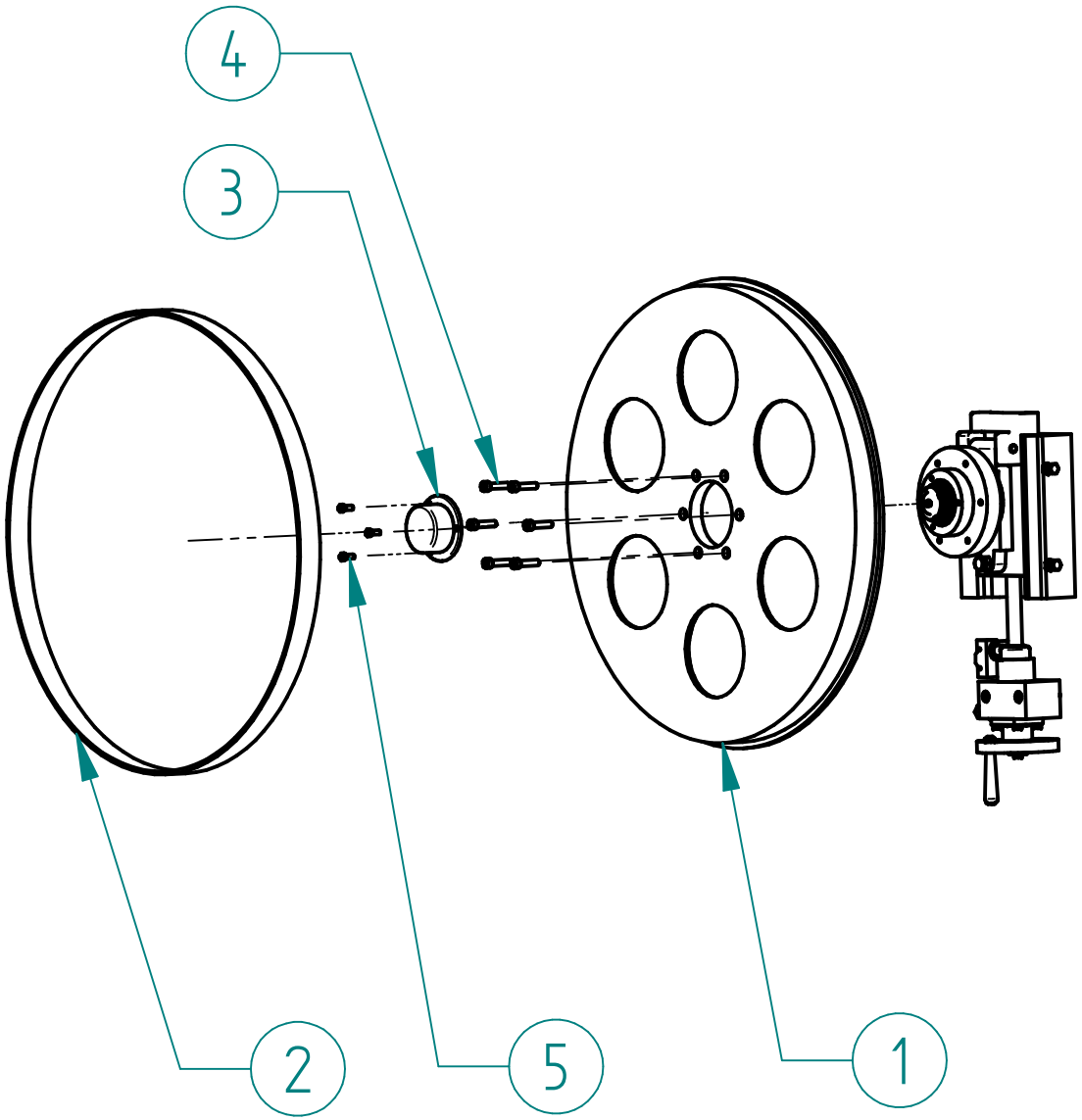


Item Number	File Name (no extension)	Quantity
	DK 900 (BALLSCREW)	
1	DK900-BC-UPPER FRONT COVER	1
2	DK900-BC-UPPER BACK COVER	1
3	GSP - 00276 - M10 WASHER	4
4	GSP - 00167 - M10x30 HEXAGON BOLT	4
5	DKS - 00301 - DK 900 MANUEL BANDSAW TENSION UNIT	1

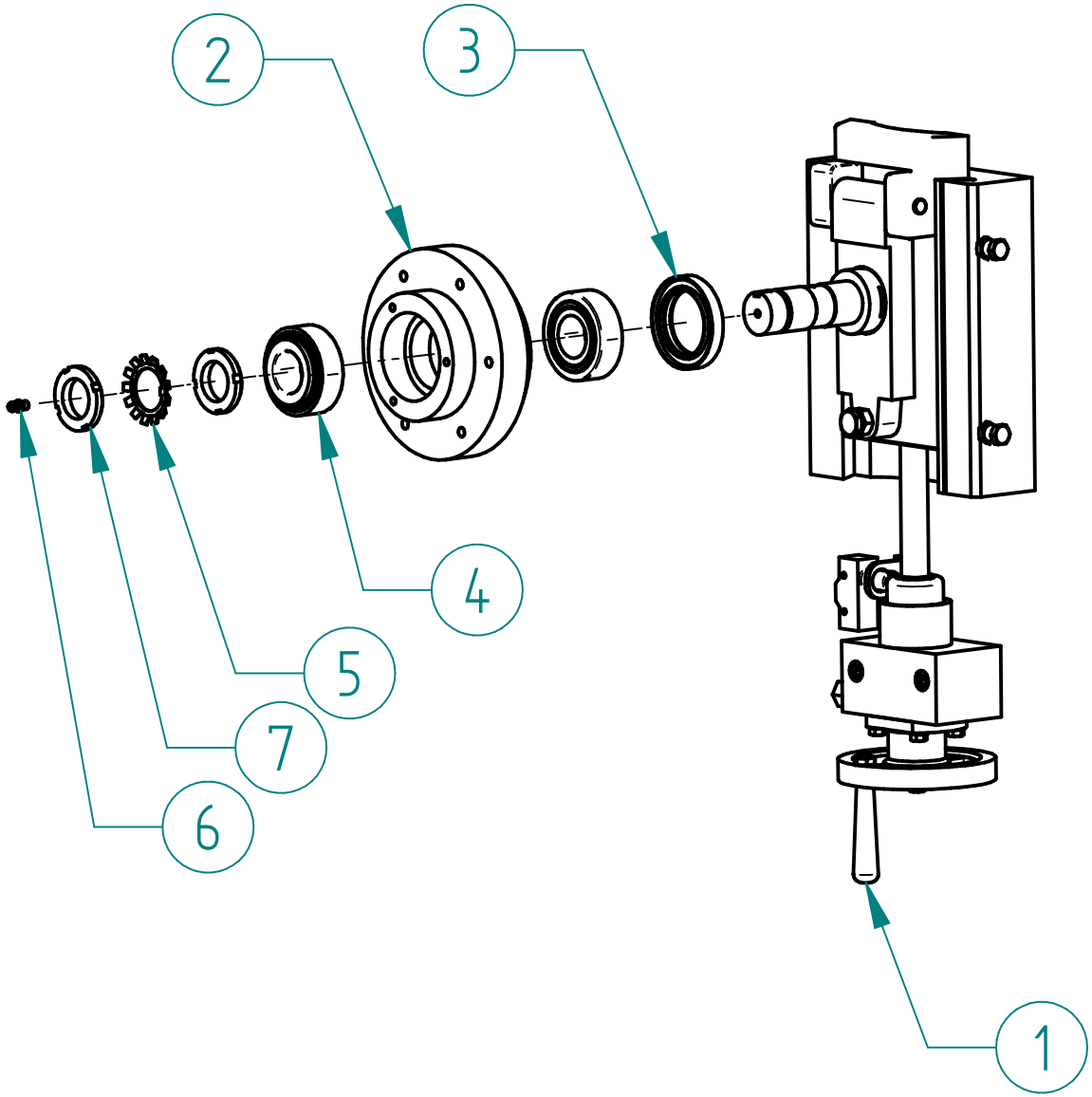


Item Number	File Name (no extension)	Quantity
	DKS – 00415 – DK COUNTER MANUEL TENSION HAND WHEEL GROUP	
1	DKS – 00035 – DK COUNTER TYPE BAND TENSION HAND WHEEL	1
2	GSP – 00469 – 51101 SKF THRUST BALL BEARING – DK 400 XL TENSIONER BEARING	1
3	GSP – 00983 – DK COUNTER TENSION HAND WHEEL M8 ROTATION HANDLE	1
4	GSP – 00258 – M8 NUT	1

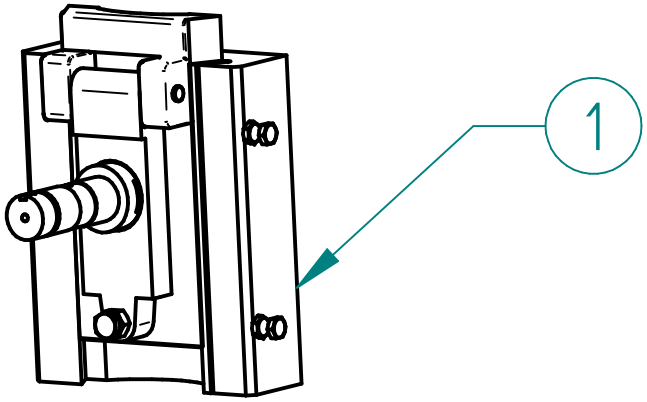
MECHANIC TENSION UNIT

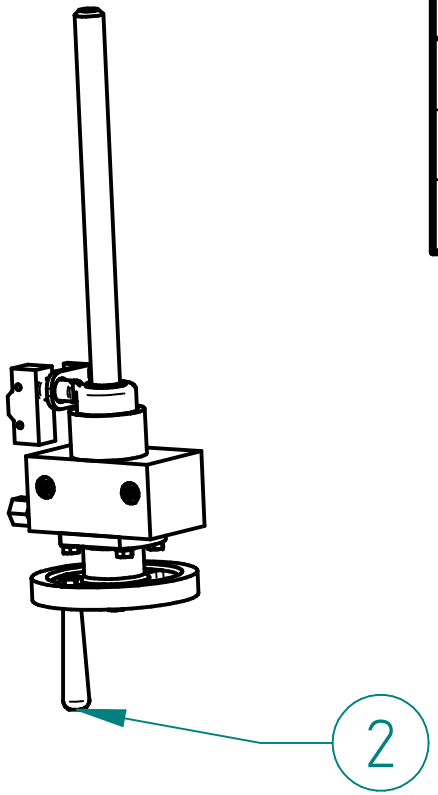


Item Number	File Name (no extension)	Quantity
	DK 900 TENSION WHEEL FULL ASSEMBLY	
1	DKS - 00044 - DK 900 TENSION WHEEL	1
2	DKS - 00046 - BELT FOR 620mm WHEELS	1
3	DKS - 00315 - DK 900 TENSION WHEEL SHAFT COVER	1
4	GSP - 00038 - M8x35 IMBUS BOLT	6
5	GSP - 00022 - M6X16 IMBUS BOLT	3

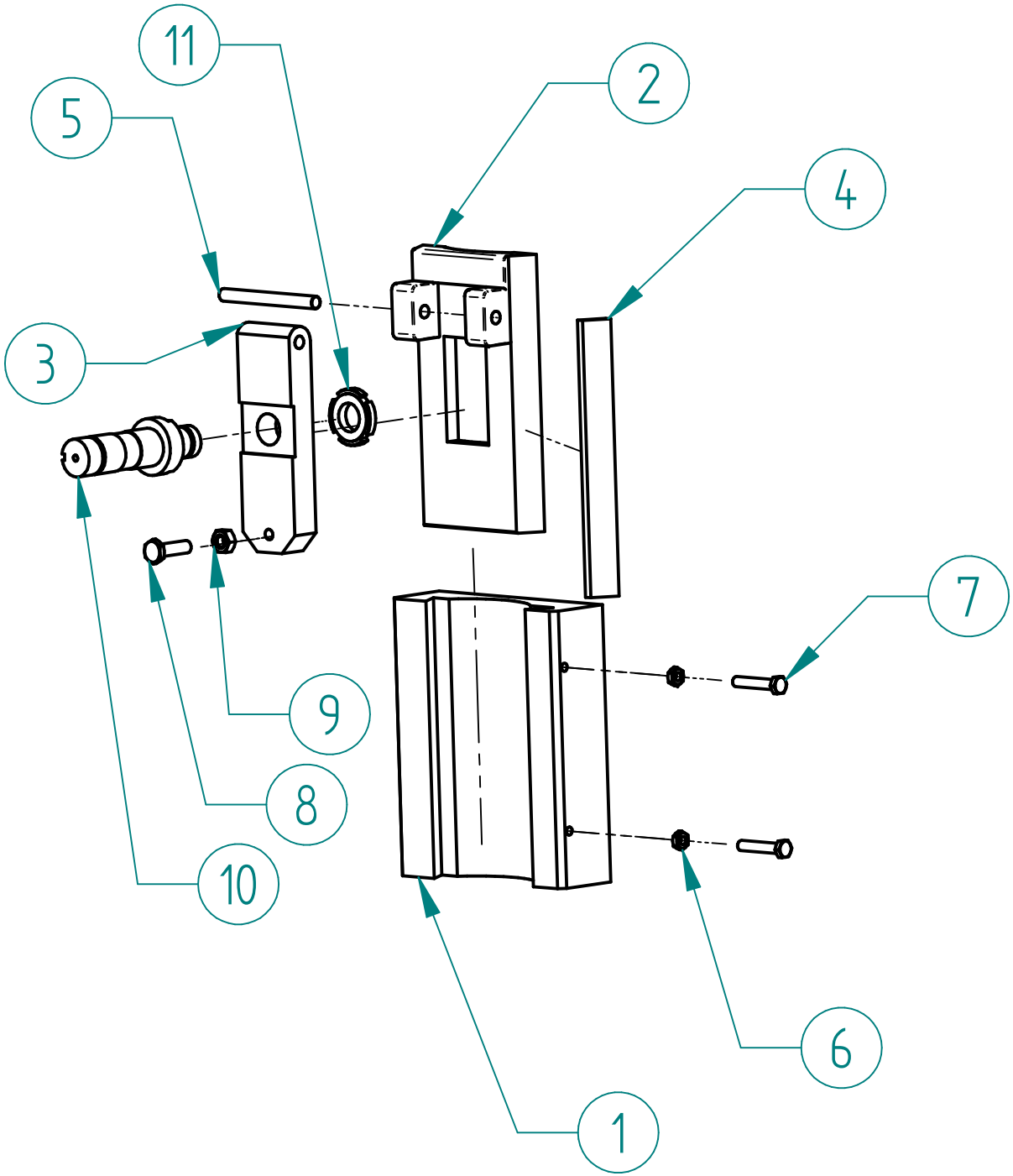


Item Number	File Name (no extension)	Quantity
	DK 900 TENSION WHEEL FULL ASSEMBLY	
1	DKS – 00301 – DK 900 MANUEL BANDSAW TENSION UNIT	1
2	DKS – 00314 – DK 900 TENSION WHEEL HOUSING	1
3	GSP – 00520 – 45X65X10 – ROTARTY SHAFT OIL SEAL – DK 900 XL TENSION WHEEL SHAFT	1
4	GSP – 00478 – 33206Q SKF TAPERED ROLLER BEARING – DK 900 XL TENSION WHEEL SHAFT	2
5	GSP – 00349 – MB-6 LOCKWASHER	1
6	HSP – 00030 – M6 GREASE NIPPLE	1
7	GSP – 00499 – KM-6 LOCK NUT	2

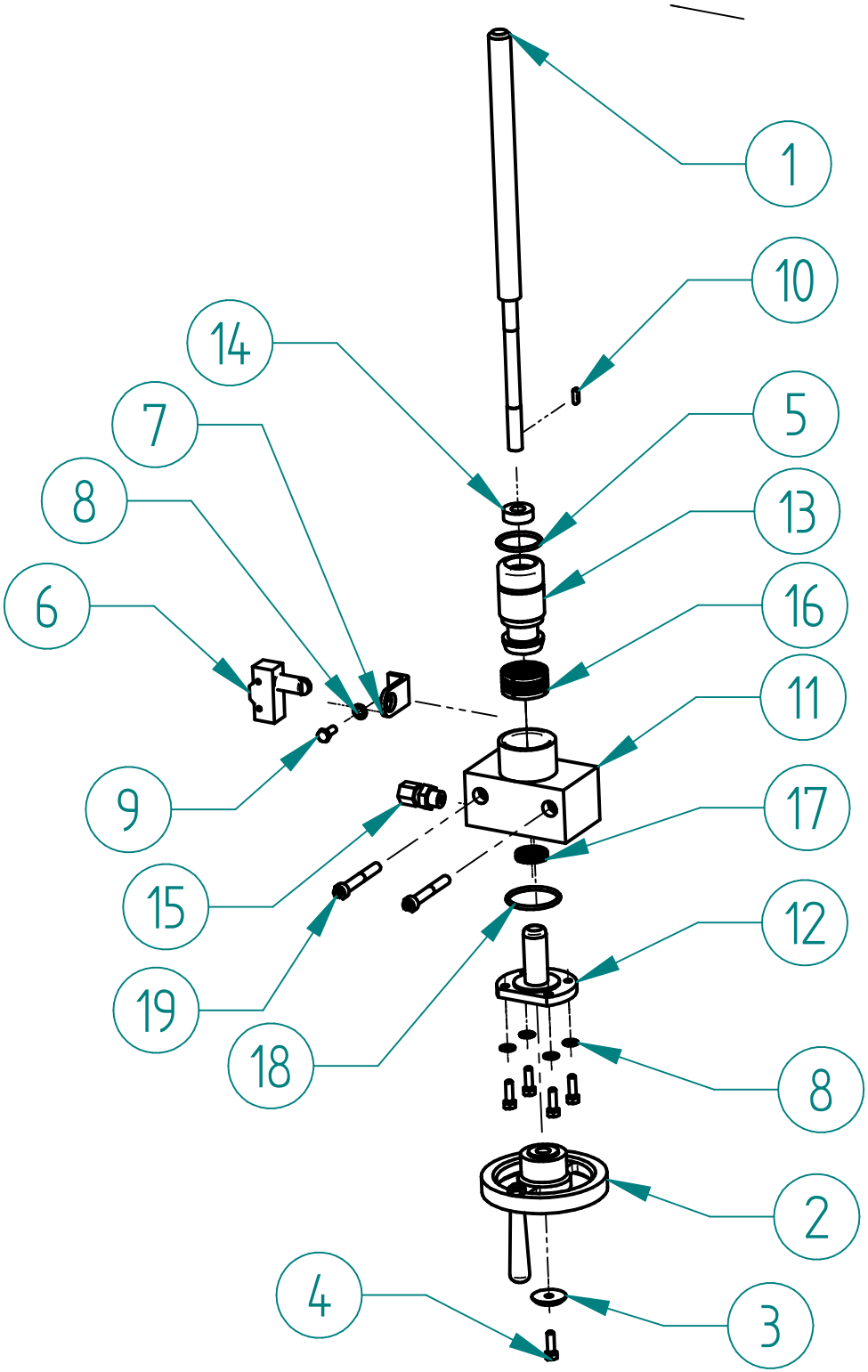




Item Number	File Name (no extension)	Quantity
	DKS – 00301 – DK 900 MANUEL BANDSAW TENSION UNIT	
1	DKS – 00302 – DK 900 TENSION UNIT MECHANICAL SYSTEM	1
2	DKS – 00303 – DK 900 TENSION UNIT MANUAL HYDRAULIC SYSTEM	1



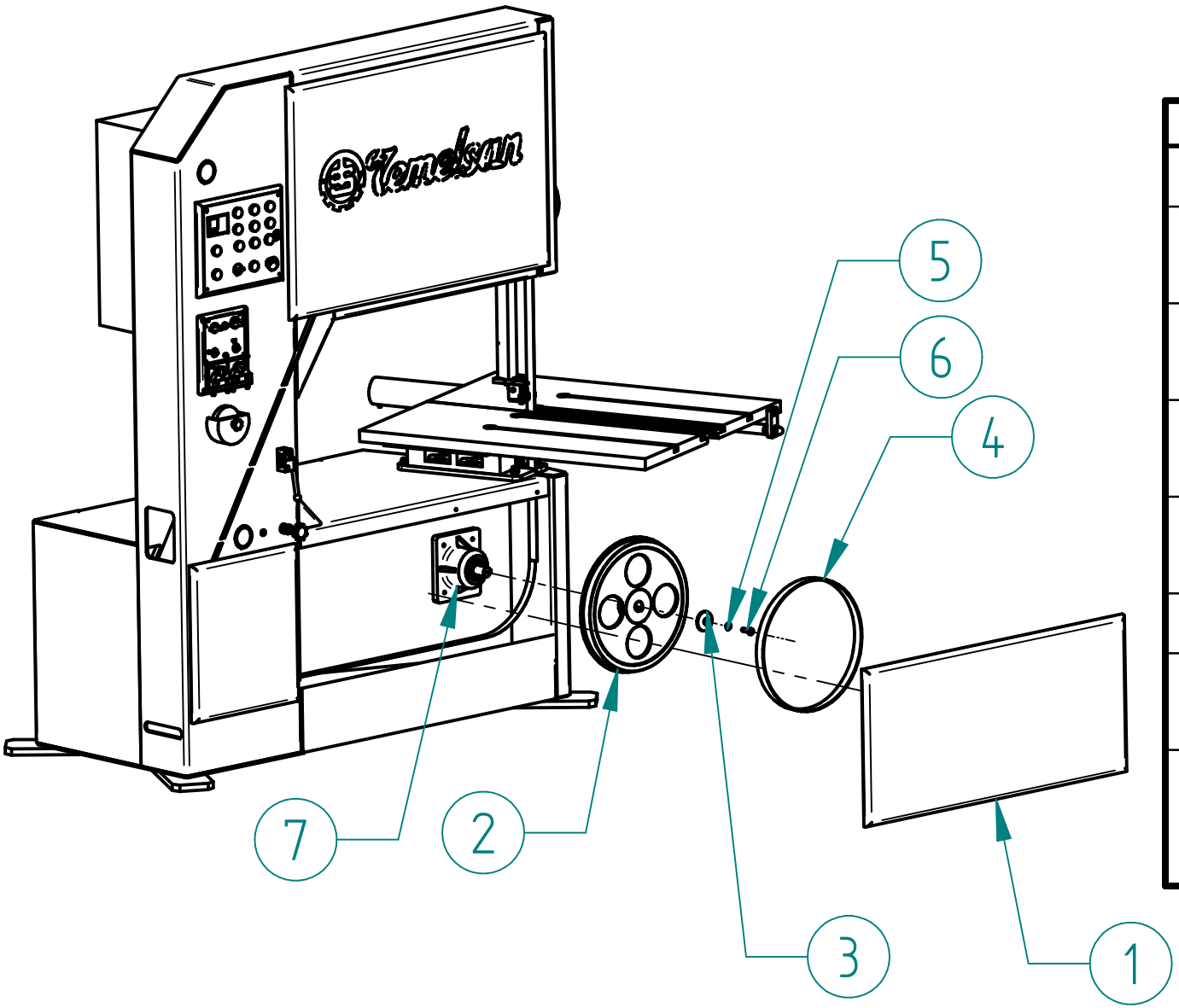
Item Number	File Name (no extension)	Quantity
	DKS – 00302 – DK 900 TENSION UNIT MECHANICAL SYSTEM	
1	DKS – 00108 – DK COUNTER TENSION MECHANIC SLIDING BASE	1
2	DKS – 00110 – DK COUNTER TENSION SLIDING PART	1
3	DKS – 00633 – DK 900 TENSION WHEEL ANGULATION LIM	1
4	DKS – 00111 – DK COUNTER TENSION SLIDING PART TIGHTENING LIM	1
5	DKS – 00112 – DK COUNTER TENSION PIVOT PIN	1
6	GSP – 00258 – M8 NUT	2
7	GSP – 00144 – M8x45 HEXAGON BOLT	2
8	GSP – 00168 – M10x35 HEXAGON BOLT	1
9	GSP – 00259 – M10 NUT	1
10	DKS – 00311 – DK 900 TENSION WHEEL SHAFT	1
11	GSP – 00498 – KM-5 LOCK NUT	1



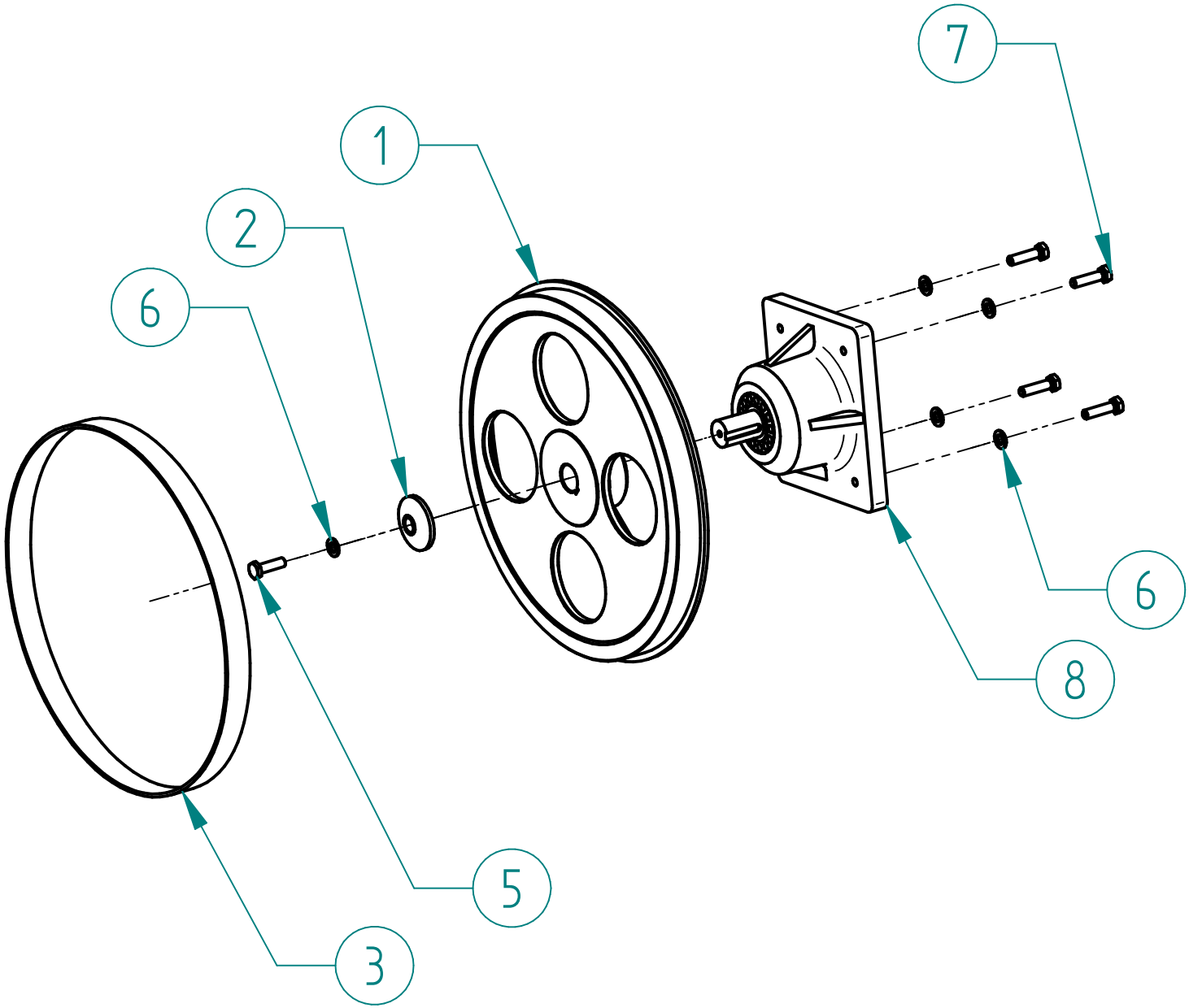
Item	File Name (no extension)	Quantity
	DKS – 00303 – DK 900 TENSION UNIT MANUAL HYDRAULIC SYSTEM	
1	DKS – 00312 – DK 600_900 TENSION PISTON SHAFT	1
2	DKS – 00415 – DK COUNTER MANUEL TENSION HAND WHEEL GROUP	1
3	KNS – 00368 – M6-30-5 WASHER	1
4	GSP – 00139 – M6x20 HEXAGON BOLT	5
5	GSP – 00555 – O-RING 32X3	1
6	GSP – 00639 – EMAS MN2MUM3 – SWITCH – DK COUNTER TENSION SWITCH	1
7	DKS – 00106 – DK COUNTER TENSION MN2MUM3 SWITCH ASSEMBLY LIM	1
8	GSP – 00274 – M6 WASHER	5
9	GSP – 00138 – M6x16 HEXAGON BOLT	1
10	GSP – 00660 – 4x4x14 KEY	1
11	DKS – 00099 – DK COUNTER TENSION PISTON MAIN BODY	1
12	DKS – 00100 – DK COUNTER TENSION PISTON SHAFT FLANGE	1
13	DKS – 00101 – DK COUNTER TENSION PISTON BODY MAIN SHAFT CYLINDER	1
14	GSP – 00469 – 51101 SKF THRUST BALL BEARING – DK 400 XL TENSIONER BEARING	1
15	HSP – 00015 – FITTING DRS 3_8-10	1
16	GSP – 00509 – KASTAS-K18-40X26X15_5X36X2_6 – TEMELSAN PISTON	1
17	GSP – 00517 – KASTAS-K21-20X28X5 – DK 400 XL TENSIONER	1
18	GSP – 00554 – O-RING 45X3	1
19	GSP – 00039 – M8X60 IMBUS BOLT	2

HYDRAULIC TENSION UNIT

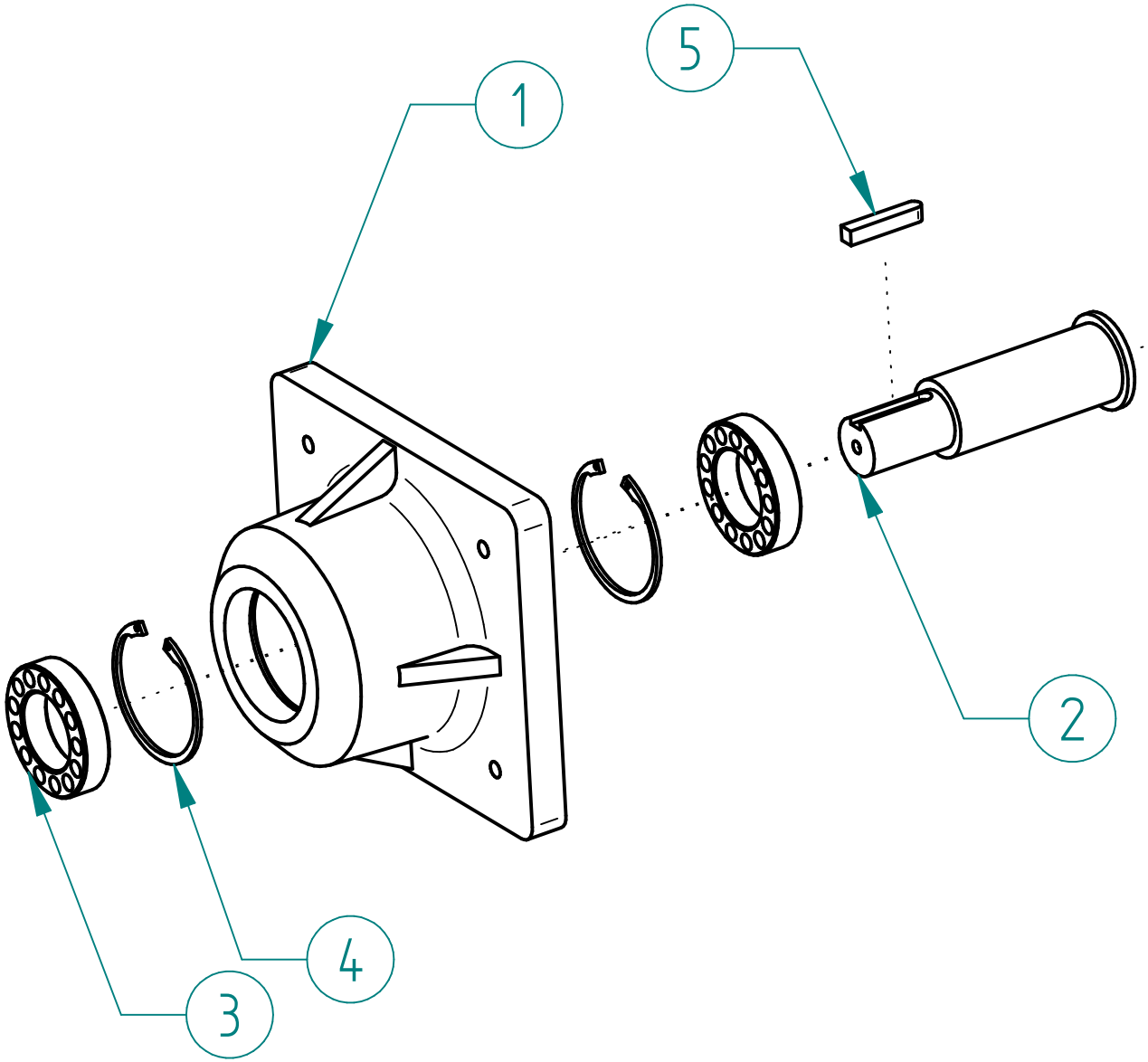
FREE WHEEL GROUP



Item	File Name (no extension)	Quantity
	DK 900	
1	DK900-BC-LOWER FRONT RIGHT COVER	1
2	DKS - 00313 - DK 600_900 FREE WHEEL	1
3	DKS - 00096 - Q10_5-60-12 WASHER	1
4	DKS - 00045 - BELT FOR 400mm WHEELS	1
5	GSP - 00276 - M10 WASHER	1
6	GSP - 00168 - M10x35 HEXAGON BOLT	1
7	DKS - 00297 - DK 600_900 FREE WHEEL HOUSING AND SHAFT ASSEMBLY	1



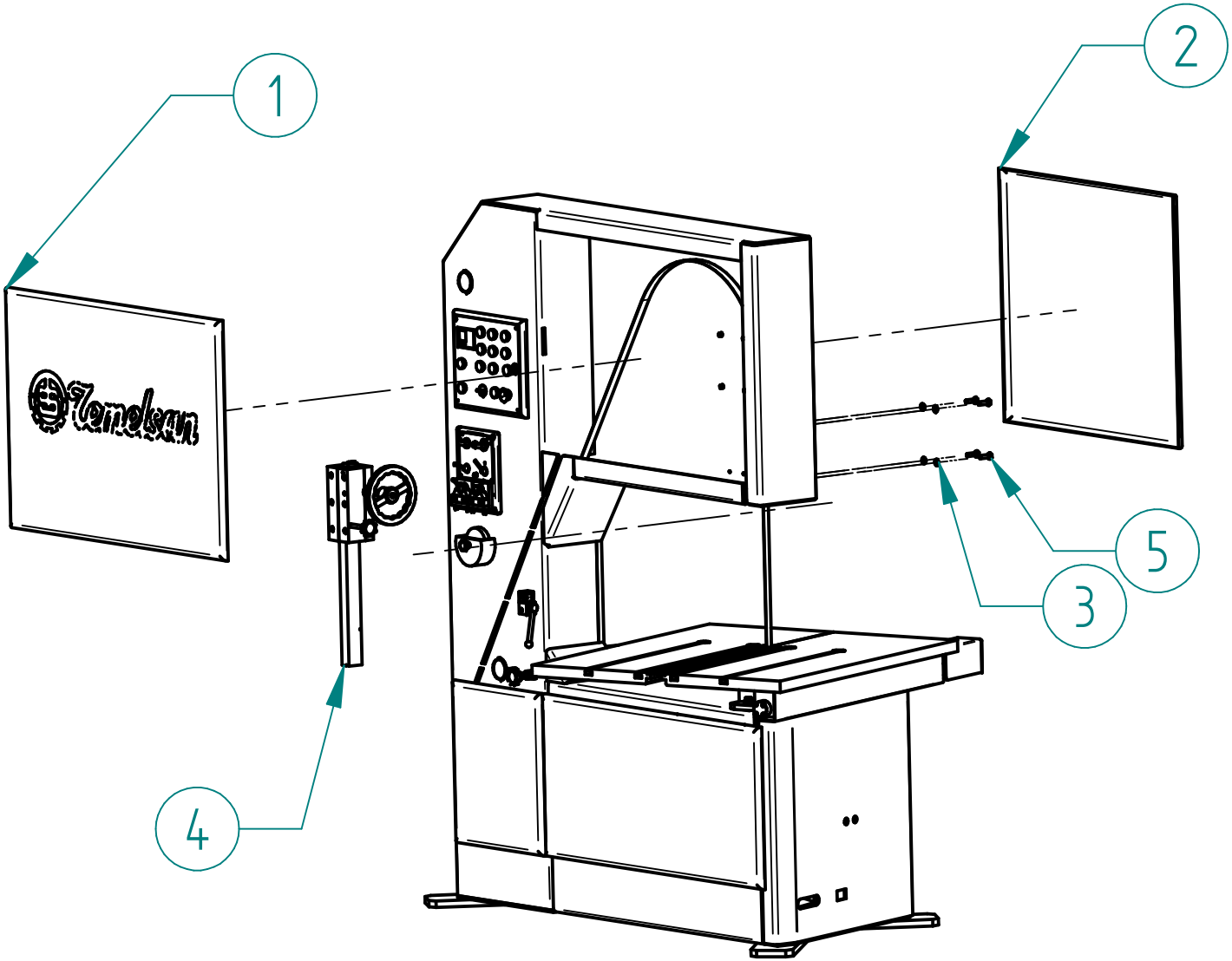
Item Number	File Name (no extension)	Quantity
	DK 600_900 FREE WHEEL FULL ASSEMBLY	
1	DKS - 00313 - DK 600_900 FREE WHEEL	1
2	DKS - 00096 - Q10_5-60-12 WASHER	1
3	DKS - 00045 - BELT FOR 400mm WHEELS	1
5	GSP - 00168 - M10x35 HEXAGON BOLT	1
6	GSP - 00276 - M10 WASHER	5
7	GSP - 00157 - M10x40 HEXAGON BOLT	4
8	DKS - 00297 - DK 600_900 FREE WHEEL HOUSING AND SHAFT ASSEMBLY	1



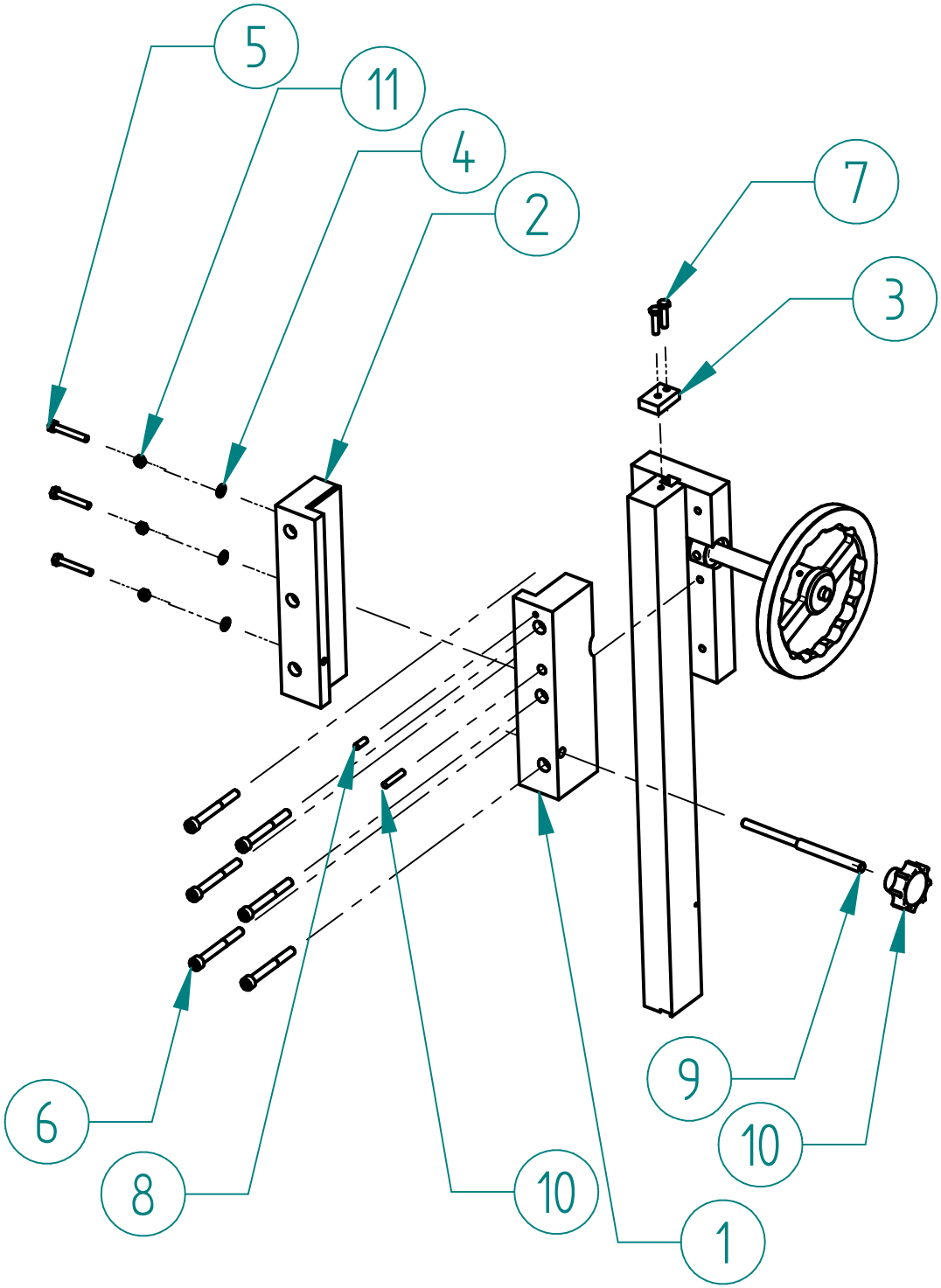
Item Number	File Name (no extension)	Quantity
	DKS - 00297 - DK 600_900 FREE WHEEL HOUSING AND SHAFT ASSEMBLY	
1	DKS - 00032 - DK 600_900 FREE WHEEL HOUSING	1
2	DKS - 00052 - DK 600_900 FREE WHEEL SHAFT	1
3	GSP - 00470 - 6008-2RS SKF DEEP GROOVE BALL BEARING - DK 400 XL LS LOWER WHEEL HOUSING BEARING	2
4	GSP - 00657 - SNAP RING 68X2_5	2
5	GSP - 00363 - 8x8x44 KEY	1

POST ELEVATION UNIT

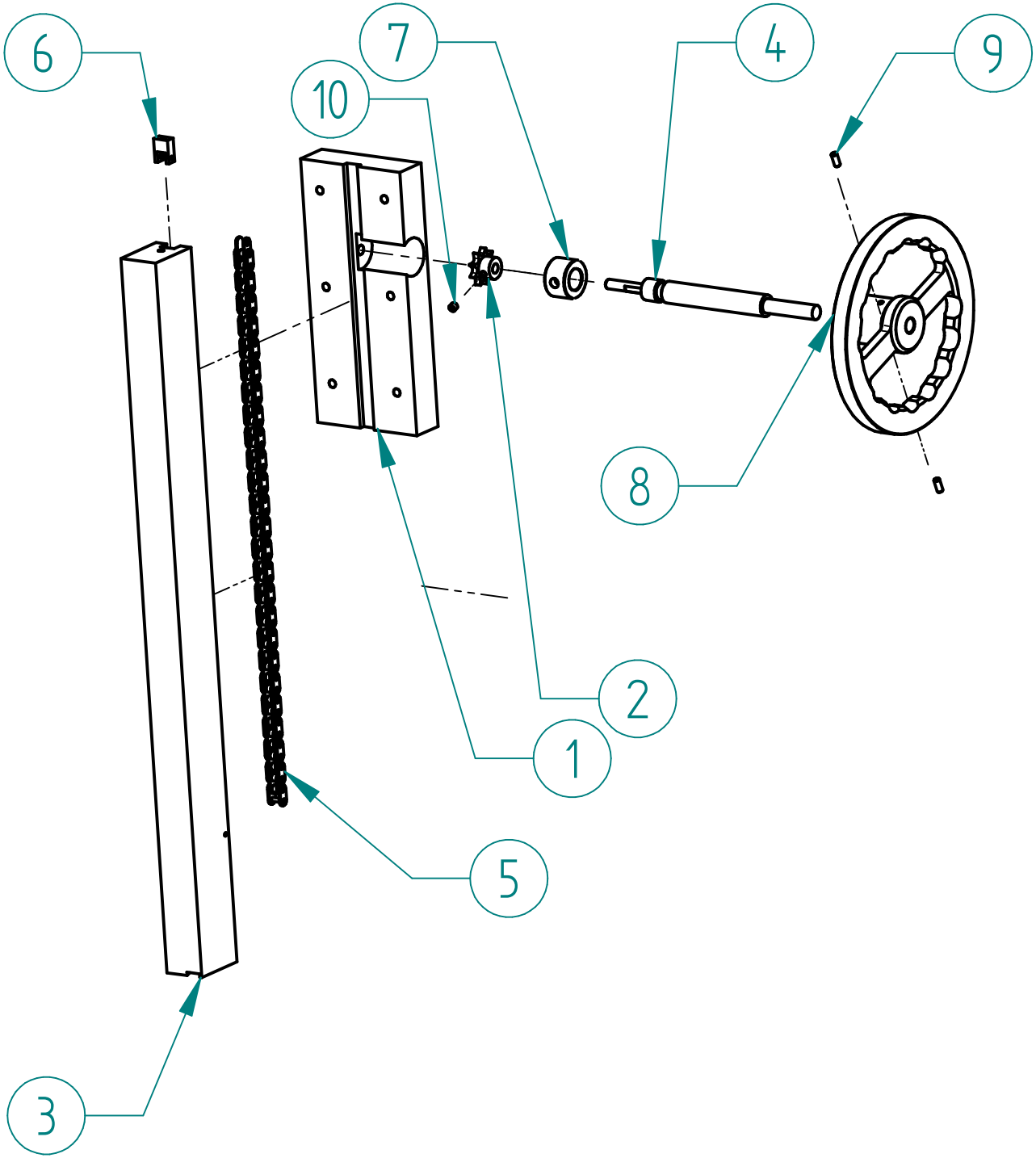
MANUEL
POST ELEVATION
UNIT



Item	File Name (no extension)	Quantity
	DK 900 (BALLSCREW)	
1	DK900-BC-UPPER FRONT COVER	1
2	DK900-BC-UPPER BACK COVER	1
3	GSP - 00276 - M10 WASHER	4
4	DKS - 00257 - DK 600_900 POST ELEVATION GROUP	1
5	GSP - 00168 - M10x35 HEXAGON BOLT	4

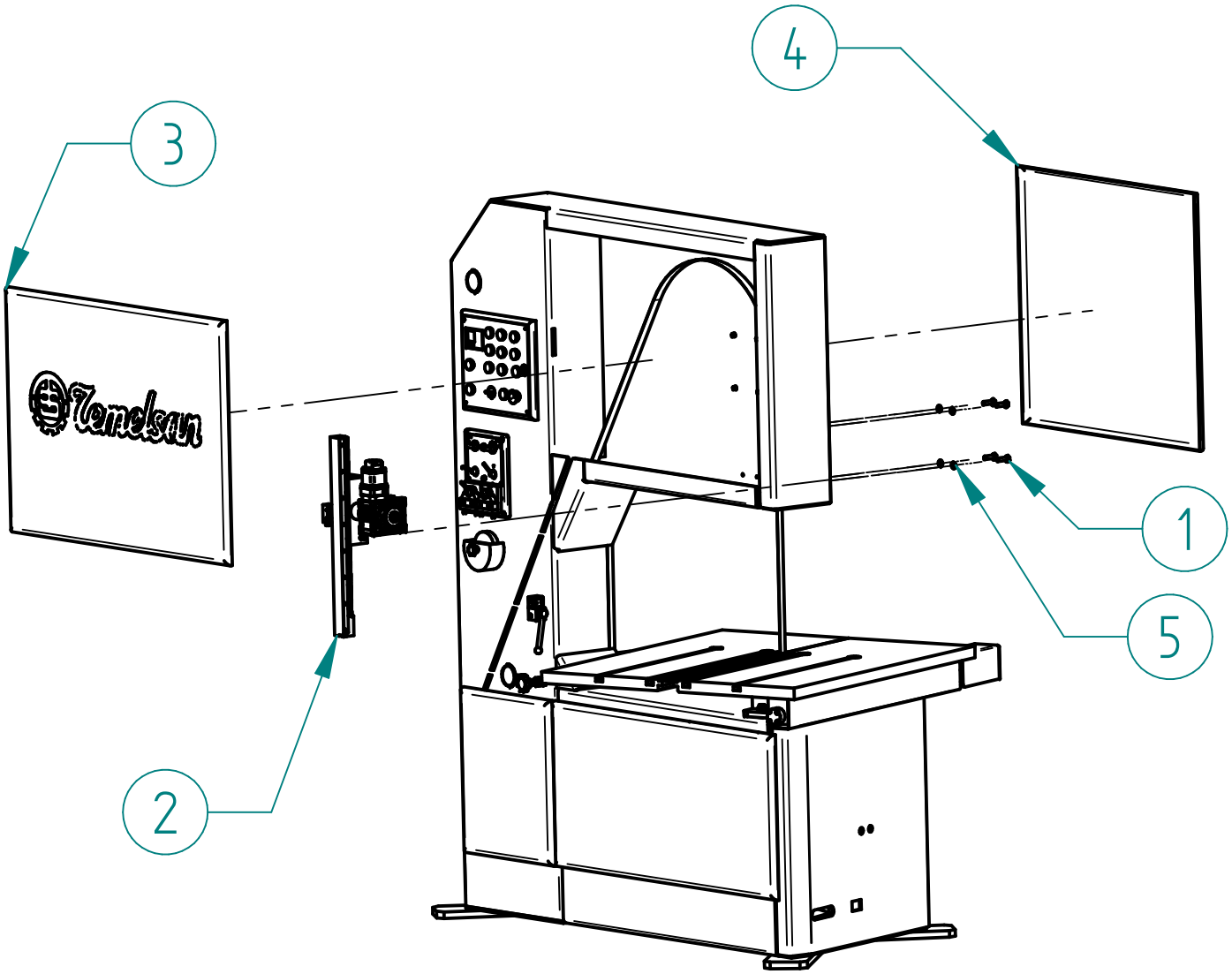


Item Number	File Name (no extension)	Quantity
	DKS – 00257 – DK 600_900 POST ELEVATION GROUP	
1	DKS – 00256 – DK 600_900 POST ELEVATION HOUSING FRONT RIGHT PART	1
2	DKS – 00255 – DK 600_900 POST ELEVATION HOUSING FRONT LEFT PART	1
3	DKS – 00238 – DK 400_600_900 POST ELEVATION RACK CHAIN MOUNTING LIM	1
4	GSP – 00274 – M6 WASHER	3
5	GSP – 00127 – M6x40 HEXAGON BOLT	3
6	GSP – 00040 – M8x70 IMBUS BOLT	6
7	GSP – 00125 – M6X25 HEXAGON BOLT	2
8	GSP – 00300 – M6x16 SETSCREW	1
9	DKS – 00250 – DK 600_900 POST ELEVATION TIGHTENING SHAFT	1
10	GSP – 00575 – M10X50 STAR KNOB	1
11	GSP – 00257 – M6 NUT	3

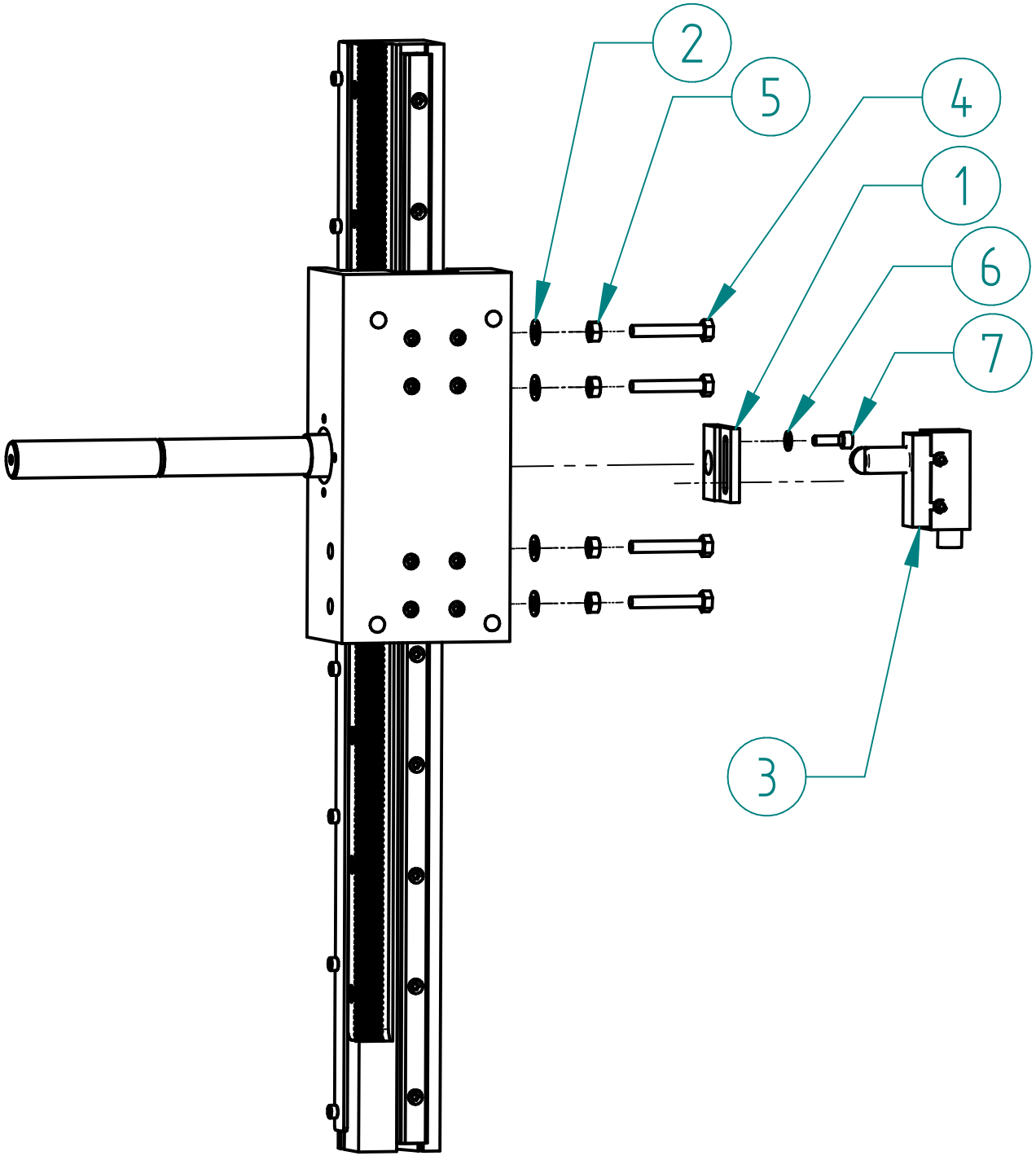


Item Number	File Name (no extension)	Quantity
	DKS – 00257 – DK 600_900 POST ELEVATION GROUP	
1	DKS – 00254 – DK 600_900 POST ELEVATION HOUSING BASE	1
2	DKS – 00128 – DK 400_600_900 POST ELEVATION PINION	1
3	DKS – 00252 – DK 600_900 POST ELEVATION RACK	1
4	DKS – 00129 – DK 400_600_900 POST ELEVATION PINION SHAFT	1
5	DKS – 00249 – DK 600_900 POST ELEVATION RACK CHAIN	1
6	DKS – 00237 – DK 400_600_900 POST ELEVATION RACK CHAIN TENSION PART	1
7	DKS – 00130 – DK 400_600_900 POST ELEVATION PINION SHAFT BUSHING	1
8	DKS – 00076 – DK 400_600_900 POST ELEVATING HANDLE	1
9	GSP – 00294 – M5X12 SETSCREW	2
10	GSP – 00308 – M6x6 SETSCREW	1

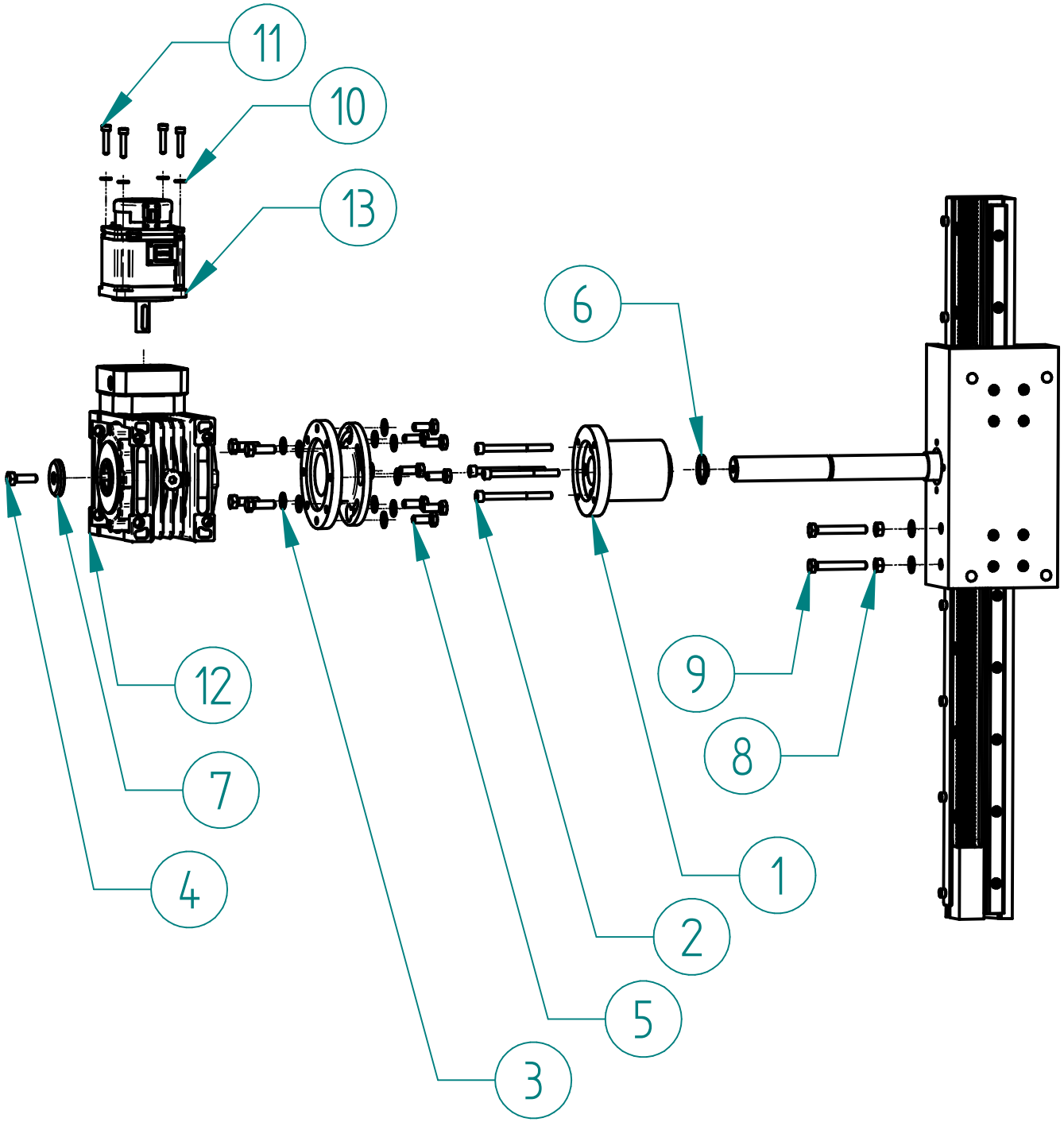
MOTORIZED
POST ELEVATION
UNIT



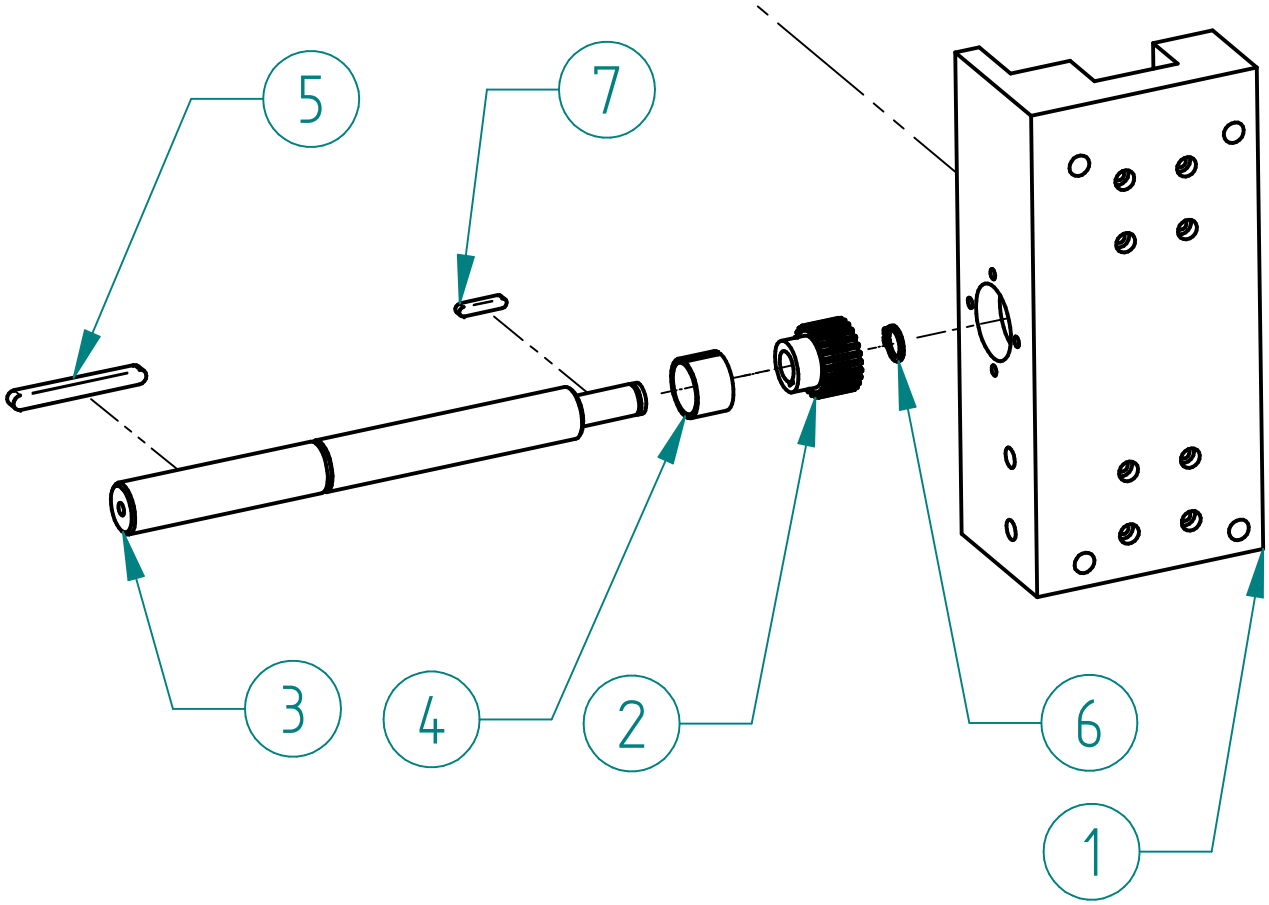
Item	File Name (no extension)	Quantity
	DK 900 (BALLSCREW) MOTORIZED POST ELEVATION	
1	GSP – 00168 – M10x35 HEXAGON BOLT	4
2	DKS – 00550 – DK 600_900 MOTORIZED POST ELEVATION UNIT	1
3	DK900-BC-UPPER FRONT COVER	1
4	DK900-BC-UPPER BACK COVER	1
5	GSP – 00276 – M10 WASHER	4



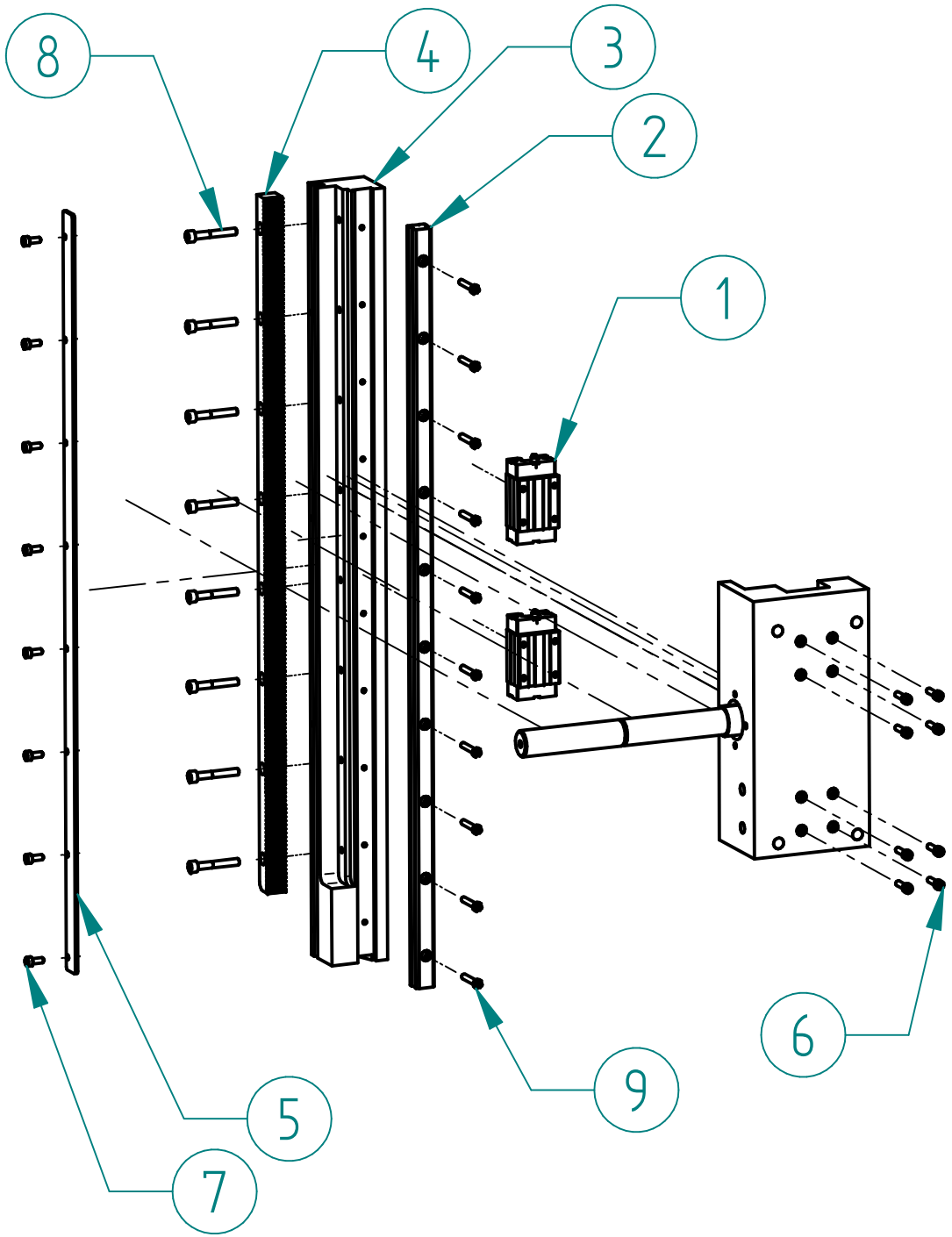
Item	File Name (no extension)	Quantity
	DKS – 00550 – DK 600_900 MOTORIZED POST ELEVATION UNIT	
1	DKS – 00528 – DK 400_600_900 MOTORIZED POST ELEVATION SWITCH CONNECTION LIM	1
2	GSP – 00274 – M6 WASHER	4
3	GSP – 00639 – EMAS MN2MUM3 – SWITCH – DK COUNTER TENSION SWITCH	1
4	GSP – 00127 – M6x40 HEXAGON BOLT	4
5	GSP – 00257 – M6 NUT	4
6	GSP – 00273 – M5 WASHER	1
7	GSP – 00014 – M5X16 IMBUS BOLT	1



Item	File Name (no extension)	Quantity
	DKS – 00550 – DK 600_900 MOTORIZED POST ELEVATION UNIT	
1	DKS – 00537 – DK 400_600_900 MOTORIZED POST ELEVATION FLANGE	1
2	GSP – 00020 – M5x60 IMBUS BOLT	4
3	GSP – 00274 – M6 WASHER	18
4	GSP – 00139 – M6x20 HEXAGON BOLT	5
5	GSP – 00138 – M6x16 HEXAGON BOLT	8
6	GSP – 00616 – SNAP RING 20X1_75	1
7	DKS – 00133 – Q8_5-30-5 WASHER – DK 400 XL GEARBOX WASHER	1
8	GSP – 00257 – M6 NUT	6
9	GSP – 00128 – M6x45 HEXAGON BOLT	2
10	GSP – 00272 – M4 WASHER	4
11	GSP – 00008 – M4x20 IMBUS BOLT	4
12	GSP – 00707 – WE040R-50 HOLLOW OUTPUT SHAFT GEARBOX	1
13	GSP – 00597 – 200W SERVO MOTOR OMRON	1



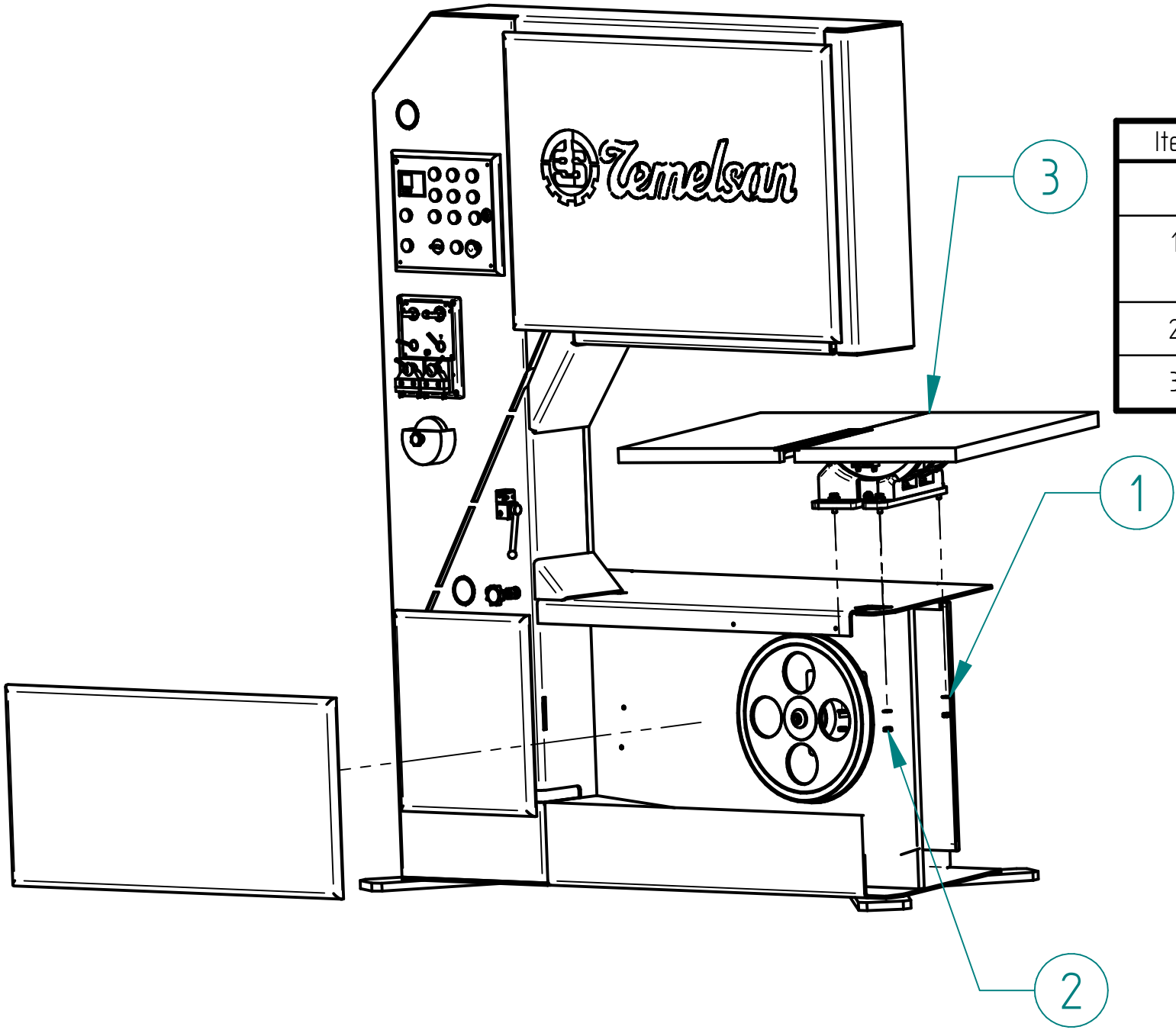
Item	File Name (no extension)	Quantity
	DKS – 00550 – DK 600_900 MOTORIZED POST ELEVATION UNIT	
1	DKS – 00531 – DK 600_900 MOTORIZED POST ELEVATION UNIT BASE PLATE	1
2	DKS – 00535 – DK 400_600_900 MOTORIZED POST ELEVATION PINION	1
3	DKS – 00538 – DK 400_600_900 MOTORIZED POST ELEVATION PINION SHAFT	1
4	GSP – 00386 – PAP 2015 BUSH	1
5	GSP – 00676 – 6x6x56 KEY	1
6	GSP – 00647 – SNAP RING 11X1	1
7	GSP – 00674 – 4x4x20 KEY	1



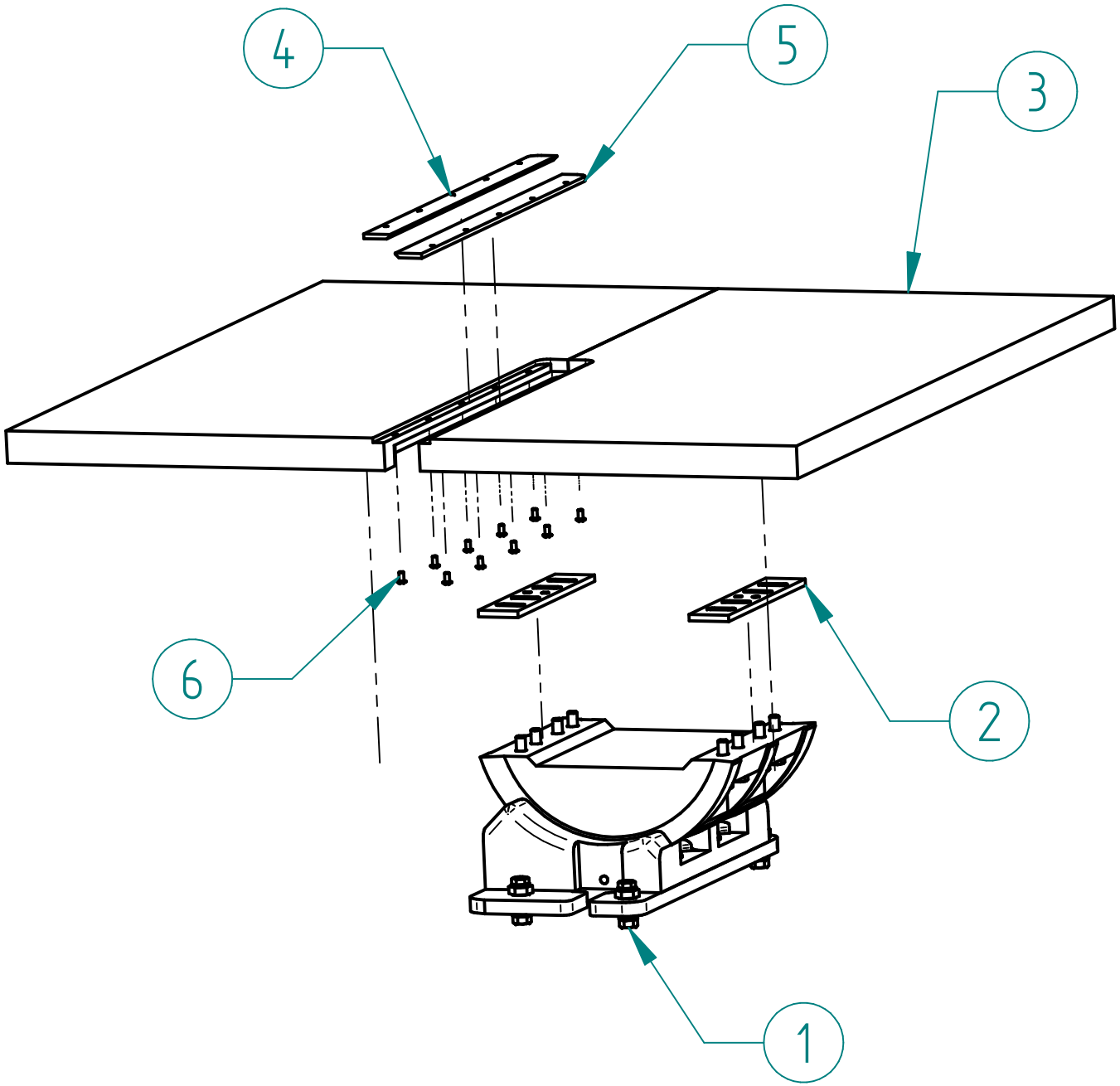
Item	File Name (no extension)	Quantity
	DKS – 00550 – DK 600_900 MOTORIZED POST ELEVATION UNIT	
1	GSP – 00454 – LLTHC 15 R TOP5 SKF BEARING – TAS SL MAIN GRINDER LINEAR BEARING	2
2	GSP – 00699 – H15x590 LINEAR RAIL	1
3	DKS – 00533 – DK 400_600_900 MOTORIZED POST ELEVATION RACK COLUMN	1
4	DKS – 00532 – DK 400_600_900 MOTORIZED POST ELEVATION RACK GEAR	1
5	DKS – 00534 – DK 400_600_900 MOTORIZED POST ELEVATION CABLE COVER PART	1
6	GSP – 00007 – M4X16 IMBUS BOLT	8
7	GSP – 00006 – M4X10 IMBUS BOLT	8
8	GSP – 00018 – M5x35 IMBUS BOLT	8
9	GSP – 00009 – M4X25 IMBUS BOLT	10

TABLE GROUP

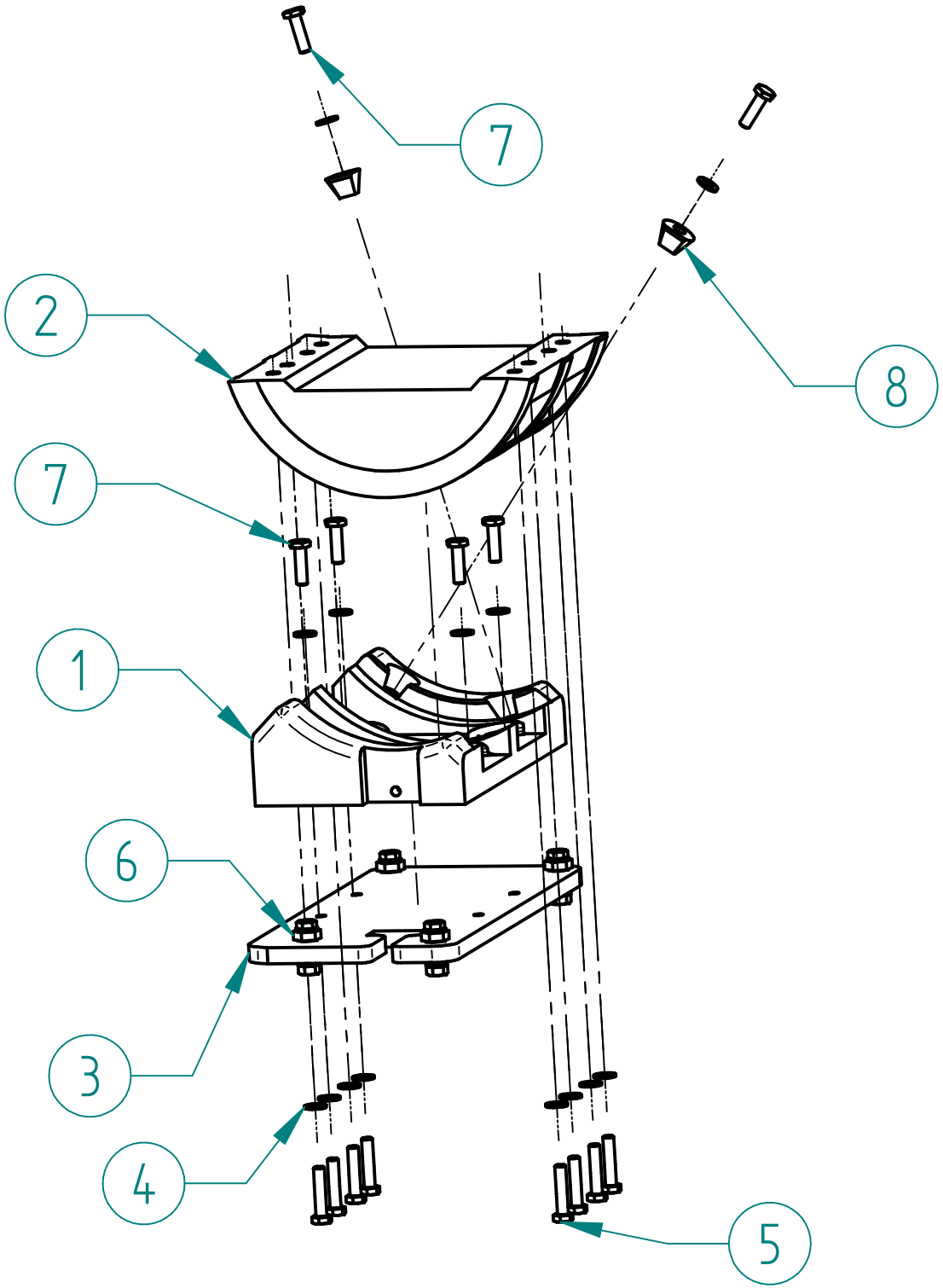
FIXED TABLE GROUP



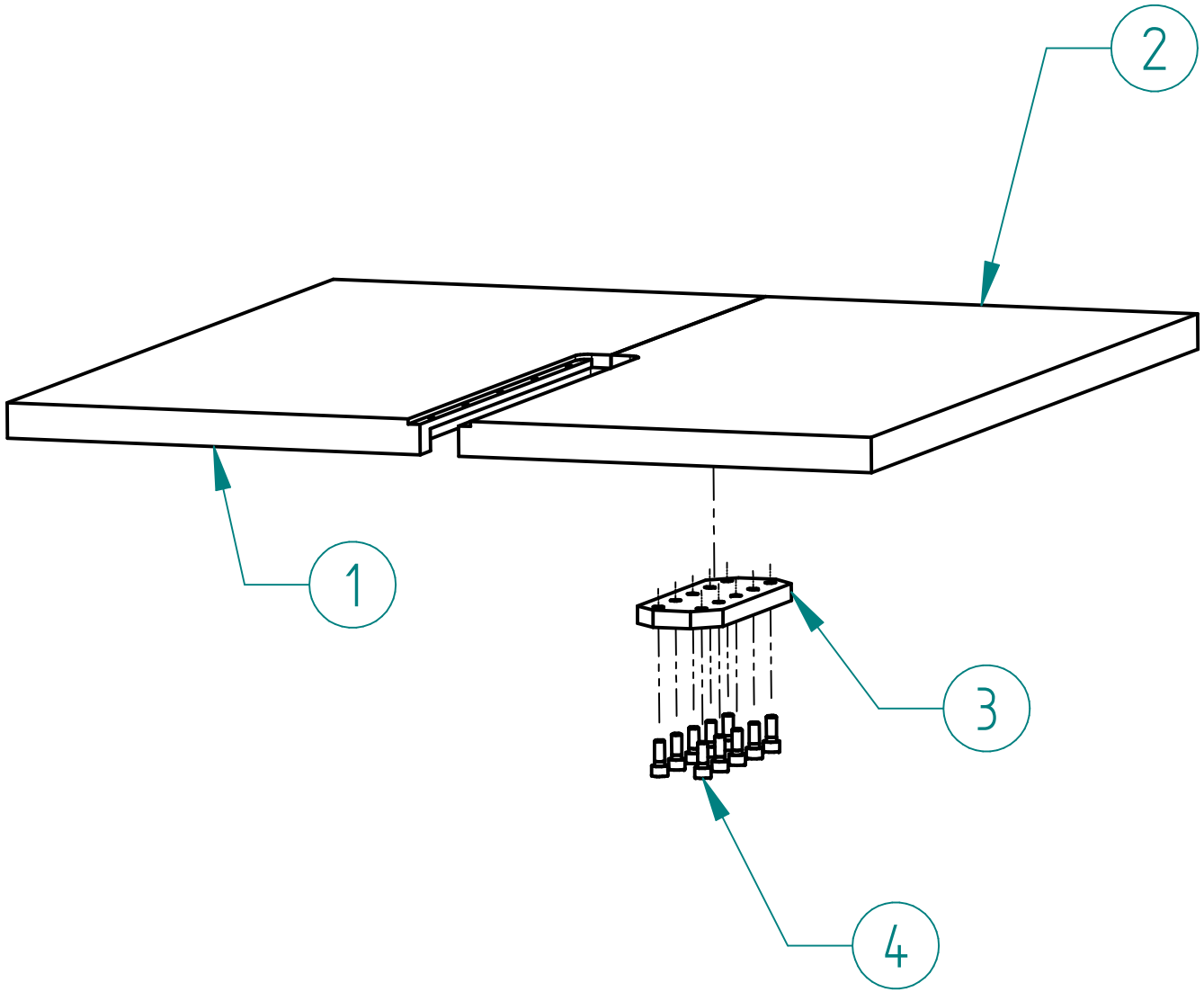
Item	File Name (no extension)	Quantity
	DK 900 FIXED TABLE 1	
1	GSP - 00276 - M10 WASHER	4
2	GSP - 00259 - M10 NUT	4
3	DK 600_900 FIXED TABLE 1	1



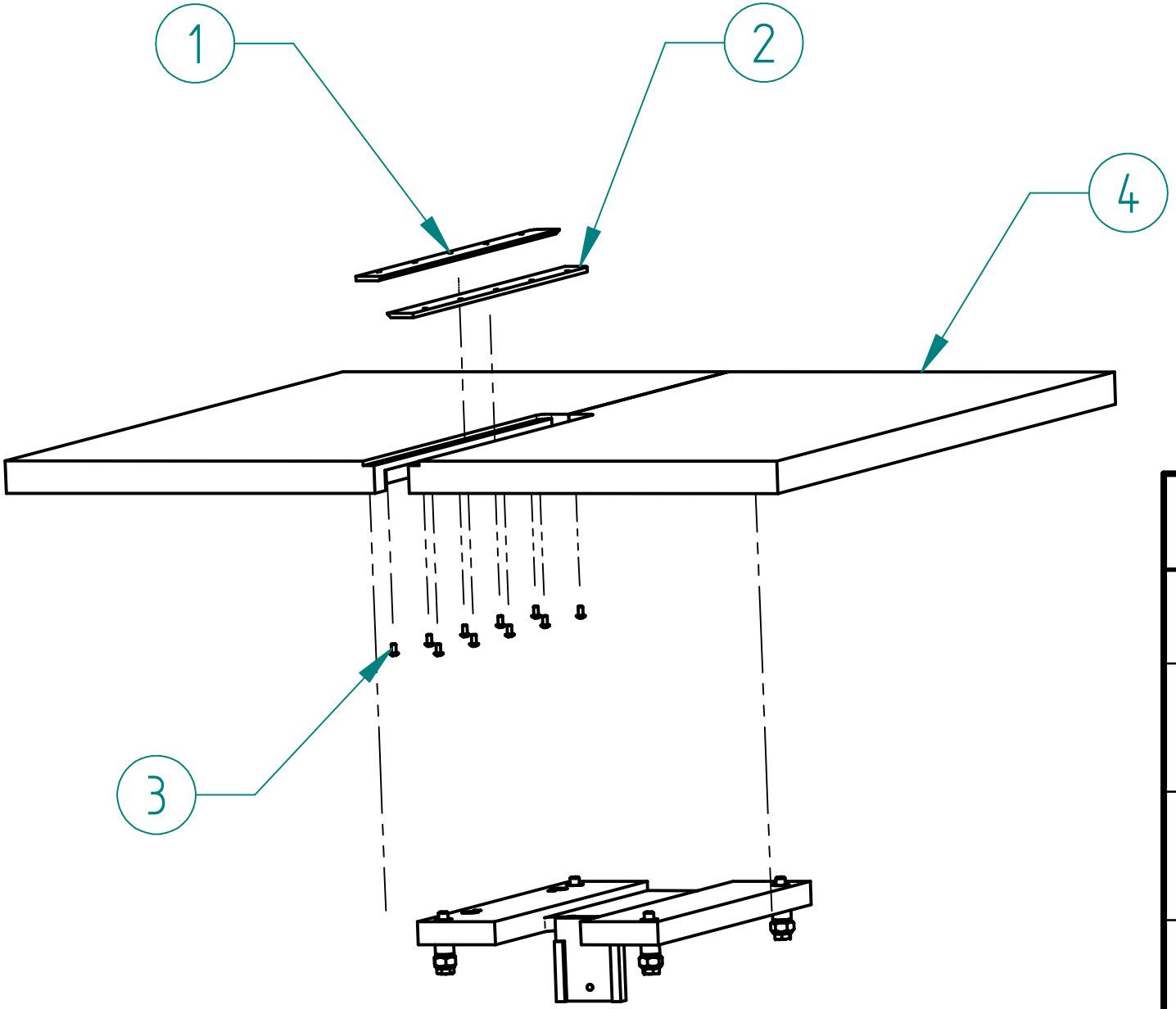
Item Number	File Name (no extension)	Quantity
1	DKS – 00295 – DK 600_900 TABLE TILT EQUIPMENT	1
2	DKS – 00285 – DK 600_900 FIXED TABLE LOWER CONNECTION LIM	2
3	DKS – 00020 – DK 600_900 FIXED TABLE	1
4	DKS – 00283 – DK 600_900 FIXED TABLE CENTER LIM LEFT	1
5	DKS – 00284 – DK 600_900 FIXED TABLE CENTER LIM RIGHT	1
6	GSP – 00233 – M5x10 LENTIL HEAD BOLT	10



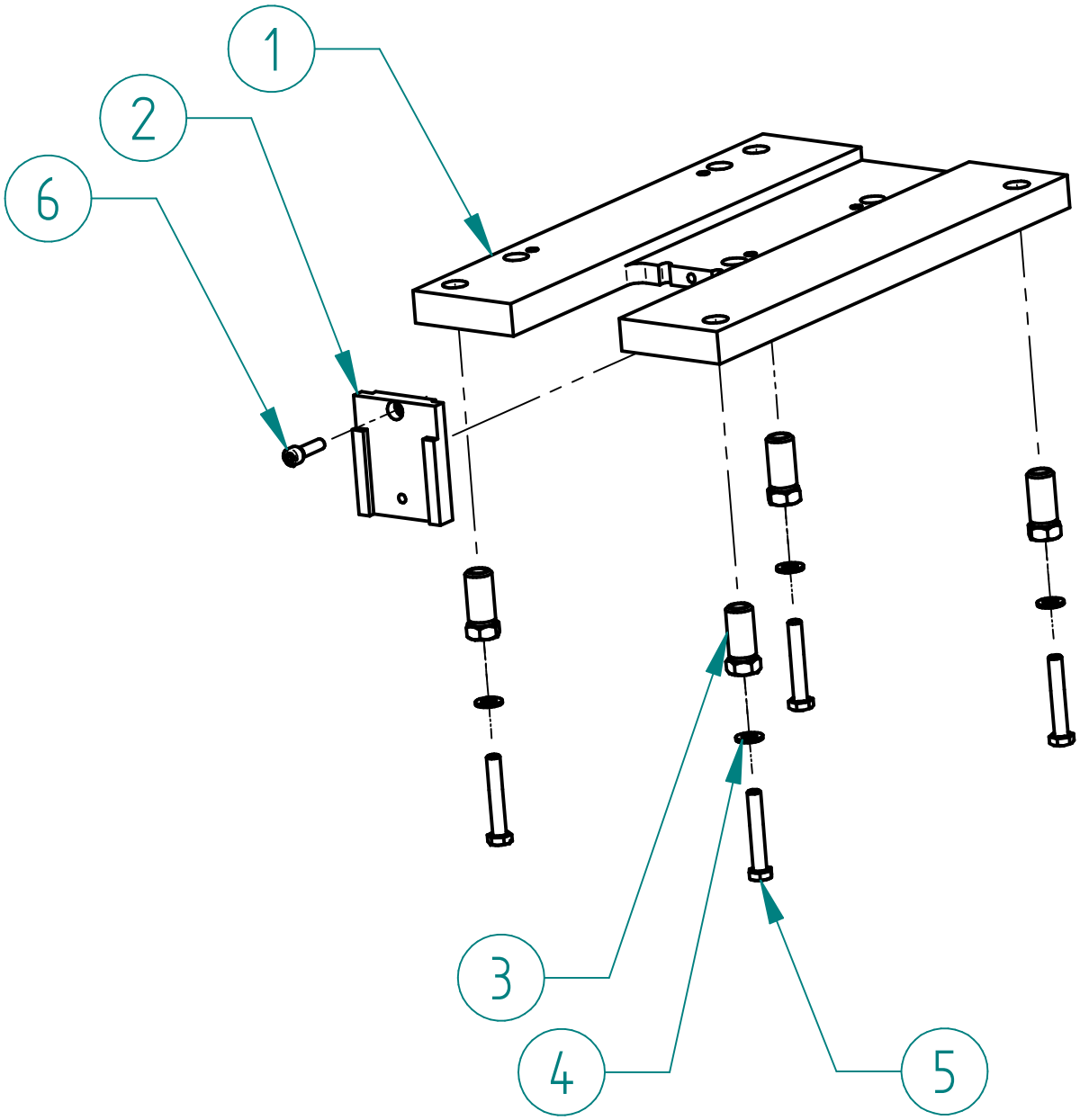
Item Number	File Name (no extension)	Quantity
	DKS - 00295 - DK 600_900 TABLE TILT EQUIPMENT	
1	DKS - 00275 - DK 600_900 T-SLOT TABLE TILT EQUIPMENT BASE	1
2	DKS - 00274 - DK 600_900 T-SLOT TABLE TILT EQUIPMENT ANGULAR PART	1
3	DKS - 00276 - DK 600_900 T-SLOT TABLE TILT EQUIPMENT PLATE	1
4	GSP - 00276 - M10 WASHER	14
5	GSP - 00158 - M10x45 HEXAGON BOLT	8
6	DKS - 00234 - DK 400_600_900 ADJUSTMENT SCREW ASSEMBLY	4
7	GSP - 00168 - M10x35 HEXAGON BOLT	6
8	DKS - 00156 - DK 400_600_900 T-SLOT TABLE MOTIONAL STAND TIGHTENING WASHER	2



Item Number	File Name (no extension)	Quantity
	DKS - 00020 - DK 600_900 FIXED TABLE	
1	DKS - 00242 - DK 600_900 FIXED TABLE LEFT PART	1
2	DKS - 00282 - DK 600_900 FIXED TABLE RIGHT PART	1
3	DKS - 00260 - DK 600_900 T-SLOT AND FIXED TABLE SIDE PARTS CONNECTION LIM	1
4	GSP - 00044 - M10x25 IMBUS BOLT	10



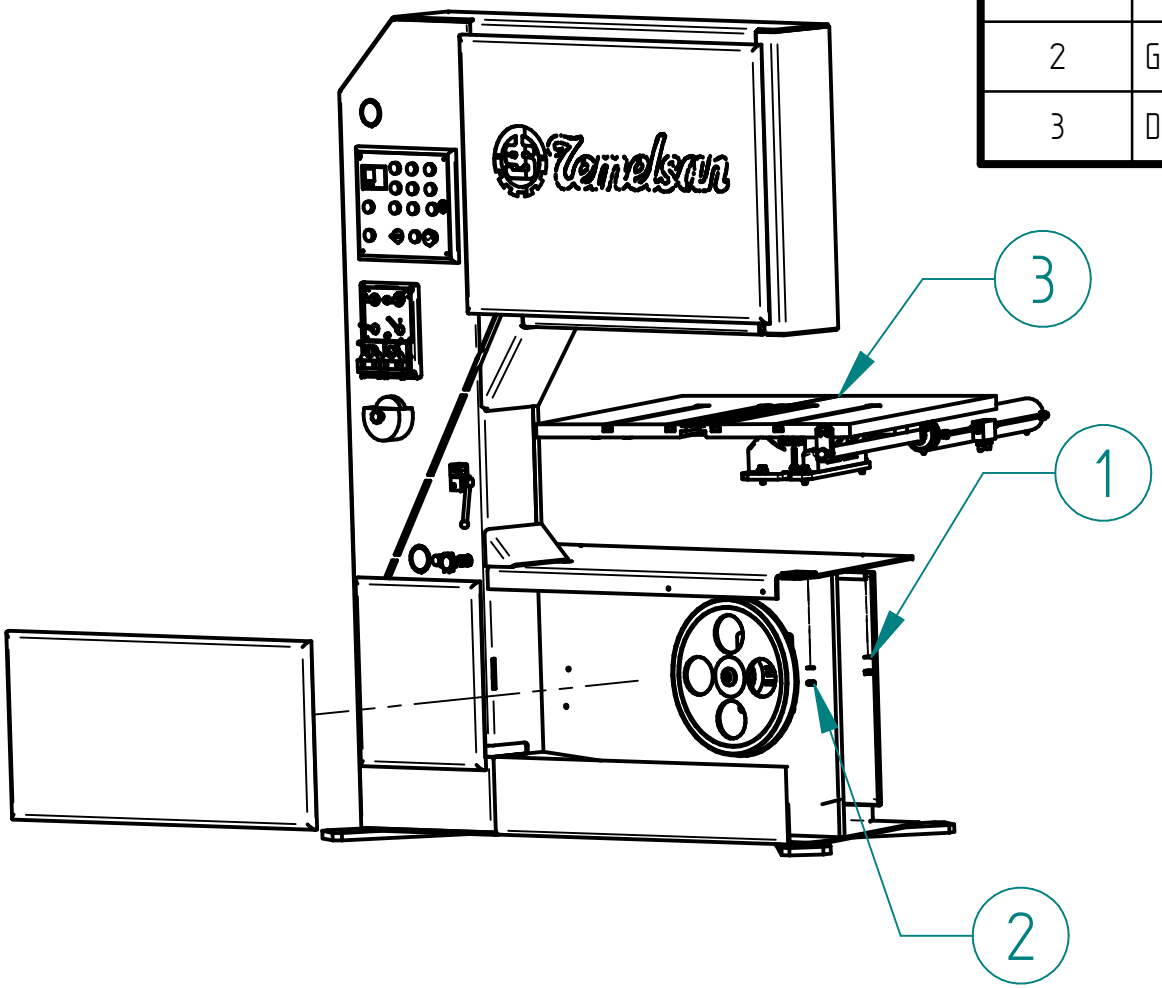
Item Number	File Name (no extension)	Quantity
	DK 600_900 FIXED TABLE 2 ASSEMBLY	
1	DKS - 00283 - DK 600_900 FIXED TABLE CENTER LIM LEFT	1
2	DKS - 00284 - DK 600_900 FIXED TABLE CENTER LIM RIGHT	1
3	GSP - 00233 - M5x10 LENTIL HEAD BOLT	10
4	DKS - 00020 - DK 600_900 FIXED TABLE	1

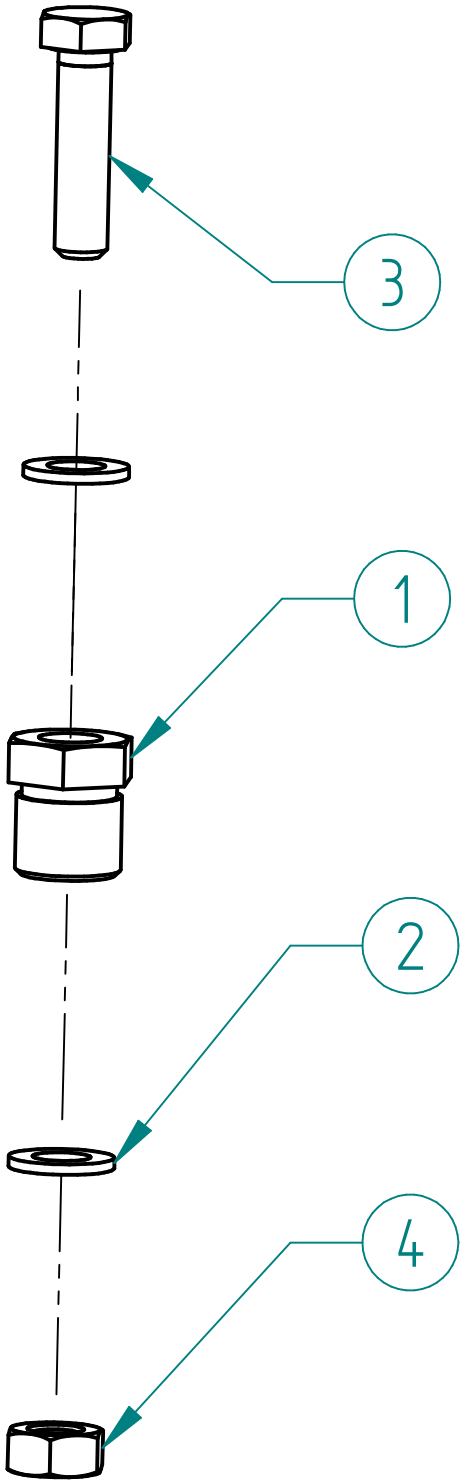


Item Number	File Name (no extension)	Quantity
	DK 600_900 FIXED TABLE 2 ASSEMBLY	
1	DKS – 00286 – DK 600_900 FIXED TABLE MOUNTING PLATE	1
2	DKS – 00287 – DK 600_900 FIXED TABLE MAIN GUIDE CONNECTION LIM	1
3	DKS – 00288 – DK 600_900 FIXED TABLE ADJUSTMENT SCREW	4
4	GSP – 00276 – M10 WASHER	4
5	GSP – 00161 – M10x60 HEXAGON BOLT	4
6	GSP – 00034 – M8X30 IMBUS BOLT	1

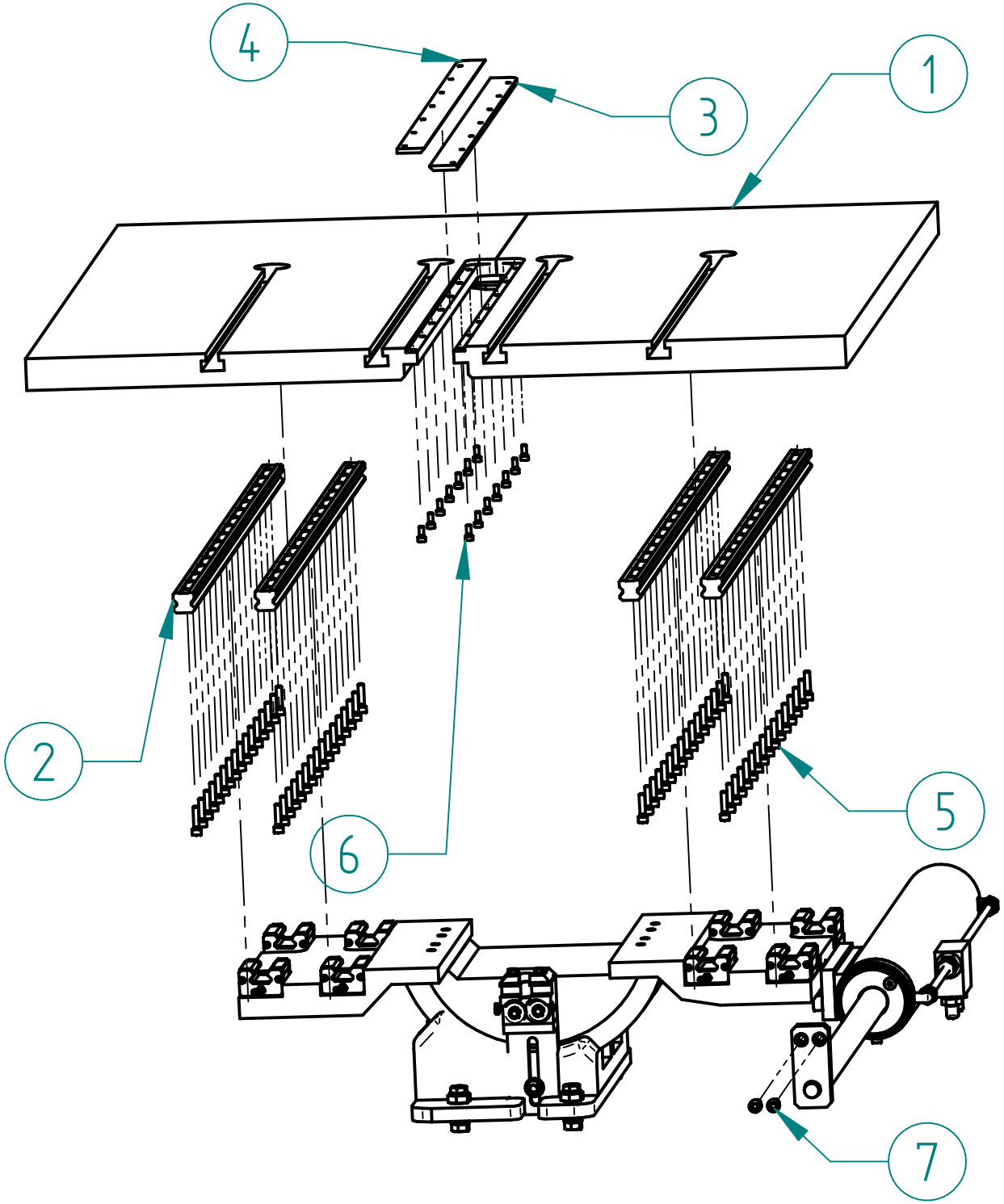
HYDRAULIC TABLE GROUP

Item	File Name (no extension)	Quantity
	DK 900	
1	GSP - 00276 - M10 WASHER	4
2	GSP - 00259 - M10 NUT	4
3	DKO - HMT - 6_9 - HYDRAULIC MOTION TABLE 6_9 - 1	1

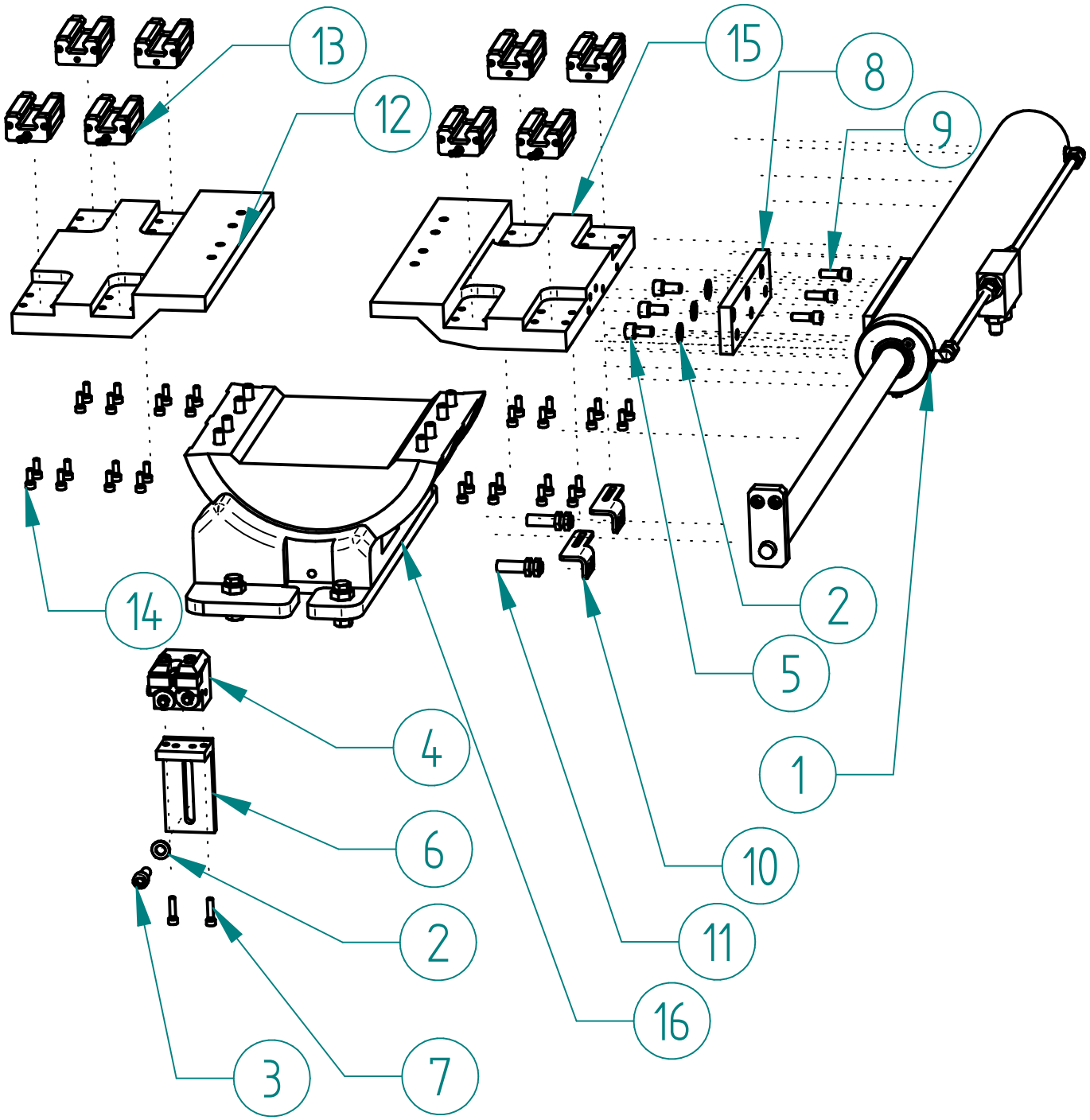




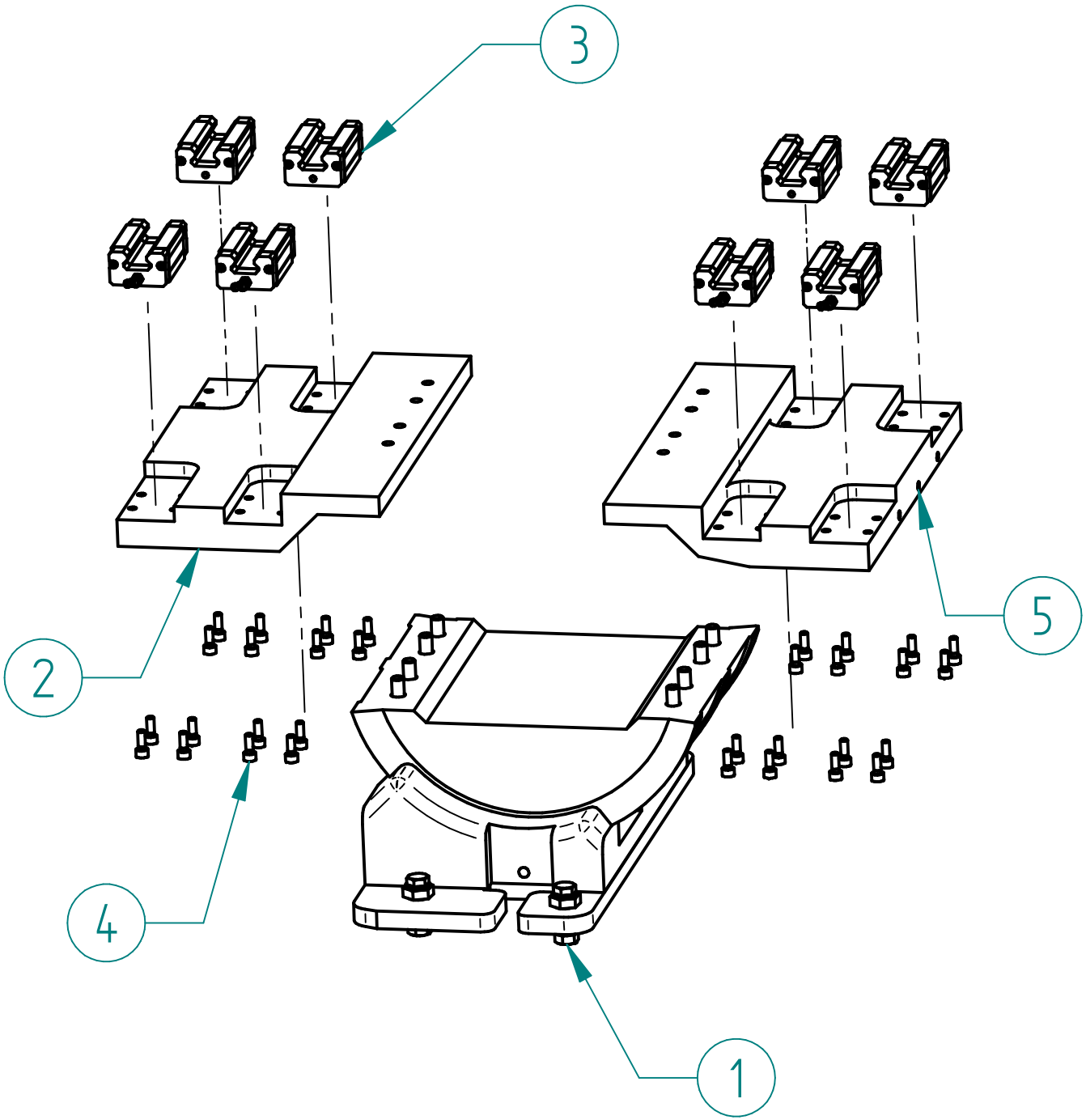
Item Number	File Name (no extension)	Quantity
	DKS – 00234 – DK 400_600_900 XL ADJUSTMENT SCREW ASSEMBLY	
1	DKS – 00113 – DK 400_600_900 XL ANGULATE TABLE ADJUSTMENT SCREW	1
2	GSP – 00276 – M10 WASHER	2
3	GSP – 00157 – M10x40 HEXAGON BOLT	1
4	GSP – 00259 – M10 NUT	1



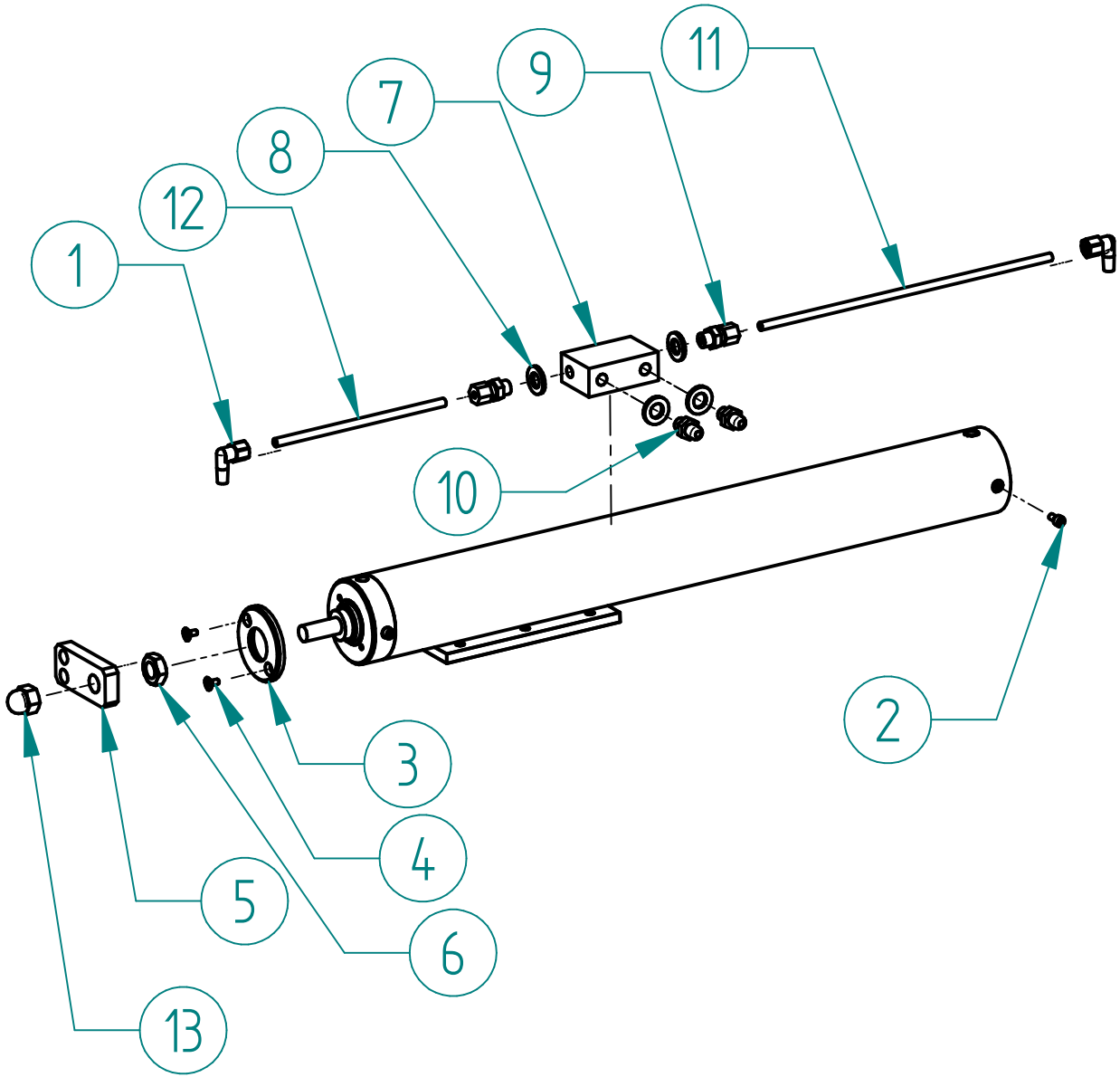
Item Number	File Name (no extension)	Quantity
	DKO – HMT – 6_9 – HYDRAULIC MOTION TABLE 6_9 – 1	
1	DKS – 00021 – DK 600_900 T-SLOT TABLE	1
2	GSP – 00661 – H25x960 LINEAR RAIL	4
3	DKS – 00259 – DK 600_900 T-SLOT TABLE CENTER LIM RIGHT	1
4	DKS – 00023 – DK 600_900 T-SLOT TABLE CENTER LIM LEFT	1
5	GSP – 00024 – M6X25 IMBUS BOLT	64
6	GSP – 00013 – M5X12 IMBUS BOLT	14
7	GSP – 00032 – M8X20 IMBUS BOLT	2



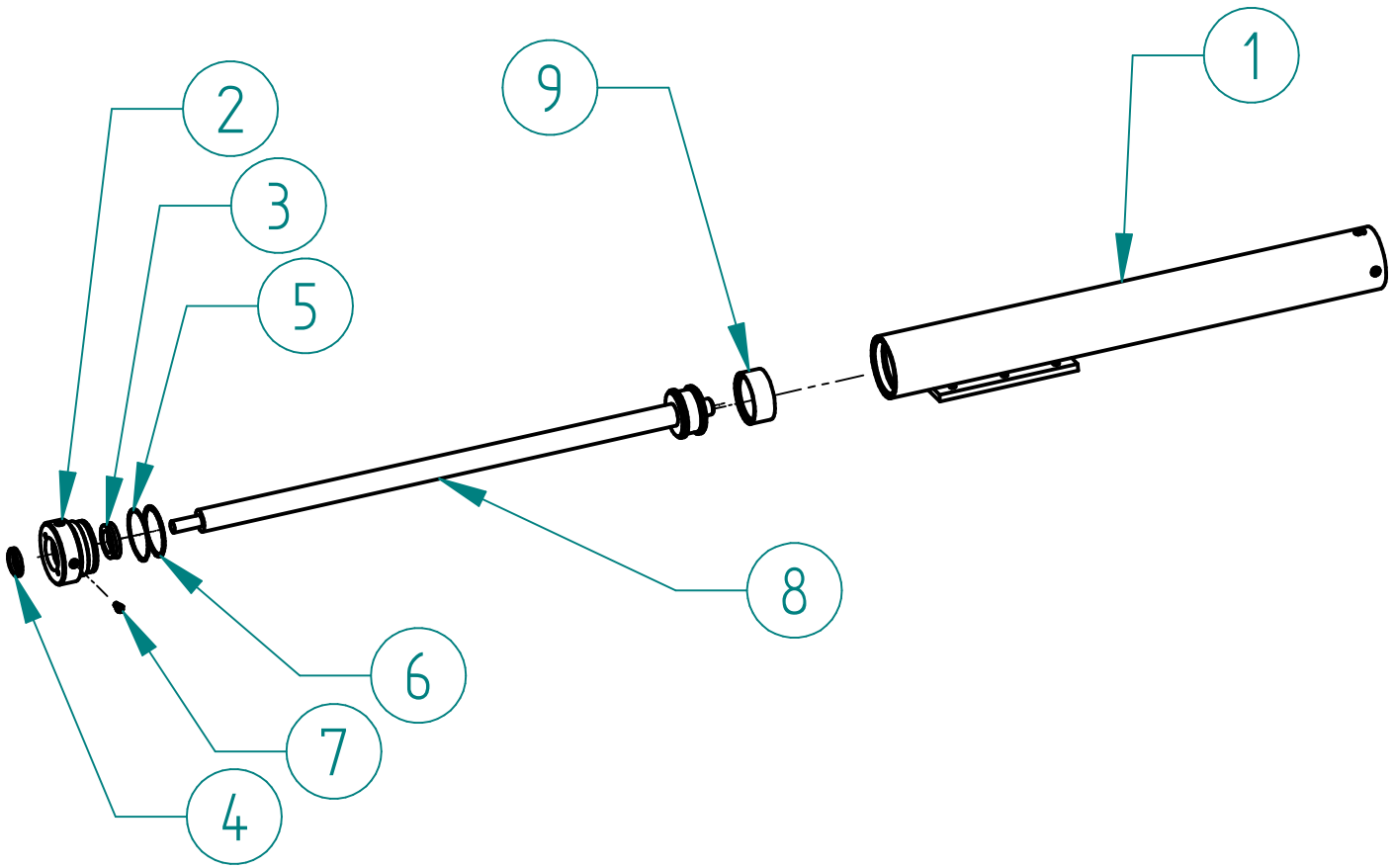
Item	File Name (no extension)	Quantity
	DKO – HMT – 6_9 – HYDRAULIC MOTION TABLE 6_9 – 1	
1	DKS – 00294 – DK 600_900 HYDRAULIC MOTION TABLE PISTON	1
2	GSP – 00276 – M10 WASHER	4
3	GSP – 00044 – M10x25 IMBUS BOLT	1
4	DKS – 00224 – DK 600_900 SQUARE GUIDE 20MM x 27MM LOWER SET	1
5	GSP – 00043 – M10x20 IMBUS BOLT	3
6	DKS – 00221 – DK 600_900 SQUARE GUIDE LOWER ASSEMBLY LIM	1
7	GSP – 00024 – M6X25 IMBUS BOLT	2
8	DKS – 00271 – DK 600_900 T-SLOT TABLE PISTON ASSEMBLY LIM	1
9	GSP – 00033 – M8x25 IMBUS BOLT	3
10	DKS – 00435 – DK SENSOR CONNECTION LIM LEFT	2
11	GSP – 00435 – OMRON PROXIMITY SENSOR E2B-M12KS04-M1-B1	2
12	DKS – 00273 – DK 600_900 T-SLOT TABLE MOTIONAL STAND LINEAR BEARING MOUNTING PLATE LEFT	1
13	GSP – 00477 – LLTHC 25 U-TO P5 SKF LINEAR BEARING	8
14	GSP – 00022 – M6X16 IMBUS BOLT	32
15	DKS – 00272 – DK 600_900 T-SLOT TABLE MOTIONAL STAND LINEAR BEARING MOUNTING PLATE RIGHT	1
16	DKS – 00295 – DK 600_900 TABLE TILT EQUIPMENT	1



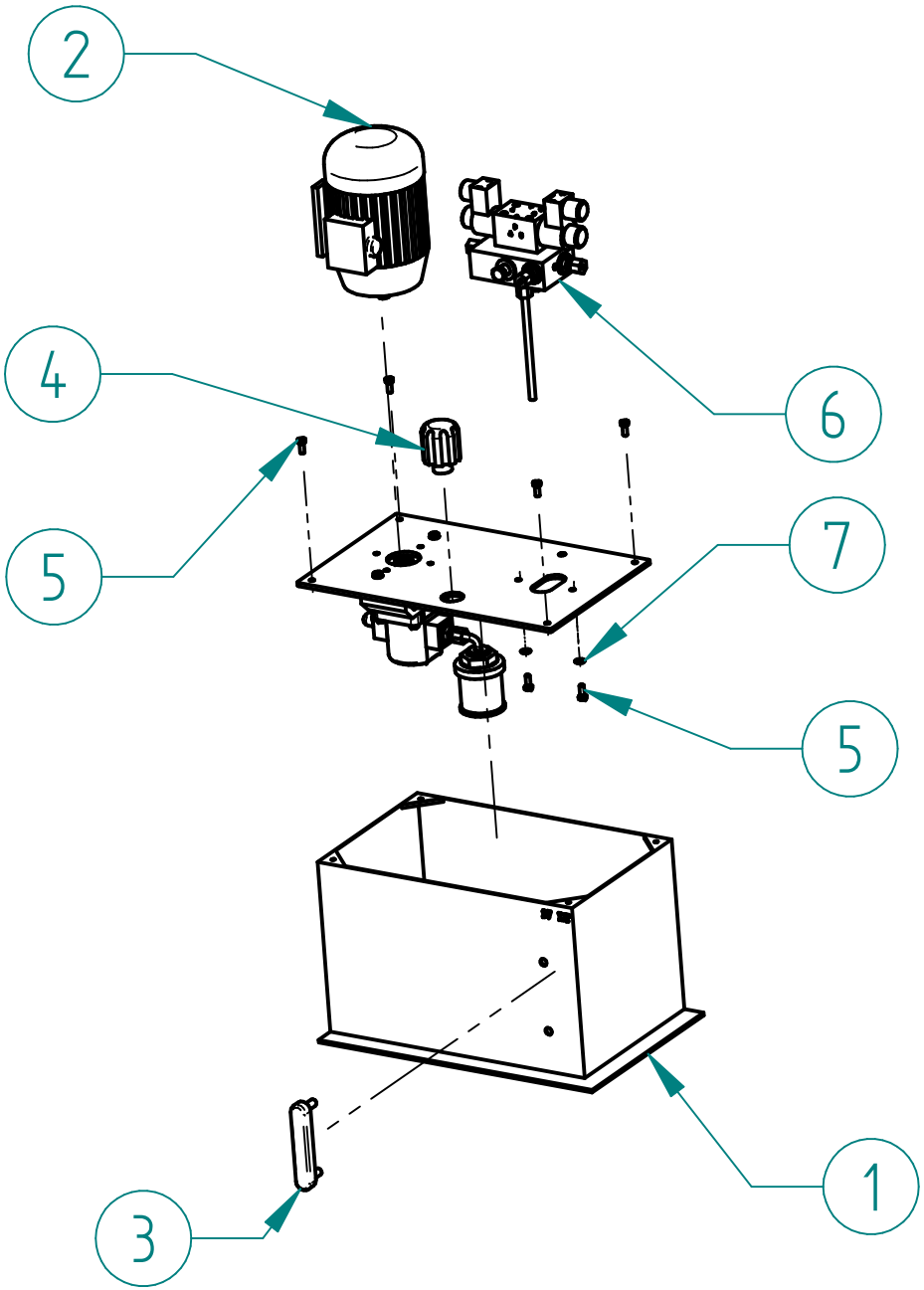
Item Number	File Name (no extension)	Quantity
	DKO - HMT - 6_9 - HYDRAULIC MOTION TABLE 6_9 - 1	
1	DKS - 00295 - DK 600_900 TABLE TILT EQUIPMENT	1
2	DKS - 00273 - DK 600_900 T-SLOT TABLE MOTIONAL STAND LINEAR BEARING HOUSING PLATE LEFT	1
3	GSP - 00477 - LLTHC 25 U-T0 P5 SKF LINEAR BEARING	8
4	GSP - 00022 - M6X16 IMBUS BOLT	32
5	DKS - 00272 - DK 600_900 T-SLOT TABLE MOTIONAL STAND LINEAR BEARING HOUSING PLATE RIGHT	1



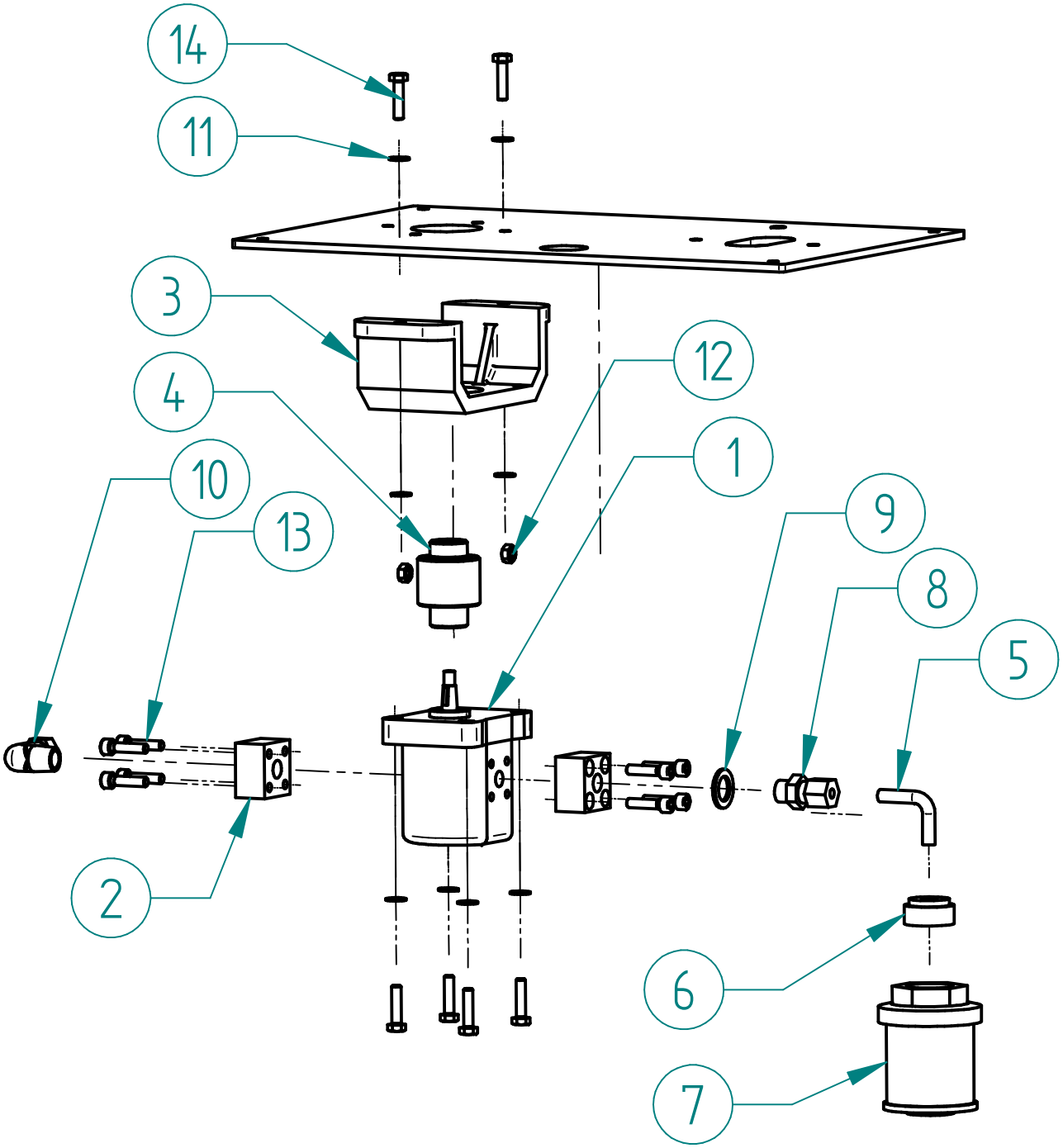
Item	File Name (no extension)	Quantity
	DKS – 00294 – DK 600_900 HYDRAULIC MOTION TABLE PISTON	
1	HSP – 00115 – L FITTING DRS 1_4-8	2
2	GSP – 00021 – M6X12 IMBUS BOLT	1
3	DKS – 00263 – DK 600_900_1100_1500 T-SLOT TABLE PISTON FRONT FLANGE	1
4	GSP – 00417 – M5X10 HEX SOCKET COUNTERSUNK HEAD BOLT	2
5	DKS – 00267 – DK 600_900 T-SLOT TABLE PISTON SHAFT ASSEMBLY LIM	1
6	GSP – 00659 – M20 NUT	1
7	DKS – 00270 – DK T-SLOT TABLE PISTON Q70 PIPES CONNECTION BLOCK	1
8	GSP – 00278 – M14 WASHER	4
9	HSP – 00132 – FITTING DRS 1_4-8	2
10	HSP – 00002 – HYDRAULIC FITTING 1_4-10	2
11	DKS – 00269 – DK 600_900 T-SLOT TABLE PISTON Q8X335 PIPE	1
12	DKS – 00268 – DK 600_900 T-SLOT TABLE PISTON Q8X195 PIPE	1
13	DKS – 00682 – M16 TEMELSAN ACORN NUT	1



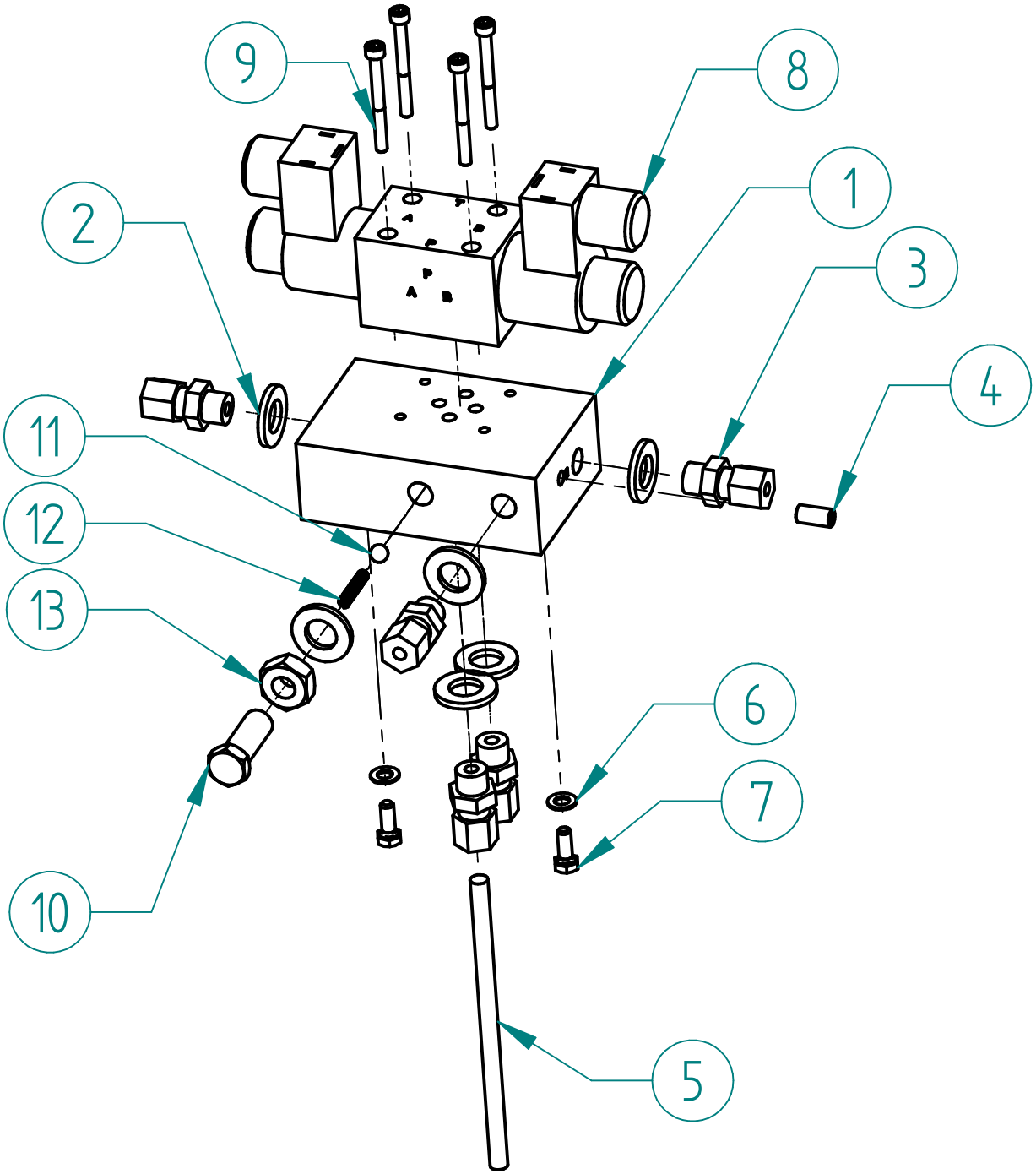
Item	File Name (no extension)	Quantity
	DKS – 00294 – DK 600_900 HYDRAULIC MOTION TABLE PISTON	
1	DKS – 00262 – DK 600_900 T-SLOT TABLE PISTON PIPE	1
2	DKS – 00264 – DK 600_900 T-SLOT TABLE PISTON SHAFT FRONT GUIDING PART	1
3	GSP – 00518 – KASTAS-K21-PU-30X45X10 – NBR NUTRING	1
4	GSP – 00626 – KASTAS-K09-30X38X7_5 – DUST SEAL RING	1
5	GSP – 00812 – O-RING 66x2	1
6	GSP – 00809 – O-RING 63x2_5	1
7	GSP – 00021 – M6X12 IMBUS BOLT	1
8	DKS – 00397 – DK 600_900 HYDRAULIC MOTION TABLE PISTON WELDED SHAFT	1
9	GSP – 00519 – KASTAS-K18-70X58X20_5 – TEMELSAN PISTON DOUBLE ACTING PISTON SEAL	1



Item	File Name (no extension)	Quantity
	DKO – HMT – 6_9 – HYDRAULIC MOTION TABLE 6_9 – 2	
1	DKS – 00278 – DK 600_900 T-SLOT TABLE MOTIONAL STAND HYDRAULIC UNIT OIL TANK	1
2	GSP – 00623 – WAT 0_37 KW MOTOR	1
3	HSP – 00077 – OIL LEVEL INDICATOR (76mm)	1
4	HSP – 00024 – DK TANK LOADING TAP	1
5	GSP – 00138 – M6x16 HEXAGON BOLT	6
6	DK COUNTER HYDRAULIC TANK VALVE GROUP	1
7	GSP – 00274 – M6 WASHER	2

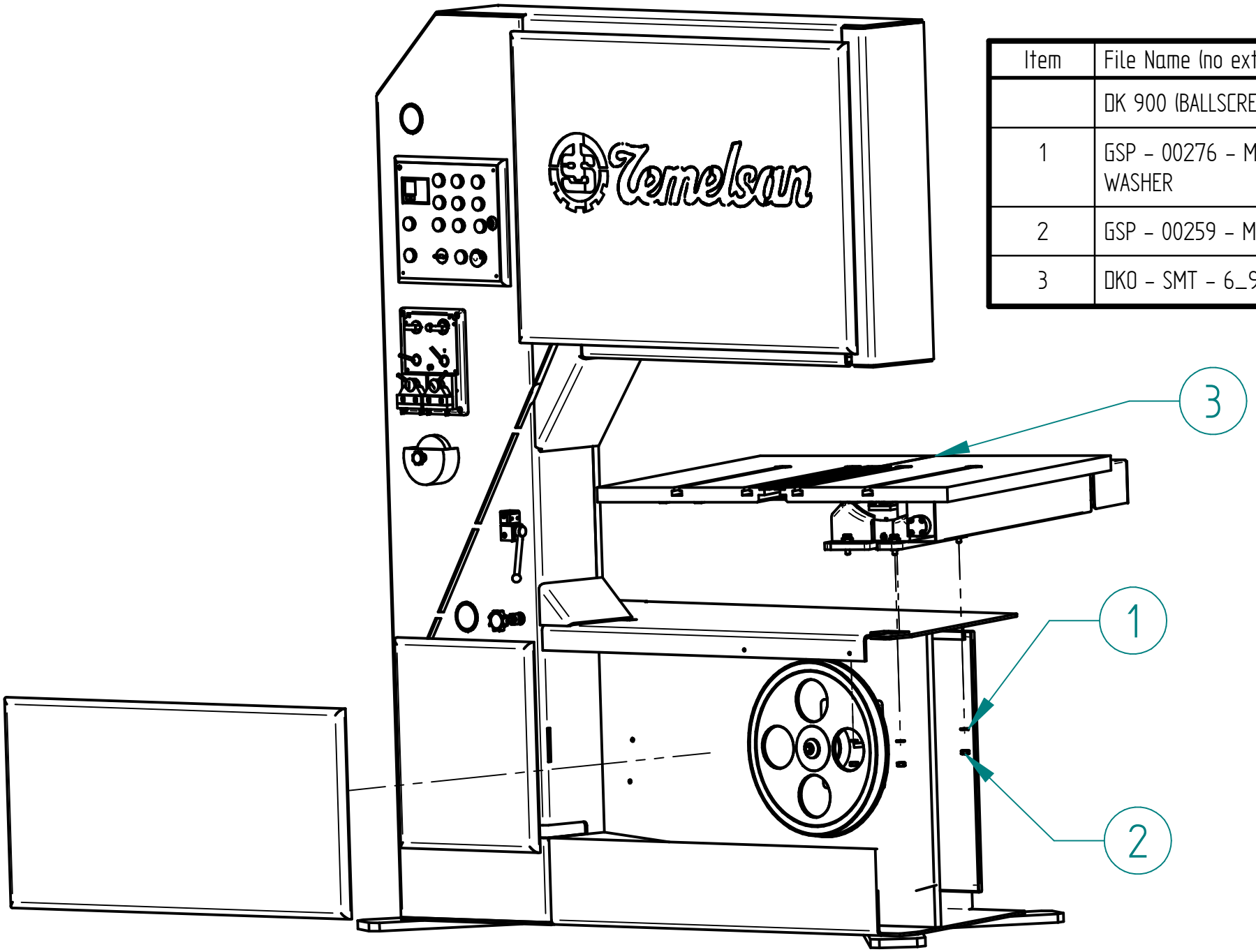


Item Number	File Name (no extension)	Quantity
	DKO – HMT – 6_9 – HYDRAULIC MOTION TABLE 6_9 – 2	
1	HSP – 00074 – 05P032CB1 HATTAT HYDRAULIC PUMP	1
2	KNS – 00477 – 4_2LT PUMP ASSEMBLY BLOCKS	2
3	DKS – 00169 – DK 400_600_900 PUMP ASSEMBLY FLANGE	1
4	GSP – 00583 – DK24 COUPLING	1
5	KNS – 00478 – 3_8-12 FILTER L PIPE	1
6	HSP – 00010 – FILTER TOP COVER	1
7	HSP – 00009 – 25LT-FILTER	1
8	HSP – 00011 – FITTING DRS 3_8-12	1
9	HSP – 00054 – 3_8 COPPER WASHER	1
10	HSP – 00005 – L FITTING DRS 3_8-10	1
11	GSP – 00274 – M6 WASHER	8
12	GSP – 00257 – M6 NUT	2
13	GSP – 00024 – M6X25 IMBUS BOLT	8
14	GSP – 00125 – M6X25 HEXAGON BOLT	6

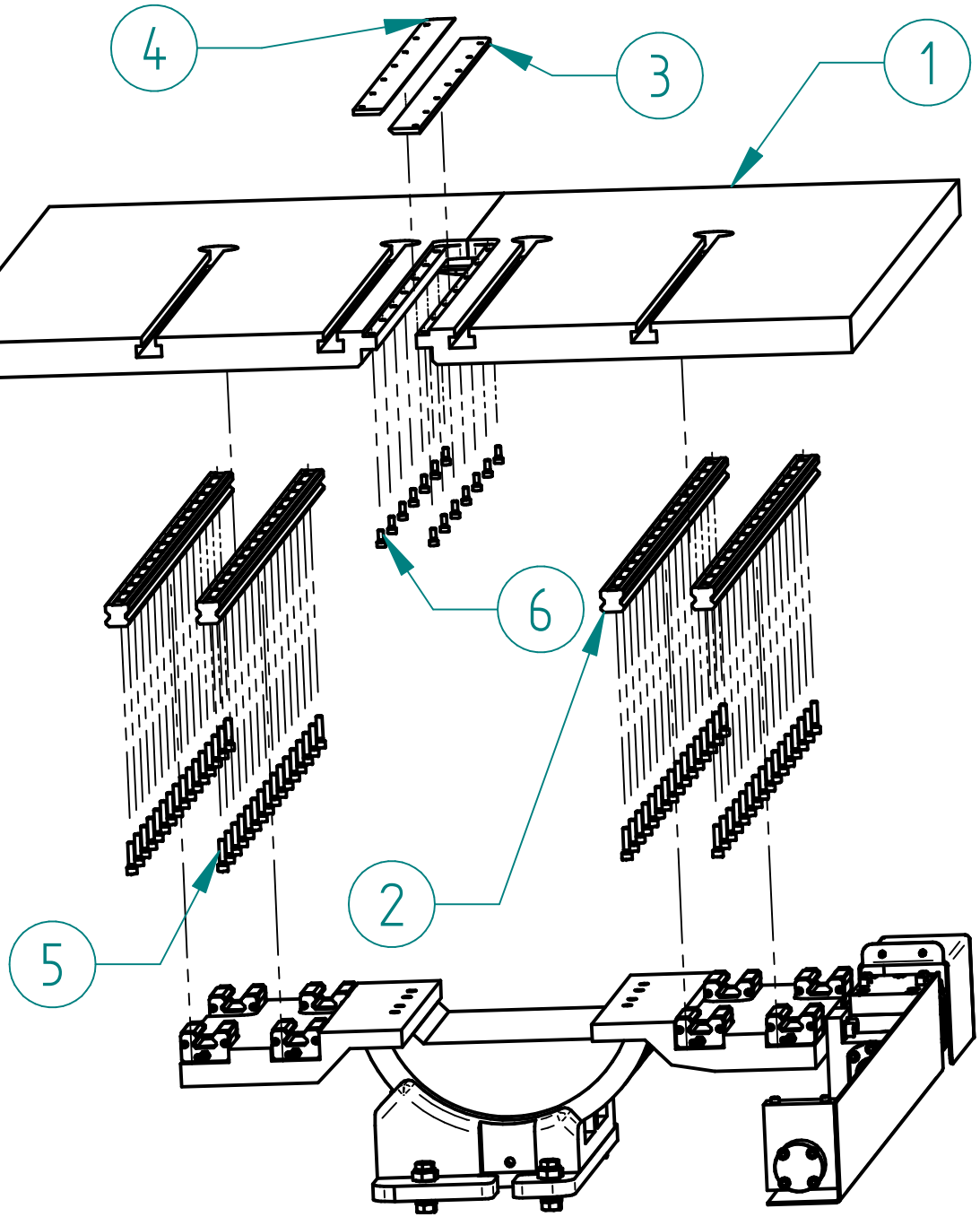


Item	File Name (no extension)	Quantity
	DK COUNTER HYDRAULIC TANK VALVE GROUP	
1	DKS – 00387 – DK COUNTER HYDRAULIC TANK VALVE BLOCK	1
2	HSP – 00052 – HYDRAULIC 1_4 COPPER WASHER	6
3	HSP – 00132 – FITTING DRS 1_4-8	5
4	GSP – 00309 – M8x16 SETSCREW	1
5	HSP – 00026 – DK COUNTER HYDRAULIC VALVE BLOCK Q8 PIPE	1
6	GSP – 00274 – M6 WASHER	2
7	GSP – 00138 – M6x16 HEXAGON BOLT	2
8	HSP – 00084 – SDHE-0714 DC 10S ATOS VALVE	1
9	GSP – 00585 – M5x50 IMBUS BOLT	4
10	DKS – 00163 – DK COUNTER PRESSURE ADJUTMENT SCREW	1
11	GSP – 00691 – Q8 STEEL BALL FOR DK ADJUSTMENT SCREW	1
12	GSP – 00987 – DK PRESSURE ADJUSTMENT SCREW SPRING	1
13	HSP – 00043 – HYDRAULIC 1_4 NUT	1

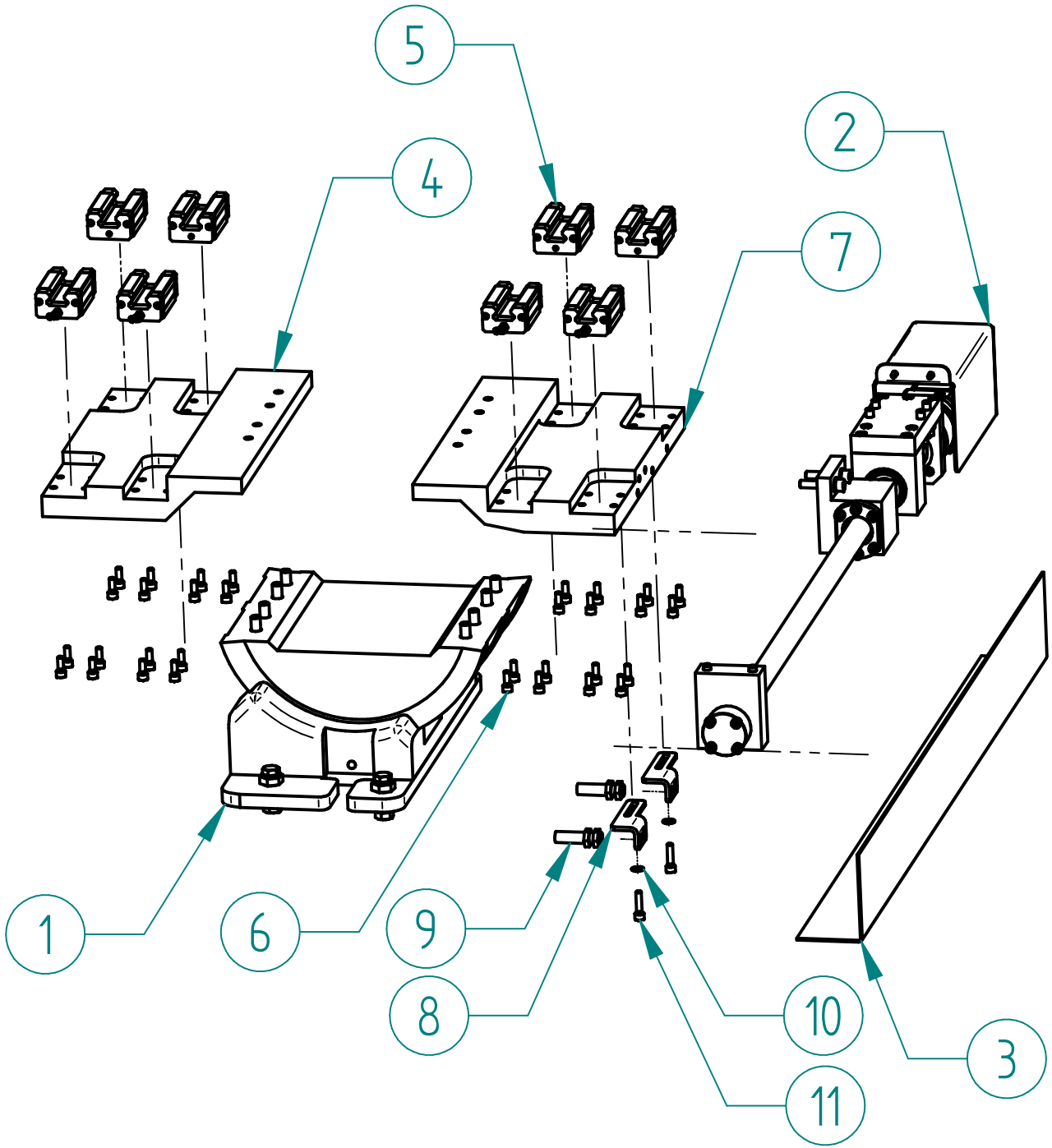
MOTORIZED TABLE GROUP



Item	File Name (no extension)	Quantity
	DK 900 (BALLSCREW)	
1	GSP - 00276 - M10 WASHER	4
2	GSP - 00259 - M10 NUT	4
3	DKO - SMT - 6_9	1

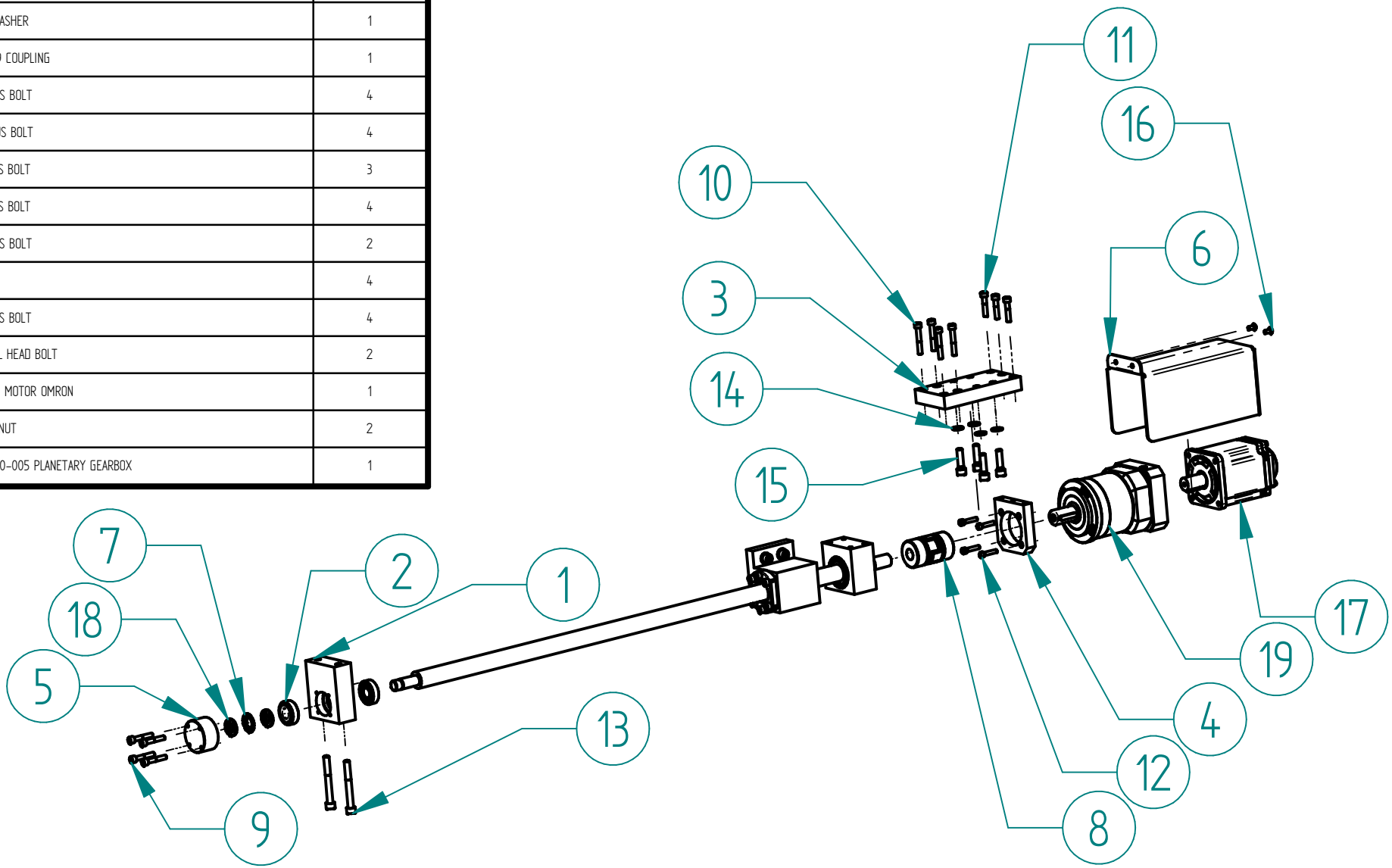


Item Number	File Name (no extension)	Quantity
	DKO – SMT – 6_9	
1	DKS – 00021 – DK 600_900 T-SLOT TABLE	1
2	GSP – 00661 – H25x960 LINEAR RAIL	4
3	DKS – 00259 – DK 600_900 T-SLOT TABLE CENTER LIM RIGHT	1
4	DKS – 00023 – DK 600_900 T-SLOT TABLE CENTER LIM LEFT	1
5	GSP – 00024 – M6X25 IMBUS BOLT	64
6	GSP – 00013 – M5X12 IMBUS BOLT	14

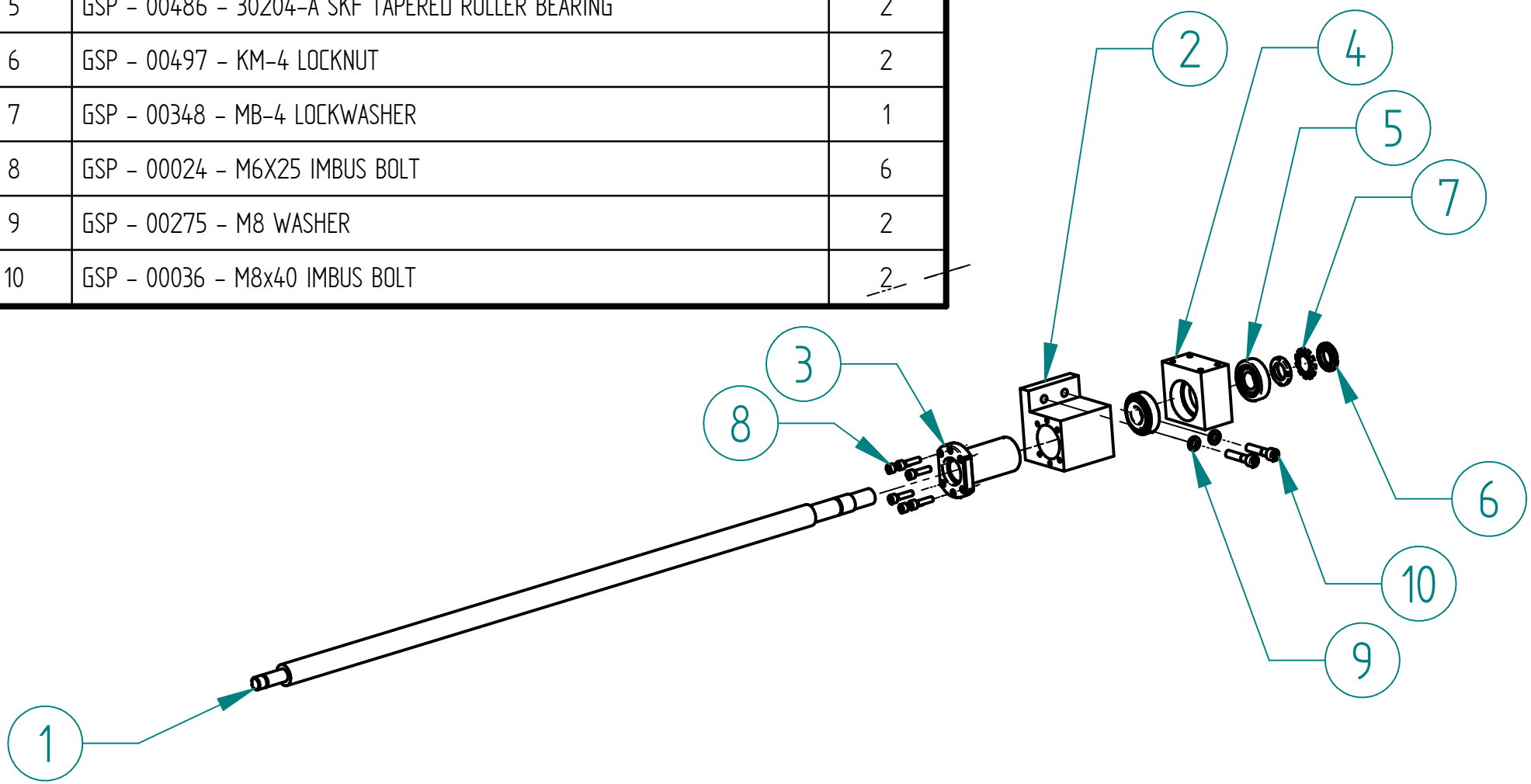


Item	File Name (no extension)	Quantity
	DKO - SMT - 6_9	
1	DKS - 00295 - DK 600_900 TABLE TILT EQUIPMENT	1
2	DKO - SMT - SERVO MOTION (BALLSCREW) TABLE 6_9	1
3	DKS - 00497 - DK 600_900 BALLSCREW PROTECTION COVER	1
4	DKS - 00273 - DK 600_900 T-SLOT TABLE MOTIONAL STAND LINEAR BEARING HOUSING PLATE LEFT	1
5	GSP - 00477 - LLTHC 25 U-T0 P5 SKF LINEAR BEARING	8
6	GSP - 00022 - M6X16 IMBUS BOLT	32
7	DKS - 00272 - DK 600_900 T-SLOT TABLE MOTIONAL STAND LINEAR BEARING HOUSING PLATE RIGHT	1
8	DKS - 00435 - DK SENSOR CONNECTION LIM LEFT	2
9	GSP - 00435 - OMRON PROXIMITY SENSOR E2B-M12KS04-M1-B1	2
10	GSP - 00274 - M6 WASHER	2
11	GSP - 00024 - M6X25 IMBUS BOLT	2

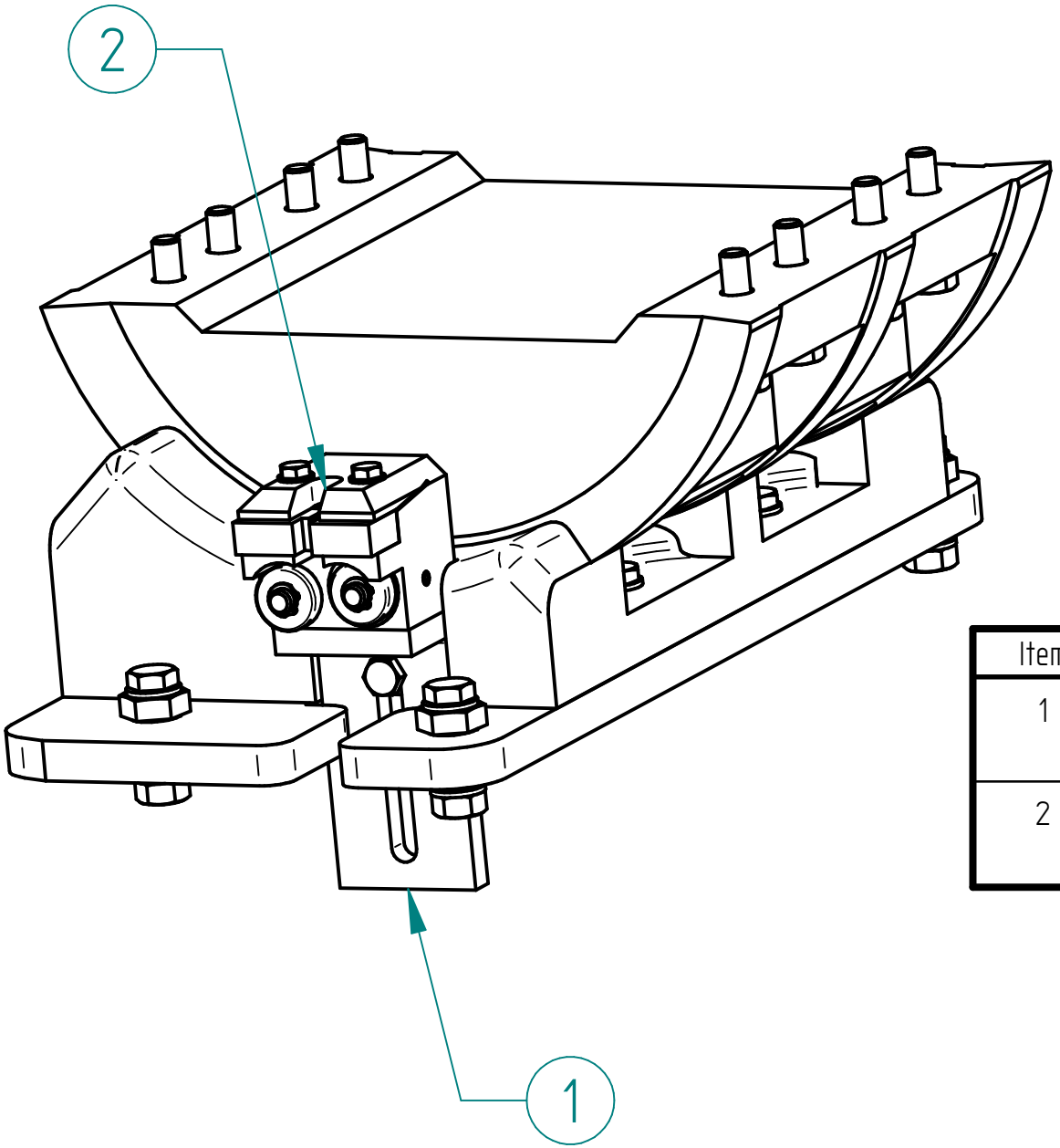
Item	File Name (no extension)	Quantity
	DKO – SMT – SERVO MOTION (BALLSCREW) TABLE 6_9	
1	DKS – 00468 – DK 600_900 SERVO MOTION (BALLSCREW) END HOUSING	1
2	GSP – 00487 – 30202-A TAPERED ROLLER BEARING	2
3	DKS – 00456 – DK 600_900 SERVO MOTION (BALLSCREW) CONNECTION LIM	1
4	DKS – 00384 – DK 600_900 SERVO MOTION (BALLSCREW) GEARBOX FLANGE	1
5	DKS – 00446 – DK SERVO MOTION (BALLSCREW) END HOUSING COVER	1
6	DKS – 00377 – DK 600_900 SERVO MOTION (BALLSCREW) TABLE MOTOR PROTECTION COVER	1
7	GSP – 00351 – MB-2 LOCKWASHER	1
8	GSP – 00662 – ROTEX GS 19 COUPLING	1
9	GSP – 00026 – M6X35 IMBUS BOLT	4
10	GSP – 00027 – M6X40 IMBUS BOLT	4
11	GSP – 00025 – M6x30 IMBUS BOLT	3
12	GSP – 00016 – M5X25 IMBUS BOLT	4
13	GSP – 00040 – M8x70 IMBUS BOLT	2
14	GSP – 00275 – M8 WASHER	4
15	GSP – 00034 – M8X30 IMBUS BOLT	4
16	GSP – 00233 – M5x10 LENTIL HEAD BOLT	2
17	GSP – 00653 – 750W SERVO MOTOR OMRON	1
18	GSP – 00496 – KM-2 LOCK NUT	2
19	GSP – 00700 – LIMING FE090-005 PLANETARY GEARBOX	1



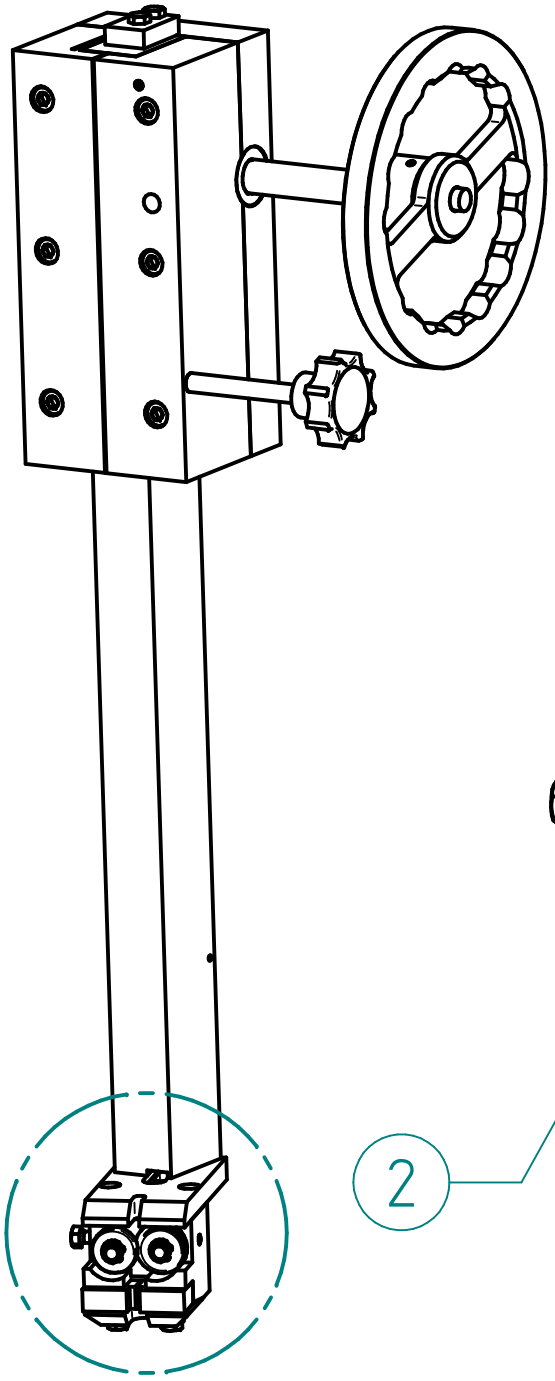
Item	File Name (no extension)	Quantity
	DKO – SMT – SERVO MOTION (BALLSCREW) TABLE 6_9	
1	DKS – 00484 – DK 902 MM BALLSCREW	1
2	DKS – 00447 – DK 600_900 SERVO MOTION BALLSCREW NUT HOUSING BLOCK	1
3	DKS – 00443 – DK SERVO MOTION BALLSCREW NUT	1
4	DKS – 00402 – DK 600_900 SERVO MOTION (BALLSCREW) HOUSING	1
5	GSP – 00486 – 30204-A SKF TAPERED ROLLER BEARING	2
6	GSP – 00497 – KM-4 LOCKNUT	2
7	GSP – 00348 – MB-4 LOCKWASHER	1
8	GSP – 00024 – M6X25 IMBUS BOLT	6
9	GSP – 00275 – M8 WASHER	2
10	GSP – 00036 – M8x40 IMBUS BOLT	2



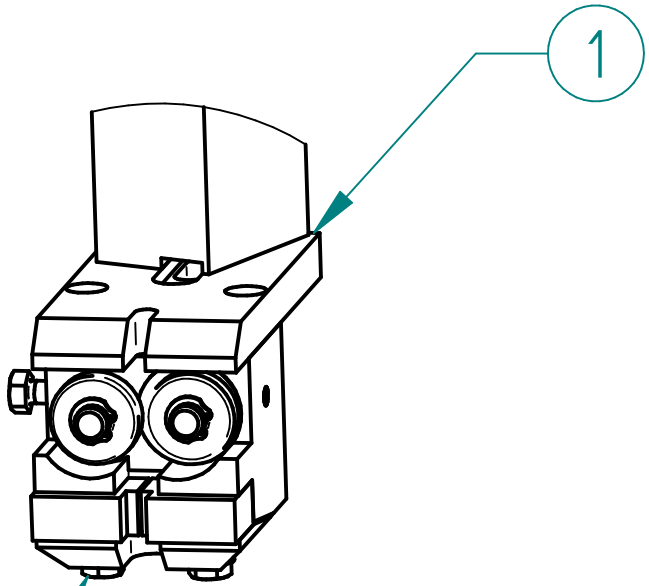
ALL APPLICABLE GUIDE TYPES



Item	File Name (no extension)	Quantity
1	DKS – 00221 – DK 600_900 SQUARE – V GUIDE LOWER ASSEMBLY LIM	1
2	DKS – 00224 – DK 600_900 SQUARE GUIDE BLOCK LOWER GROUP 20MM x 27MM	1

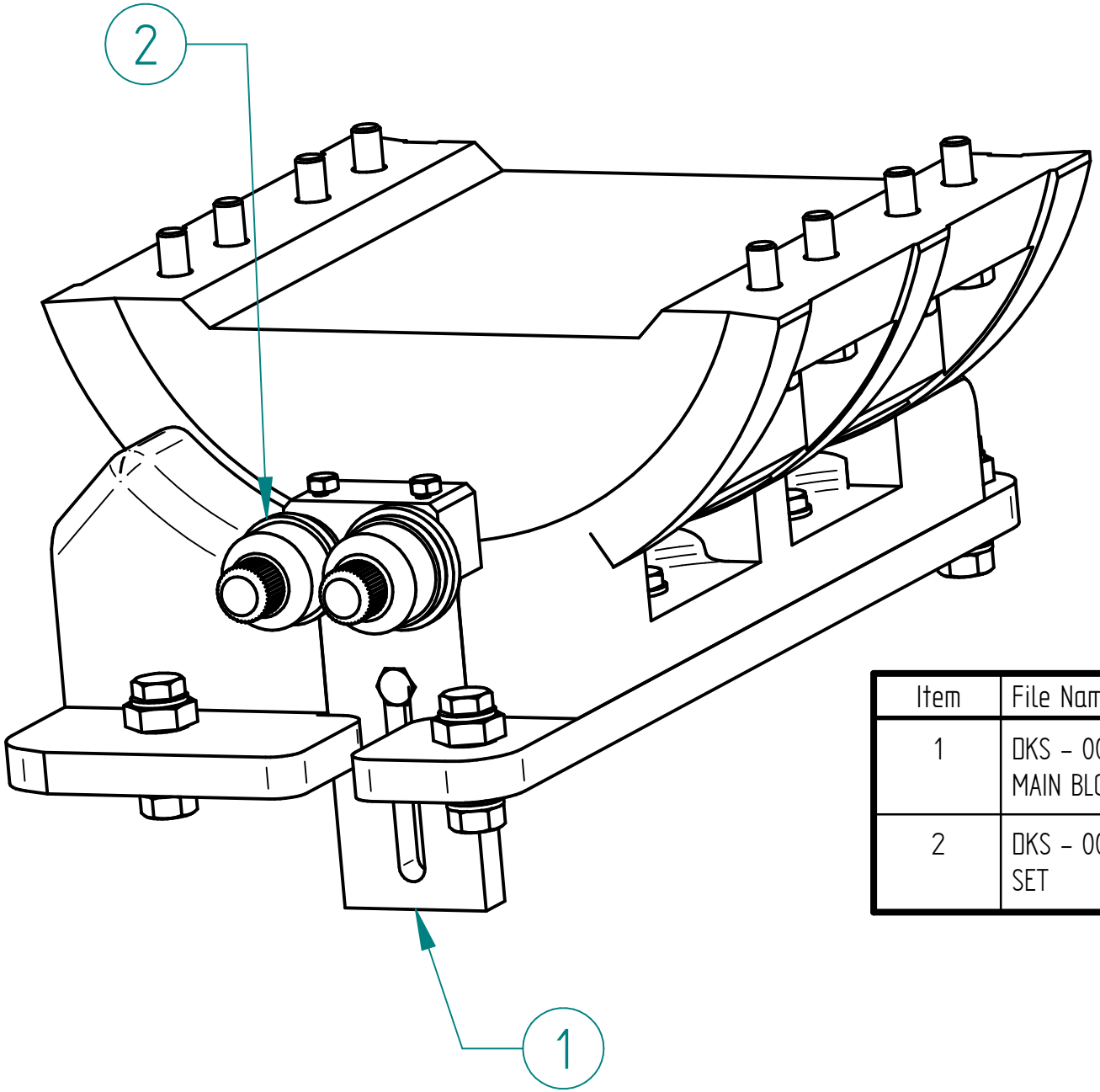


Item	File Name (no extension)	Quantity
1	DKS – 00217 – DK 600_900 SQUARE – V GUIDE UPPER ASSEMBLY LIM	1
2	DKS – 00223 – DK 600_900 SQUARE GUIDE BLOCK UPPER GROUP 20MM x 27MM	1

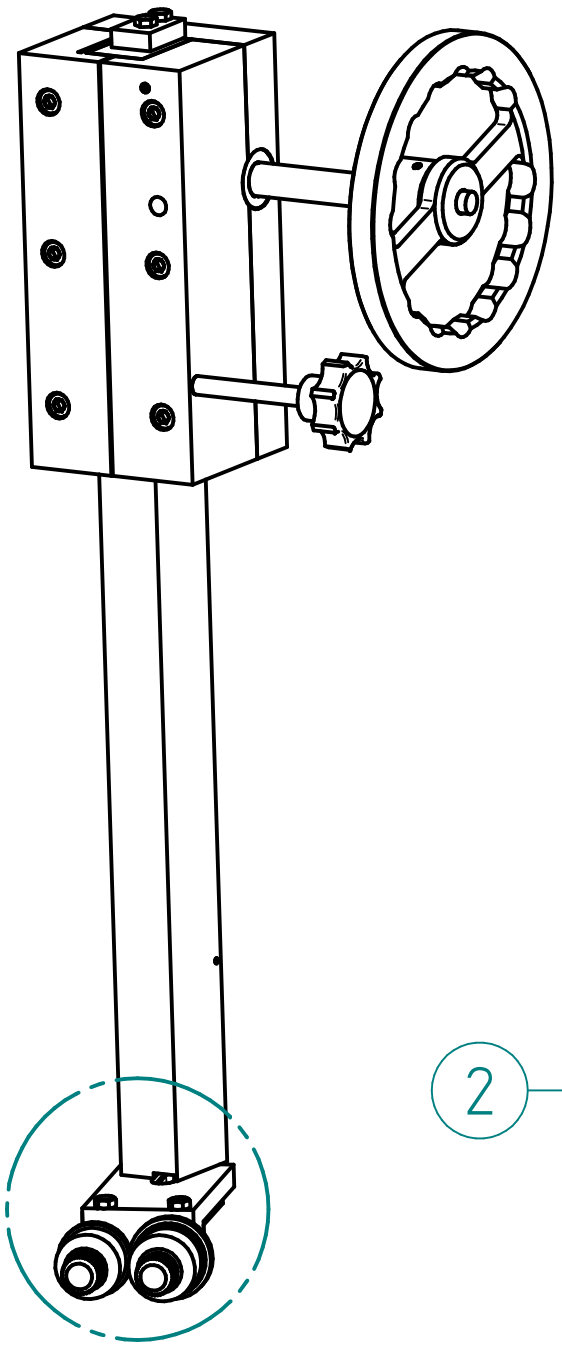


DETAIL A

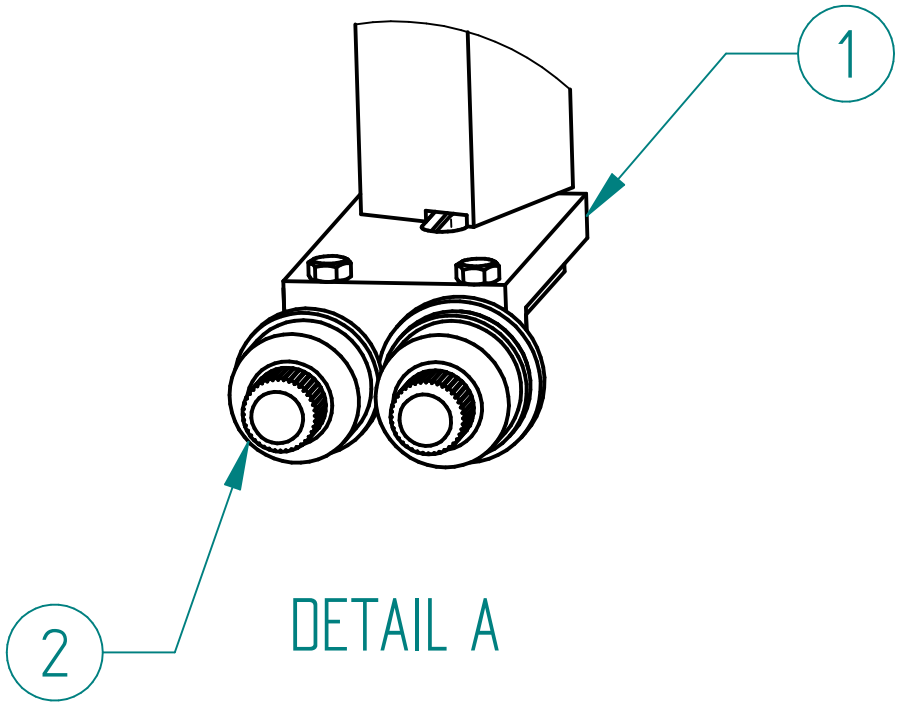
A

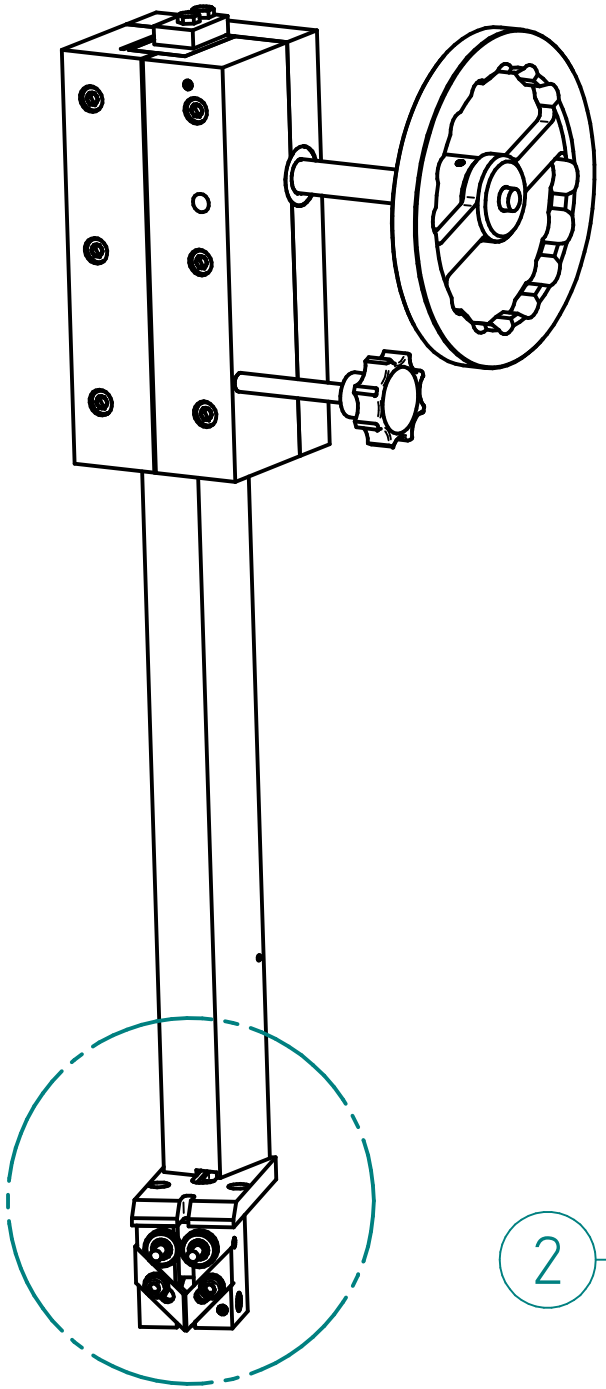


Item	File Name (no extension)	Quantity
1	DKS - 00289 - DK 600_900 BEARING GUIDE LOWER MAIN BLOCK ASSEMBLY LIM	1
2	DKS - 00240 - DK COUNTER BEARING GUIDE 8MM SET	1



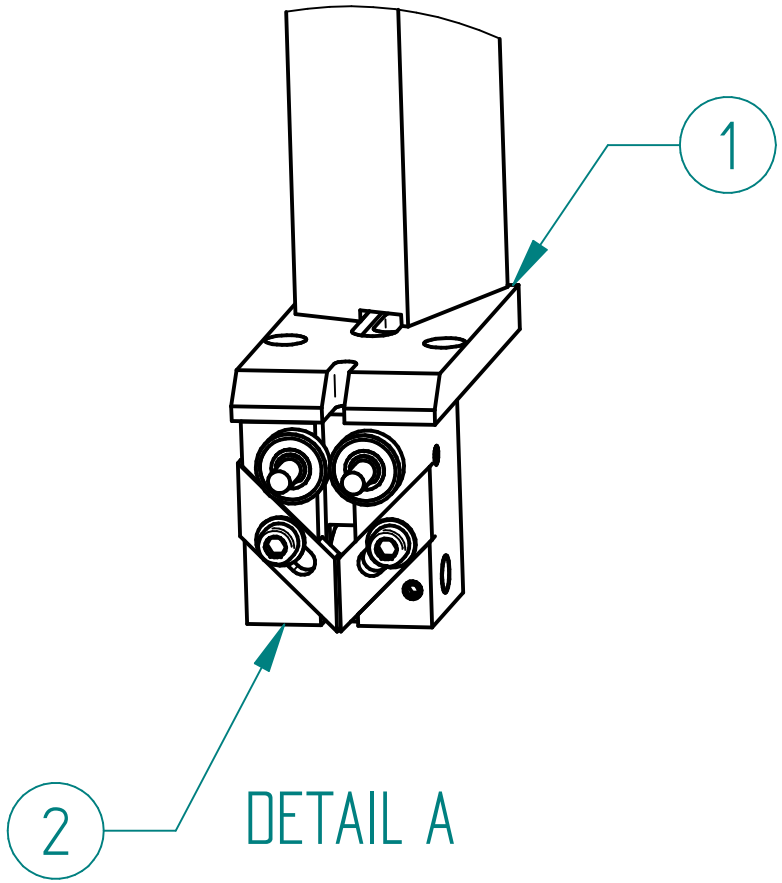
Item	File Name (no extension)	Quantity
1	DKS - 00634 - DK 600_900 BEARING GUIDE UPPER ASSEMBLY LIM	1
2	DKS - 00240 - DK COUNTER BEARING GUIDE 8MM SET	1



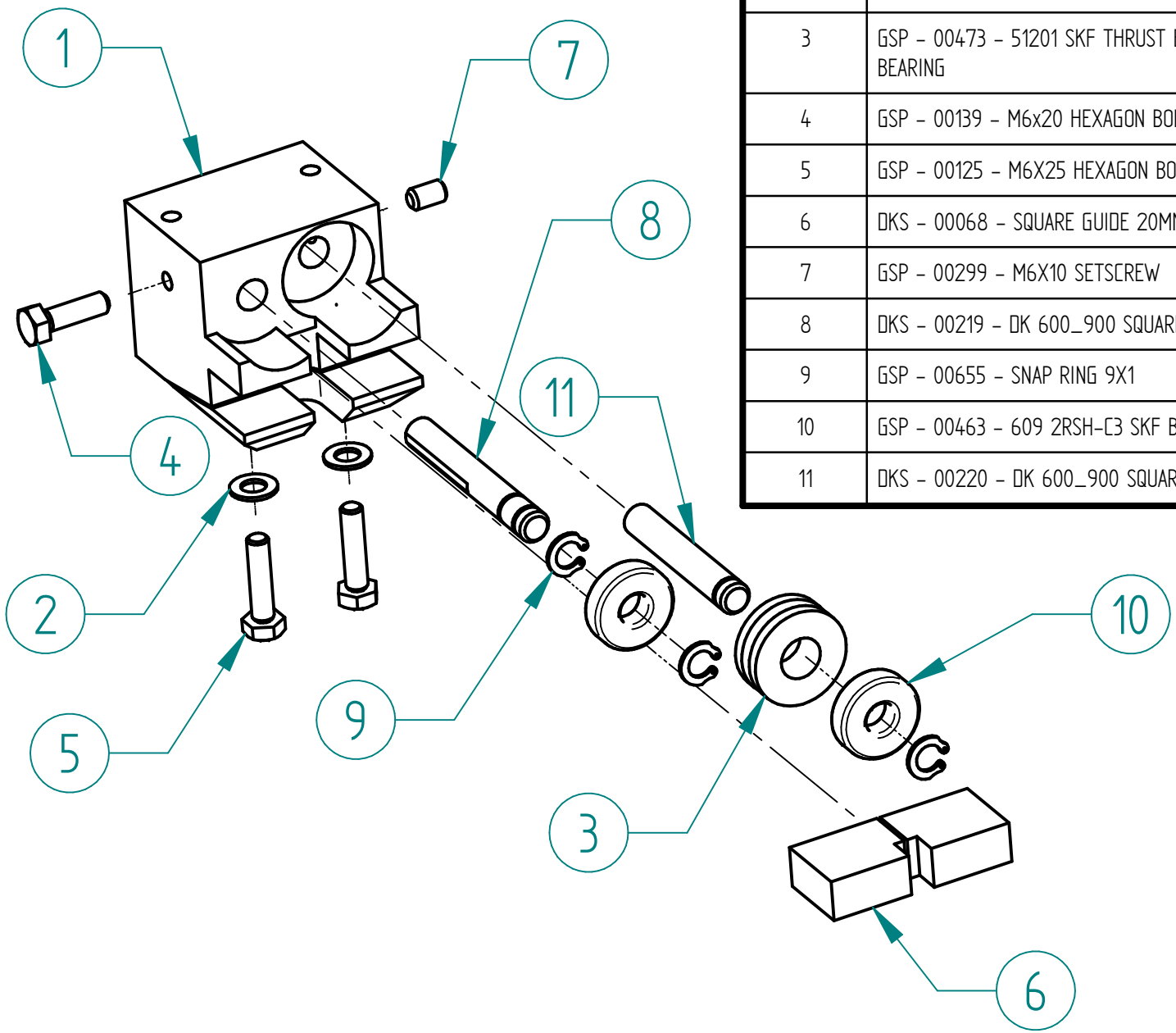


A

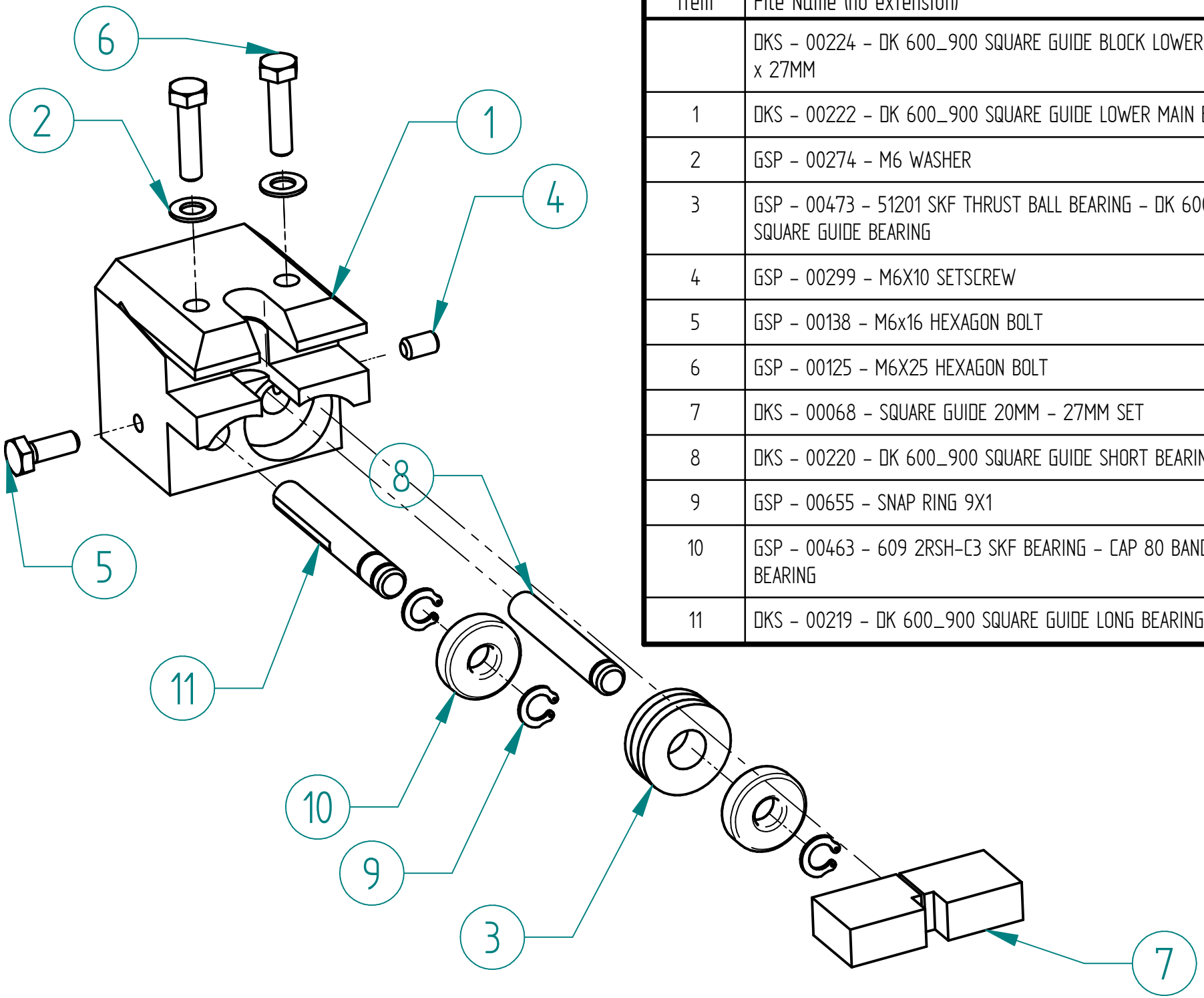
Item	File Name (no extension)	Quantity
1	DKS - 00217 - DK 600_900 SQUARE - V GUIDE UPPER ASSEMBLY LIM	1
2	DKS - 00526 - DK COUNTER V GUIDE 6MM - 10MM GROUP	1



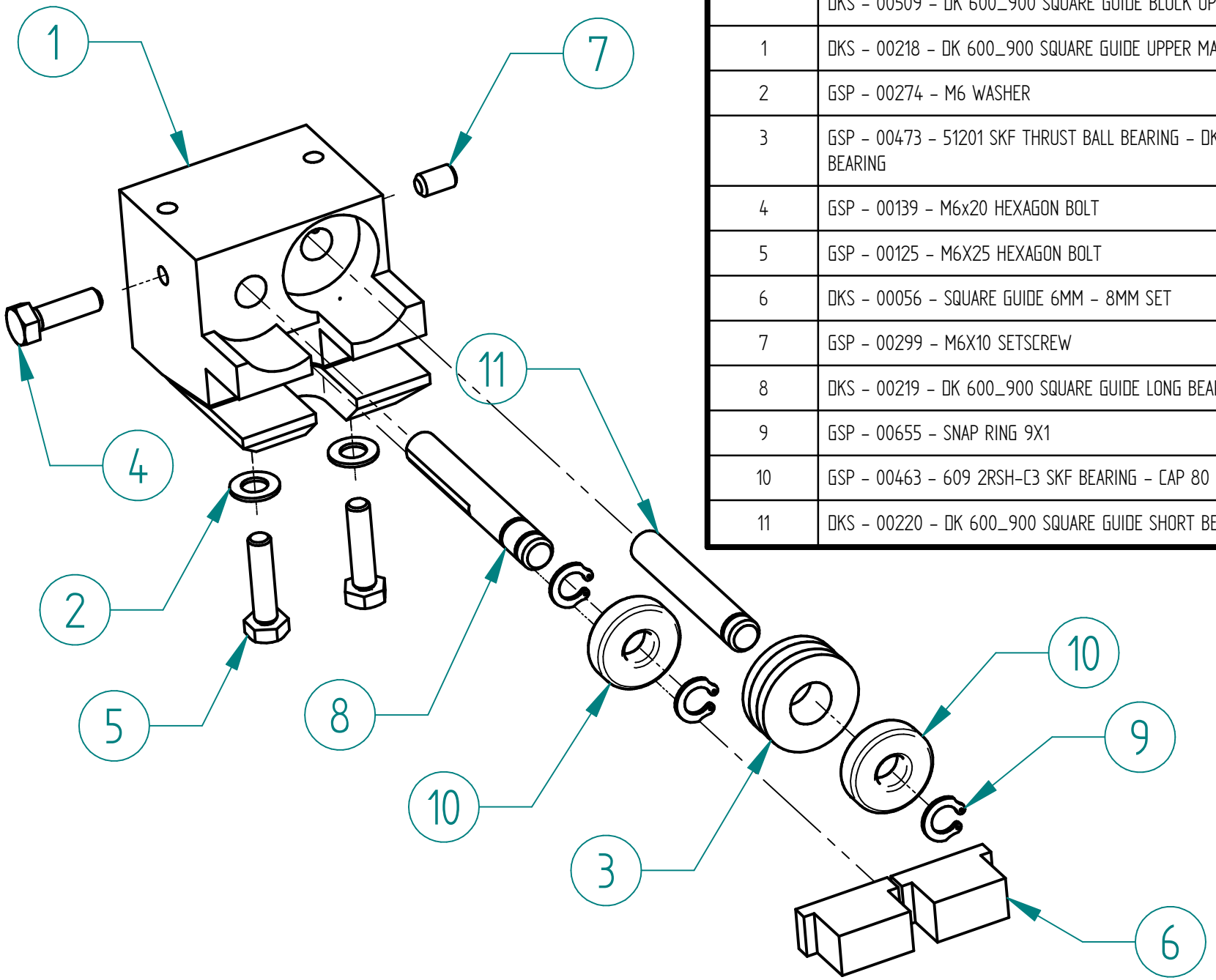
DETAIL A



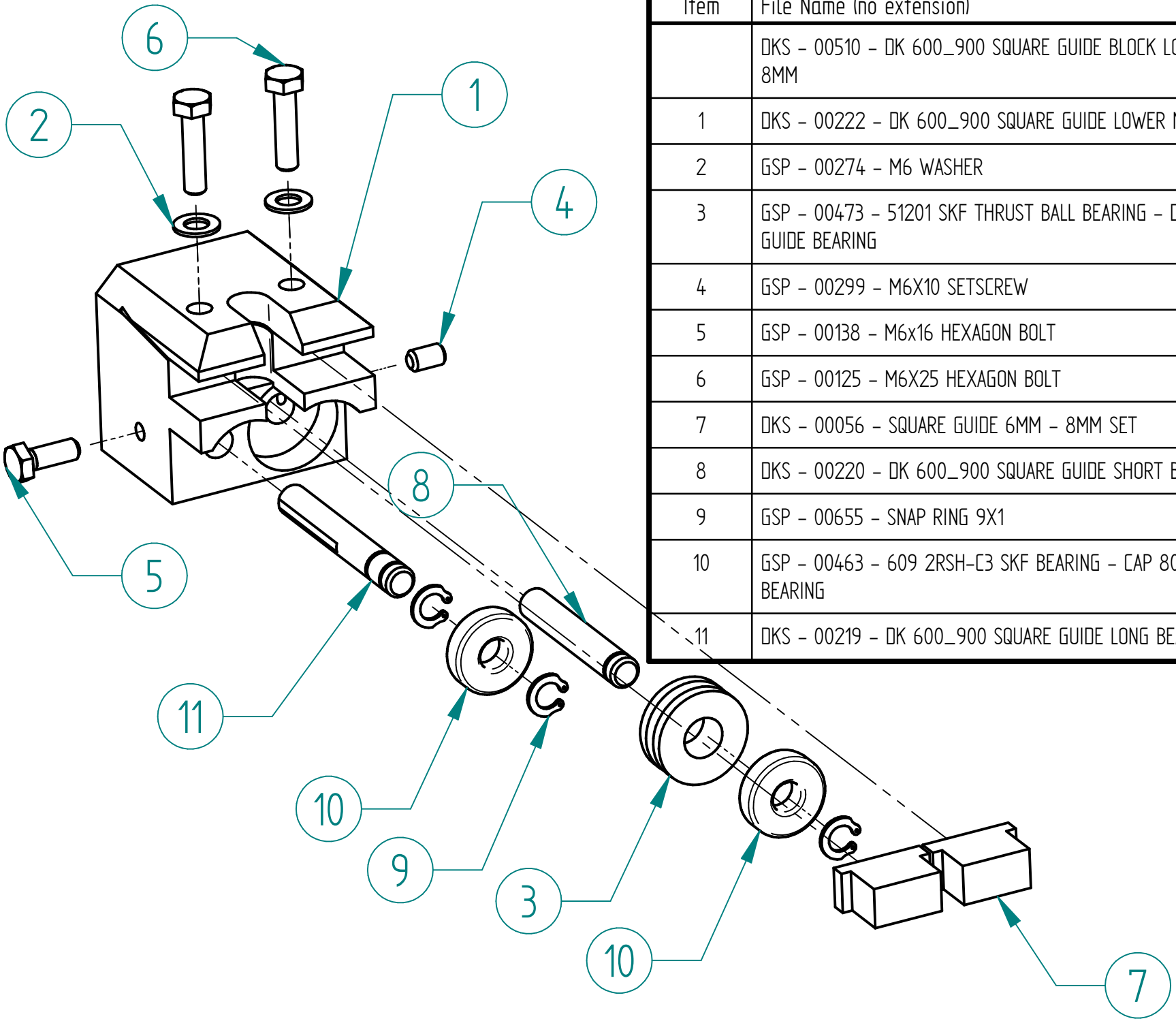
Item	File Name (no extension)	Quantity
	DKS - 00223 - DK 600_900 SQUARE GUIDE BLOCK UPPER GROUP 20MM x 27MM	
1	DKS - 00218 - DK 600_900 SQUARE GUIDE UPPER MAIN BLOCK	1
2	GSP - 00274 - M6 WASHER	2
3	GSP - 00473 - 51201 SKF THRUST BALL BEARING - DK 600_900 XL SQUARE GUIDE BEARING	1
4	GSP - 00139 - M6x20 HEXAGON BOLT	1
5	GSP - 00125 - M6X25 HEXAGON BOLT	2
6	DKS - 00068 - SQUARE GUIDE 20MM - 27MM SET	1
7	GSP - 00299 - M6X10 SETSCREW	1
8	DKS - 00219 - DK 600_900 SQUARE GUIDE LONG BEARING SHAFT	1
9	GSP - 00655 - SNAP RING 9X1	3
10	GSP - 00463 - 609 2RSH-C3 SKF BEARING - CAP 80 BANDSAW PULLEY BEARING	2
11	DKS - 00220 - DK 600_900 SQUARE GUIDE SHORT BEARING SHAFT	1



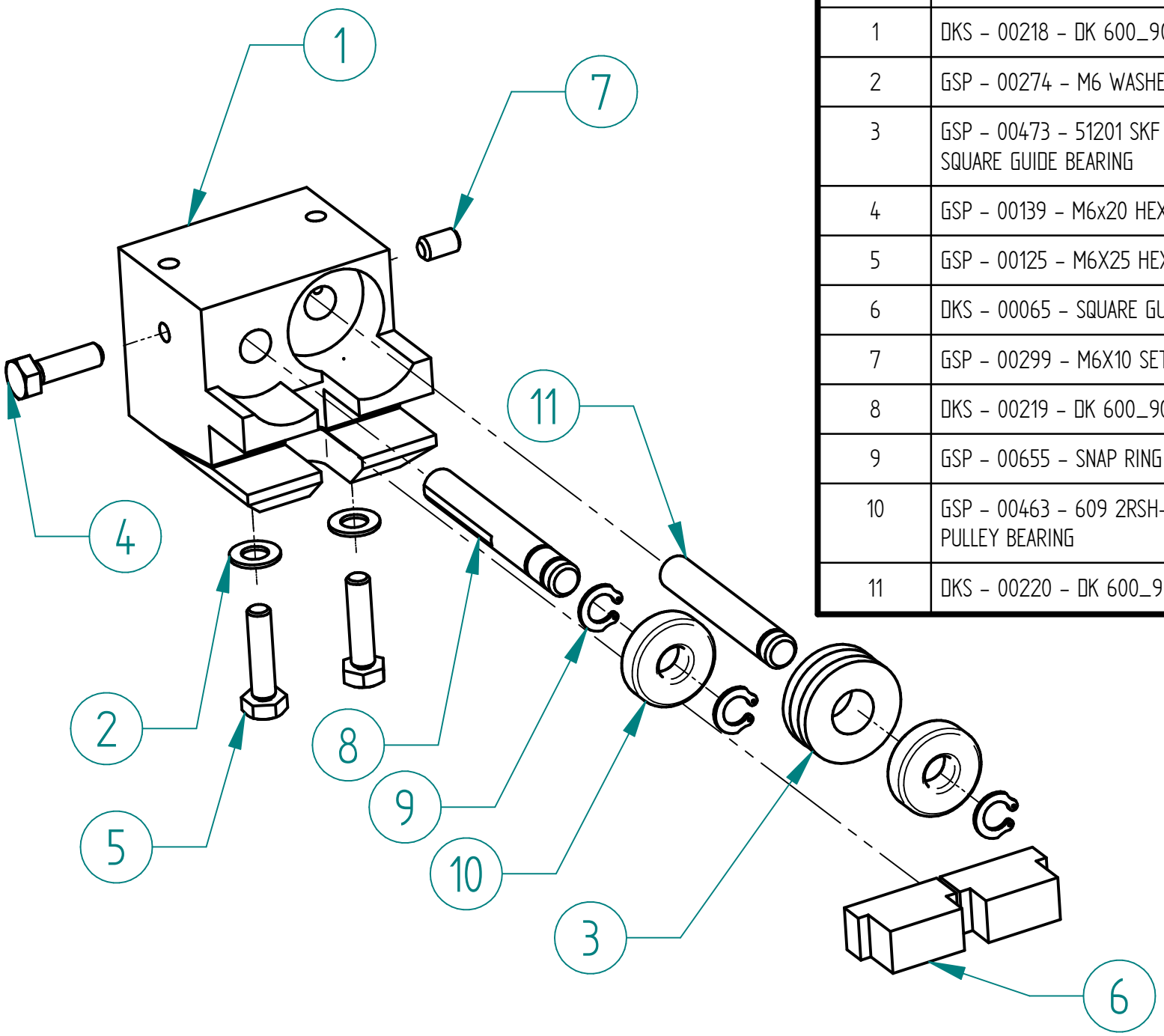
Item	File Name (no extension)	Quantity
	DKS – 00224 – DK 600_900 SQUARE GUIDE BLOCK LOWER GROUP 20MM x 27MM	
1	DKS – 00222 – DK 600_900 SQUARE GUIDE LOWER MAIN BLOCK	1
2	GSP – 00274 – M6 WASHER	2
3	GSP – 00473 – 51201 SKF THRUST BALL BEARING – DK 600_900 XL SQUARE GUIDE BEARING	1
4	GSP – 00299 – M6X10 SETSCREW	1
5	GSP – 00138 – M6x16 HEXAGON BOLT	1
6	GSP – 00125 – M6X25 HEXAGON BOLT	2
7	DKS – 00068 – SQUARE GUIDE 20MM – 27MM SET	1
8	DKS – 00220 – DK 600_900 SQUARE GUIDE SHORT BEARING SHAFT	1
9	GSP – 00655 – SNAP RING 9X1	3
10	GSP – 00463 – 609 2RSH-C3 SKF BEARING – CAP 80 BANDSAW PULLEY BEARING	2
11	DKS – 00219 – DK 600_900 SQUARE GUIDE LONG BEARING SHAFT	1



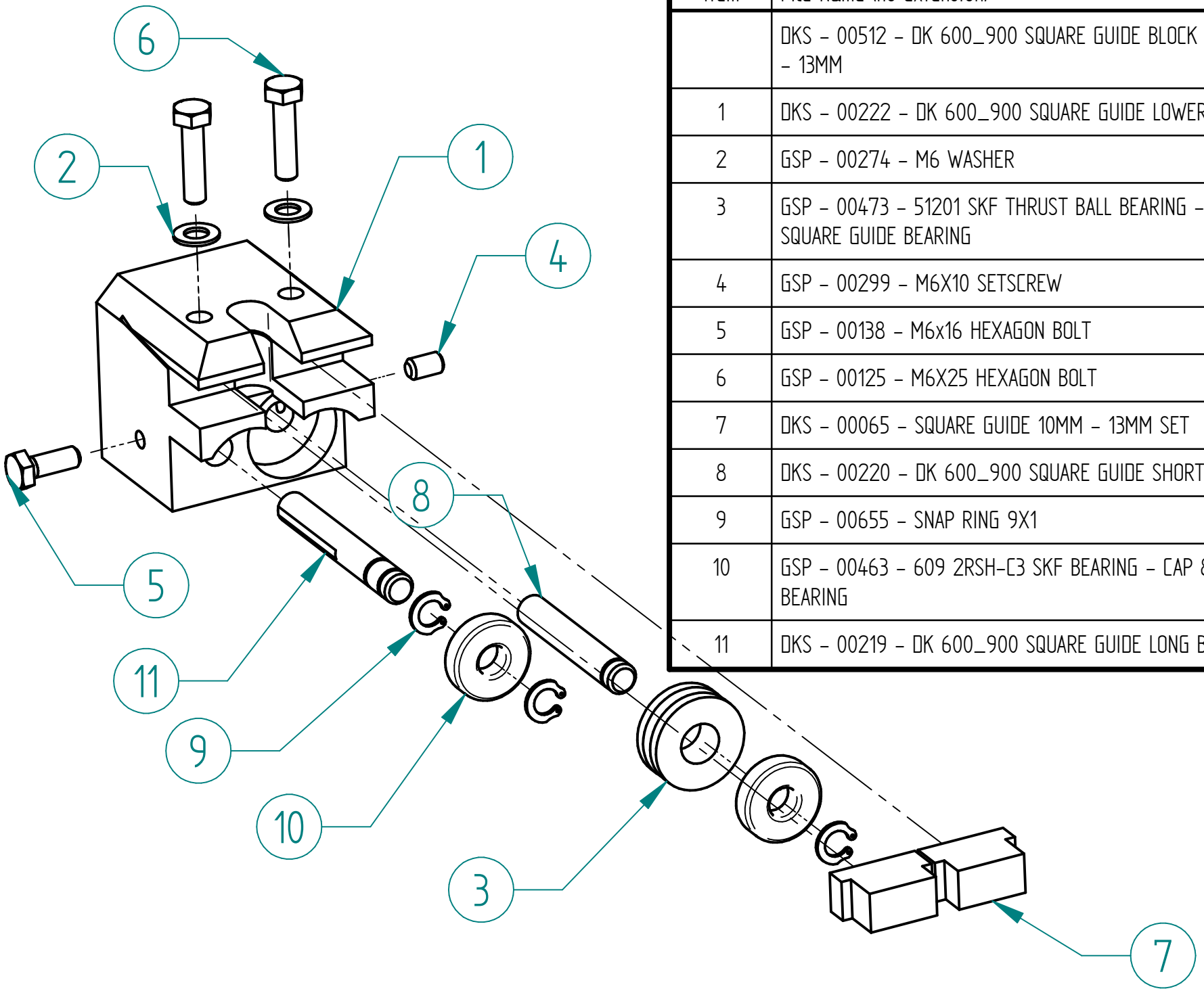
Item	File Name (no extension)	Quantity
	DKS - 00509 - DK 600_900 SQUARE GUIDE BLOCK UPPER GROUP 6MM - 8MM	
1	DKS - 00218 - DK 600_900 SQUARE GUIDE UPPER MAIN BLOCK	1
2	GSP - 00274 - M6 WASHER	2
3	GSP - 00473 - 51201 SKF THRUST BALL BEARING - DK 600_900 XL SQUARE GUIDE BEARING	1
4	GSP - 00139 - M6x20 HEXAGON BOLT	1
5	GSP - 00125 - M6X25 HEXAGON BOLT	2
6	DKS - 00056 - SQUARE GUIDE 6MM - 8MM SET	1
7	GSP - 00299 - M6X10 SETSCREW	1
8	DKS - 00219 - DK 600_900 SQUARE GUIDE LONG BEARING SHAFT	1
9	GSP - 00655 - SNAP RING 9X1	3
10	GSP - 00463 - 609 2RSH-C3 SKF BEARING - CAP 80 BANDSAW PULLEY BEARING	2
11	DKS - 00220 - DK 600_900 SQUARE GUIDE SHORT BEARING SHAFT	1



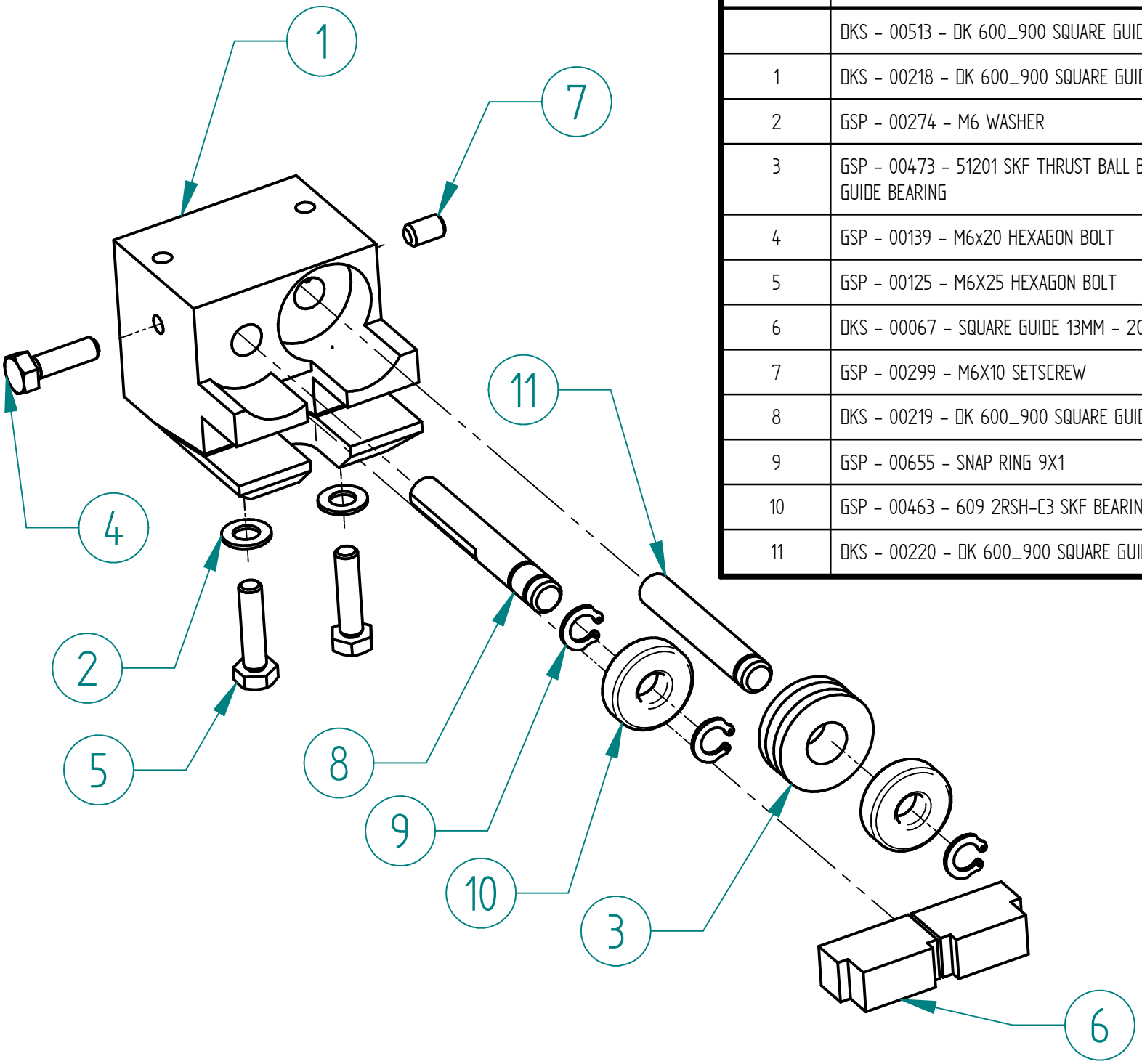
Item	File Name (no extension)	Quantity
	DKS – 00510 – DK 600_900 SQUARE GUIDE BLOCK LOWER GROUP 6MM – 8MM	
1	DKS – 00222 – DK 600_900 SQUARE GUIDE LOWER MAIN BLOCK	1
2	GSP – 00274 – M6 WASHER	2
3	GSP – 00473 – 51201 SKF THRUST BALL BEARING – DK 600_900 XL SQUARE GUIDE BEARING	1
4	GSP – 00299 – M6X10 SETSCREW	1
5	GSP – 00138 – M6x16 HEXAGON BOLT	1
6	GSP – 00125 – M6X25 HEXAGON BOLT	2
7	DKS – 00056 – SQUARE GUIDE 6MM – 8MM SET	1
8	DKS – 00220 – DK 600_900 SQUARE GUIDE SHORT BEARING SHAFT	1
9	GSP – 00655 – SNAP RING 9X1	3
10	GSP – 00463 – 609 2RSH-C3 SKF BEARING – CAP 80 BANDSAW PULLEY BEARING	2
11	DKS – 00219 – DK 600_900 SQUARE GUIDE LONG BEARING SHAFT	1



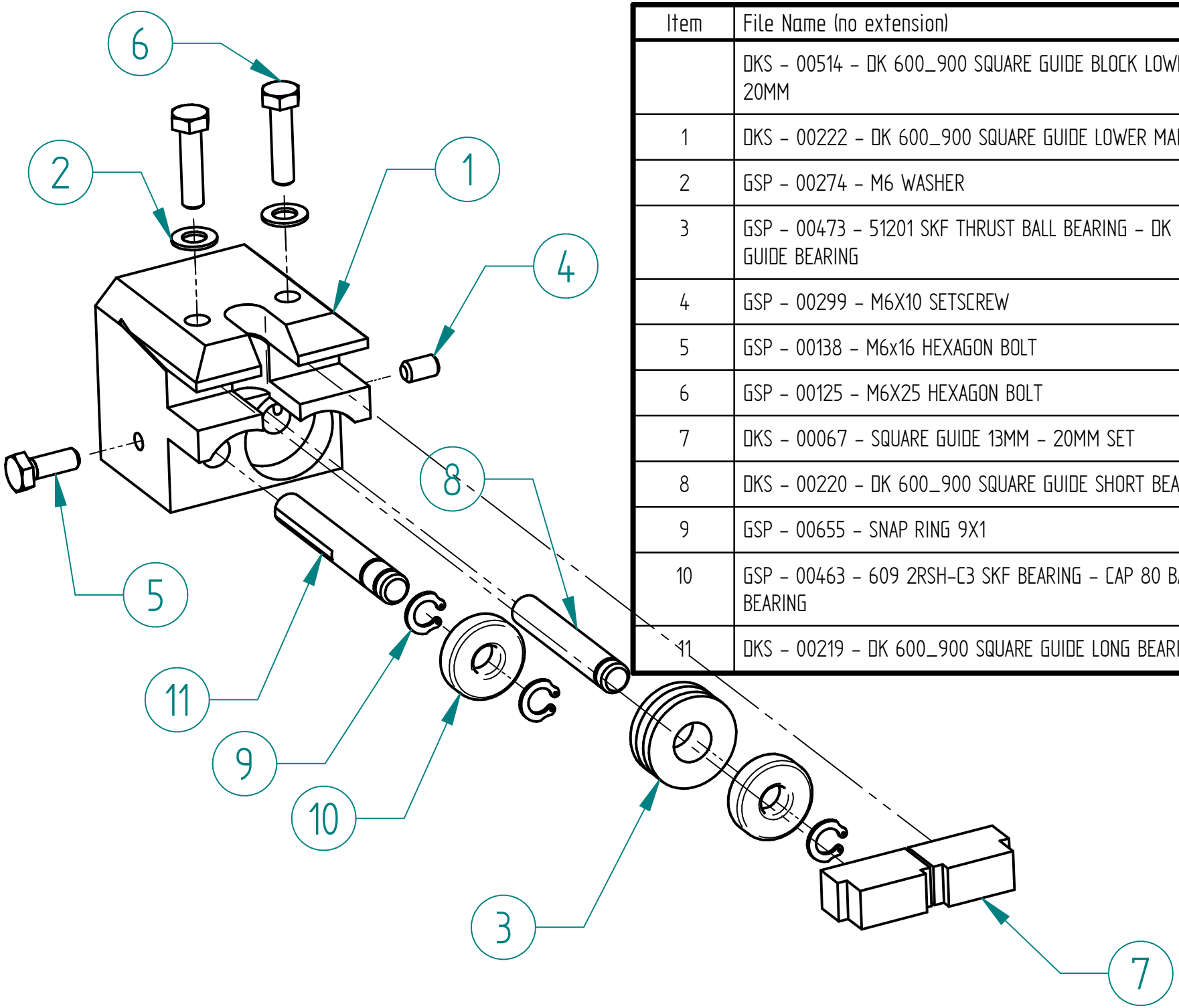
Item	File Name (no extension)	Quantity
	DKS – 00511 – DK 600_900 SQUARE GUIDE BLOCK UPPER GROUP 10MM – 13MM	
1	DKS – 00218 – DK 600_900 SQUARE GUIDE UPPER MAIN BLOCK	1
2	GSP – 00274 – M6 WASHER	2
3	GSP – 00473 – 51201 SKF THRUST BALL BEARING – DK 600_900 XL SQUARE GUIDE BEARING	1
4	GSP – 00139 – M6x20 HEXAGON BOLT	1
5	GSP – 00125 – M6X25 HEXAGON BOLT	2
6	DKS – 00065 – SQUARE GUIDE 10MM – 13MM SET	1
7	GSP – 00299 – M6X10 SETSCREW	1
8	DKS – 00219 – DK 600_900 SQUARE GUIDE LONG BEARING SHAFT	1
9	GSP – 00655 – SNAP RING 9X1	3
10	GSP – 00463 – 609 2RSH-C3 SKF BEARING – CAP 80 BANDSAW PULLEY BEARING	2
11	DKS – 00220 – DK 600_900 SQUARE GUIDE SHORT BEARING SHAFT	1



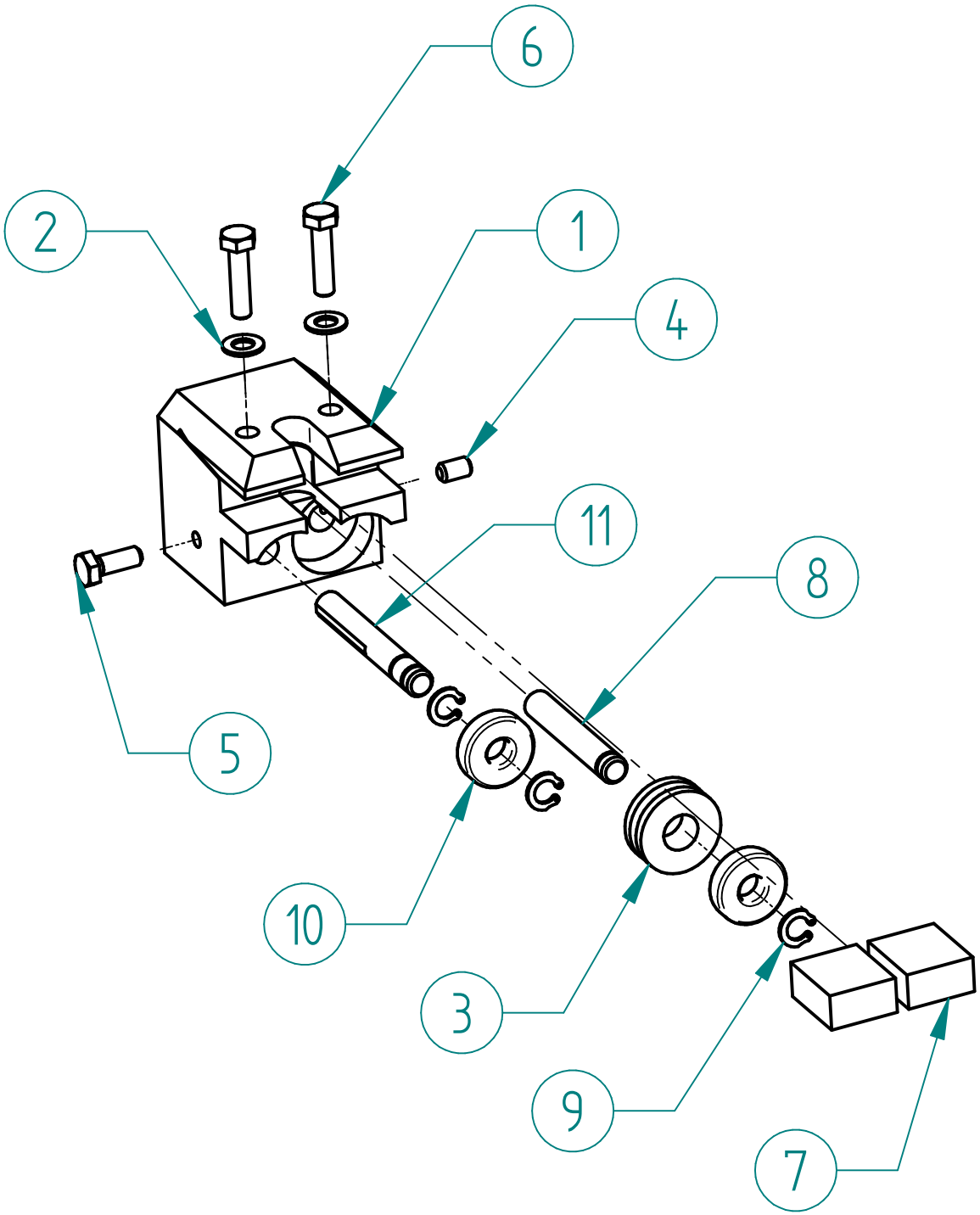
Item	File Name (no extension)	Quantity
	DKS - 00512 - DK 600_900 SQUARE GUIDE BLOCK LOWER GROUP 10MM - 13MM	
1	DKS - 00222 - DK 600_900 SQUARE GUIDE LOWER MAIN BLOCK	1
2	GSP - 00274 - M6 WASHER	2
3	GSP - 00473 - 51201 SKF THRUST BALL BEARING - DK 600_900 XL SQUARE GUIDE BEARING	1
4	GSP - 00299 - M6X10 SETSCREW	1
5	GSP - 00138 - M6x16 HEXAGON BOLT	1
6	GSP - 00125 - M6X25 HEXAGON BOLT	2
7	DKS - 00065 - SQUARE GUIDE 10MM - 13MM SET	1
8	DKS - 00220 - DK 600_900 SQUARE GUIDE SHORT BEARING SHAFT	1
9	GSP - 00655 - SNAP RING 9X1	3
10	GSP - 00463 - 609 2RSH-C3 SKF BEARING - CAP 80 BANDSAW PULLEY BEARING	2
11	DKS - 00219 - DK 600_900 SQUARE GUIDE LONG BEARING SHAFT	1



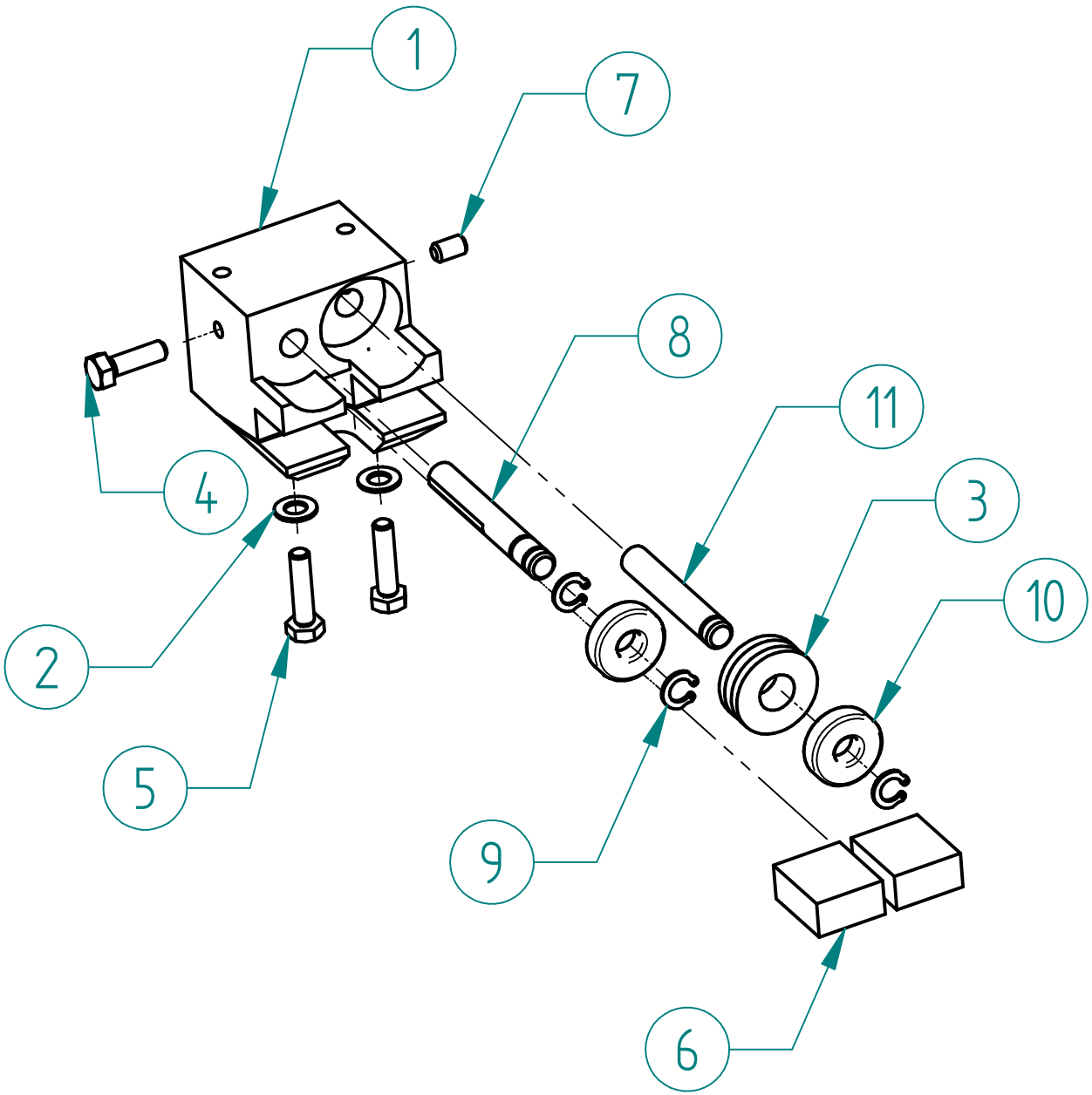
Item	File Name (no extension)	Quantity
	DKS – 00513 – DK 600_900 SQUARE GUIDE BLOCK UPPER GROUP 13MM – 20MM	
1	DKS – 00218 – DK 600_900 SQUARE GUIDE UPPER MAIN BLOCK	1
2	GSP – 00274 – M6 WASHER	2
3	GSP – 00473 – 51201 SKF THRUST BALL BEARING – DK 600_900 XL SQUARE GUIDE BEARING	1
4	GSP – 00139 – M6x20 HEXAGON BOLT	1
5	GSP – 00125 – M6X25 HEXAGON BOLT	2
6	DKS – 00067 – SQUARE GUIDE 13MM – 20MM SET	1
7	GSP – 00299 – M6X10 SETSCREW	1
8	DKS – 00219 – DK 600_900 SQUARE GUIDE LONG BEARING SHAFT	1
9	GSP – 00655 – SNAP RING 9X1	3
10	GSP – 00463 – 609 2RSH-C3 SKF BEARING – CAP 80 BANDSAW PULLEY BEARING	2
11	DKS – 00220 – DK 600_900 SQUARE GUIDE SHORT BEARING SHAFT	1



Item	File Name (no extension)	Quantity
	DKS – 00514 – DK 600_900 SQUARE GUIDE BLOCK LOWER GROUP 13MM – 20MM	
1	DKS – 00222 – DK 600_900 SQUARE GUIDE LOWER MAIN BLOCK	1
2	GSP – 00274 – M6 WASHER	2
3	GSP – 00473 – 51201 SKF THRUST BALL BEARING – DK 600_900 XL SQUARE GUIDE BEARING	1
4	GSP – 00299 – M6X10 SETSCREW	1
5	GSP – 00138 – M6x16 HEXAGON BOLT	1
6	GSP – 00125 – M6X25 HEXAGON BOLT	2
7	DKS – 00067 – SQUARE GUIDE 13MM – 20MM SET	1
8	DKS – 00220 – DK 600_900 SQUARE GUIDE SHORT BEARING SHAFT	1
9	GSP – 00655 – SNAP RING 9X1	3
10	GSP – 00463 – 609 2RSH-C3 SKF BEARING – CAP 80 BANDSAW PULLEY BEARING	2
11	DKS – 00219 – DK 600_900 SQUARE GUIDE LONG BEARING SHAFT	1

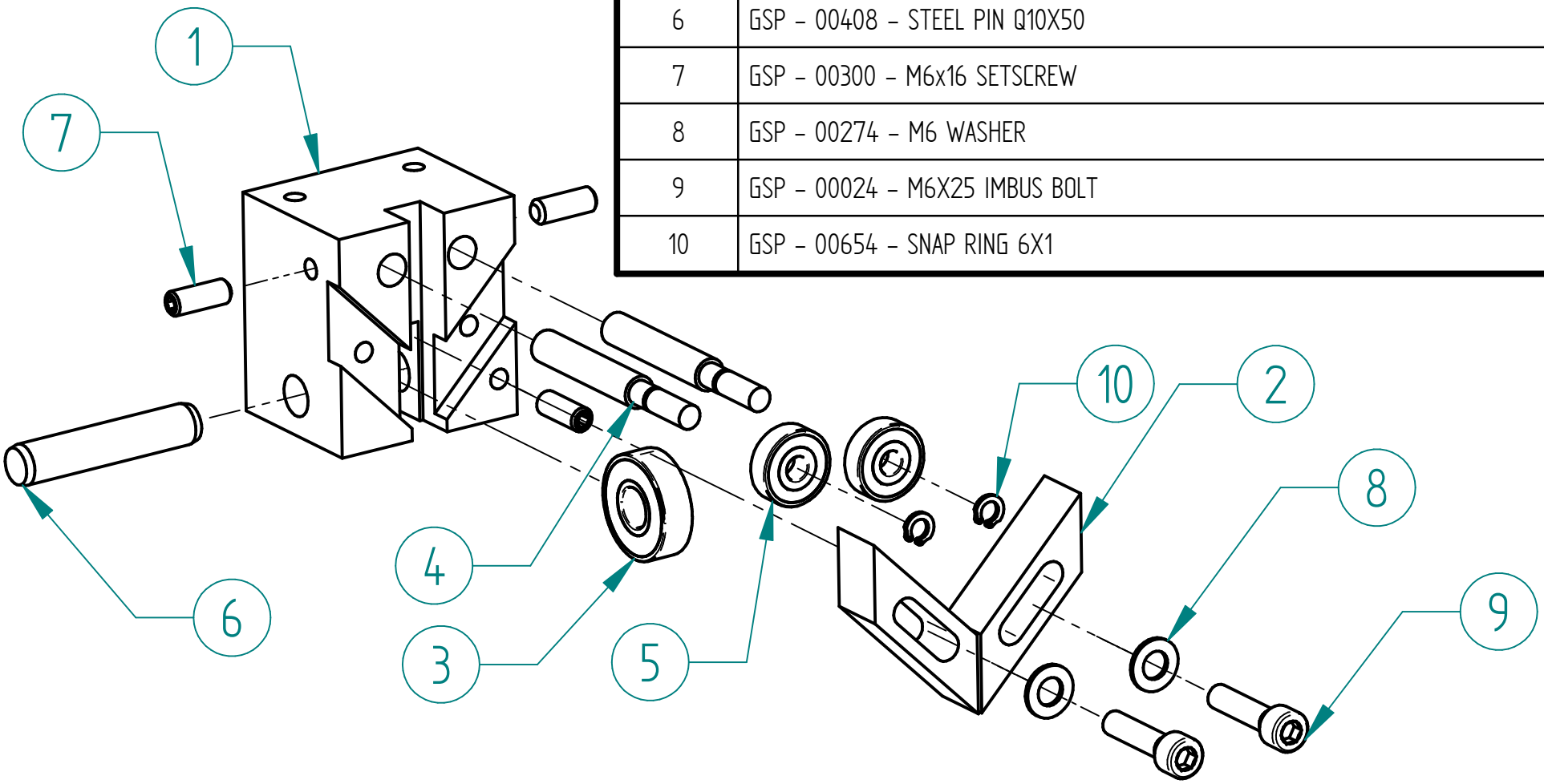


Item	File Name (no extension)	Quantity
	DKS – 00571 – DK 600_900 SQUARE GUIDE BLOCK LOWER GROUP 27MM	
1	DKS – 00222 – DK 600_900 SQUARE GUIDE LOWER MAIN BLOCK	1
2	GSP – 00274 – M6 WASHER	2
3	GSP – 00473 – 51201 SKF THRUST BALL BEARING – DK 600_900 XL SQUARE GUIDE BEARING	1
4	GSP – 00299 – M6X10 SETSCREW	1
5	GSP – 00138 – M6x16 HEXAGON BOLT	1
6	GSP – 00125 – M6X25 HEXAGON BOLT	2
7	DKS – 00070 – SQUARE GUIDE 27MM SET	1
8	DKS – 00220 – DK 600_900 SQUARE GUIDE SHORT BEARING SHAFT	1
9	GSP – 00655 – SNAP RING 9X1	3
10	GSP – 00463 – 609 2RSH-C3 SKF BEARING – CAP 80 BANDSAW PULLEY BEARING	2
11	DKS – 00219 – DK 600_900 SQUARE GUIDE LONG BEARING SHAFT	1

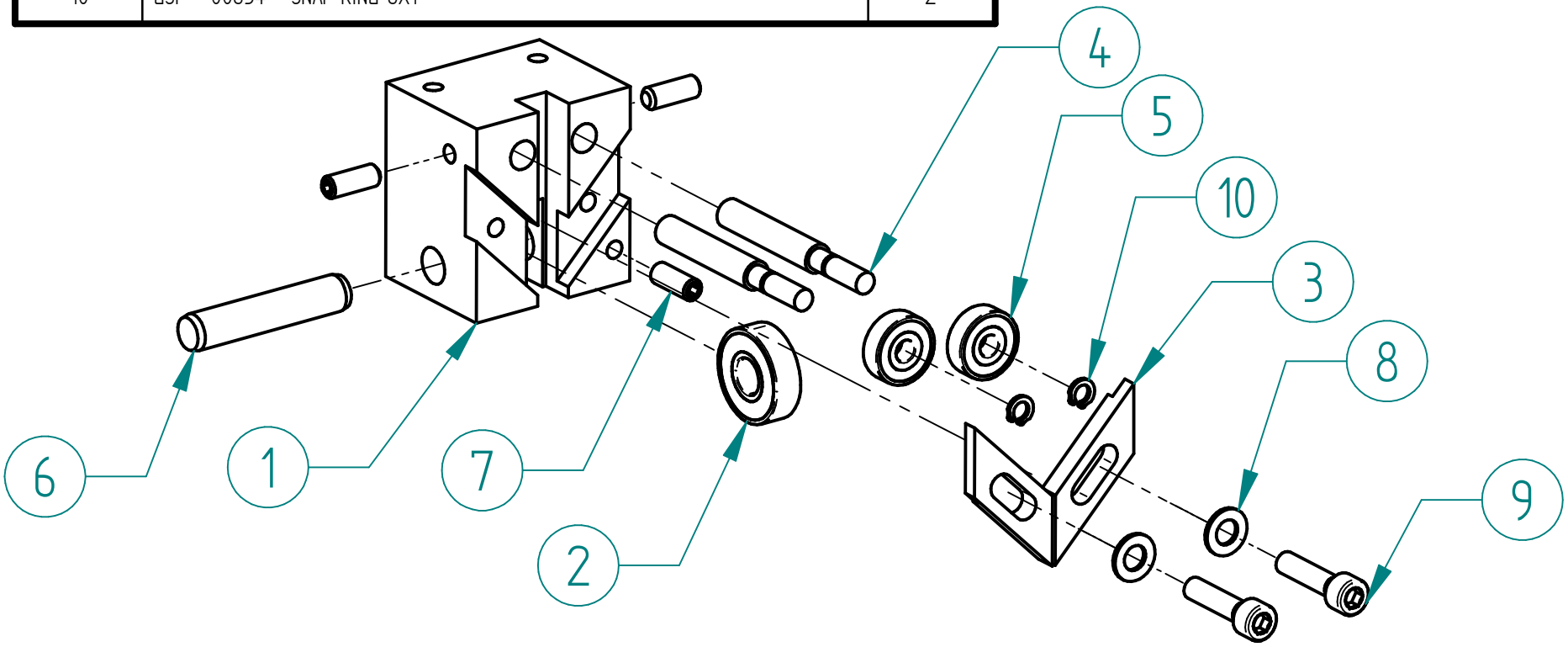


Item	File Name (no extension)	Quantity
	DKS – 00572 – DK 600_900 SQUARE GUIDE BLOCK UPPER GROUP 27MM	
1	DKS – 00218 – DK 600_900 SQUARE GUIDE UPPER MAIN BLOCK	1
2	GSP – 00274 – M6 WASHER	2
3	GSP – 00473 – 51201 SKF THRUST BALL BEARING – DK 600_900 XL SQUARE GUIDE BEARING	1
4	GSP – 00139 – M6x20 HEXAGON BOLT	1
5	GSP – 00125 – M6X25 HEXAGON BOLT	2
6	DKS – 00070 – SQUARE GUIDE 27MM SET	1
7	GSP – 00299 – M6X10 SETSCREW	1
8	DKS – 00219 – DK 600_900 SQUARE GUIDE LONG BEARING SHAFT	1
9	GSP – 00655 – SNAP RING 9X1	3
10	GSP – 00463 – 609 2RSH-C3 SKF BEARING – CAP 80 BANDSAW PULLEY BEARING	2
11	DKS – 00220 – DK 600_900 SQUARE GUIDE SHORT BEARING SHAFT	1

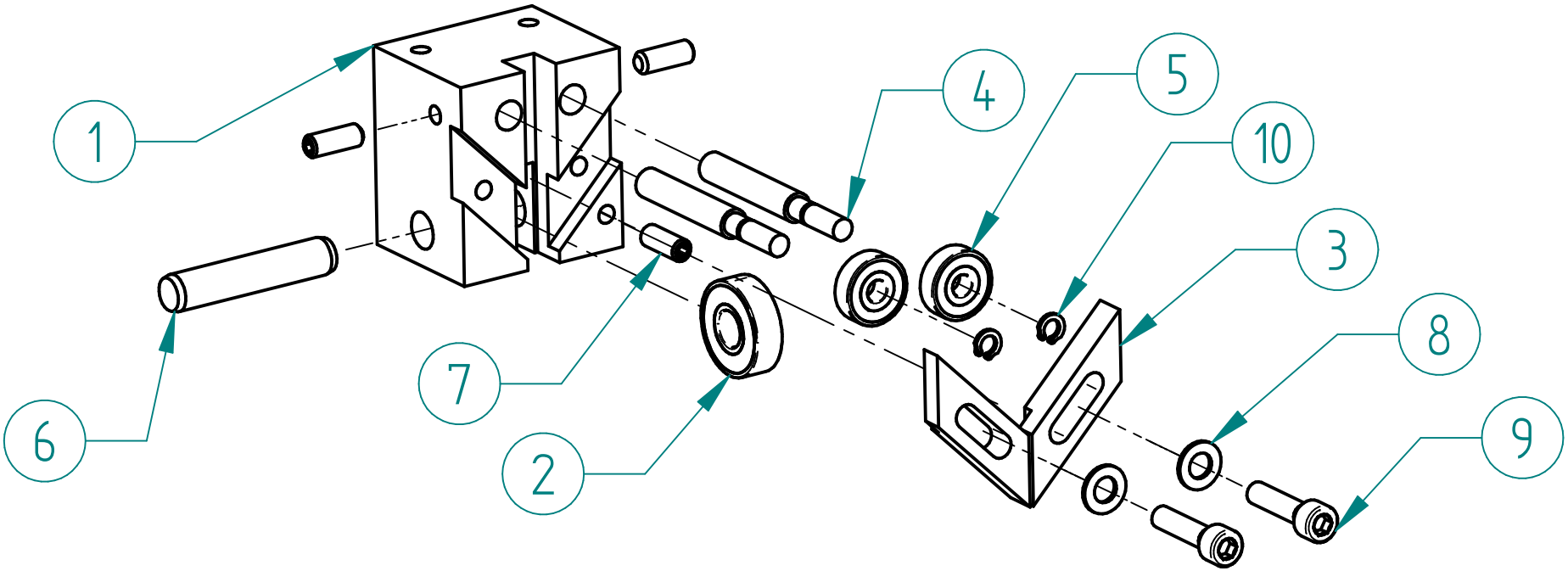
Item	File Name (no extension)	Quantity
	DKS - 00525 - DK COUNTER V GUIDE 20MM GROUP	
1	DKS - 00074 - DK V GUIDE BASE	1
2	DKS - 00093 - V GUIDE 20MM SET	1
3	GSP - 00458 - 6000-C-2HRS FAG - KN 41_54 HBC FRONT COVER SIDES BEARING	1
4	DKS - 00212 - DK 400_600_900 V GUIDE - 400 XL SQUARE GUIDE BEARING SHAFT	2
5	GSP - 00462 - 626 2RSH-C3 SKF BEARING - CAP 80 PULLEY BEARING	2
6	GSP - 00408 - STEEL PIN Q10X50	1
7	GSP - 00300 - M6x16 SETSCREW	3
8	GSP - 00274 - M6 WASHER	2
9	GSP - 00024 - M6X25 IMBUS BOLT	2
10	GSP - 00654 - SNAP RING 6X1	2



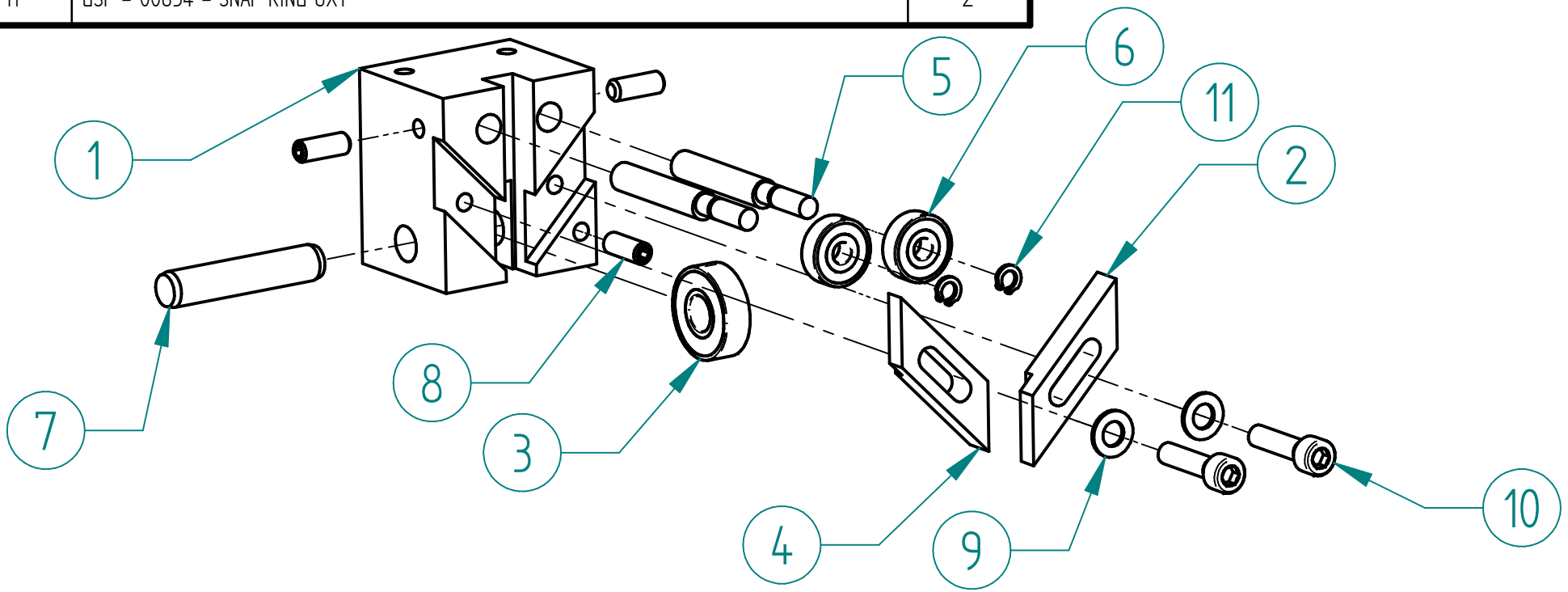
Item	File Name (no extension)	Quantity
	DKS - 00526 - DK COUNTER V GUIDE 6MM - 10MM GROUP	
1	DKS - 00074 - DK V GUIDE BASE	1
2	GSP - 00458 - 6000-C-2HRS FAG - KN 41_54 HBC FRONT COVER SIDES BEARING	1
3	DKS - 00611 - V GUIDE 6MM - 10MM SET	1
4	DKS - 00212 - DK 400_600_900 V GUIDE - 400 XL SQUARE GUIDE BEARING SHAFT	2
5	GSP - 00462 - 626 2RSH-C3 SKF BEARING - CAP 80 PULLEY BEARING	2
6	GSP - 00408 - STEEL PIN Q10X50	1
7	GSP - 00300 - M6x16 SETSCREW	3
8	GSP - 00274 - M6 WASHER	2
9	GSP - 00024 - M6X25 IMBUS BOLT	2
10	GSP - 00654 - SNAP RING 6X1	2



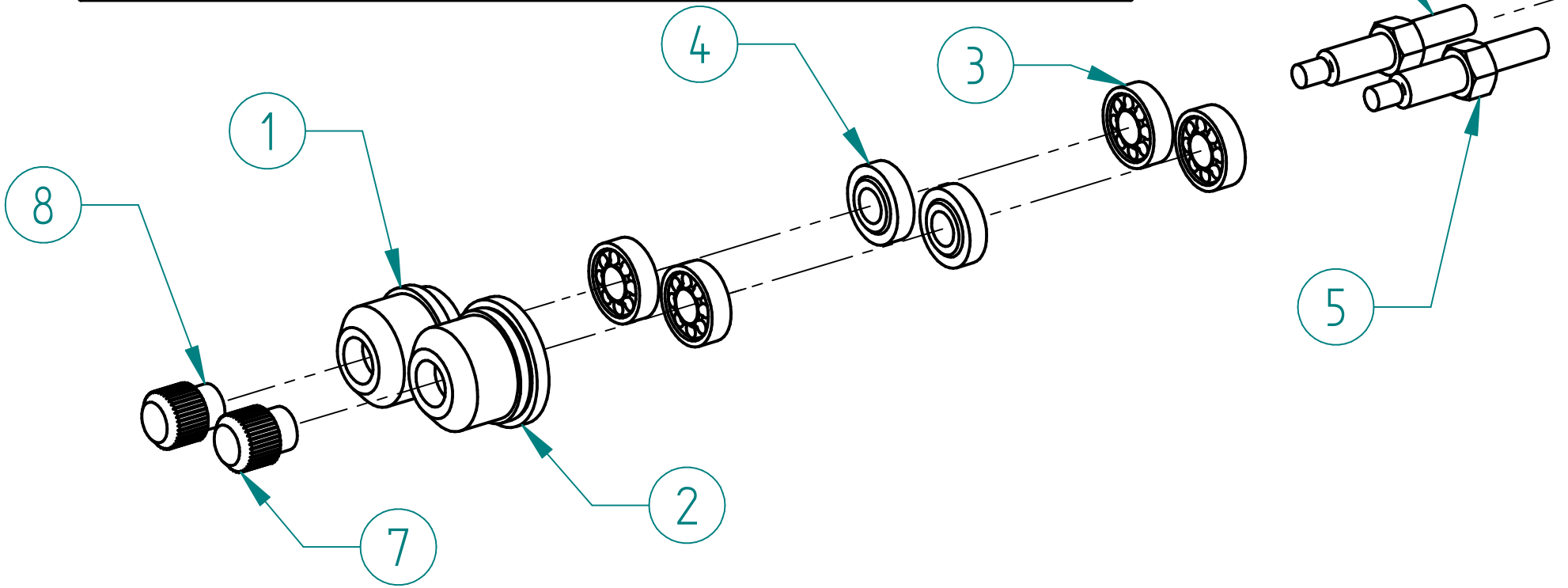
Item	File Name (no extension)	Quantity
	DKS - 00527 - DK COUNTER V GUIDE 10MM - 13MM GROUP	
1	DKS - 00074 - DK V GUIDE BASE	1
2	GSP - 00458 - 6000-C-2HRS FAG - KN 41_54 HBC FRONT COVER SIDES BEARING	1
3	DKS - 00657 - V GUIDE 10MM - 13MM SET	1
4	DKS - 00212 - DK 400_600_900 V GUIDE - 400 XL SQUARE GUIDE BEARING SHAFT	2
5	GSP - 00462 - 626 2RSH-C3 SKF BEARING - CAP 80 PULLEY BEARING	2
6	GSP - 00408 - STEEL PIN Q10X50	1
7	GSP - 00300 - M6x16 SETSCREW	3
8	GSP - 00274 - M6 WASHER	2
9	GSP - 00024 - M6X25 IMBUS BOLT	2
10	GSP - 00654 - SNAP RING 6X1	2



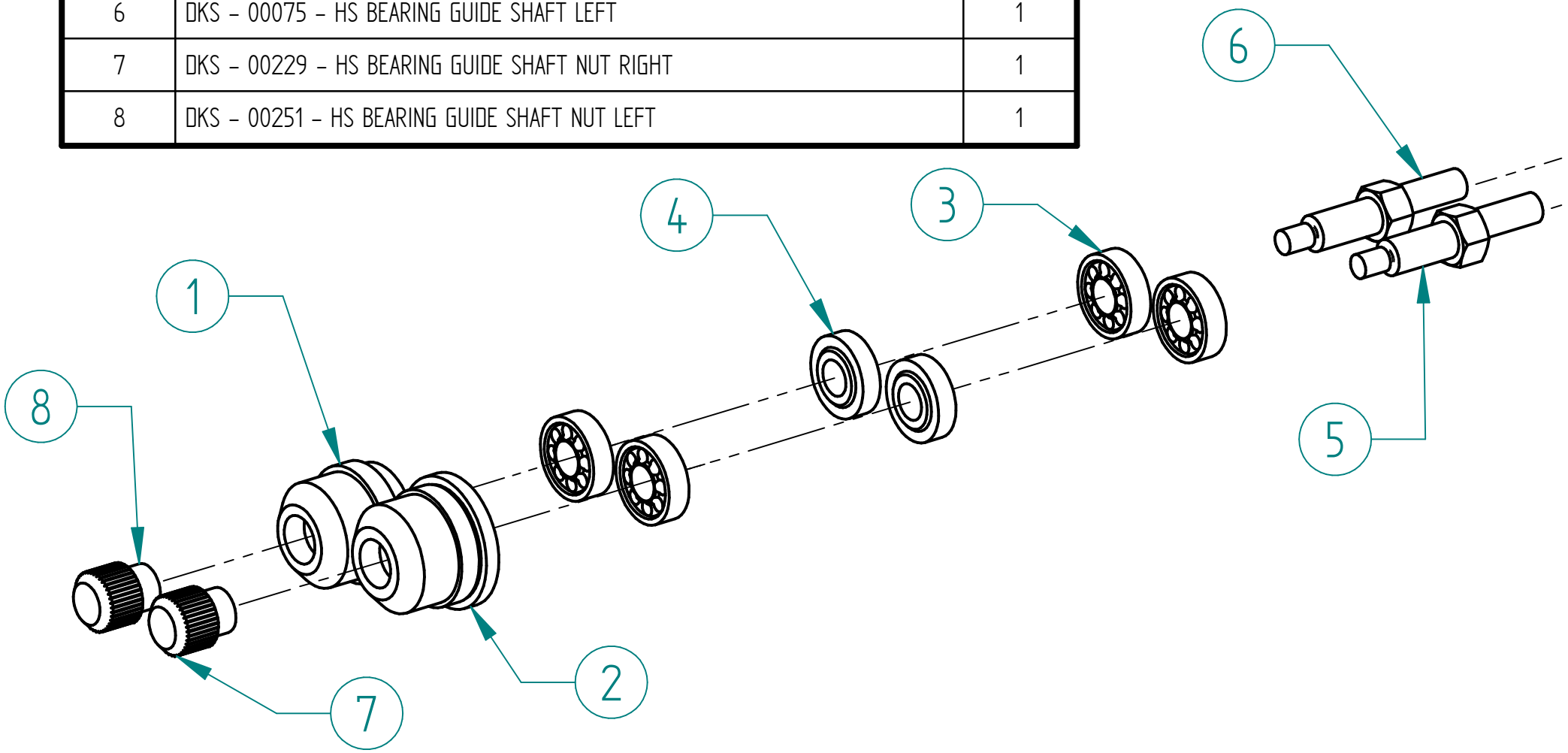
Item	File Name (no extension)	Quantity
	DKS - 00527 - DK COUNTER V GUIDE 13MM - 20MM SET	
1	DKS - 00074 - DK V GUIDE BASE	1
2	DKS - 00003 - V GUIDE 13MM - 20MM - R	1
3	GSP - 00458 - 6000-C-2HRS FAG - KN 41_54 HBC FRONT COVER SIDES BEARING	1
4	DKS - 00003 - V GUIDE 13MM - 20MM - L	1
5	DKS - 00523 - DK COUNTER V GUIDE BEARING ECCENTRIC SHAFT	2
6	GSP - 00462 - 626 2Z SKF BEARING - CAP 80 PULLEY BEARING	2
7	GSP - 00408 - STEEL PIN Q10X50	1
8	GSP - 00300 - M6x16 SETSCREW	3
9	GSP - 00274 - M6 WASHER	2
10	GSP - 00024 - M6X25 IMBUS BOLT	2
11	GSP - 00654 - SNAP RING 6X1	2



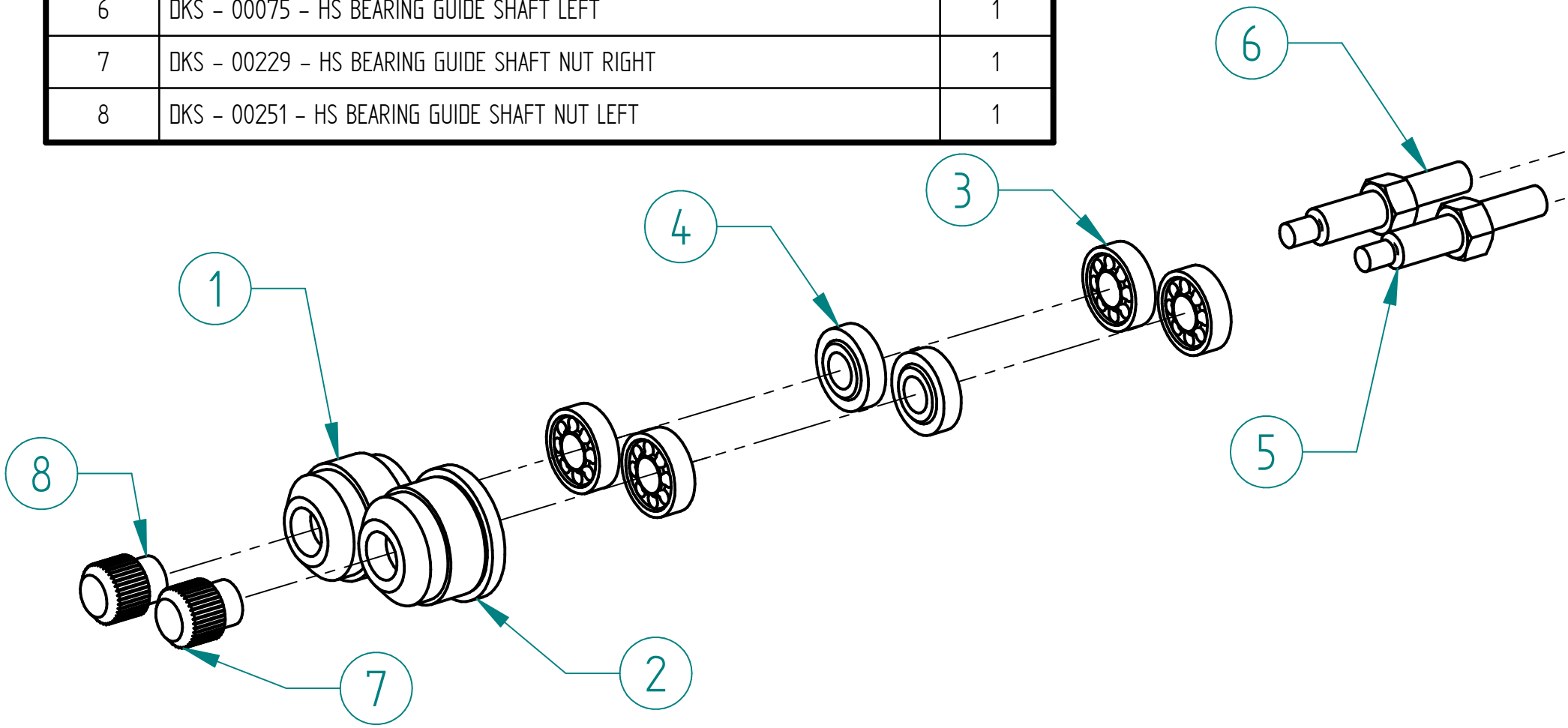
Item	File Name (no extension)	Quantity
	DKS – 00520 – DK COUNTER BEARING GUIDE 6MM SET	
1	DKS – 00516 – BEARING GUIDE 6MM – L	1
2	DKS – 00515 – BEARING GUIDE 6MM – R	1
3	GSP – 00474 – 6001 2Z-C3 SKF BEARING – DK 400 XL BEARING GUIDE'S BEARING	4
4	DKS – 00225 – Q12_1-27_5-9 WASHER – DK COUNTER BEARING GUIDE WASHER	2
5	DKS – 00048 – HS BEARING GUIDE SHAFT RIGHT	1
6	DKS – 00075 – HS BEARING GUIDE SHAFT LEFT	1
7	DKS – 00229 – HS BEARING GUIDE SHAFT NUT RIGHT	1
8	DKS – 00251 – HS BEARING GUIDE SHAFT NUT LEFT	1

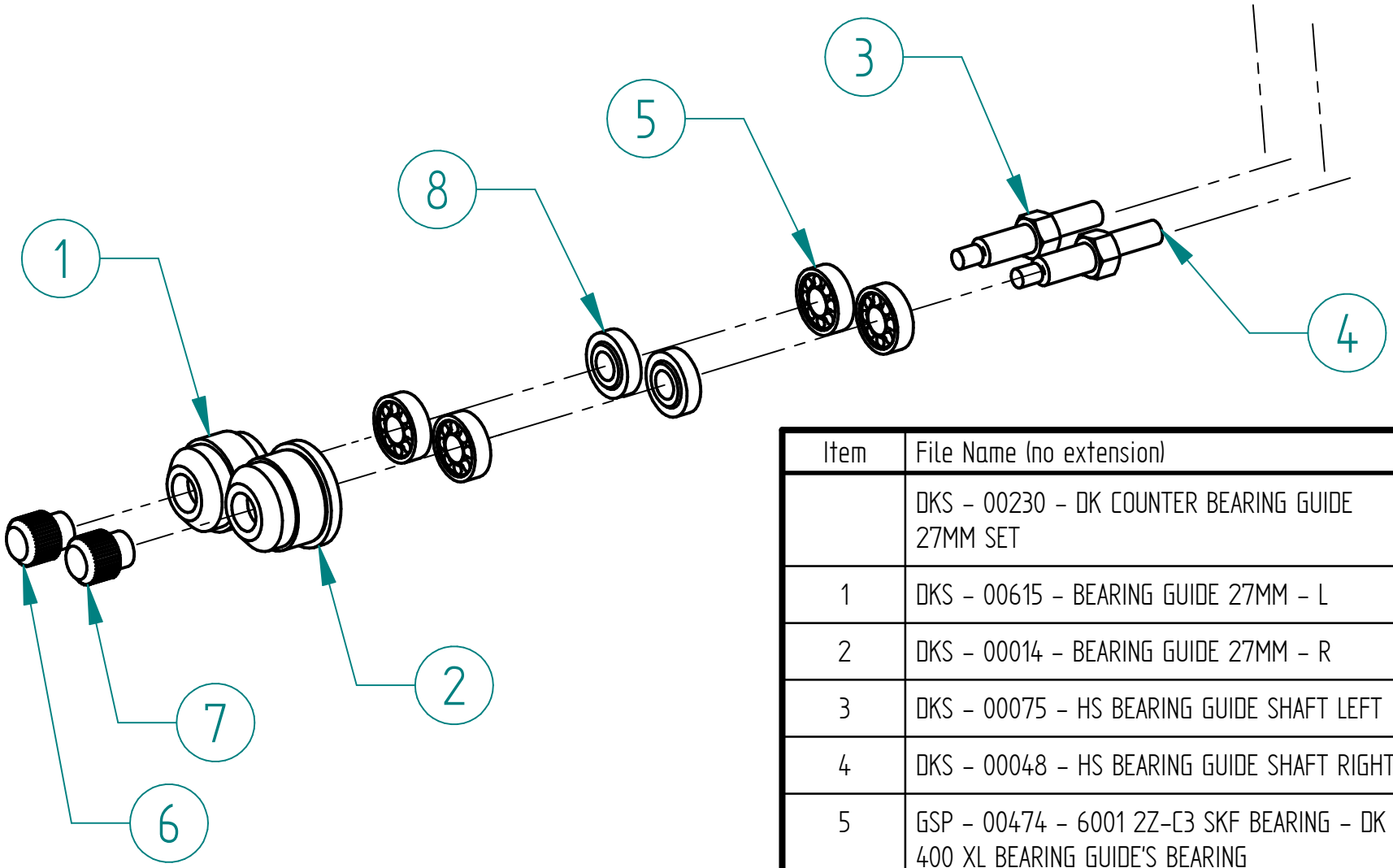


Item	File Name (no extension)	Quantity
	DKS – 00521 – DK COUNTER BEARING GUIDE 10MM SET	
1	DKS – 00518 – BEARING GUIDE 10MM – L	1
2	DKS – 00517 – BEARING GUIDE 10MM – R	1
3	GSP – 00474 – 6001 2Z-C3 SKF BEARING – DK 400 XL BEARING GUIDE'S BEARING	4
4	DKS – 00225 – Q12_1-27_5-9 WASHER – DK COUNTER BEARING GUIDE WASHER	2
5	DKS – 00048 – HS BEARING GUIDE SHAFT RIGHT	1
6	DKS – 00075 – HS BEARING GUIDE SHAFT LEFT	1
7	DKS – 00229 – HS BEARING GUIDE SHAFT NUT RIGHT	1
8	DKS – 00251 – HS BEARING GUIDE SHAFT NUT LEFT	1

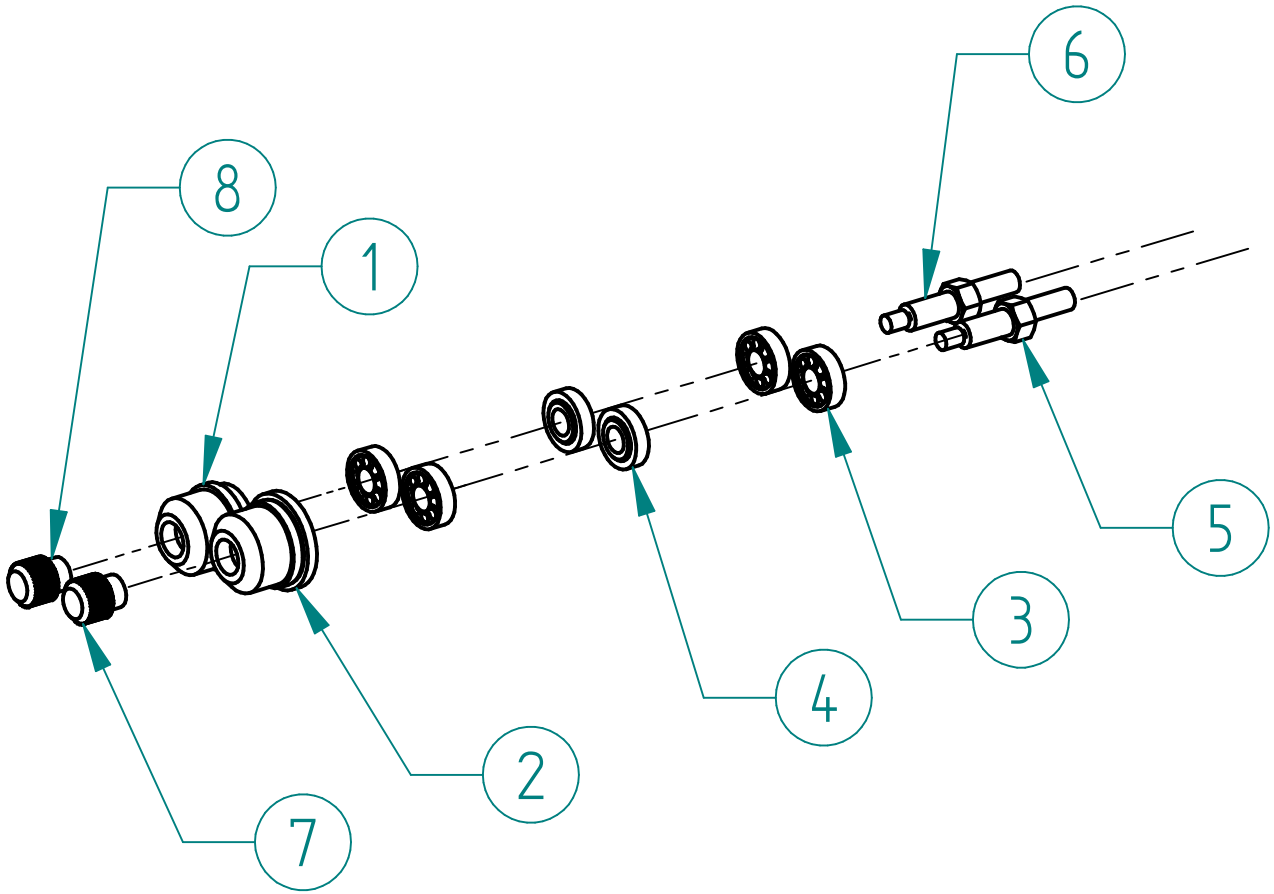


Item	File Name (no extension)	Quantity
	DKS – 00522 – DK COUNTER BEARING GUIDE 20MM SET	
1	DKS – 00519 – BEARING GUIDE 20MM – L	1
2	DKS – 00013 – BEARING GUIDE 20MM – R	1
3	GSP – 00474 – 6001 2Z-C3 SKF BEARING – DK 400 XL BEARING GUIDE'S BEARING	4
4	DKS – 00225 – Q12_1-27_5-9 WASHER – DK COUNTER BEARING GUIDE WASHER	2
5	DKS – 00048 – HS BEARING GUIDE SHAFT RIGHT	1
6	DKS – 00075 – HS BEARING GUIDE SHAFT LEFT	1
7	DKS – 00229 – HS BEARING GUIDE SHAFT NUT RIGHT	1
8	DKS – 00251 – HS BEARING GUIDE SHAFT NUT LEFT	1



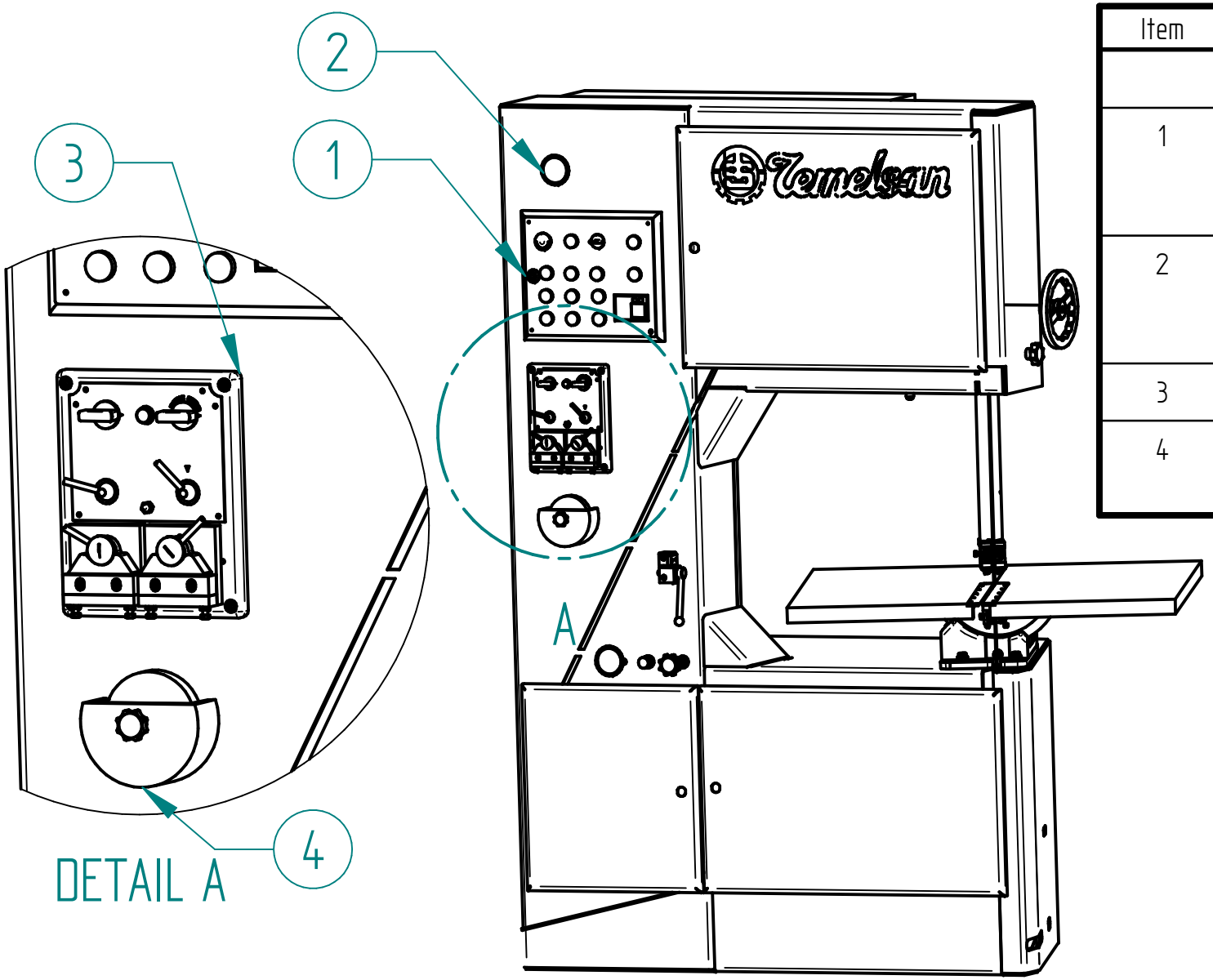


Item	File Name (no extension)	Quantity
	DKS – 00230 – DK COUNTER BEARING GUIDE 27MM SET	
1	DKS – 00615 – BEARING GUIDE 27MM – L	1
2	DKS – 00014 – BEARING GUIDE 27MM – R	1
3	DKS – 00075 – HS BEARING GUIDE SHAFT LEFT	1
4	DKS – 00048 – HS BEARING GUIDE SHAFT RIGHT	1
5	GSP – 00474 – 6001 2Z-C3 SKF BEARING – DK 400 XL BEARING GUIDE'S BEARING	4
6	DKS – 00251 – HS BEARING GUIDE SHAFT NUT LEFT	1
7	DKS – 00229 – HS BEARING GUIDE SHAFT NUT RIGHT	1
8	DKS – 00225 – Q12_1-27_5-9 WASHER – DK COUNTER BEARING GUIDE WASHER	2

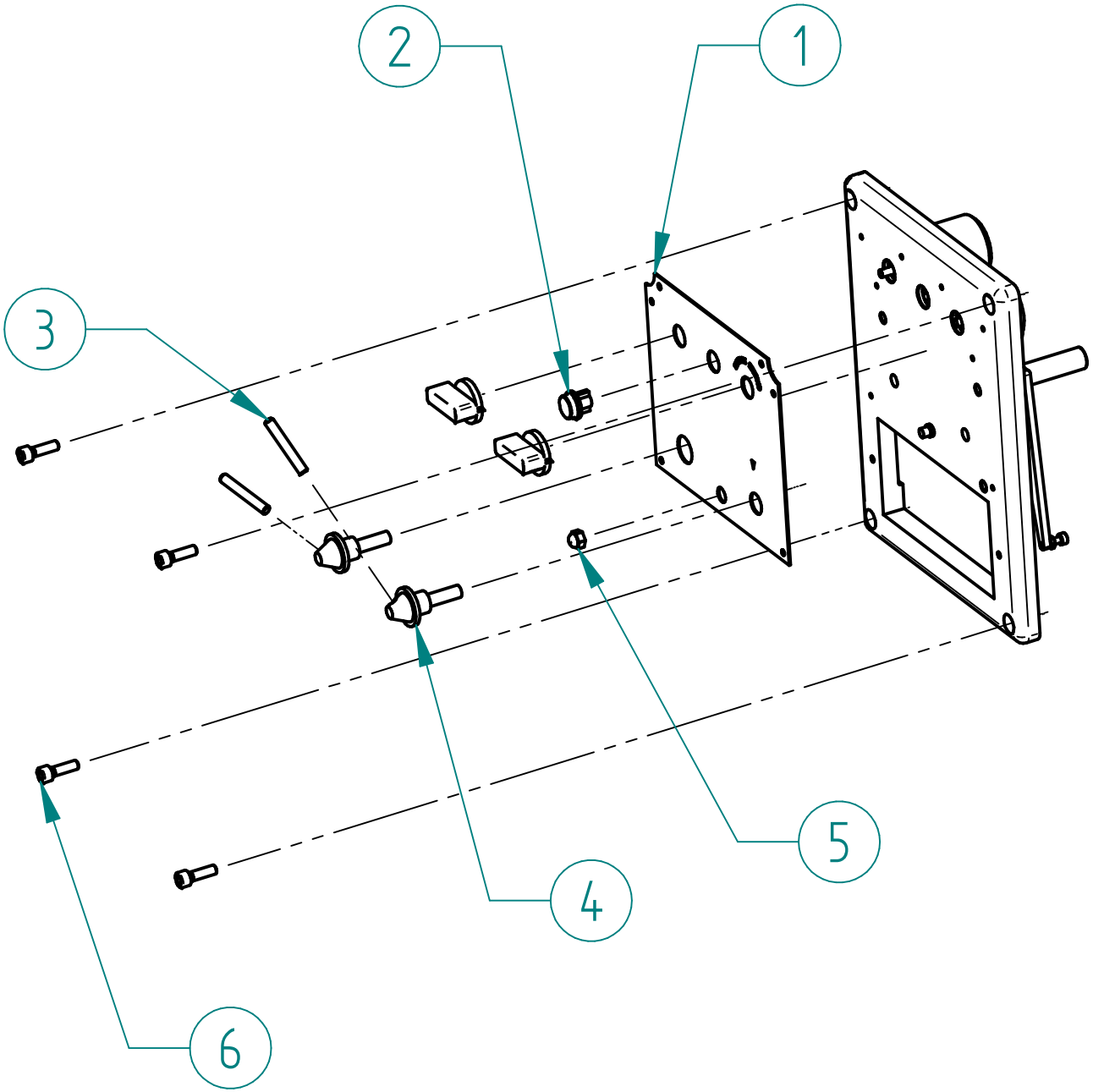


Item	File Name (no extension)	Quantity
	DKS - 00240 - DK COUNTER BEARING GUIDE 8MM SET	
1	DKS - 00228 - BEARING GUIDE 8MM - L	1
2	DKS - 00227 - BEARING GUIDE 8MM - R	1
3	GSP - 00474 - 6001 2Z-C3 SKF BEARING - DK 400 XL BEARING GUIDE'S BEARING	4
4	DKS - 00225 - Q12_1-27_5-9 WASHER - DK COUNTER BEARING GUIDE WASHER	2
5	DKS - 00048 - HS BEARING GUIDE SHAFT RIGHT	1
6	DKS - 00075 - HS BEARING GUIDE SHAFT LEFT	1
7	DKS - 00229 - HS BEARING GUIDE SHAFT NUT RIGHT	1
8	DKS - 00251 - HS BEARING GUIDE SHAFT NUT LEFT	1

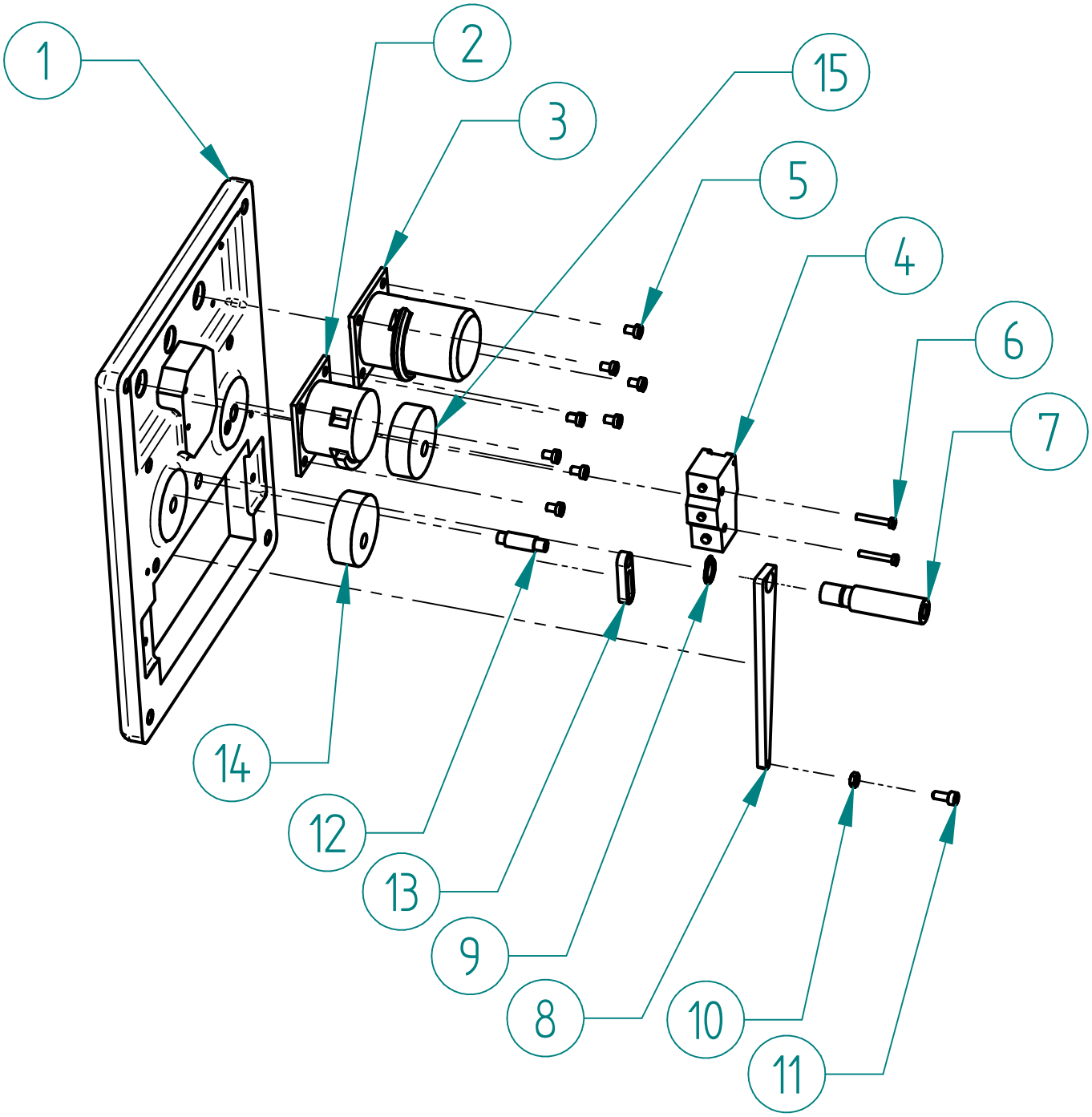
SEMI AUTO
WELDING OPERATION
GROUP



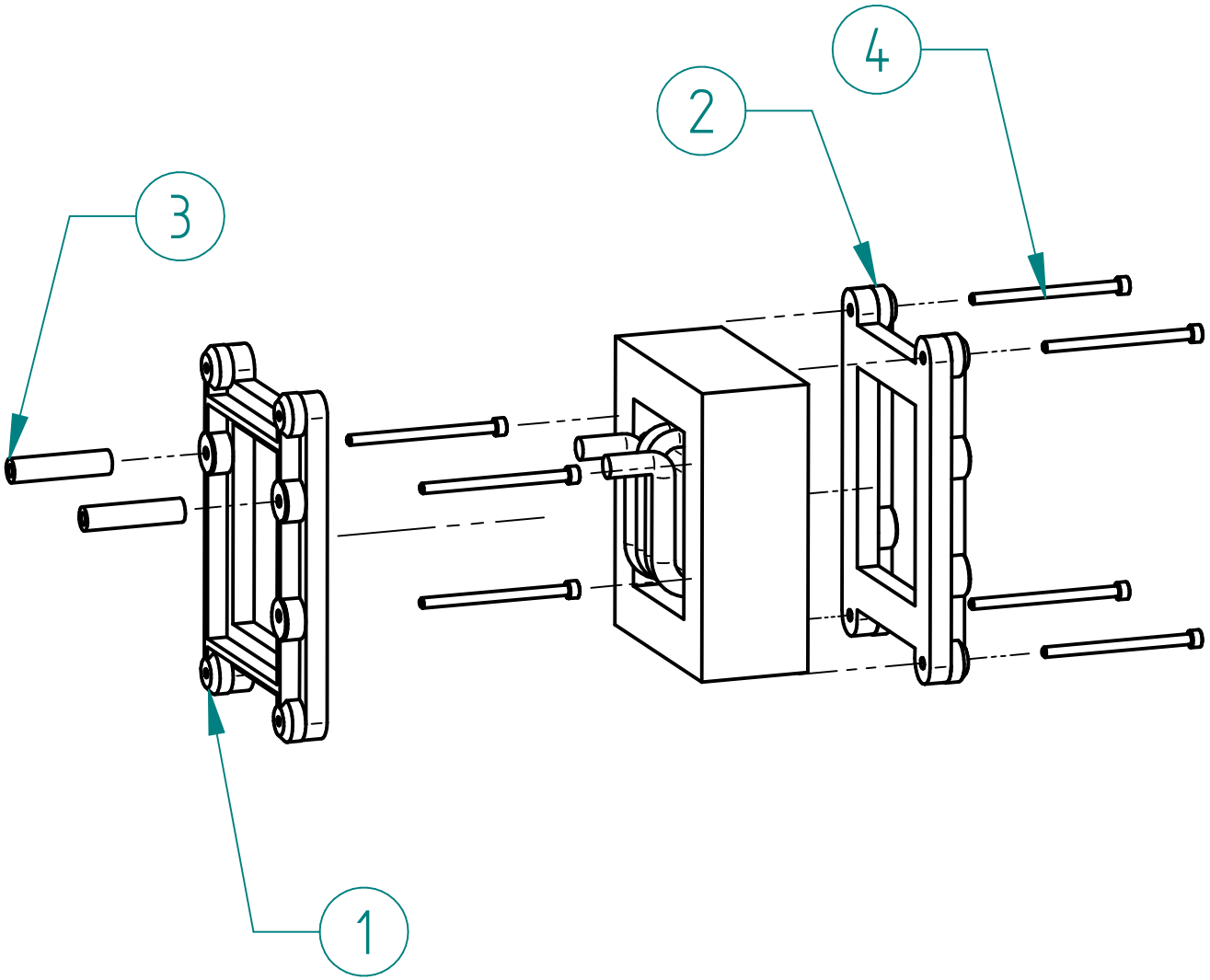
Item	File Name (no extension)	Quantity
	DK 600 FIXED TABLE 1	
1	DKS – 00300 – DK 600_900 CONTROL PANEL	1
2	KNS – 00162 – PRESSURE GAUGE FOR WELDER	1
3	DKO – SAWL – KN02MD	1
4	DKO – SAWL – DK COUNTER TYPE GRINDER	1



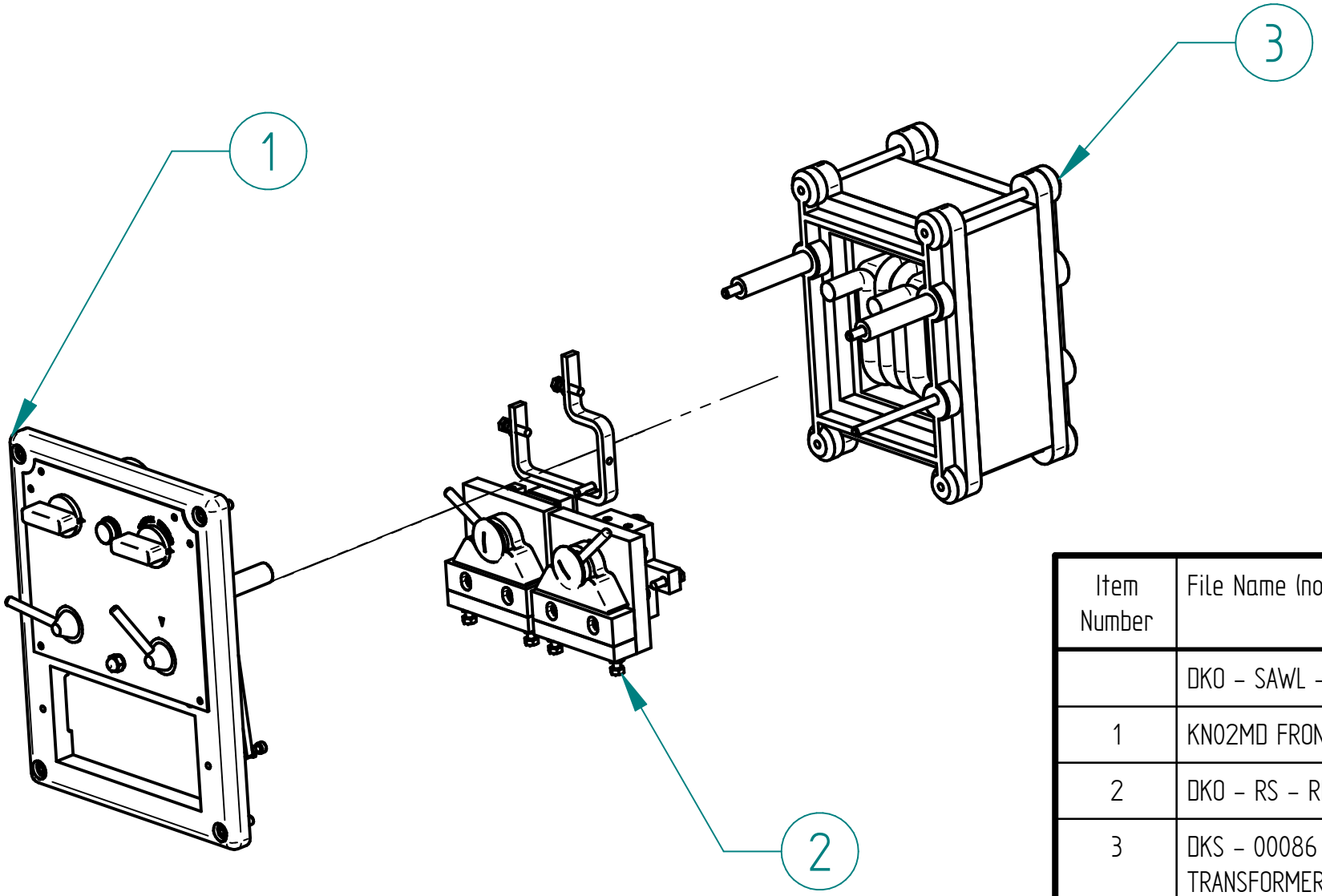
Item Number	File Name (no extension)	Quantity
	KN02MD FRONT CONTROL PANEL	
1	DKS – 00188 – KN02MD CONTROL LABEL	1
2	DKS – 00187 – KN02MD WARNING LIGHT	1
3	DKS – 00184 – KN02MD POINTER	2
4	DKS – 00185 – KN02MD ANNEAL&WELDING POINTER SHAFT	2
5	GSP – 00650 – M6 ACORN NUT	1
6	GSP – 00023 – M6x20 IMBUS BOLT	4



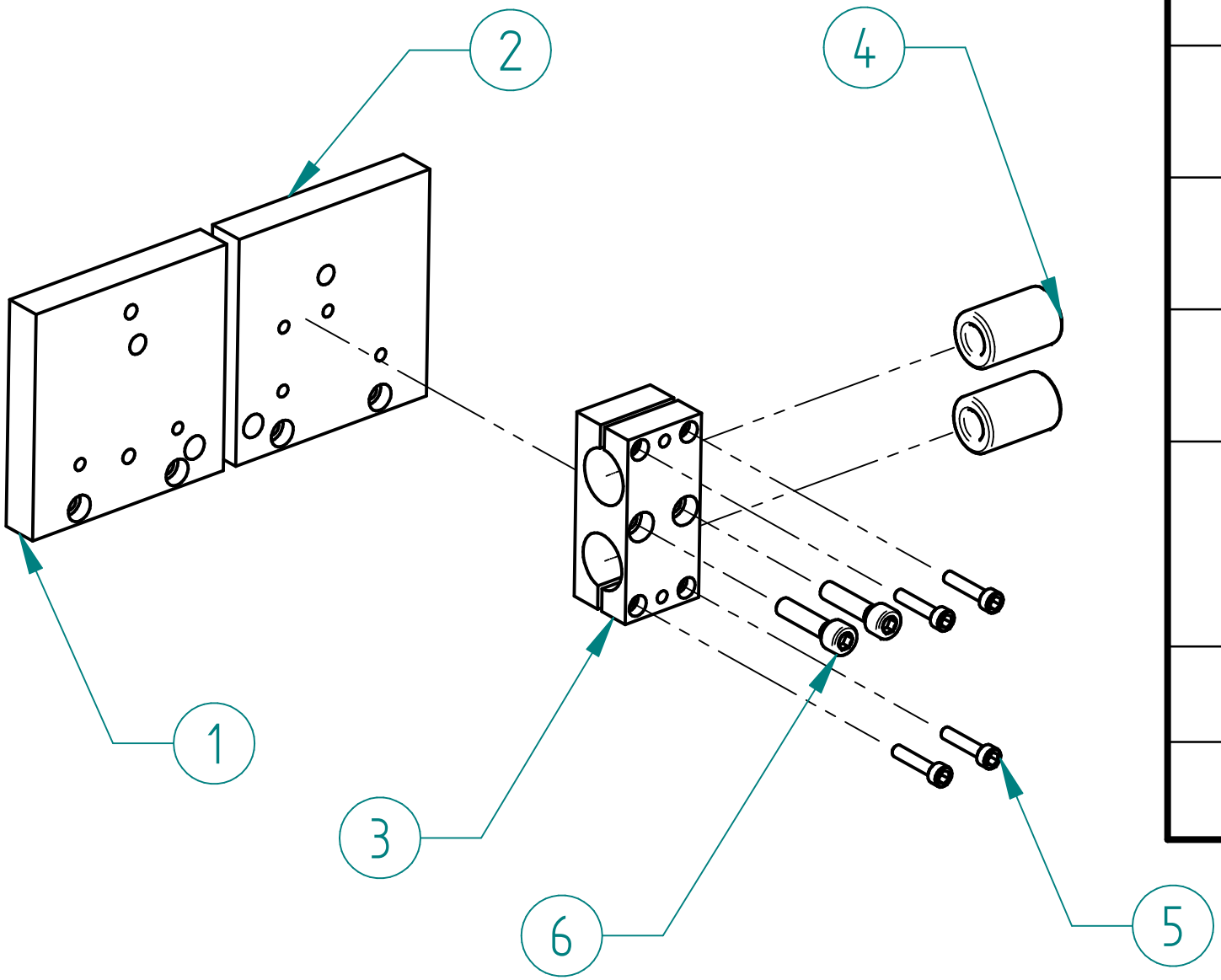
Item	File Name (no extension)	Quantity
	KN02MD FRONT CONTROL PANEL	
1	DKS – 00189 – KN02MD CONTROL LABEL PLATE	1
2	DKS – 00037 – RESISTANT WELDER WEL-ANN ROTARY SWITCH	1
3	DKS – 00038 – RESISTANT WELDER LEVEL ROTARY SWITCH	1
4	GSP – 00651 – KN02MD RESISTANT WELDER ANNEALING SWITCH	1
5	GSP – 00648 – M4x6 SCREW	8
6	GSP – 00649 – M3X20 SCREW	2
7	DKS – 00181 – KN02MD SPRING TENSION CONNECTION PART OF TRANSFORMER	1
8	DKS – 00180 – KN02MD SPRING TENSION LIM	1
9	GSP – 00647 – SNAP RING 11X1	1
10	GSP – 00255 – M4 NUT	1
11	GSP – 00006 – M4X10 IMBUS BOLT	1
12	DKS – 00183 – KN02MD POINTER SHAFT	1
13	DKS – 00182 – KN02MD POINTER LIM	1
14	DKS – 00574 – KN02MD ANNEAL&WELDING POINTER SHAFT HOUSING RIGHT	1
15	DKS – 00186 – KN02MD ANNEAL&WELDING POINTER SHAFT HOUSING LEFT	1



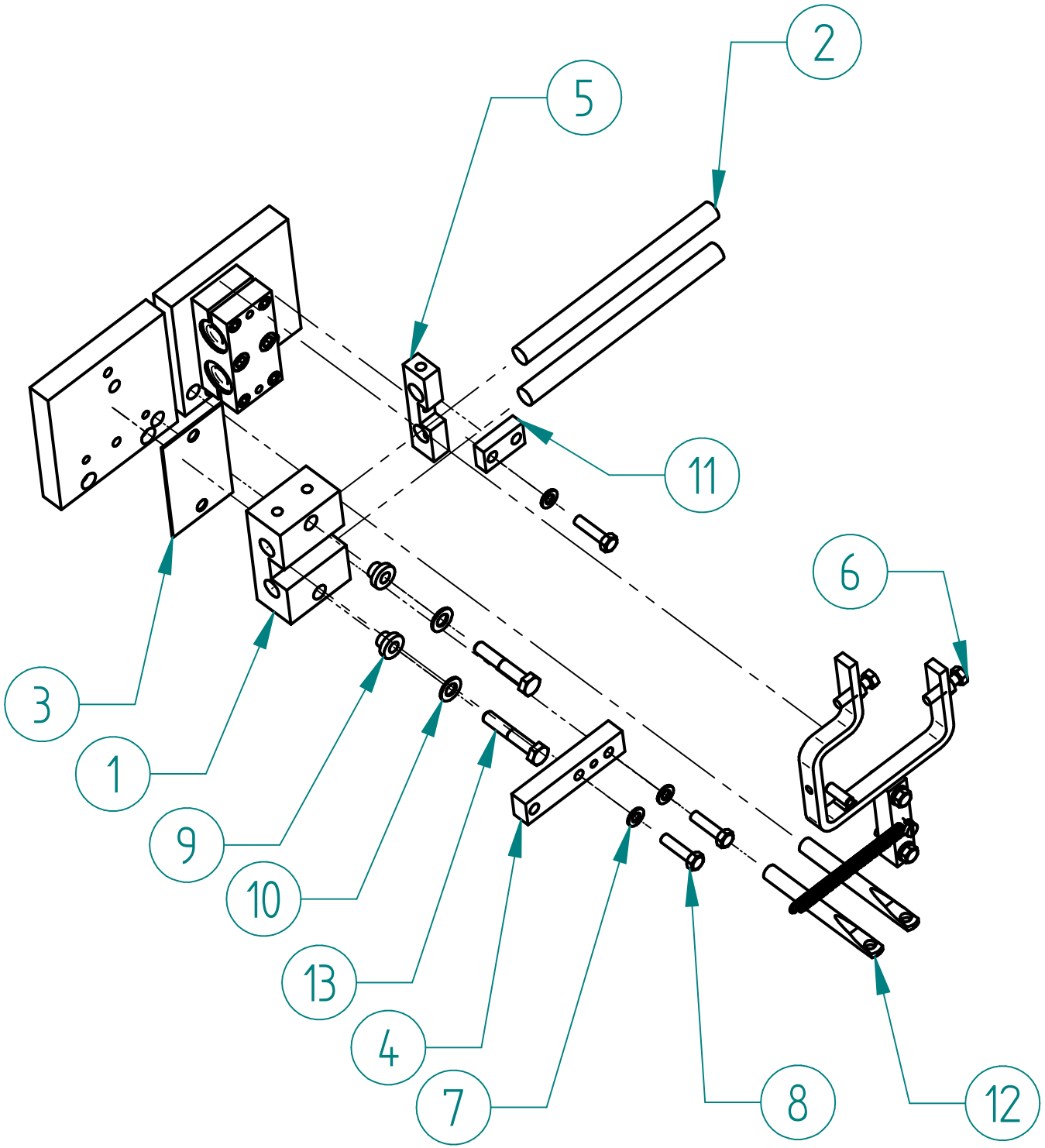
Item Number	File Name (no extension)	Quantity
	DKS – 00086 – RESISTANS WELDER TRANSFORMER	
1	DKS – 00493 – DK RESISTANCE WELDER TRANSFORMER FRONT ALUMINUM COVER	1
2	DKS – 00494 – DK RESISTANCE WELDER TRANSFORMER BACK ALUMINUM COVER	1
3	DKS – 00495 – DK RESISTANCE WELDER TRANSFORMER CONNECTION PART	2
4	GSP – 00904 – M6x90 IMBUS BOLT	7



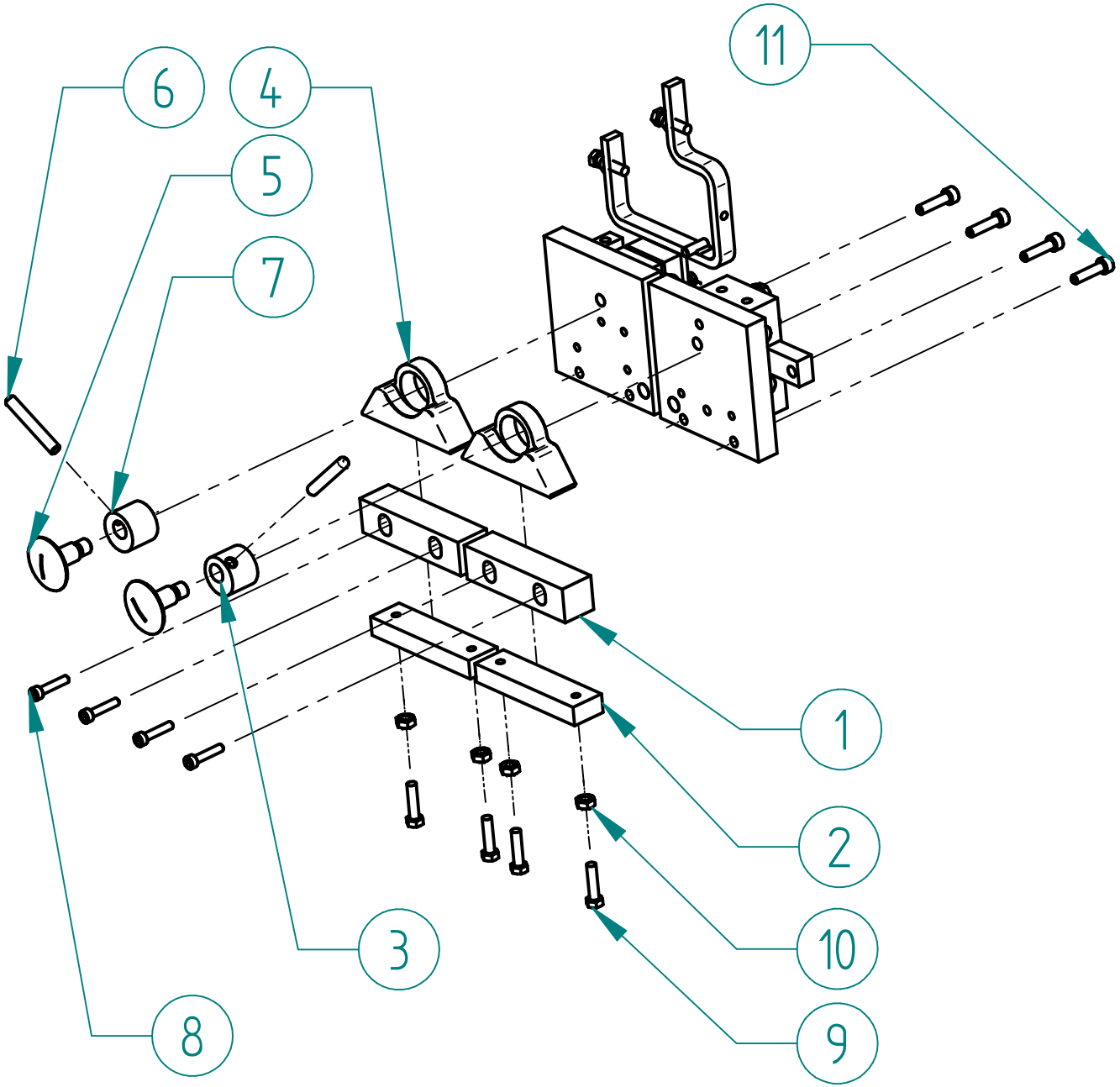
Item Number	File Name (no extension)	Quantity
	DKO – SAWL – KN02MD	
1	KN02MD FRONT CONTROL PANEL	1
2	DKO – RS – RESISTANT WELDER.	1
3	DKS – 00086 – RESISTANS WELDER TRANSFORMER	1



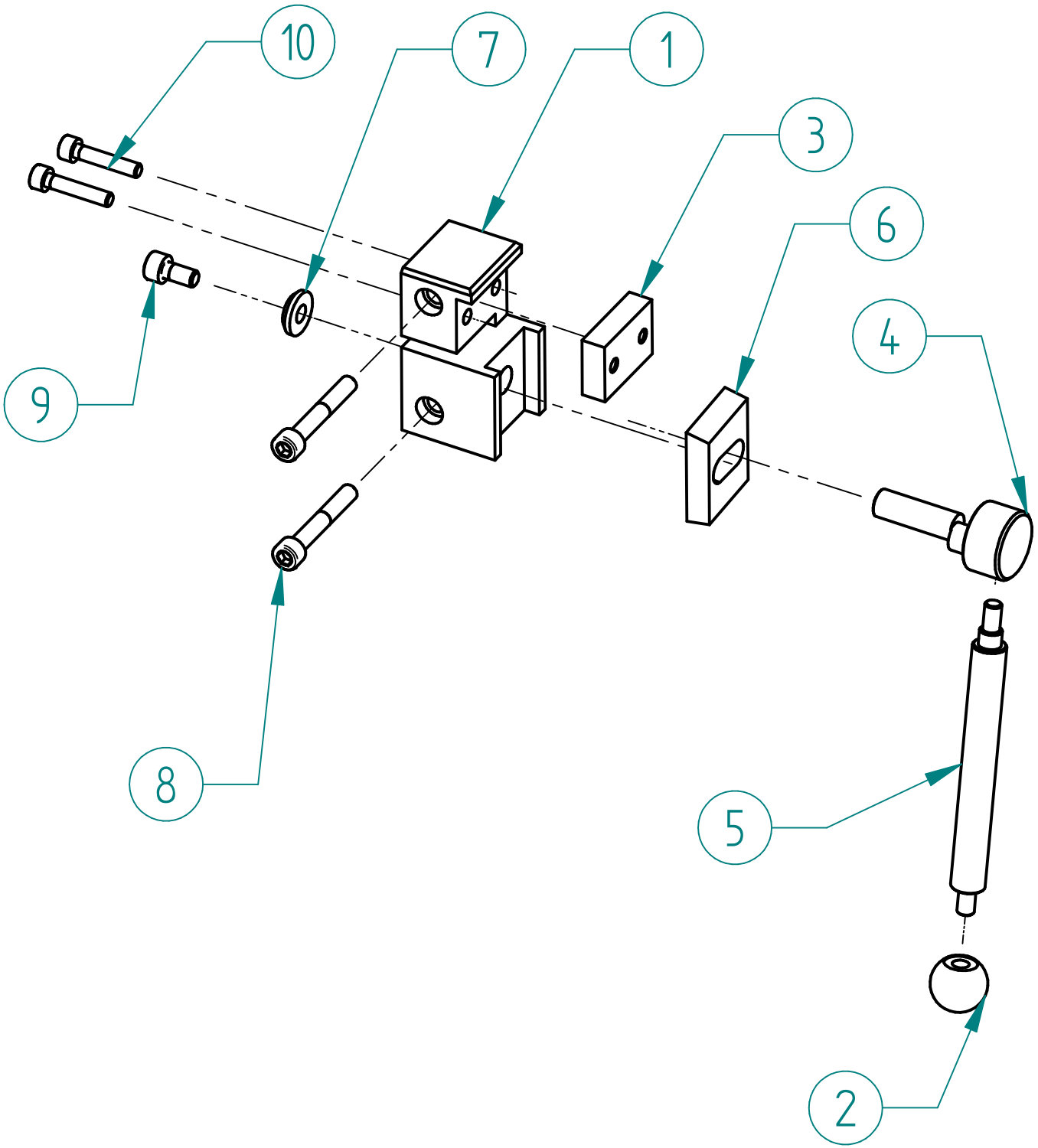
Item Number	File Name (no extension)	Quantity
	DKO – RS – RESISTANT WELDER.	
1	DKS – 00193 – KN02MD RESISTANT WELDER RIGHT SIDE MAIN PLATE	1
2	DKS – 00194 – KN02MD RESISTANT WELDER LEFT SIDE MAIN PLATE	1
3	DKS – 00197 – KN02MD RESISTANT WELDER LEFT SIDE BEARING HOUSING	1
4	GSP – 00471 – LM101929 – IKO LINEAR BUSHING BEARING – RESISTANT WELDER SHAFT HOUSING BEARING	2
5	GSP – 00008 – M4x20 IMBUS BOLT	4
6	GSP – 00024 – M6X25 IMBUS BOLT	2



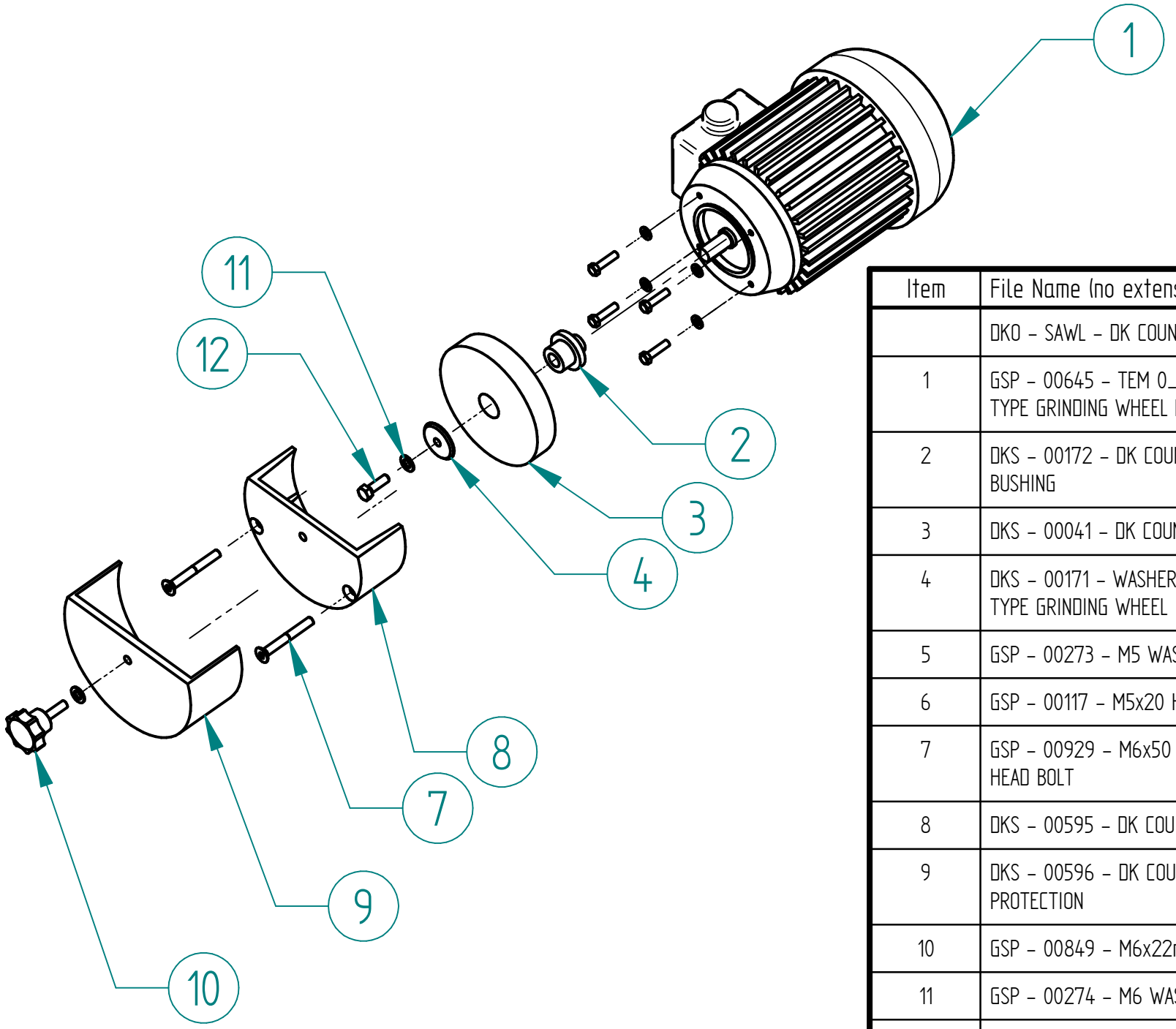
Item	File Name (no extension)	Quantity
	DKO – RS – RESISTANT WELDER.	
1	DKS – 00196 – KN02MD RESISTANT WELDER RIGHT SIDE SHAFT HOUSING	1
2	DKS – 00199 – KN02MD RESISTANT WELDER PLATE MAIN SHAFTS	2
3	DKS – 00195 – KN02MD RESISTANT WELDER RIGHT SIDE MAIN PLATE BACK FIBER	1
4	DKS – 00200 – KN02MD RESISTANT WELDER RIGHT SIDE SHAFT HOUSING INSULATION BLOCK FIBER	1
5	DKS – 00198 – KN02MD RESISTANT WELDER LEFT SIDE SHAFT HOUSING	1
6	DKS – 00202 – KN02MD RESISTANT WELDER COPPER WELDED PART	1
7	GSP – 00273 – M5 WASHER	3
8	GSP – 00117 – M5x20 HEXAGON BOLT	3
9	DKS – 00192 – KN02MD RESISTANT WELDER INSULATION WASHER	2
10	GSP – 00274 – M6 WASHER	2
11	DKS – 00201 – KN02MD RESISTANT WELDER LEFT SIDE SHAFT HOUSING ASSEMBLY LIM	1
12	DKS – 00203 – KN02MD RESISTANT WELDER TRANSFORMER ASSEMBLY PART	2
13	GSP – 00126 – M6x35 HEXAGON BOLT	2



Item	File Name (no extension)	Quantity
	DKO – RS – RESISTANT WELDER.	
1	DKS – 00205 – KN02MD RESISTANT WELDER LOWER JAW	2
2	DKS – 00206 – KN02MD RESISTANT WELDER LOWER JAW ALIGNMENT PART	2
3	DKS – 00209 – KN02MD RESISTANT WELDER ECCENTRIC UPPER JAW CLAMPING HANDLE SHAFT HOUSING RIGHT	1
4	DKS – 00204 – KN02MD RESISTANT WELDER ECCENTRIC UPPER JAW	2
5	DKS – 00208 – KN02MD RESISTANT WELDER ECCENTRIC UPPER JAW CLAMPING HANDLE SHAFT	2
6	DKS – 00184 – KN02MD POINTER	2
7	DKS – 00210 – KN02MD RESISTANT WELDER ECCENTRIC UPPER JAW CLAMPING HANDLE SHAFT HOUSING LEFT	1
8	GSP – 00008 – M4x20 IMBUS BOLT	4
9	GSP – 00117 – M5x20 HEXAGON BOLT	4
10	GSP – 00256 – M5 NUT	4
11	GSP – 00015 – M5X20 IMBUS BOLT	4



Item	File Name (no extension)	Quantity
	DKO – SAWL – DK COUNTER TYPE SHEAR CUTTER	
1	DKS – 00177 – DK COUNTER TYPE SHEAR CUTTER MAIN BODY	1
2	GSP – 00570 – M6 BALL KNOB	1
3	DKS – 00042 – DK COUNTER TYPE SHEAR CUTTER UPPER KNIFE	1
4	DKS – 00175 – DK COUNTER TYPE SHEAR CUTTER HANDLE SHAFT	1
5	DKS – 00174 – DK COUNTER TYPE SHEAR CUTTER HANDLE	1
6	DKS – 00176 – DK COUNTER TYPE SHEAR CUTTER LOWER KNIFE	1
7	DKS – 00173 – WASHER Q6_5-16-4 – DK COUNTER TYPE SHEAR CUTTER	1
8	GSP – 00027 – M6X40 IMBUS BOLT	2
9	GSP – 00021 – M6X12 IMBUS BOLT	1
10	GSP – 00016 – M5X25 IMBUS BOLT	2



Item	File Name (no extension)	Quantity
	DKO – SAWL – DK COUNTER TYPE GRINDER	
1	GSP – 00645 – TEM 0_18 KW MOTOR – DK COUNTER TYPE GRINDING WHEEL MOTOR	1
2	DKS – 00172 – DK COUNTER TYPE GRINDING WHEEL BUSHING	1
3	DKS – 00041 – DK COUNTER TYPE GRINDING WHEEL	1
4	DKS – 00171 – WASHER Q6_5-30-20-5 – DK COUNTER TYPE GRINDING WHEEL	1
5	GSP – 00273 – M5 WASHER	4
6	GSP – 00117 – M5x20 HEXAGON BOLT	4
7	GSP – 00929 – M6x50 HEX SOCKET COUNTERSUNK HEAD BOLT	2
8	DKS – 00595 – DK COUNTER GRINDER FIXED PROTECTION	1
9	DKS – 00596 – DK COUNTER GRINDER MOTINAL PROTECTION	1
10	GSP – 00849 – M6x22mm MALE STAR KNOB	1
11	GSP – 00274 – M6 WASHER	2
12	GSP – 00139 – M6x20 HEXAGON BOLT	1